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STANFORD UNIVERSITY COMPLIMENTS OF THE THERMOSCIENCES AFFILIATES PROGRAM DEPARTMENT OF MECHANICAL ENGINEERING



THE THERMAL AND HYDRODYNAMIC BEHAVIOR OF THICK, ROUGH-WALL, TURBULENT BOUNDARY LAYERS



P. M. Ligrani, W. M. Kays and R. J. Moffat

Report No. HWT-29

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Thermosciences Division Department of Mechanical Engineering Stanford University Stanford, California

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ABSTRACT

Thick, fully rough, and transitionally rough turbulent boundary layers were studied in order to investigate the differences between fully rough and transitionally rough behavior and to observe how downstream development affects these flows as the boundary layers become very thick. Measurements included Stanton numbers, skin friction coefficients, mean temperature and velocity profiles, Reynolds stress tensor component profiles, and spectra of the longitudinal velocity fluctuations. Predictions of wall heat transfer, wall shear, and mean profiles were made using a mixing-length and turbulent Prandtl number closure scheme which accounted for the effects of wall roughness in the boundary layer equations.

The turbulent boundary layers were artificially thickened using an array of solid obstacles which produced a two-dimensional equilibrium flow field with properties representative of natural bounday layers, at least up to the level of the turbulent correlations on a smooth wall, and to the level of the spectra of longitudinal velocity fluctuations on a rough wall. A rough-wall boundary layer environment was provided in which all measurements of lower order than the turbulence correlations could be discussed regarding the influence of roughness, and considered to have properties representative of natural behavior.

The change from smooth to fully rough behavior in boundary layers over uniform-spheres roughness occurs over a smaller range of roughness Reynolds numbers than boundary layer flows over sandgrain roughness. A correlation for the velocity distribution constant, B, as a function of Re_k for uniform-spheres roughness can be used in conjunction with the law of the wake and the law of the wall equations to predict the dependence on Re_k of viscous sublayer thickness, velocity profile shifts, and skin friction coefficients in transitionally rough flows. Transitionally rough skin friction coefficient data usually show qualitative trends which could be interpreted as being consistent with the Prandtl-Schlichting hypothesis that fully rough flows will eventually become transitionally rough and then smooth if allowed to develop far enough downstream.

The Stanton number data in the thickened boundary layers show characteristics of flows having an unheated starting length for transitionally

rough and fully rough cases, since the flows effectively develop from a point far upstram from the origin of the thermal boundary layer. Temperature profiles in these flows do not show the typical wake-like behavior characteristic of thermal boundary layers without an unheated starting length.

The non-dimensionalized distribution of the longitudinal component of turbulence intensity in transitionally rough flows has a continuously varying distribution from fully rough to smooth behavior which is strongly characterized by the freestream velocity of the flow. As the freestream velocity is lowered and the flow moves from fully rough to transitionally rough behavior, a near-wall peak in turbulence intensity increases in magnitude, and a large hump of turbulence, which is characteristic of fully rough conditions, flattens out. The most appropriate velocity scale for longitudinal turbulence and turbulence kinetic energy is the friction velocity, whereas the freestream velocity is more appropriate in scaling the transverse and normal components of turbulence.

Predictions of rough-wall skin friction coefficients, Stanton numbers, and mean profiles are made using two different mixing-length schemes and a smooth-wall turbulent Prandtl number distribution, in conjunction with a wall temperature step representing a conduction sublayer. Predictions are made of pipe flows with different values of the molecular Prandtl numbers over surfaces having different roughness heights, and boundary layers developing over uniform-spheres roughness at one value of the molecular Prandtl number.

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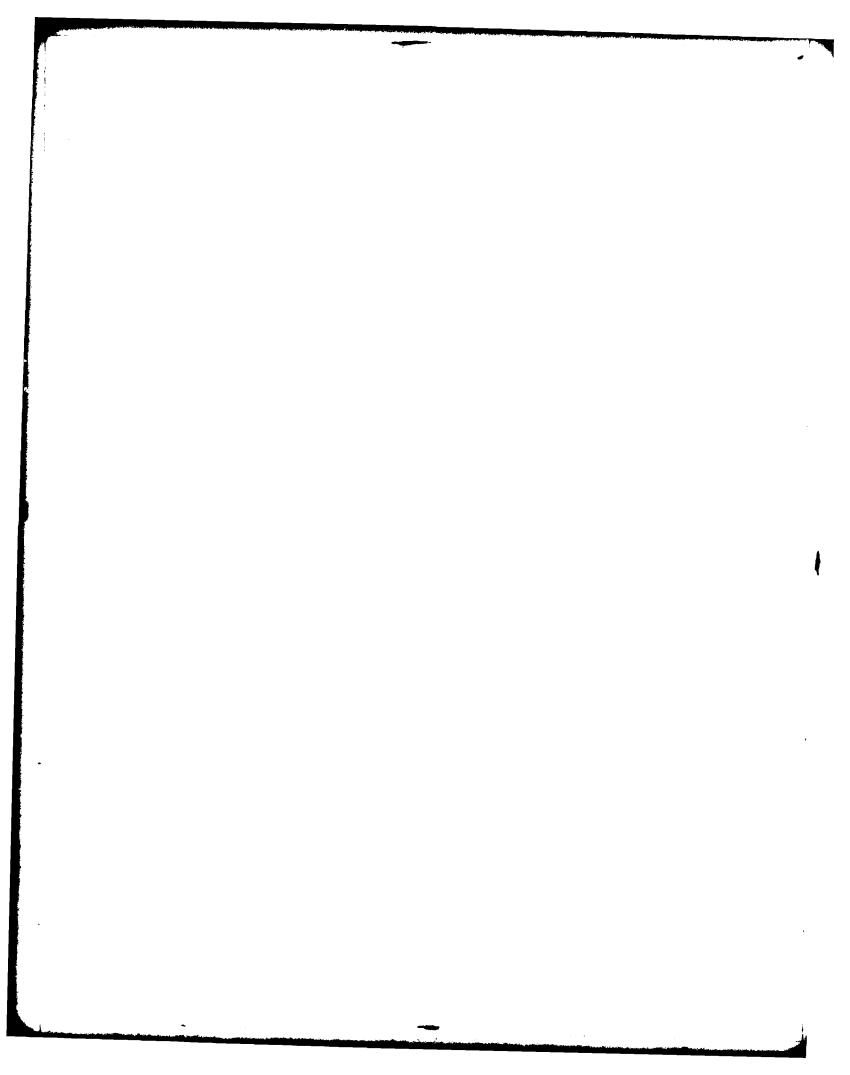
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NOMENCLATURE

Smooth-wall sublayer thickness.

 AU_{τ}/v .

Spire frontal area.

Rough-wall sublayer thickness.

 $A_R U_{\tau} / v$.

Thermal sublayer thickness.

 $A_{th}U_{\tau}/v$.

Constant in fully rough law of the wall.

С Constant in smooth law of the wall.

Drag coefficient based on area A, $2g_cF_D/\rho_\infty U_\infty^2A$. C^{D}

 $C_f/2$ Local skin friction coefficient, $\tau_{\mathbf{w}}^{2} \mathbf{g}_{\mathbf{c}}/\rho_{\infty}^{2} \mathbf{v}_{\infty}^{2}$.

 $\overline{C_f}/2$ Average skin friction coefficient.

Specific heat of fluid.

Diameter of sensing portion of hot-wire sensor.

Constant in transitionally rough law of the wall.

Pipe diameter.

Parameter in rough-wall mixing length equation.

 $f_{u}(k_{1})$ $u^{\frac{1}{2}}$ turbulent enerty associated with k_{1} .

f (n) $\overline{u'^2}$ turbulent energy associated with n.

Percent of $u^{\frac{1}{2}}$ turbulent energy associated with k_1 . F_u(k₁)

Percent of $u^{\frac{1}{2}}$ turbulent energy associated with n. F_u(n)

Blowing fraction, $\rho_{\mathbf{w}} V_{\mathbf{o}} / \rho_{\infty} U_{\infty}$.

Clauser shape factor, $\frac{1}{\int_{0}^{\infty} \left(\frac{U-U_{\infty}}{U_{\tau}}\right) dy} \int_{0}^{\infty} \left(\frac{U-U_{\infty}}{U_{\tau}}\right)^{2} dy .$ G

Barrier height.

Shape factor, δ_1/δ_2 .

k Thermal conductivity.

k Mean roughness height.

 $\delta_{\rm L}$ Fully rough conduction sublayer thickness.

 $(\delta_k)^+$ $(\delta k) U_{\tau}/v$.

 k_1 One-dimensional wave number, $2\pi n/U$.

 $\mathbf{k_f}$ Dipprey Sabersky constant.

k Equivalent sand grain roughness.

 K_r Fully rough acceleration parameter, $(r/U_m)(dU_m/dx)$.

Sensing length of hot-wire probe.

Mixing length.

L Hydrodynamic starting length upstream of test surface, or distance between effective virtual origin of the flow and upstream edge of test surface, $x_2 - x_1$.

Ceneral length scale.

n Frequency.

Production of turbulent kinetic energy.

Pe_t Turbulent Peclet number.

Pr Molecular Prandtl number, $\rho C_p v/k$.

Turbulent Prandtl number, $\frac{\varepsilon_{\text{M}}/\varepsilon_{\text{H}}}{u^{2}}$.

Turbulent kinetic energy, $\frac{\varepsilon_{\text{M}}/\varepsilon_{\text{H}}}{u^{2}} + \frac{\varepsilon_{\text{M}}/\varepsilon_{\text{H}}}{v^{2}}$.

q'' Wall heat flux.

r Radius of spheres comprising test surface.

R Distance from centerline of pipe.

R Pipe radius.

Re_k Roughness Reynolds number, $k_{\mathbf{g}} \mathbf{U}_{\tau} / \mathbf{v}$.

 $\overline{Re_{k}}$ $Re_{k}[1+16.0 \text{ e V}_{0}^{+}].$

 ${\tt Re}_{k}^{\prime}$ Roughness Reynolds number constant in rough-wall mixing-length equation.

Transitionally rough roughness Reynolds number at onset of Re" smooth behavior. Re_k Transitionally rough roughness Reynolds number at onset of fully rough behavior. $\sqrt{u'^2} \lambda / \nu$. Re_{λ} Re_{δ_2} Momentum thickness Reynolds number, $\delta_2 U_{\infty}/v$. Pipe diameter Reynolds number, UD/v. Ren Re_{Δ_2} Enthalpy thickness Reynolds number, $\Delta_2 U_{\infty} / v$. $^{\mathrm{Re}}\mathbf{x}_{2}$ x_2 -Reynolds number, x_2U_{∞}/v . Re_{ξ} Unheated starting length Reynolds number, $\xi U_m/v$. $-\overline{u'v'}/\sqrt{u'^2}$ $-\overline{u'v'}/\overline{q^2}$ Stanton number, $q_w''/[\rho_{\infty}U_{\infty}C_p(T_w-T_{\infty,0})]$. St Conduction sublayer Stanton number, $\dot{q}_w''/(T_w-T_k)\rho C_p U_\tau$. St_k Time. Fully rough wall temperature step, $T_{w} - T_{b}$. δt $(\delta t_o)^+$ $\delta t_{O}/T_{\tau}$. Mean temperature. $(T_w - T)/T_\tau$. Wall temperature. T_{∞} Static freestream temperature. Total freestream temperature. q"/ρc_pυ_τ. \mathbf{T}_{T} Temperature at edge of conduction sublayer. Tk Instantaneous longitudinal velocity. Longitudinal velocity fluctuation. u' Instantaneous effective velocity sensed by the hot wire. u_{eff} Mean longitudinal velocity. U/U_. Fully rough slip velocity.

 \mathbf{U}_{∞} Freestream velocity.

 U_{τ} Friction velocity, $U_{\infty} \sqrt{C_{\tau}/2}$.

General velocity scale.

v Instantaneous velocity normal to surface.

v' Normal velocity fluctuation.

Kolmogorov velocity scale.

V Mean normal velocity.

V Velocity of transpired fluid at the wall.

 v_0^+ v_0/v_{τ} .

w Instantaneous transverse velocity.

w' Transverse velocity fluctuation.

x Longitudinal coordinate.

Longitudinal coordinate measured from upstream edge of test surface, actual x.

 x_2 Longitudinal coordinate measured from effective virtual origin of the hydrodynamic flow field, apparent x, $x_1 + L$.

y Coordinate normal to surface, measured from velocity virtual origin, $y' + \Delta y$.

y' Coordinate normal to surface, measured from crests of spherical roughness elements.

 y^+ yU_{τ}/v .

 Δy Distance between the ball crests and the virtual origin of the velocity profiles.

 δy_0 Mixing-length offset y shift.

z Transverse coordinate.

 z_{o} Fully rough corrected roughness size, $k_{s} e^{-\kappa B}$.

a Thermal diffusivity.

β Spire height.

Y Distance between bar and wall.

- δ Hydrodynamic boundary layer thickness, $U/U_{\infty} = 0.99$.
- δ_1 Displacement thickness, $\int_{0}^{\infty} \left(1 \frac{\rho U}{\rho_{\infty} U_{\infty}}\right) dy$.
- $\delta_{2} \qquad \qquad \text{Momentum thickness, } \int_{0}^{\infty} \frac{\rho \textbf{U}}{\rho_{\infty} \textbf{U}_{\infty}} \left(1 \frac{\textbf{U}}{\textbf{U}_{\infty}}\right) \, d\textbf{y} \; .$
- Δ Thermal boundary layer thickness, $(T_w T)/(T_w T_\infty) = 0.99$.
- $\Delta_2 \qquad \qquad \text{Enthalpy thickness, } \int_0^\infty \frac{\rho U}{\rho_\infty U_\infty} \left(\frac{T T_\infty}{T_w T_\infty} \right) \, \mathrm{d}y \; .$
- ε Dissipation of turbulent kinetic energy.
- $\varepsilon_{_{\mbox{\scriptsize H}}}$ Eddy diffusivity for heat.
- $\epsilon_{_{\mbox{\scriptsize M}}}$ Eddy diffusivity for momentum.
- n Kolmogorov length scale.
- θ Upstream spire blade angle.
- K Karman constant.
- λ Taylor microscale.
- V Kinematic viscosity.
- ξ Unheated starting length.
- ρ Density.
- τ Shear stress.
- τ^+ τ/τ_w .
- $\tau_{_{\mathbf{W}}}$ Local wall shear stress.
- ω Transverse distance between the centerlines of spires.
- $\omega(n)$ Cole's wake function, 1 cos (πn) .

Subscripts

Superscripts

- o Transpiration. Mean (time-averaged) value.
- w Wall.
- ∞ Freestream.

Chapter 1

INTRODUCTION

The importance of roughness in practical boundary layer applications and the need for fundamental information on the response of a turbulent shear layer to wall roughness have motivated a rough-wall boundary layer program at Stanford and at many other institutions (see prior work, Chapters 2, 3, and 4). The Stanford program began with studies of the thermal and hydrodynamic behavior of flows in zero pressure gradients (Healzer (1974) and Pimenta (1975)) and later included a study of accelerated layers (Coleman (1976)). In the present work, the experimental domain investigated by these studies is extended to thicker boundary layers developing in zero pressure gradients. Mixing-length turbulent Pranutl number models are also developed from experimental data to predict the experimental cases studied. This prediction scheme can be used for transpired and accelerated rough wall boundary layers, as well as for zero pressure gradient flows without transpiration. The prediction scheme and the experimental data provide means for better understanding of the important turbulence processes which control events in rough-wall boundary layer flows.

1.1 BACKGROUND

Rough-wall turbulent boundary layers can be classified into different regimes of behavior which are distinguished by different ranges of the roughness Reynolds number. The roughness Reynolds number is given by

$$Re_{k} = \frac{k_{S}U_{T}}{v}$$
 (1-1)

where k_s is the equivalent sand grain roughness size. For values of Re_k ranging from 0 to 5-20, the wall over which the boundary layer is developing is considered smooth. When Re_k is greater than values ranging from 55-90, the boundary layer is considered to be fully rough. Turbulent boundary layers having values of the roughness Reynolds number between the smooth and fully rough regimes are categorized as transitionally rough. As the roughness Reynolds number increases and the flows move from smooth to fully rough behavior, roughness elements are said to protrude

farther into the viscous sublayer, until it is eventually completely destroyed. The near-wall thermal resistance decreases and form drag on roughness elements increases, and the Stanton numbers and skin friction coefficients in flows over rough walls increase above the smooth-wall values for the same Reynolds number. The growth and entrainment of free-stream fluid of rough-wall boundary layers are also increased. The effects of roughness thus result in significant alterations of boundary layer characteristics which may extend across the entire thickness of the layers.

Healzer (1974) showed the Stanton number and skin friction coefficients to be unaffected by the freestream velocity, being dependent only on the enthalpy thickness and momentum thickness. The momentum thickness and enthalpy thickness then show dependence on downstream distance, which does not change as the freestream velocity changes.

For the uniform-spheres roughness of the present study, Pimenta (1975) determined the equivalent sandgrain roughness size to be .079 cm. To do this, Pimenta used Schlichting's (1968) tabulations of \mathbf{k}_{S} for different types of roughness, which are based on Nikuradse's (1933) earlier experiments in pipes. The value of \mathbf{k}_{S} determined by Pimenta is used for all analysis in the present work.

In addition, Pimenta (1975) suggested that, as fully rough layers become very thick, Stanton numbers seem to asymptotically approach values invariant with downstream distance. However, if Pimenta's boundary layers developed to become thicker, it would probably become evident that the Stanton numbers decrease slowly with downstream distance. The skin friction coefficients would also decrease slowly with downstream distance, along with the roughness Reynolds number. A viscous sublayer would eventually begin to cover the roughness elements, causing the fully rough flow to become transitionally rough. If allowed to develop far enough downstream, the boundary layer would then behave as if it were flowing over a smooth surface.

Pimenta (1975) also investigated the Reynolds stress tensor components in fully rough and transitionally rough boundary layers. He found that, at $U_{\infty} = 15.8$ m/sec, the near-wall distribution of $u^{1/2}$ profiles showed qualitative characteristics similar to smooth behavior, since a near-wall

peak in u'^2 was measured. At freestream velocities of 27.1 m/sec and 39.6 m/sec, the profiles of u'^2 showed a fully rough character where the peak in u'^2 is lowered, moved away from the wall, and spread over a greater portion of the layer. He pointed out that the differences in the near-wall profiles of u'^2 offer the most definite possibility for distinguishing between fully rough and transitionally rough behavior.

1.2 OBJECTIVES

The present work is an extension of the studies of Healzer (1974), Pimenta (1975), and Coleman (1976), and has four principal objectives:

- To measure the Stanton number and skin-friction coefficients in boundary layers of greater thicknesses than those studied by previous investigators.
- To investigate the effects of downstream development on the mean and turbulence fields in transitionally rough and fully rough turbulent boundary layers.
- To investigate the mean and turbulence fields in transitionally rough boundary layers at different freestream velocities and further distinguish the differences between fully rough and transitionally rough behavior.
- To develop models for predicting scalar properties and mean profiles in rough-wall turbulent boundary layers, both with and without transpiration and with and without favorable pressure gradients.

In order to accomplish these objectives, the following sequence of tasks was undertaken:

- A technique was developed to artificially thicken smooth-wall turbulent boundary layers, so that the flow field produced was two-dimensional, at equilibrium, and having characteristics representative of natural behavior to the level of the turbulence quantities.
- The smooth-wall technique was then extended for use in studying thick rough-wall behavior, and verified to produce a two-dimensional, equilibrium flow field with properties representative of natural rough-wall boundary layer behavior.

- Data were obtained in the rough-wall boundary layers which include scalar quantities, mean profiles, the Reynolds stress tensor components, and spectra of longitudinal velocity fluctuations.
- The small-scale turbulence structure of rough-wall turbulent boundary layers was measured, and problems of measuring such characteristics using hot-wire anemometer techniques were examined.
- Mixing-length and turbulent Prandtl number closure models were developed which account for the effects of roughness in turbulent boundary layers over a broad range of the roughness Reynolds numbers.
- The roughness closure model was then extended to predict rough-wall boundary layers with and without favorable pressure gradients, and with and without transpiration.
- The rough-wall prediction scheme was used as an extrapolation of experimental results to determine the behavior of boundary layers having thicknesses greater than the present range of experimental data.

Artificial thickening was made necessary for the study of thick, roughwall, boundary layer behavior for a number of reasons. First, thicker boundary layers in fully rough flows cannot be obtained by changing the freestream velocity, since fully rough boundary layer behavior is not Reynolds number dependent. The Stanton number and skin friction coefficients in fully rough flows are dependent on thickness only, as Healzer (1974) pointed out, and thick boundary layers can be obtained only by increasing the length of the test surface or by augmenting the thickness of the layers in short wind tunnels. Since the cost of increasing the length of the rough surface was prohibitive, the logical alternative was to produce thick boundary layers at the upstream end of the test surface.

1.3 THE EXPERIMENT

The experimental cases studied, the experimental apparatus, and measurement techniques are now briefly discussed. Since both smooth-surface and rough-surface boundary layers were investigated, the apparatus and measurements section is divided into two parts. Additional details of the apparatus and measurement techniques are presented in Appendix II.

1.3.1 Cases Studied

The experimental cases investigated in artificially thickened boundary layers are listed in the table below.

Table 1-1
Artificially Thickened Boundary Layer Cases Studied

Designation	Freestream Velocity (m/sec)	Test Surface and Wind Tunnel	Artificially Thickened with Blowing
A*	10.2	Smooth - HMT-1	No
В	10.2	Smooth - HMT-1	F = .004 Plates 1-4
C*	26.8	Rough - HMT-18	No
D	26.8	Rough - HMT-18	F = .008 Plates 1-6
E	26.8	Rough - HMT-18	F = .0086 Plates 1-9
F	20.4	Rough - HMT-18	No
G [*]	15.8	Rough - HMT-18	No
н*	10.1	Rough - HMT-18	No

All of the boundary layer cases tabulated in Table 1-1 were artificially thickened using spire array-barrier devices described in Chapter 2. The cases designated B, D, and E were artificially thickened using spires in conjunction with blowing in upstream segments of the test surface, which provides an additional thickness increase. The technique of using blowing to augment boundary layer thickness is described by Pimenta (1975) and can be used to augment the thickness of thermal as well as hydrodynamic boundary layers.

The experimental cases investigated in naturally developed boundary layers are listed in Table 1-2.

Table 1-2

Naturally Developed Boundary Layer Cases Studied

Designation	Freestream Velocity (m/sec)	Surface - Wind Tunnel
ı*	26.8	Rough - HMT-18
J	20.4	Rough - HMT-18
К	15.8	Rough - HMT-18
L *	10.1	Rough - HMT-18

The cases designated A, C, G, H. I, and L in Tables 1-1 and 1-2 are labeled with an asterisk to indicate that turbulence profiles and the downstream development of scalar quantities and mean profiles are completely documented for these cases. The other cases in Tables 1-1 and 1-2 were not fully documented because only minimal information was required for these cases to fill in or extend the experimental domain maps of the asterisk cases. For the K case in Table 1-2, complete documentation was not required, since Pimenta (1975) previously studied rough-wall boundary layers at this freestream velocity. Case I in Table 1-2 was used as a baseline data check to be compared with the existing measurements of Pimenta (1975) and Coleman (1976).

1.3.2 Apparatus and Measurement Techniques

1.3.2a. Smooth Surface. The wind tunnel used for the smooth-wall studies (Cases A and B) is the HMT-1 heat transfer tunnel, which is shown in Fig. 1-1. The apparatus was first described by Moffat (1967), and later by Anderson (1972) and Blackwell (1972), after more recent modifications were made.

The HMT-1 wind tunnel is an open-circuit tunnel and contains a test surface 2.44 meters long, consisting of 24 porous plates. Each plate may be heated individually to control the thermal boundary condition, and also may be used for transpiration studies, since air may be injected through each plate. The freestream velocity distribution may be controlled using slots located along the top wall of the test surface channel. Stanton numbers are determined by performing an energy balance on each plate: the

power into each segment of the test surface is measured and then plate losses are subtracted. Temperature measurements were made using thermocouples imbedded within each plate.

Mean velocities were measured in the smooth-wall wind tunnel using a boundary layer pitot probe of 0.508 mm outer diameter in conjunction with a micromanometer. Measurements of u'^2 were made using a horizontal hotwire probe, and measurements of v'^2 , w'^2 , and -u'v' were made using a rotatable, 45° slanted, hot-wire probe. The pitot probe and the two hotwire probes were mounted on individual traversing mechanisms, each with a micrometer for adjusting probe position relative to the wall.

1.3.2b. Rough Surface. The wind tunnel used for the rough-surface studies (Cases C-L) is the HMT-18 wind tunnel, which is shown in Fig. 1-2. The apparatus was originally constructed by Healzer (1974) and also described by Pimenta (1975) and Coleman (1976). Modifications made to the wind tunnel for the present study are discussed in Appendix I.

The test surface of the wind tunnel is 2.44 meters long and consists of 24 plates which can be electrically heated individually to maintain a given temperature or transpiration boundary conditions. Each plate consists of 11 layers of 1.27 mm-diameter oxygen-free, high-conductivity (OFHC) copper spheres packed in the most dense array and brazed together. HMT-18 is a closed-circuit tunnel with a plexiglass top wall, which is flexible for alteration of freestream velocity. As for the smooth-wall wind tunnel, Stanton numbers are determined using an energy balance, and temperatures are measured using thermocouples installed in the plate.

The same probe used for measurement of $u^{'2}$ in the smooth-wall boundary layer was used for measurement of mean velocity, \overline{U} , and $u^{'2}$ in the rough-wall flow. Profiles of $v^{'2}$, $\overline{w^{'2}}$, $\overline{u^{'v'}}$, $\overline{v^{'w'}}$, and $\overline{u^{'w'}}$ were measured using the same probe used for the smooth-wall measurement of Reynolds stress tensor components. Spectra of the longitudinal velocity fluctuations were determined from the $u^{'2}$ signals using a fast Fourier transform subroutine stored on an HP-2100 minicomputer.

1.4 PREDICTIONS

The prediction of rough-wall boundary layer skin-friction coefficients, Stanton numbers, mean velocity profiles, and mean temperature profiles were made by altering the mixing length and turbulent Prandtl number distributions to account for the effects of roughness in a boundary layer prediction program called STAN5. STAN5 is based on the Spalding-Patankar code and is discussed in detail by Crawford and Kays (1975). Generally, the program can be used to predict a large variety of two-dimensional boundary layer flows. For the present study, predictions of naturally developed and artificially thickened rough-wall boundary layers were made along with flows with and without favorable pressure gradients and flows with and without positive transpiration.

1.5 ORGANIZATION

The organization of the material presented in the following chapters is as follows. In Chapter 2 the details of the techniques used to artificially thicken turbulent boundary layers, and a discussion of qualification of the flow fields produced by the artificial thickening apparatus are presented. Chapter 3 then contains experimental results for artificially thickened boundary layers and naturally developed boundary layers. Chapter 4 presents a discussion of the closure schemes used for prediction of rough-wall boundary layer data, along with prediction results. Conclusions of the study are then listed in Chapter 5. Finally, tabular data, wind tunnel modifications, and measurement-technique details are presented in the appendices.

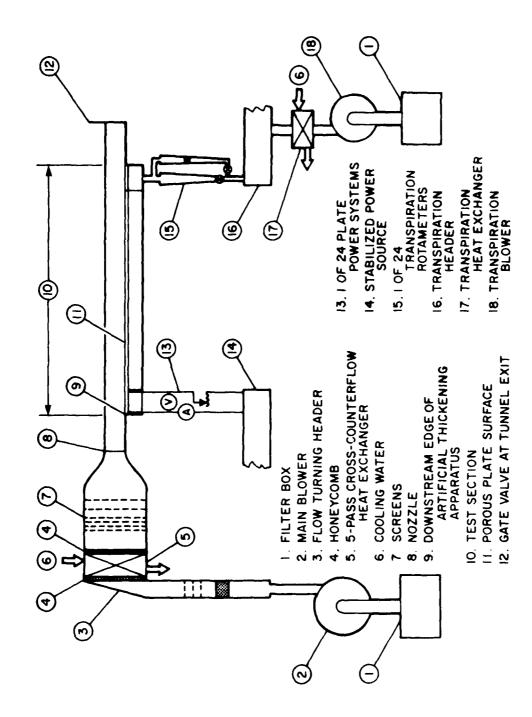


Fig. 1-1. Schematic of HMT-1 wind tunnel - smooth test surface.

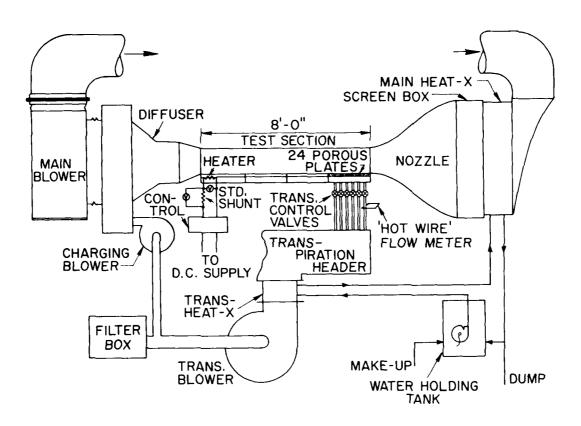


Fig. 1-2. Schematic of the experimental apparatus.

Chapter 2

ARTIFICIALLY THICKENED TURBULENT BOUNDARY LAYERS

2.1 INTRODUCTION

2.1.1 Classification of Techniques

Interest in thick shear layers has led several prior investigators to develop means of artificially thickening turbulent boundary layers. These can be compared by considering the type of fluid disturbance caused by the thickening device, and how these disturbances interact with shear layers which would be present in a wind tunnel without a thickening device. Three different categories can be defined, depending on whether the inner region, the outer region, or the potential flow region outside the existing boundary layer is disturbed by the thickening device. These differences are important in determining the characteristics of the artificially thickened boundary layer, and may be discussed by considering Townsend's (1956a) two-layer model for turbulent shear layers near walls.

Artificial thickening devices of the first category are the simplest and function either by altering the surface condition to increase the shear (thus accelerating the growth of the already existing turbulent boundary layer), or by producing an abrupt momentum deficit in the inner region. Boundary layer trips or increased surface roughness can be used to accomplish this effect. Only the inner layer of the boundary layer is disturbed using these methods, and the effects eventually diffuser towards the outer regions. Devices of this category are generally successful in preserving natural boundary layer properties, but require considerable downstream length considering the augmentation they produce. Only small net increases in thickness can be obtained, since limited momentum deficits can be added to the flow by changing wall characteristics.

The second type of device is one which alters both the inner and outer regions of the boundary layer, as, for example, using wall jets. The turbulence field of the naturally developed flow is enlarged, since regions of influence of the large eddies are extended farther from the wall to engulf larger portions of non-turbulent fluid than in a naturally developed

flow at the same location. Mixing is increased, which aids diffusion of turbulent kinetic energy from the inner regions to the outer regions, and the boundary layer thickness is augmented, since the mean flow field is retarded by increased Reynolds stress levels. The outer region of the turbulent boundary layer then behaves like a wake, where the principal source of turbulent energy is diffusion from the inner layer. The levels of production and dissipation are of comparable magnitude with advection and diffusion. Any disturbance to this region which creates additional turbulence would persist a considerable distance downstream before previously existing levels of production and dissipation are resumed.

The third type of boundary layer augmentation device is one which produces a momentum deficit and derives turbulent energy from previously irrotational potential flow. This technique usually uses an array of protrusions extending far from the wall, outside the approaching boundary layer. The wakes from these protrusions convect downstream to merge with existing wall boundary layer turbulence, to form an apparent extension on the region of influence by the wall. This method requires the merging of two turbulence fields, and the wake from the devices should resemble the behavior of the wake of a normal, flat-plate, turbulent boundary layer. Of the three techniques discussed, the largest momentum deficits can be produced using this method. However, simulation of given structural characteristics is most difficult, since abnormal turbulence structures shed from the solid obstacles may convect far downstream before decaying and blending with the wall turbulence field. Additionally, it is necessary to design the obstacles such that both the velocity and turbulence fields simultaneously attain specified distributions.

2.1.2 Prior Work

Two general types of shear flows have been simulated by previous investigators: atmospheric boundary layers and two-dimensional, flat-plate boundary layers. The two types of shear layers are vastly different, as indicated by Cockrell and Lee (1969), who describe the large-scale velocity field in the atmosphere as being more like a vortex with its axis perpendicular to the earth than a boundary layer flow with straight streamlines. In addition, the structural and equilibrium characteristics of atmospheric

boundary layers are less well understood than those of two-dimensional flows over flat plates. Simulations of atmospheric boundary layers are aimed at velocity profiles generally described by a power law equation (i.e., $U/U_{\infty} = (y/\delta)^{1/n}$), whereas correct flat plate simulations are required to produce flows with velocity profiles following the law of the wall, and the law of the wake. Many atmospheric simulation techniques are discussed in the literature (see the review article by Hunt and Fernholtz (1975)), whereas only a few methods are available for simulation of thick, flat-plate, turbulent boundary layers.

Klebanoff and Diehl (1952) artificially thickened zero-pressure gradient, turbulent boundary layers along smooth, flat plates using strips of sandpaper, an example of the first category discussed in Section 2.1.1.
"Simplicity of method and adequacy of tests" were emphasized, and a remarkable degree of success was accomplished. The structural properties measured in the thickened flow field became exactly similar to those in a naturally grown boundary layer after the flow had passed over a 0.61 m strip of roughness and 0.91 m of smooth test surface. Measurements included mean velocity profiles, profiles of longitudinal velocity fluctuations, and spectra of longitudinal velocity fluctuations. Since the method affected only the near-wall region of the turbulent boundary layers, no extraneous turbulent structures were produced in the wake region and normal behavior eventually developed. However, the roughness caused only a relatively small increase in momentum deficit, and only a 30% increase in effective wind-tunnel length was produced.

Examples of the second type of boundary layer augmentation device have been developed by Nagib, Morkovin, Yung, and Tan-Atichat (1974). They developed a technique for wind-tunnel simulation of neutral atmospheric shear layers. Instead of drag-producing obstacles placed in the flow, wall jets were used to manipulate and control the turbulence field. The device provided good flexibility in manipulating the turbulence structure, but reproduction of a given set of data was felt to be potentially difficult, since it would require fine adjustment of counter-jet orientations and velocities. The active devices used by Nagib et al. (1974) are suited to the simulation of the high turbulent-fluctuation levels in the atmosphere, because additional energy is ejected into the flow from the wall

jets. In contrast, the fluctuating and mean-field energy immediately downstream of passive devices are derived entirely from the mean flow field upstream of the device, and the turbulent levels downstream of such apparatus are lower than those which also incorporate wall-jet thickeners.

Most techniques discussed in the literature are augmentation devices of the third type. Of these, Otten and Van Kuren (1976) used configurations of vertical pins to thicken flat-plate boundary layers at high subsonic velocities. The thickened boundary layers had power-law mean velocity profiles with exponents between 1/4 and 1/9, and they were spanwise uniform as a result of the simplicity of the geometry of the thickening device. The fluctuating velocity component data showed scatter, but measurements were generally similar to results reported for naturally grown boundary layers. Spectra of static pressure fluctuations for the artificially thickened layer agreed with flat-plate spectra below 1700 Herz, except for spikes due to tunnel noise. No evidence of low-order equilibrium, such as similarity of the velocity defect profiles in the flow direction, was indicated by the authors.

Peterka and Cermak (1974) used spires of simple geometry followed by either smooth or rough walls to simulate the earth's shear layer. Using this technique, building wind loading and particle dispersion around scaleddown versions of urban complexes were studied. Their method produced a spanwise-uniform mean flow field and streamwise velocity profile similarity in five or six spire heights downstream of the thickening apparatus over rough surfaces. Counihan (1969a, 1969b, 1970, 1973) used elliptic wedge generators following a specially constructed barrier to simulate the atmospheric boundary layer. His measurements on rough walls indicate that the shear layer behind the spires does not reach a low-order equilibrium such as that described by a constant Clauser shape factor. Counihan's vortex generators have been further investigated by the present authors. Smooth-wall tests indicated that the velocity profiles had not reached similarity within 14 spire heights downstream, and, at the same location, the Reynolds stress was characterized by a large region of constant stress near the wall, which extended over approximately 50% of the boundary layer thickness. The magnitude of the shear stress was also higher than in naturally developed smooth-wall turbulent boundary layers for comparable boundary layer thickness. Counihan, Hunt, and Jackson (1974) have also

used the elliptic wedge generators to create an environment for the study of wakes behind two-dimensional surface obstacles in turbulent boundary layers. Cockrell and Lee (1969) demonstrated that any required velocity profiles could be produced almost immediately downstream of properly spaced grids of rods. However, they pointed out that only small-scale turbulent structures are produced and that, as turbulence diffuses outward from the wall, the consequent Reynolds stress causes the mean velocity profile to be modified.

2.1.3 Present Approach

In the present study, we are interested in learning about the behavior of thick, rough-wall, turbulent boundary layers as they might develop along a test section which was much longer than the available apparatus. An artificial thickening device was needed which would produce a flow with properties which are representative of natural behavior and which, at the same time, would provide substantial thickness increases over the naturally grown boundary layers over the same test surface. Klebanoff and Diehl's (1952) method is not useful for the present study, since it provides only small increases in thickness and has not been demonstrated to be useful in augmenting boundary layer flows over rough walls. Other boundary layer augmentation techniques for two-dimensional, flat-plate, boundary layer simulation, such as that described by Otten and Van Kuren (1976), do not yield the right high-order properties and do not result in streamwise equilibrium. Atmospheric boundary layer simulations are not relevant, since these flows have a different character than that desired for the present study. A new boundary layer augmentation approach was required which would produce an equilibrium flow field with scalar, mean profile, and turbulence characteristics resembling natural flat-plate behavior.

2.1.3a Coordinate System. The coordinate system used for the present study is shown in Fig. 2-1. On the figure, the effective increase in wind-tunnel length, L, is shown along with the coordinates \mathbf{x}_1 and \mathbf{x}_2 , which represent actual distance along the test surface, and distance measured from the virtual origin of the hydrodynamic flow field, respectively. In the artificially thickened boundary layer shown in the figure, normal

boundary layer properties are considered to be those which would exist in a boundary layer which developed naturally from its virtual origin to the same thickness as that produced by artificial thickening. Also indicated on 2-1 is ξ , the unheated starting length. In artificially thickened boundary layers, the thermal boundary layer is always thinner than the hydrodynamic boundary layer, as shown in 2-1, because ξ is always greater than L.

2.1.3b Equilibrium. In the present study, two levels of equilibrium are considered: first-order equilibrium, which is related to mean profile behavior, and second-order equilibrium, which is related to turbulence profile behavior. Requirements for first-order equilibrium are considered satisfied in a zero pressure gradient if G, the Clauser shape factor (1954, 1956), is independent of downstream location and (for smooth walls) the measured local skin friction is equivalent to that determined using a "Clauser plot" (see Clauser (1954)). Second-order equilibrium is indicated by longitudinal similarity of the non-dimensionaliz i Reynolds stress tensor component profiles.

The Clauser shape factor, G, is based on the universality of mean velocity profiles in $(U_{\infty}-U)/U_{\tau}$ versus y/δ coordinates and is defined using

$$G = \frac{1}{\int_{0}^{\infty} \left(\frac{U_{\infty} - U}{U_{\tau}}\right) dy} \int_{0}^{\infty} \left(\frac{U_{\infty} - U}{U_{\tau}}\right)^{2} dy \qquad (2-1)$$

which is equivalent to

$$G = \frac{1}{\sqrt{C_c/2}} \left(1 - \frac{1}{H} \right) \tag{2-2}$$

The shape factor definition given by (2-1) was first presented by Rotta (1953, 1955) in a theoretical analysis. Later, Clauser (1954, 1956) experimentally verified that G becomes invariant when $(\delta_1/\tau_w)(dP/dx)$ is constant, using his own adverse pressure gradient data and the zero pressure gradient data of Schultz-Grunow (1941), Hama (1954), Klebanoff and Diehl (1952), and Moore (1951).

The first-order and second-order requirements for equilibrium in the present study are also consistent with Townsend's (1956a) ideas of self-preservation in turbulent boundary layers. According to Gartshore and

de Croos (1976), self-preservation "describes a turbulent shear flow whose turbulence is in exact dynamic equilibrium so that the mean distributions of turbulence, non-dimensionalized by a single velocity and length scale, do not change at all in the streamwise direction." Townsend (1956a) developed this idea by first non-dimensionalizing mean and turbulence quantities such that

$$\frac{U_{\infty} - U}{(U_{\tau}/\kappa)} = f_1\left(\frac{y}{\delta}\right)$$
 (2-3)

$$\frac{\overline{u'v'}}{(U_{\tau}/\kappa)^2} = g_1(\frac{y}{\delta})$$
 (2-4)

$$\frac{\overline{u'^2}}{(U_T/\kappa)^2} = g_2(\frac{y}{\delta})$$
 (2-5a)

and

$$\frac{\overline{v^{2}}}{(U_{\tau}/\kappa)^{2}} = g_{3}\left(\frac{y}{\delta}\right)$$
 (2-5b)

The boundary layer equation was then rearranged by expressing it in terms of the functions given by Eqns. (2-3) through (2-5). Then, for zero-pressure gradient flows, Townsend (1956a) showed that the equations of motion would be exactly satisfied such that the functions f_1 , g_1 , g_2 , and g_3 are self-preserving and independent of downstream distance when the velocity deficit

$$\frac{U_{\infty} - U}{U_{\infty}} = \frac{U_{\tau}}{U_{\infty} \kappa} f_{1}(\frac{y}{\delta})$$
 (2-6)

is small. He showed that $(U_{\infty}-U)/U_{\infty}$ can be considered small over most of the boundary layer thickness, including part of the constant stress region when Reynolds numbers $U_{\infty}x/V$ are large. He explained the lack of similarity at low Reynolds numbers to be a consequence of large transverse mean velocities, V, which transport appreciable momentum due to the large transverse mean velocity gradient. Townsend (1956a, 1956b) also extended this analysis to flows with pressure gradients, by showing that the self-preserving functions f_1 , g_1 , g_2 , and g_3 also exactly satisfy the equations of motion for certain freestream velocity distributions. It is

interesting to note that second-order equilibrium expressed by self-preservation of g_1 , g_2 , and g_3 , is often achieved only downstream of first-order equilibrium when a turbulent boundary layer is developing downstream of a slight perturbation. Thus, even though the lower-order properties in the boundary layer, such as the mean velocity profile, may appear to be normal, the higher-order structure may not yet have normal equilibrium characteristics.

2.1.3c Information Hierarchy. The four different levels of boundary layer information considered for the present study are: (0) scalar quantities, (1) mean profiles, (2) Reynolds stress tensor components, and (3) onedimensional turbulence spectra. It is assumed here that if the n+1 level of boundary layer information has normal characteristics, then all lower levels (n, n-1, n-2) would also be expected to have natural behavior. More specifically, if all spectra, turbulence distributions, and mean profiles are representative of natural behavior, two-dimensional, and at equilibrium, one can strongly argue that the Stanton number and skin friction distributions will also be representative of natural behavior. This is because the transport properties for heat and momentum (i.e., mixing length and turbulent Prandtl number) are determined by these higher-ordered properties. This is consistent with the levels of assumption currently used in boundary layer prediction schemes. In non-equilibrium situations, as pointed out earlier, the different levels of information may not display this relationship.

2.2 SMOOTH-SURFACE, ARTIFICIALLY THICKENED BOUNDARY LAYERS

2.2.1 Objective

The objective of the smooth-wall study is to show that normal mean and turbulence properties can be produced simultaneously in an artificially thickened boundary layer developing from a device of the third type discussed in Section 2.1.1. Experience is to be gained in artificially thickening boundary layers before such methods are used to study thick, roughwall behavior. The smooth-wall environment provides a good qualification test for the flow field, since all artificially thickened boundary layer measurements can be compared to baseline data. Both thermal and hydrodynamic

behavior on smooth walls is documented extensively throughout the literature by many authors, and is characterized by Reynolds number dependence. The Reynolds number dependence allows lower-order properties, such as ${\rm C_f/2}$ and St, to be compared in two different boundary layers having the same momentum or enthalpy thickness Reynolds number, even though the two cases may have differing boundary layer thickness or freestream velocity.

2.2.2 Apparatus

2.2.2a <u>Final Design</u>. The final design of the apparatus used to artificially thicken turbulent boundary layers over smooth surfaces is shown in Figs. 2-2a and 2-2b and is designated Design C. The apparatus consists of a trip, an array of spires, and a barrier, each of which extends across the width of the wind tunnel, just upstream of the test surface. The trip is .025 cm high and is located just downstream of the exit plane of the nozzle of the wind tunnel. The spires are 3.0 cm downstream of the trip, and the barrier is 3.016 cm downstream of the spires.

The apparatus was developed and used in the HMT-1 wind tunnel, as discussed in Chapter 1.

2.2.2b Component Effects. In general, the functions of the artificial thickening apparatus are to slow down the flow and to augment the turbulence, hastening the development of small-scale and large-scale eddy structures. Fluctuations are produced using energy from the mean velocity flow upstream of the thickening apparatus. The eddies caused by this mixing are convected downstream and mix with eddies from the near-wall regions. Turbulence levels are increased over previous potential flow levels and near-wall turbulence is transported more readily into the outer portions of the augmented boundary layer.

Specific effects of some of the components of the artificial thickening apparatus are now presented in a discussion divided into sections on adjustment of particular boundary layer properties.

Hydrodynamic starting length adjustment. The hydrodynamic starting length (or the effective increase in tunnel length), L, associated with an artificial thickening apparatus can be altered by changing the form drag on the apparatus. An estimate of the dependence of L on geometry can be

obtained by equating the form drag from the thickening device to the skin friction which would exist for a test section of length L

$$\frac{\overline{C}}{\frac{f}{2}}L = \frac{C}{2}\frac{A_f}{\omega}$$
 (2-7)

In (2-7), ω is the spacing between the centerlines of the spires and C_D is the drag coefficient for the thickening appratus based on the frontal area of one spire, A_f . If the Schultz-Grunow (1941) correlation for $\overline{C_f/2}$ is then substituted in (2-7) and the result is rearranged, we have

$$\frac{(0.427)L}{(2.0)\left(-0.407 + \log\left(\frac{U_{\infty}L}{V}\right)\right)^{2.64}} = \frac{C_{D}}{2} \frac{A_{f}}{\omega}$$
 (2-8)

From (2-8), the hydrodynamic starting length L increases whenever the frontal area of the spires increases, the spire drag coefficient increases, or the spacing between the spires decreases. Increased barrier height, h, and increased spire height, β , also result in increased magnitudes of L. In the present study, for the Fig. 2-2 spire design, $C_D \sim 1.0$.

Adjustment of the momentum thickness just downstream of the spires. The momentum thickness just downstream of the spires, $\delta_2 \mid_L (\delta_2 \text{ at } \mathbf{x}_2 = L)$ can be adjusted in the same way in which the hydrodynamic starting length is changed. This becomes opparent, first, by considering that thicker boundary layers require greater downstream distances to develop, and secondly, by substituting for $\overline{C_f}/2$ in (2-7) using the momentum integral equation to give

$$\delta_2 \bigg|_{L} = \frac{C_D}{2} \frac{A_f}{\omega} \tag{2-9}$$

A comparison of (2-8) and (2-9) then shows the same qualitative dependence of $\delta_2|_L$ and L on artificial thickening apparatus characteristics.

Mean velocity profile adjustment. The mean velocity profiles can be adjusted by changing the shape or spacing of the spires. As the spacing between spires is increased, the differences between the boundary layer velocities and the freestream velocity decrease. As the shapes of the spires are changed, the velocity profiles are altered depending on how the local streamlining of the spires is altered.

Figure 2-3 shows velocity profiles measured downstream of different spire arrays, where the shapes of the spires are drastically changed by adding blades on upstream and downstream sides. The velocity profile with the largest differences relative to the freestream velocity is obtained with Design A, which has a blunt trailing edge and no upstream blade. The velocity profile with the smallest differences relative to the freestream velocity is obtained using Design B, which is fully streamlined with upstream and downstream blades. A velocity profile which is between those produced by A and B, and also shows agreement with Simpson's (1967) data at the same momentum thickness Reynolds number, is produced by Design C.

Finer adjustments of the velocity profiles than those produced by adding upstream and downstream blades can be made by altering the upstream total angle of each blade, θ . This is possible since the spanwise momentum flux of fluid diverted between spires is dependent upon direction relative to the freestream, which is a function of θ at the spire upstream edges.

The tapered nature of the spires shown in Fig. 2-2 also has important consequences regarding the velocity profiles in the augmented boundary layer. Because the spires are thinner at the top than at the bottom, less momentum is taken from the flow near the top of the spires than at the bottom, resulting in increasing velocities as distance from the wall increases.

Adjustment of the relation between the skin friction and the mean velocity profile. The relation between the skin friction and mean velocity profiles can be adjusted by changing the barrier height, h. Alterations in barrier height result in simultaneous changes in both the inner and outer regions of the boundary layer. The effect on the inner regions is shown in Fig. 2-4, which shows that the log regions of the velocity profiles in U[†] versus y[†] coordinates shift as h is changed. In other words, the relationship is varied between the skin friction determined from near wall measurements of the shear stress (see Appendix II) and the skin friction determined from a "Clauser plot" (see Clauser (1954)). Barrier height adjustments affect the outer region by changing the relation between the skin friction and mean velocity such that the dependence of G, the Clauser (1954, 1956) shape factor, on downstream distance is altered. G will increase or decrease with downstream distance, depending on whether the U[†]

versus y^{\dagger} plots are above or below the law of the wall, which is given by

$$U^{+} = \frac{1}{\kappa} \ell_n y^{+} + C$$
 (2-10)

where κ = 0.41 and C = 5.10. Thus, changing the barrier height is a means by which the flow field can be adjusted to have first-order equilibrium, which occurs when G is a constant with downstream distance and the inner regions of the boundary layer agree with the law of the wall. Fig. 2-4 and 2-8a show that this occurs using design C spires when the barrier height, h, is 0.476 cm.

Turbulence profile adjustment. Any modification which changes the mixing around the artificial thickening apparatus will affect the downstream turbulence. One component of the apparatus which has a large influence on the downstream turbulence structure is the upstream blade on each spire. The angle of each blade, θ , (see Fig. 2-2) influences the mixing in the fluid diverted by the blade. Generally, it seems that turbulence levels increase as θ increases.

2.2.2c. Design Development. The first trial in the design of the present artificial thickening apparatus is shown as Design A in Fig. 2-3. It was based on a scaled-down version of the spire design used by Peterka and Cermak (1974). Subsequent alterations followed an iterative scheme in which the drag-producing shapes were placed in the flow and the downstream properties were then examined with respect to their similarity to the structure of a naturally developing boundary layer. This was followed by modification to produce behavior more closely resembling the desired lower-order flow field characteristics, and then the procedure was continued, eventually to higher levels of information until convergence to the desired flow structure was accomplished.

During design development, it was found that small geometric variations in the spire array can cause large spanwise variations of the mean velocity and of the turbulence structure in the downstream flow field, particularly at high velocities. Equilibrium is also a major problem which becomes more difficult as higher freestream velocities and smoother test

sections are used. Because the wake region is strongly dependent on upstream history effects and responds only slowly to wall boundary conditions, it will be the last region to reach equilibrium. Any unnatural velocity or turbulence effects produced in the wake by the spires may be convected far downstream before a semblance of natural behavior develops.

2.2.3 Boundary Layer Characteristics

The final design of the smooth-wall, artificial thickening apparatus (Design C) produces a flow field with properties representative of normal behavior to the level of the cross-correlation coefficient for the turbulent shear stress, and the Reynolds shear stress-turbulent kinetic energy ratio. All measurements concerning the smooth-plate work are presented in this section and compared to measurements by other investigators in naturally developed zero-pressure-gradient flows. Predictions of Stanton number distributions and skin-friction coefficient distributions have also been made using STAN5, a finite-difference numerical scheme for smooth-wall, two-dimensional boundary layer flows. The prediction method is based on the Spalding-Patankar code and is discussed in detail by Crawford and Kays (1975). The program was used with the usual Van Driest (1955) mixing-length scheme, without adjustment or deviation from a normal turbulent boundary layer run.

2.2.3a. <u>Hydrodynamic Results</u>. All of the measurements made downstream of the smooth-wall thickening apparatus were made in air at a free stream velocity of 10.1 m/sec and at an approximate free stream temperature of 22.8°C.

Displacement thickness and momentum thickness data are compared with the correlations of Schultz-Grunow (1941) in Fig. 2-5. The effective hydrodynamic starting length upstream of the thickening apparatus, L, was determined to be 2.60 m, based on the displacement "match point" shown in Fig. 2-5, interpreted through the Schultz-Grunow correlation. Using the same value of L for remaining data points, agreement is maintained between the thickened flow field measurements and the correlations for $x_1 > 0.9$ m. The growth rate is thus shown to be consistent with natural equilibrium behavior. Agreement with Simpson's (1967) mean velocity profiles in U/U_∞ versus y/δ coordinates also occurs at the measuring stations downstream

of $x_1 = 0.9$ m (see Fig. 2-3). Spanwise velocity profiles at $x_1 = 1.22$ m for z = -5.08 cm, z = 0 cm (centerline), and z = 10.16 cm, showed a variation of momentum thickness of less than 3% about the mean.

The local skin friction was determined from measurements of the Reynolds shear stress near the wall using a rotatable, slanted, hot-wire anemometer. The details of the measurement procedure are discussed in Appendix II.

Results of skin friction measurements from the present study are shown in Figs. 2-6a and 2-6b. Fig. 2-6a indicates that the skin friction agrees with the Schultz-Grunow (1941) correlation, calculated using the same L discussed above. In Fig. 2-6b, measured data agree with the well-known relation

$$\frac{c_f}{2} = 0.0128 \left(Re_{\delta_2} \right)^{-0.25}$$

where the constant 0.0128 is that suggested by Kays (1966). Figs. 2-6a and 2-6b further show agreement between predictions and the data. At the last four downstream stations, the measured skin friction is also closely equivalent to the skin friction determined from the velocity profiles using a "Clauser plot" (1954). Agreement with the momentum integral equation for average skin friction is also maintained within $\pm 10\%$ at the same locations, where the equation is given by

$$\frac{\overline{C_f}}{2} = \frac{\delta_2}{r} \tag{2-11}$$

Velocity profiles in wall coordinates are shown in Fig. 2-7. These profiles were non-dimensionalized using measured skin friction, and show excellent agreement with the law of the wall, given by

$$U^{+} = \frac{1}{\kappa} \ln y^{+} + C$$
 (2-12)

where $\kappa = 0.41$ and C = 5.10, for the stations where $x_1 > 0.9$ m. The value of y^+ where data points begin to vary from the law of the wall (at the edge of the wake) is approximately 500. Clauser (1956) indicates that the appropriate value of momentum thickness Reynolds number for deviation

at this point is 5000, which is consistent with thickened flow-field measurements. Fig. 2-7 also indicates that in the transition or buffer region of the artificially thickened boundary layer, the velocity measurements fall within the scatter of Laufer's (1954) data for pipe flow. Thus, for $y^+ \leq 500$, the velocity profiles in boundary layer coordinates are consistent with normal behavior at the four measuring stations farthest downstream

Each equilibrium turbulent boundary layer corresponds to a certain value of G, the Clauser shape factor (1954, 1956), where the value of G depends on the pressure gradient. Fig. 2-8a indicates that the artificially thickened boundary layer reaches a Clauser-type of equilibrium for $\mathbf{x}_1 > 0.9$ m, since G becomes constant at approximately 6.8, a value consistent with natural zero-pressure-gradient boundary layer behavior. Values of G are shown on the figure which are determined both from measured values of the local skin friction and values determined using a "Clauser plot" (see Clauser (1954)).

The definitions of the momentum thickness, displacement thickness, and Karman shape factor can be substituted into the defining equation for G, and the result rearranged to produce an equation for the Karman shape factor

$$H = \left(1 - G\sqrt{\frac{C_f}{2}}\right)^{-1} \tag{2-13}$$

A boundary layer flow with a value of G consistent with natural behavior assures that the dependence of the Karman shape factor with skin friction is also normal. This is demonstrated in Fig. 2-8b for the artificially thickened boundary layer. The data show agreement with Eqn. (2-13), and the measurements fall within the scatter of Hama's (1954) data for smoothwall flows.

Since the Clauser shape factor is independent of x-location in the artificially thickened boundary layer, the velocity profiles, when plotted in defect coordinates, should show downstream similarity. Such behavior exists for $x_1 > 0.9m$, as indicated in Fig. 2-9. Agreement is also found, for the same locations, with Coles' (1956) law of the wake, given by

$$\frac{U_{\infty} - V}{U_{\tau}} = -\frac{1}{\kappa} \ln \left(\frac{y}{\delta} \right) + \frac{\pi}{\kappa} \left[2 - \omega \left(\frac{y}{\delta} \right) \right]$$
 (2-14)

where π = 0.55 for zero-pressure-gradient flows, and κ = 0.41. Measured skin friction values were used to non-dimensionalize velocities in Fig. 2-9.

The profiles of longitudinal turbulent intensity, turbulent shear stress, and turbulent kinetic energy are closely similar to those of naturally developing boundary layers at \mathbf{x}_1 = 1.98 m and \mathbf{x}_1 = 2.29 m. Measurements 1.17 meters and 1.57 meters downstream of the thickening apparatus indicate that the turbulence in the augmented boundary layer is not fully developed at these two locations. Profiles at all four locations are shown in Figs. 2-10a through 2-10c, along with Klebanoff's (1954) measurements at $\mathbf{U}_{\mathbf{T}}/\mathbf{U}_{\infty}$ = 0.037 and Orlando's (1974) measurements at $\mathbf{U}_{\mathbf{T}}/\mathbf{U}_{\infty}$ = .043 for comparison. The slight deficits which exist for 0.14 < \mathbf{y}/δ < 0.60 at \mathbf{x}_1 = 1.17 m and at \mathbf{x}_1 = 1.57 m disappear farther downstream, where streamwise similarity of the profiles indicates that second-order equilibrium has developed.

It appears that Klebanoff's (1954) definition of δ is based on $U/U_{\infty} \sim .999$ rather than $U/U_{\infty} = .99$, which is used in the present study. The Klebanoff data in Figs. 2-10a through 2-10c have been corrected to account for differences in definitions of δ used for the two studies.

Figure 2-10d indicates that measurements taken at all four locations for $0.10 < y/\delta < 0.90$ agree with the cross-correlation coefficient for the turbulent shear stress, and the ratio of the Reynolds shear stress to the turbulent kinetic energy within \pm 10%, where the correlations are given by

$$\frac{-u'v'}{\sqrt{u'^2 v'^2}} = 0.46 \quad \text{and} \quad \frac{-u'v'}{2} = 0.145 \quad (2-15)$$

2.2.3b. Heat Transfer Results. The results of heat transfer studies in the artificially thickened boundary layer, shown in Figs. 2-11 and 2-12, indicate that normal behavior exists for $\mathbf{x}_1 > 0.6$ m. An unheated starting-length effect is evident as measured Stanton numbers are located below the curve for constant wall temperature, when plotted against enthalpy thickness Reynolds number. The virtual origin of the hydrodynamic boundary layer is upstream of the point where the thermal boundary layer begins to develop.

Consequently, a greater portion of the thermal boundary layer downstream of the step change in wall temperature is immersed in the laminar sublayer, when compared to a constant wall temperature flow at the same enthalpy thickness Reynolds number.

Flows with three different unheated starting lengths, ξ , were created by heating different segments of the test section downstream of the spires. The apparent origin of the thermal flow field is determined with respect to the hydrodynamic origin by adding the starting length based on displacement thickness, L, to the distance between the spires and the upstream edge of the first heated plate, x_1 , as shown in Fig. 2-1. Plotted on Fig. 2-11a are data for $\xi = 2.603$ m, in which all plates were heated at constant temperature without transpiration. The thermal boundary layer begins to develop just downstream of the augmentation apparatus, and the first four plates are in a region of high mixing and eddy interaction. First-order equilibrium has not yet developed in the flow, the heat transfer in this region is augmented, and measured Stanton numbers are greater than predicted values. Eventually, data and prediction agree, as the unnatural mixing effects subside from the thermal boundary layer. Farther downstream, at $\operatorname{Re}_{\Delta_2}$ \sim 2500, the influence of the unheated starting length also subsides, as shown when the data approach the isothermal flat-plate solution. Figs. 2-11b and 2-11c, for $\xi = 3.213$ m and $\xi = 3.822$ m, show similar trends, with predictions and measurements in good agreement for all data points.

The data for ξ = 2.603 m, ξ = 3.213 m, and ξ = 3.822 m are also plotted as functions of $\operatorname{Re}_{\chi_2}$ in Fig. 2-12a, which demonstrates agreement with the well-known correlation developed by Reynolds (1958). Agreement with Reynolds' (1958) data is shown in Fig. 2-12b, where Re_{ξ} is a Reynolds number based on ξ . In Fig. 2-12b coordinates, unheated starting length effects persist at all measured data points, evidenced by the fact that they are located above the constant wall-temperature solution.

Figure 2-lla shows the results of a test in which all of the plates were heated and F = .004 transpiration was used on the first four plates. The lowered Stanton numbers at these four data points recover to values for a non-transpired flow within two plates downstream of the blown region. This is consistent with normal behavior and significant, since it demonstrates

that the artificially thickened boundary layer behaves normally when subject to a blowing perturbation. Transpiration also increases the thickness of the thermal boundary layer compared to the non-transpired flow, as evidenced by the increase in enthalpy thickness Reynolds number at the farthest downstream plate from 3900 to 4400. Transpiration can thus be used to augment the thermal boundary layer without causing unnatural effects in the downstream heat transfer behavior.

2.2.3c. Conclusions. Measurements have shown that the artificially thickened boundary layer has a hydrodynamic field which is similar to that of a naturally developed smooth-wall, turbulent boundary layer. The similarity extends up to the level of the cross-correlation coefficient for the turbulent shear stress and the ratio of Reynolds shear stress to turbulent kinetic energy. An effective increase in the wind tunnel test section length of 2.60 m is provided at a free-stream velocity of 10.1 m/sec. The final displacement thickness is 1.74 times greater than that which would exist at the downstream end of the same test surface at the same free-stream velocity.

Normal thermal behavior has been demonstrated by Stanton number measurements, which agree for $\mathbf{x}_1 > 0.6$ m with predictions and data for naturally developing boundary layer flows having unheated starting lengths. Heat transfer with transpiration (F = .004 for $\mathbf{x}_1 < .406$ m) also indicates normal behavior, indicating that the augmented thermal layer responds normally when subjected to a blowing perturbation.

The above-mentioned tests indicate that it is possible to successfully simulate boundary layer behavior over smooth walls, using an artificial thickening device of the type presented here. The techniques can then be extended to the study of thick, turbulent boundary layers which develop over rough walls.

2.3 ROUGH-SURFACE, ARTIFICIALLY THICKENED BOUNDARY LAYERS

The flow field downstream of the artificial thickening device can be viewed as a natural differential equation solver for thick, rough-wall, turbulent boundary layers. The flow produces a "solution" to the boundary layer equations which is dependent on the boundary conditions and initial conditions, and is measurable at any downstream location. The boundary conditions for the solution are set by the distribution of freestream velocity with downstream distance and the characteristics of the roughness elements which comprise the test surface. The initial conditions consist of the profiles of mean velocity and the six Reynolds stress tensor components, produced at some distance downstream of the artificial thickening device. In order for the solution to be representative of normal behavior, these initial condition properties produced by the artificial thickening apparatus must be two-dimensional, and in an equilibrium relationship which matches those of a naturally developed boundary layer of the same thickness.

2.3.1 Objectives

The objective of the rough-wall, artificial thickening apparatus is to produce a flow field sufficiently normal that it allows studies to be made of the turbulence and mean properties of thick, rough-wall boundary layers. In order to be sufficiently normal, the artificially thickened boundary layer must be at equilibrium, must be two-dimensional, and must show growth characteristics typical of a natural flow. In addition, the turbulent boundary layer structure must also be consistent with that which would exist in a natural flow at the same thickness.

Proof that the artificially thickened rough-wall layer structure is normal requires a different approach than did the smooth-wall flows. No prior studies have been reported concerning thick boundary layers over sphere-type roughness, whereas smooth-wall layers have been extensively documented. Thus there is no data base available which can be used directly to verify that the flow field is normal. It is necessary to make the proof indirectly, using whatever properties are well known for thick, rough-wall layers. The most sensible properties to be used for this purpose are those which have been indicated to be invariant with downstream development in naturally developing boundary layers. If the artificially

thickened boundary layer is in fact an extension of a naturally developed boundary, these should be also invariant in the augmented boundary layer. Demonstration of this invariance can then be used as part of the qualification of the structural behavior of the artificial boundary layer.

In the present study, we are interested in learning not only about the effects of downstream development on thick, rough-wall boundary layers, but also effects of changing the freestream velocity. Qualification of the structure must therefore not only investigate downstream development, but also the response to changes in freestream velocity. Response to changes in freestream velocity is checked by investigating properties invariant with freestream velocity at different freestream velocities.

Qualification of the thick boundary layer is to be made by showing that the flow field has normal growth, two-dimensionality, equilibrium, and structural characteristics. The properties of the thick, rough-wall layers to be used for qualification of the structure are those known to be independent of both freestream velocity and downstream distance in naturally developing layers. These are four: the law of the wake, the Reynolds shear stress profile, the Reynolds shear stress/turbulent kinetic energy ratio, and the correlation coefficient for the Reynolds shear stress. The law of the wall cannot be used to qualify the structural behavior of thick, roughwall layers, since the law is dependent on Re_k in transitionally rough flows, and Re_k may vary with downstream distance.

2.3.2 Apparatus

2.3.2a. <u>Final Design</u>. The final design of the apparatus is designated Design E and is shown in Fig. 2-13. The dimensions and characteristics of the design are similar to those of the smooth-wall design shown in Figs. 2-2a and 2-2b, with three exceptions: (1) a square bar having a width of .238 cm was added on the downstream side of the spires a distance 2.064 cm away from the wall; (2) the barrier height was changed to .635 cm; and (3) the trip was located 3.49 cm upstream of the spires, and its thickness was increased to 0.16 cm.

The final design was developed at a freestream velocity of 26.8 m/sec, The details of this development are presented in Section 2.3.2c. No additional changes were needed, as the final design was used at other freestream velocities.

The rough-wall, artificial thickening apparatus was developed and used in the HMT-18 wind tunnel, as mentioned in Chapter I.

2.3.2b. Component Effects. The components of the Fig. 2-13 apparatus are now discussed with regard to adjustment of rough-wall boundary layer characteristics.

Turbulence profile adjustment. As in the smooth-wall study, the turbulence characteristics of the augmented rough-wall boundary layer can be changed by altering the way fluid mixes. Two characteristics which have been found to change the turbulence profiles are the barrier height, h, and the bar location, γ . Fig. 2-14 shows a comparison of turbulence profiles over the rough surface downstream of three different configurations: Designs C, D, and E. The figure shows that Design C produces lower values of $-\overline{u^{\dagger}v^{\dagger}}/U_{\tau}^{2}$ and $\overline{u^{\dagger}}^{2}/U_{\infty}^{2}$ than Designs D and E, although magnitudes of $\overline{u^{\dagger}}\overline{u^{\dagger}}/U_{\tau}^{2}$ are significantly higher. These differences for $y/\delta > 0.1$ are caused by the bar which is included on Designs D and E, and left off of Design C. Fig. 2-14 also shows that the magnitude of $\overline{u^{\dagger}}^{2}/U_{\infty}^{2}$ for $0.02 < y/\delta < 0.10$ is higher for Design E than for Design D. The differences between the two profiles are as large as 7% and are a result of a barrier height change of 0.08 cm.

Figure 2-15 shows profiles of u^{*2}/U_{∞}^2 downstream of the rough-wall design as the distance between the bar and wall, γ , is changed, where the γ coordinate is illustrated on Fig. 2-13. As the bar is moved farther from the wall and γ increases, the magnitudes of u^{*2} in the outer regions of the profile increase and the magnitudes of u^{*2} in the inner regions of the profile decrease. Thus, from these geometry alterations, we see that quantitative adjustments of the turbulence structure can be made by altering apparatus characteristics.

Adjustment of the relation between the skin friction and the mean velocity profile. As for the smooth-wall flow, the relation between the skin friction and the mean velocity can be altered by changing the barrier height. In fully rough flows at 26.8 m/sec, the barrier can be adjusted so that G is invariant with downstream distance simultaneously when the near-wall velocities follow the fully rough law of the wall

$$U^{+} = \frac{1}{\kappa} \ln \left(\frac{y' + \Delta y}{k_s} \right) + 8.5$$
 (2-16)

where Δy = .023 cm and k_s = .079 cm. Thus, for both the smooth and fully rough flows investigated, the barrier height can be altered to change the relation between $C_f/2$ and U(y) so that the flow field produced has first-order equilibrium.

2.3.2c. Design Development. The first trial in the design of the rough-wall, artificial thickening apparatus was the smooth-wall design (Design C) shown in Fig. 2-2. The flow produced over the rough surface by the design in Fig. 2-2 had reasonably normal mean properties, but displayed some spanwise non-uniformities. The turbulence profiles also varied significantly with downstream development, and the three-dimensional Reynolds stress components showed $u^{\dagger}w^{\dagger}$ and $v^{\dagger}w^{\dagger}$ magnitudes as large as 40% of $-u^{\dagger}v^{\dagger}$.

The iterations in apparatus development which led to improved flow behavior began with design modifications to achieve a two-dimensional flow field. Generally, the two-dimensionality depends on the details of the geometry, spacing, and shape of the spires and other components of the artificial thickening apparatus. The two-dimensionality is particularly affected if these geometric characteristics are not uniform across the entire width of the wind tunnel. After the two-dimensionality of the flow was acceptable, a bar was added across the downstream side of the spires to alter the turbulence structure (Design D). Then barrier height adjustments were made to change the relation between the mean velocity and the skin friction, to produce first-order equilibrium and agreement with the fully rough law of the wall (Design E).

2.3.3 Boundary Layer Characteristics

The boundary layer characteristics used to qualify the behavior of the artificially thickened boundary layer are presented in this section. The layer is produced from the Design E device shown in Fig. 2-13. Boundary layer growth, two-dimensionality, structure, and equilibrium are discussed for free stream velocities of 10.1 m/sec, 15.8 m/sec, and 26.8 m/sec. Some structural characteristics are also presented for a freestream velocity of 20.4 m/sec.

2.3.3a. Growth. Boundary layer growth can be represented using two different characteristics of boundary layers which are related through the momentum integral equation. These two characteristics are the variation of the skin friction coefficient, $C_{\rm f}/2$, with momentum thickness, δ_2 , and the variation of momentum thickness with downstream distance, x.

Skin friction is shown in Fig. 2-16 as a function of momentum thickness in naturally developed and artificially thickened boundary layers for freestream velocities of 10.1 m/sec, 15.8 m/sec, and 26.8 m/sec. The skin friction coefficients were determined from measurements of the Reynolds shear stress and mean velocity near the wall, as discussed in Appendix II. Momentum thickness values were determined independently of the $\rm C_f/2$ measurements using the definition of $\rm \delta_2$ and the mean velocity profiles. On 2-16, the artificially thickened data forms a natural extension of the naturally developed data. Thus, the artificially thickened layer has normal growth characteristics with respect to $\rm C_f/2$ versus $\rm \delta_2$. At a given freestream velocity, data can be represented using

$$\frac{C_f}{2} = a \left(\frac{\delta_2}{r}\right)^{-b} \tag{2-17}$$

where the constants a and b are presented in Table 2-1. The constants in Table 2-1 for $U_{\infty} = 26.8$ m/sec are the same as those suggested by Pimenta (1975) for a naturally developed flow.

The variation of the momentum thickness with downstream distance (measured from the virtual origin of the hydrodynamic flow field, $\mathbf{x}_2 = 0$) is now determined. The right-hand side of Eqn. (2-17) is set equal to the two-dimensional momentum integral equation

$$\frac{c_f}{2} = \frac{d^{\xi}_2}{dx} \tag{2-18}$$

which produces a result which can then be integrated to give

$$\frac{\delta_2}{r} = \left[a(b+1)\right]^{1/b+1} \left(\frac{x_2}{r}\right)^{1/b+1} \tag{2-19}$$

The effective increase in wind tunnel length, L, can then be calculated using (2-19) for a given free stream velocity. This is done by matching

(2-19) to one data point per augmentation ("match point") and then extrapolating to \mathbf{x}_2 = 0, the virtual origin of the hydrodynamic flow field. The values of L for the artificially thickened measurements are shown for free stream velocities of 26.8 m/sec, 15.8 m/sec, and 10.1 m/sec in Figs. 2-17, 2-18, and 2-19, respectively. Also shown are Eqns. (2-19) and measurements. The figure shows that the data points not fitted to Eqn. (2-19) also match the equation. Thus, the growth properties of the artificially thickened boundary layer seem normal with respect to variations of δ_2 with \mathbf{x}_2 .

Table 2-1

Values of a and b

in Eqns. (2-17) and (2-19)

U _∞ (m/sec)	a	ъ	Roughness Regime
10.1	.00381	.332	Transitionally rough
15.8	.00327	.217	Transitionally rough
26.8	.00328	.175	Fully rough

If the Karman shape factor, H, is plotted versus U_{∞}/U_{γ} as in Fig. 2-20, we find that the artificially thickened results fall within the scatter of Hamm's results (1954) for rough walls. Thus, the variations of δ_1 , the displacement thickness, with U_{∞}/U_{γ} are not inconsistent with other measurements, and we can conclude that these growth characteristics of the thickened boundary layer are also representative of normal behavior.

2.3.3b. <u>Two-dimensionality</u>. The two-dimensionality of the artificially thickened flow field was checked by measuring the three-dimensional Reynolds shear stress components, $\overrightarrow{v'w'}$ and $\overrightarrow{u'w'}$, at all turbulent kinetic energy measurement locations on the rough surface. More extensive two-dimensionality checks, consisting of spanwise measurements of the mean velocity and Reynolds stress tensor components, were made at 26.8 m/sec.

The spanwise velocity profiles at $U_{\infty}=26.8$ m/sec were made at $x_1=1.168$ m and $x_1=2.083$ m. The three momentum thickness values show variations of $\pm 3.9\%$ about the mean value and $\pm 4.6\%$ about the mean value at

these respective locations. The spanwise variation of momentum thickness then increases in the downstream direction and thus shows a trend which is qualitatively consistent with data of Osaka, Shimizu, Nakamura, and Furaya (1977).

Figure 2-21 shows that the profiles of the Reynolds stress tensor components are spanwise uniform at $x_1 = 1.168$ m and $U_{\infty} = 26.8$ m/sec. The figure also indicates that u'w' and $\overline{v'w'}$ are insignificant compared to $\overline{-u'v'}$ at all profile positions at this location. These small values of $\overline{u'w'}$ and $\overline{v'w'}$ are consistent with the spanwise uniformity of $\overline{w'}^2$. The three-dimensional shear stress components are also negligible compared to $\overline{-u'v'}$ at all other traverse locations in the rough-wall, artificially thickened boundary layer, for the four free stream velocities studied.

An additional check on the two-dimensionality of the flow is provided by the momentum integral equation, where qualitative agreement with the data was indicated in the previous section. A quantitative comparison can be made by substituting δ_2 values at sequential measuring stations into Eqn. (2-11), in order to compare with measured skin friction values. Agreement with Eqn. (2-11) is maintained within 10% for free stream velocities of 26.8 m/sec and 15.8 m/sec. The data for 10.1 m/sec shows a maximum deviation from Eqn. (2-11) of 13%.

2.3.3c. Structural Similarity. The mean velocity and turbulence structure of the augmented boundary layer are further qualified by comparing measurements to those known to exist in boundary layers which developed naturally to the same thickness as that produced by artificial thickening. Since known characteristics are required, only those boundary layer characteristics indicated to be invariant with thickness in naturally developing flows can be used for this purpose. Since conclusions will be drawn regarding the effect of using different free stream velocities, the characteristics must also be invariant as the free stream velocity changes.

Mean velocity profiles -- velocity defect coordinates. The first of these boundary layer characteristics to be discussed is the velocity profile in defect or wake coordinates. According to Clauser (1956), when $(\delta_1/\tau_w)(dP/dx) \quad \text{is equal to any constant and the boundary layers are at equilibrium, velocity profiles in <math>(U_\infty-U)/U_{_T}$ versus y/δ coordinates are

universally similar in shape, where the shape is dependent on the value of $(\delta_1/\tau_{ij})/(dP/dx)$. Profiles having a given shape are then characterized by a given value of the shape factor G given by Eqn. (2-1). In the present study, a G which is invariant in the downstream direction is taken to indicate first-order equilibrium, and thus first-order equilibrium is closely connected to the streamwise similarity of $(U_{\infty} - U)/U_{\tau}$ versus y/δ profiles. Clauser first argued the plausibility of these concepts and then provided experimental verification for zero-pressure-gradient flows using the smooth-wall data of Schultz-Grunow (1941), Hama (1954), and Klebanoff and Diehi (1951), as well as the rough-wall data of Hama (1954) and Moore (1951). Clauser showed that equilibrium velocity profiles in $(v_m - v)/v_{_{
m T}}$ versus y/δ coordinates are invariant both with downstream development and with changes in surface roughness. Later, Coles (1956) produced a functional relation to describe these profiles in various equilibrium pressure gradients, which is given by Eqn. (2-14) and referred to as the law of the wake. Pimenta (1975) showed that Eqn. (2-14) was valid for turbulent boundary layers developing over the uniform-spheres roughness of the present study. Other investigators, such as Perry and Joubert (1963) show the law of the wake also represents boundary layer behavior over additional types of roughness. Thus, the law of the wake and similarity of profiles in $(U_{\infty}^--U)/U_{_{\rm T}}$ versus y/ δ coordinates are important criteria for qualification of the augmented flow field, and experimental agreement is necessary if the properties of the flow field are to be considered representative of natural behavior.

The velocity profiles in defect coordinates measured at all four free stream velocities of the present study show excellent agreement with the law of the wake, as shown in Fig. 2-22. An example of the downstream development of these velocity measurements is also shown in the figure for $U_{\infty} = 26.8 \text{ m/sec}$. The profiles show agreement with the law of the wake and have downstream similarity for $\mathbf{x}_1 > 1.0 \text{ m}$. The friction velocities used to non-dimensionalize the profiles were calculated using local skin friction coefficients determined from near-wall shear stress and mean velocity measurements (see Appendix II).

The value of y used for the plots in Fig. 2-22 and all subsequent mean profile plots is measured from the apparent or virtual origin of the

mean velocity profiles. This origin is located a distance Δy below the crests of the roughness elements, and is determined using the method suggested by Monin and Yaglom (1971), which was also used by Pimenta (1975) and Coleman (1976). Briefly, it is assumed that a corrected roughness size, z_o , does not change with y near the wall for fully rough flows, where z_o is defined using

$$v^{+} = \frac{1}{\kappa} \ln \left(\frac{y' + \Delta y}{z_{o}} \right)$$
 (2-20)

The value of Δy determined from measurements in naturally developed and artificially thickened boundary layers in the present study is .023 cm. Pimenta (1975) and Coleman (1976) suggest values of Δy ranging from .015 cm to .018 cm. In Eqn. (2-20), y' is measured from the crests of the roughness elements, and hence $y = y' + \Delta y$.

Reynolds shear stress profiles. In a theoretical analysis, Clauser (1956) showed that if a universal velocity profile (such as that given by the law of the wake equation (2-14)) exists, then a shear stress distribution exists which is nearly universal. Clauser said that the variations of these nearly similar profiles of $-\mathbf{u'v'}/\mathbf{U_T^2}$ versus \mathbf{y}/δ would depend on the skin friction coefficient, $\mathbf{C_f}/2$, but that "great care would have to be taken experimentally to distinguish between the curves." Thus, shear stress profiles are expected to be approximately invariant in equilibrium boundary layers whenever the law of the wake is valid. As discussed in the previous section, the law of the wake represents equilibrium boundary layer profile behavior, regardless of variations of surface roughness, freestream velocity, or downstream development.

Experimental verification of Clauser's (1956) analysis can be made using results of several investigations. These investigations are discussed by first considering the downstream development of shear stress profiles and then by considering the invariance of shear stress profiles with roughness size and freestream velocity.

The invariance of $-u'v'/U_{\tau}^2$ versus y/δ profiles with downstream development in equilibrium flows is shown by Pimenta's (1975) measurements and by the measurements from the present study in naturally developed boundary layers. Such characteristics are consistent with Townsend's (1956a) structural similarity hypothesis, as discussed earlier.

The approximate invariance of shear stress profiles with roughness is demonstrated by comparing the smooth-wall measurements of Klebanoff (1954) and Orlando (1974) with the rough-wall measurements of Liu (1966), Pimenta (1975), and the present work (after correction for differences in the definition of δ). Invariance of shear stress profiles as roughness changes is also demonstrated by Grass (1971), who determined the profiles of Reynolds shear stress from hydrogen-bubble flow tracers in a free-surface channel flow. His measurements in flows developing over surfaces with different roughness sizes showed that $-u'v'/U_{\tau}^2$ versus y/δ profiles were closely similar in smooth, transitionally rough, and fully rough flows.

Measurements from the present study and Pimenta's (1975) study also show the $-\overline{u^*v^*}/\overline{v}_{\tau}^2$ versus y/δ profiles are invariant as \overline{v}_{∞} changes. In these studies, the variation of \overline{v}_{∞} is the principal means by which the roughness Reynolds number, \overline{Re}_k , is varied, since k_s is held constant. Thus, the profiles of $-\overline{u^*v^*}/\overline{v}_{\tau}^2$ versus y/δ are invariant as different roughness regimes are investigated in these studies.

From these experimental studies and Clauser's (1956) analysis, profiles of $-u^{\dagger}v^{\dagger}/U_{\tau}^{2}$ versus y/δ in thick, rough-wall boundary layers are expected to be the same as in naturally developing flows, and approximately invariant as flows at different freestream velocities are investigated.

The Reynolds shear stress profiles were measured at three downstream locations in the artificially thickened boundary layer at freestream velocities of 26.8 m/sec, 15.8 m/sec, and 10.1 m/sec. The measurements at the two locations farthest downstream show excellent agreement with measurements by the present author in a naturally developed flow, where an example of such behavior at $U_{\infty} = 26.8$ m/sec is shown in Fig. 2-23. Fig. 2-23 also shows that the artificially thickened Reynolds shear stress profiles are invariant as the freestream velocity varies and show agreement with Pimenta's (1975) measurements from a naturally developed flow.

Turbulence correlation coefficients: R_{uv} and R_{q2} . The values of the turbulence correlations expressed by Eqn. (2-15) have been demonstrated to be constant for equilibrium smooth and rough-wall boundary layers by many investigators, including Orlando (1974), Pimenta (1975), Coleman (1976), Bradshaw (1966), and Townsend (1956). Since the correlations seem to have the same values regardless of surface condition, free-stream velocity

distribution, and magnitude of wall transpiration, the correlations appear to have universal form in representing the physical mechanisms which control the distribution of turbulence in wall shear flows. The significance of the Reynolds shear stress-turbulent kinetic energy ratio, and the possibility of its constant magnitude in wall shear flows was first suggested in a similarity hypothesis concerning the structure of turbulence by von Karman (see Hinze (1975)).

Measurements in the rough-wall, augmented boundary layer indicate that the values of the correlation for the Reynolds shear stress and the Reynolds shear stress-turbulent kinetic energy ratio are consistent with values in naturally developing flows within \pm 5%, as indicated in Fig. 2-24. The measurements of Orlando (1974) and Pimenta (1975) are also shown in the figure for comparison. Consequently, the universal structural characteristics represented by the magnitude of the correlations appear to exist in the rough-wall, artificially thickened boundary layers.

Spectra of streamwise velocity fluctuations. Qualification of the structural characteristics of the rough-wall, artificially thickened boundary layer can be extended to include spectra of the longitudinal velocity fluctuations. Spectra were measured using the fast Fourier transform, as discussed in Appendix II. Measurements were made at $\mathbf{x}_1 = 1.78$ m in a naturally developing flow for comparison with augmented boundary layer results at the same value of \mathbf{x}_1 for a freestream velocity of 26.8 m/sec. Comparison of these measurements at four different values of \mathbf{y}/δ is shown in Fig. 2-25. In the figure, spectra magnitudes are normalized such that

$$\int_{0}^{\infty} \frac{F_{u}(k_{1})}{y} d(yk_{1}) = \int_{0}^{\infty} F_{u}(k_{1}) dk_{1} = 1.0$$
 (2-21)

where the one-dimensional wave number, k_1 , is determined from frequency, using

$$k_1 = \frac{2\pi n}{U} \tag{2-22}$$

In Fig. 2-25, the non-dimensionalization given by (2-21) should be viewed as a normalization with respect to boundary layer thickness, since spectra

are compared at the same y/δ . It should also be mentioned that the lines in Fig. 2-25 represent a graphical fit to closely spaced data points.

Figure 2-25 indicates that the broad-band spectra characteristics of the artificially thickened boundary layer show excellent agreement with baseline measurements for y/δ = .078, 0.150, and 0.600. The spectra at y/δ = 1.00 for the augmented boundary layer and the naturally developing flow show differences which are related to differences in the intermittency characteristics of the two flows, and differences in large-scale eddy structures at the boundary layer edge. These differences are not surprising, since the structures with the largest scales require the longest time to stabilize downstream of the augmentation device. In fact, Bradshaw (1971) points out that the lifetime of the larger eddies in a boundary layer is approximately $20\delta/U_{\infty}$, or a downstream distance of 30δ . Such values are based on the idea that the total duration of a phenomenon is of the order of three times the time constant, where the time constant is calculated from the ratio of the turbulent kinetic energy to the production rate.

2.3.3d. Structural Equilibrium. First-order equilibrium in a zero-pressure-gradient flow is indicated by a Clauser shape factor which is independent of downstream distance. The artificially thickened boundary layer reaches such equilibrium for $x_1 > 1.0$ m for freestream velocities of 26.8 m/sec, 15.8 m/sec, and 10.1 m/sec, as shown in Fig. 2-26.

As for the smooth-wall flow, the turbulence structure requires a greater downstream distance than mean profiles to relax to normal equilibrium behavior. Fig. 2-23 shows that second-order equilibrium occurs for $\mathbf{x}_1 > 1.46$ m since the Reynolds shear stress profiles show downstream similarity. Downstream similarity is also indicated by normalized spectra of the longitudinal velocity fluctuations for $\mathbf{y}/\delta = 0.78$, 0.150, and 0.600, as shown in Fig. 2-25.

The equilibrium behavior of the normal Reynolds stress tensor components is discussed in Section 3.3.5.

2.3.3e. Conclusions. The growth, two-dimensionality, structural similarity, and structural equilibrium characteristics of the rough-wall, artificially thickened boundary layer indicate that all measurements of lower order than one-dimensional $u^{\frac{1}{2}}$ spectra have characteristics representative

of natural behavior. Thus, skin friction and Stanton number distributions, mean-velocity and temperature profiles in inner coordinates, and the normal Reynolds stress tensor components can be discussed regarding the influences of variations in the freestream velocity (and also Re_k) and downstream development.

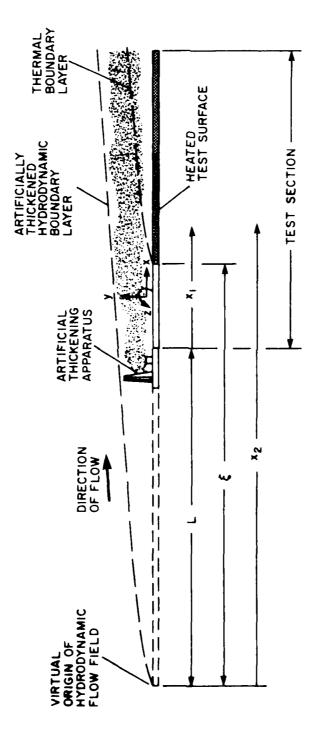


Fig. 2-1. Coordinate system for artificially thickened boundary layers.

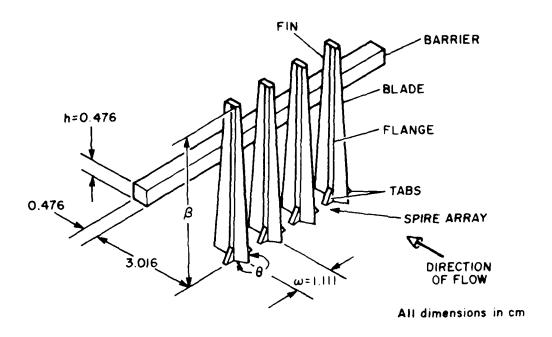


Fig. 2-2a. Smooth-wall artificial thickening apparatus (design C).

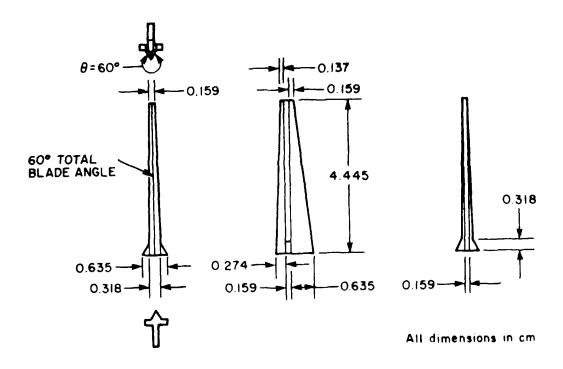


Fig. 2-2b. Smooth-wall spire dimensions (design C).

SPIRE GEOMETRY CONFIGURATIONS DESIGN A DESIGN B DESIGN C WITH 0.476cm BARRIER ∇ Δ ● Re₈₂ = 5500 WITHOUT BARRIER 1.00 TTTTTT .75 LOG REGIONS Um .50 SIMPSON (1967) . 25 .001 .10 .010 10.0 y/8_{0.99}

Fig. 2-3. Effects of spire streamlining on mean velocity profiles, $x_1 = 2.08$ m.

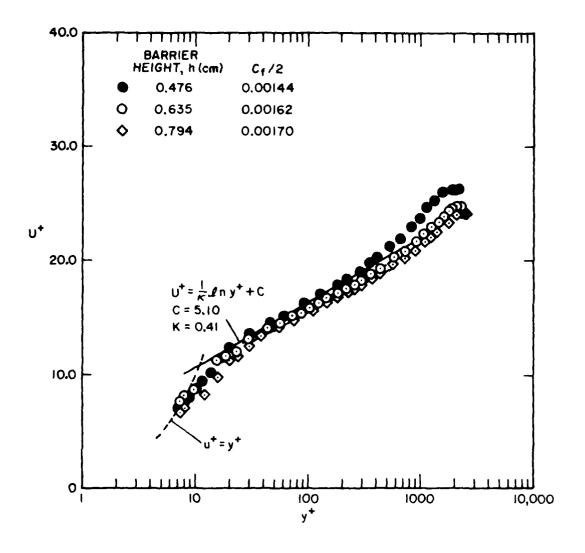


Fig. 2-4. Effect of barrier height, h , on mean velocity profiles in boundary layer coordinates, $x_1 = 1.57 \text{ m}$ (all profiles with design C spires).

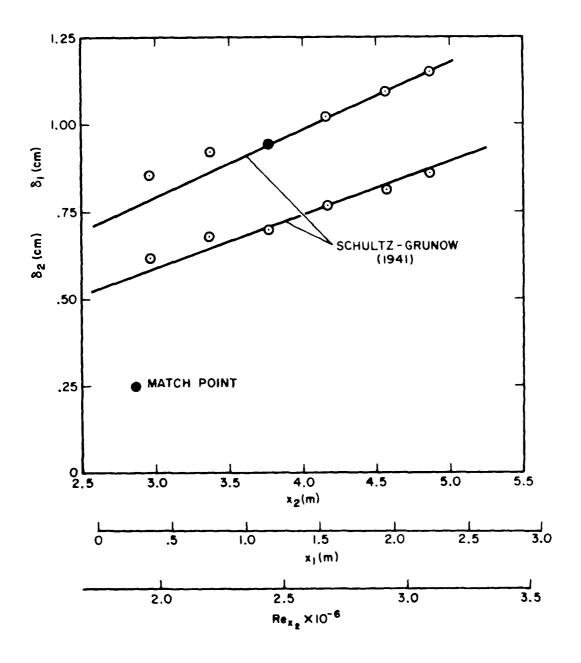


Fig. 2-5. Displacement thickness and momentum thickness development, smooth-wall artificially thickened boundary layer.

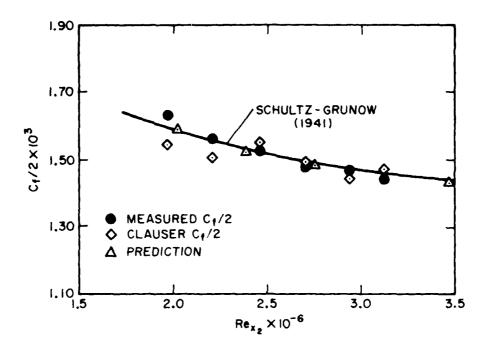


Fig. 2-6a. Skin friction development, smooth-wall artificially thickened boundary layer.

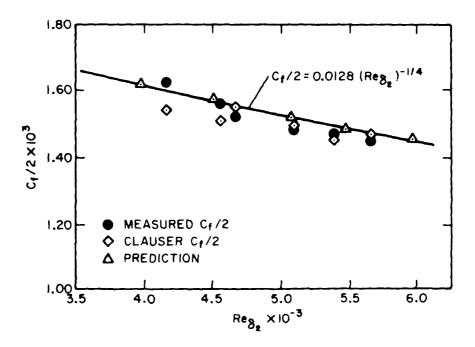


Fig. 2-6b. Skin friction development, smooth-wall artificially thickened boundary layer.

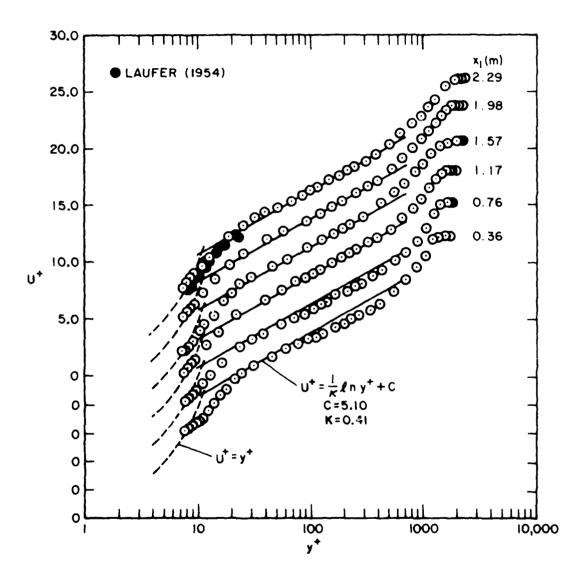


Fig. 2-7. Development of velocity profiles in boundary layer coordinates, smooth-wall artificially thickened boundary layer.

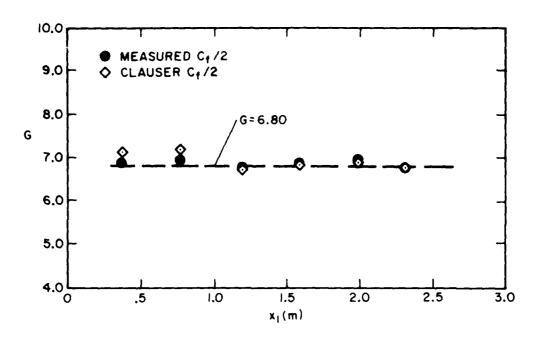


Fig. 2-8a. Clauser shape factor variation with downstream distance, smooth-wall artificially thickened boundary layer.

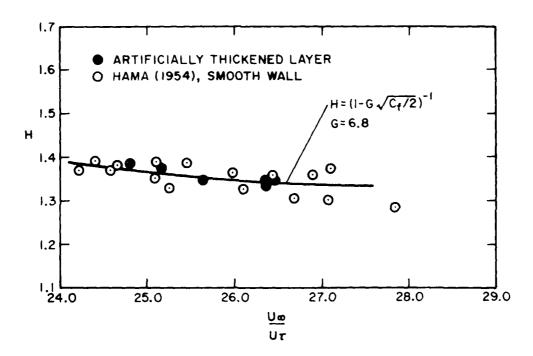


Fig. 2-8b. Variation of Karman shape factor with U_∞/U_γ - comparison of Hama's (1954) data with smooth-wall artificially turckened boundary layer data.

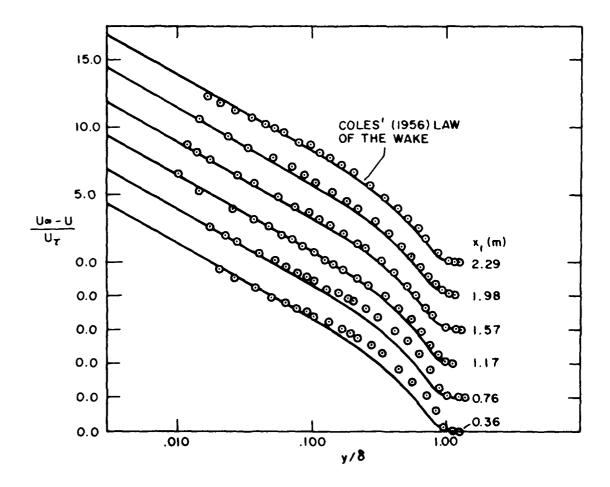


Fig. 2-9. Development of velocity profiles in velocity defect coordinates, smooth-wall artificially thickened boundary layer.

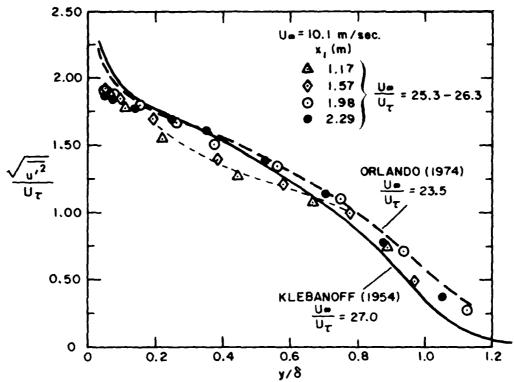


Fig. 2-10a. Development of longitudinal turbulence intensity profiles, smooth-wall artificially thickened boundary layer.

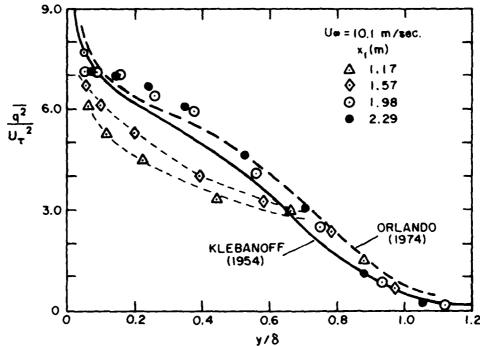


Fig. 2-10b. Development of turbulence kinetic energy profiles, smooth-wall artificially thickened boundary layer.

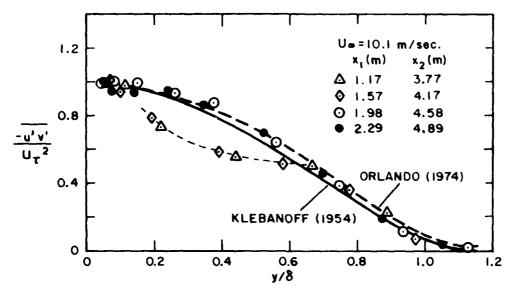


Fig. 2-10c. Development of Reynolds shear stress profiles, smooth-wall artificially thickened boundary layer.

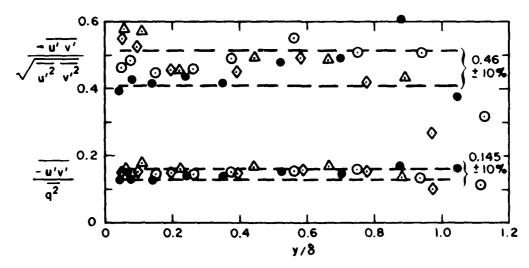


Fig. 2-10d. Cross-correlation coefficient for the turbulent shear stress, and the Reynolds shear stress/turbulence kinetic energy ratio, smooth-wall artificially thickened boundary layer.

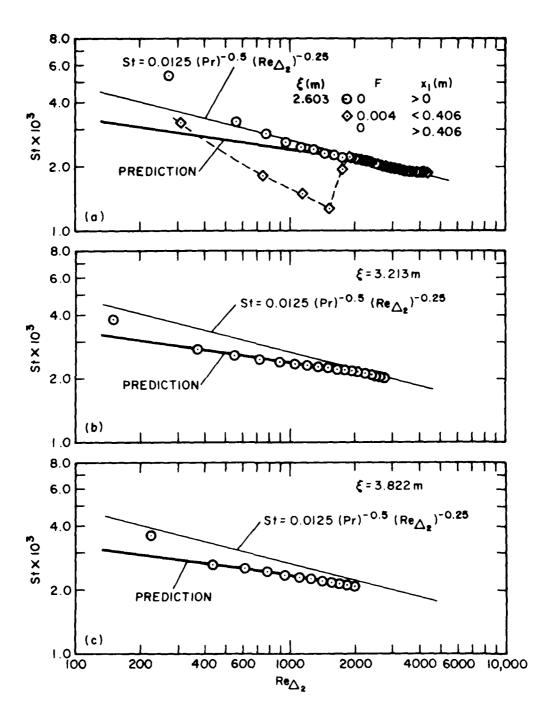
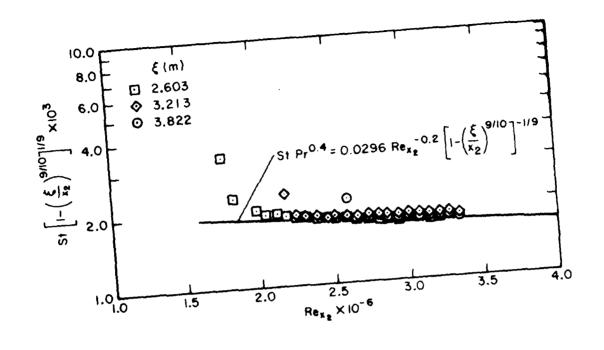


Fig. 2-11. Heat transfer behavior in Stanton number versus enthalpy thickness Reynolds number coordinates, smooth-wall artificially thickned boundary layer.



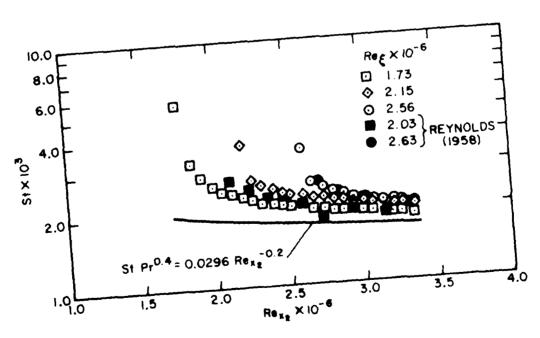
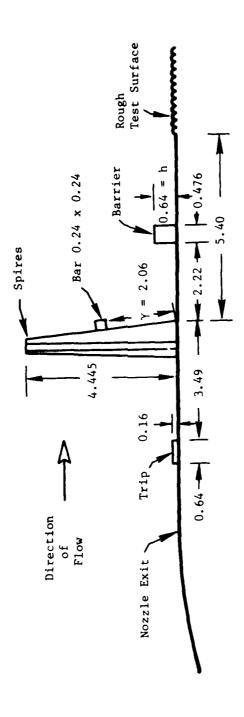


Fig. 2-12. Comparison of smooth-wall artificially thickened heat transfer data with Revnolds' (1958) unheated starting length data and correlations.



All dimensions in cm.

Schematic of rough wall artificial thickening apparatus (design E).

Fig. 2-13.

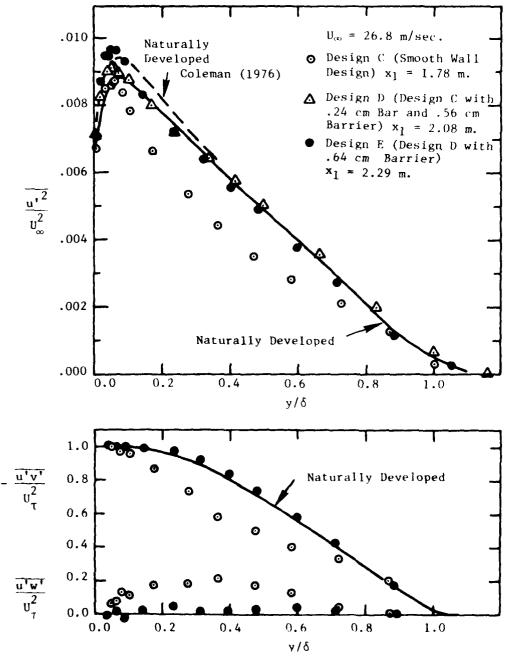


Fig. 2-14. Effect artificial thickening apparatus geometry changes on turbulence profiles.

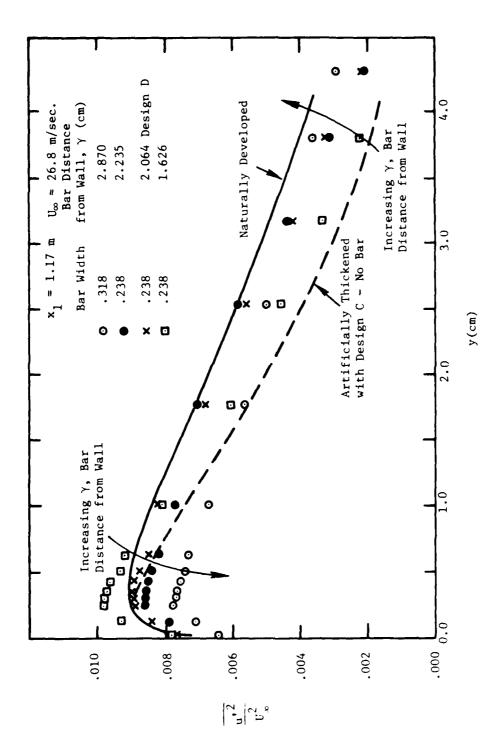
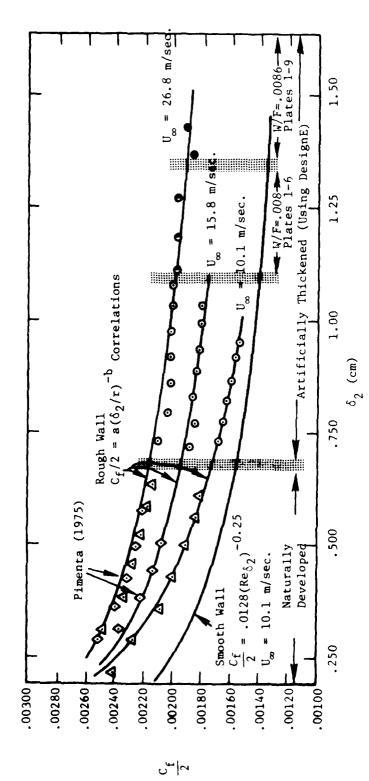


Fig. 2-15. Effect of bar distance from wall, γ , on turbulence profiles.



Skin friction variation as a function of downstream distance in naturally developed and artificially thickened rough wall boundary layers. Fig. 2-16.

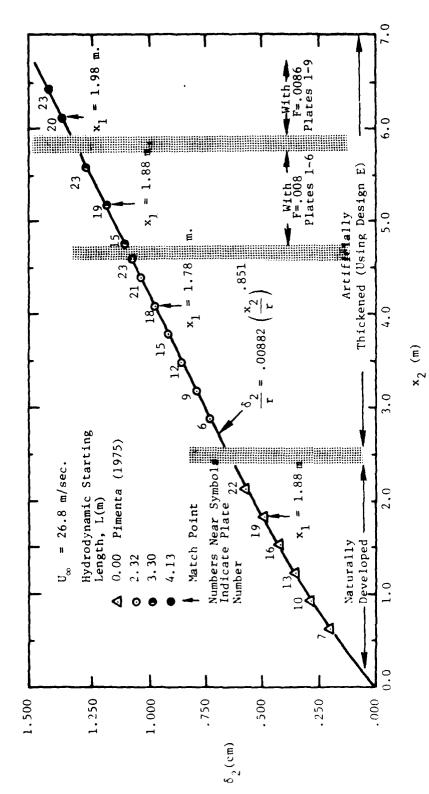


Fig. 2-17. Variation of Momentum Thickness with Downstream Distance, U_α = 26.8 m/sec.

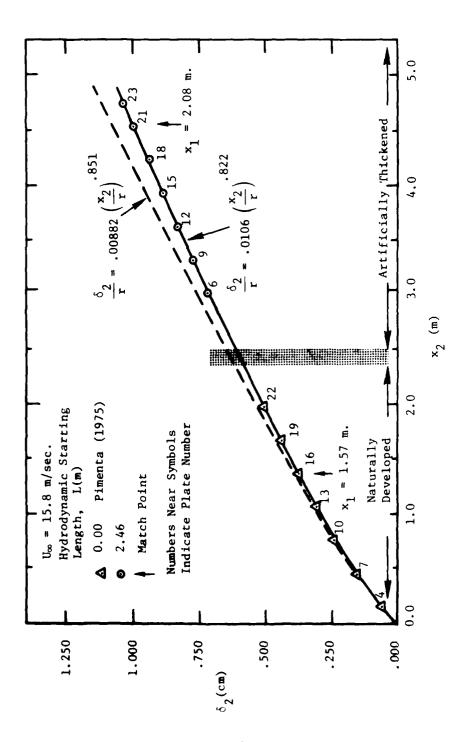


Fig. 2-18. Variation of momentum thickness with downstream distance, $U_\infty=15.8~\text{m/sec.}$

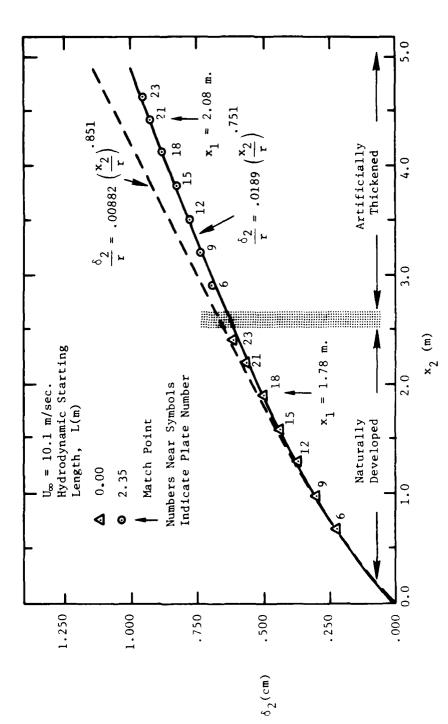


Fig. 2-19. Variation of momentum thickness with downstream distance, U_{∞} = 10.1 m/sec.

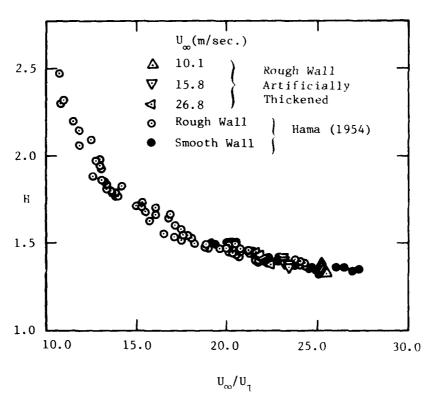


Fig. 2-20. Variation of the shape factor with U_m/U_T -- comparison of Hama's (1954) data with roug'.~wall artificially thickened boundary layer data.

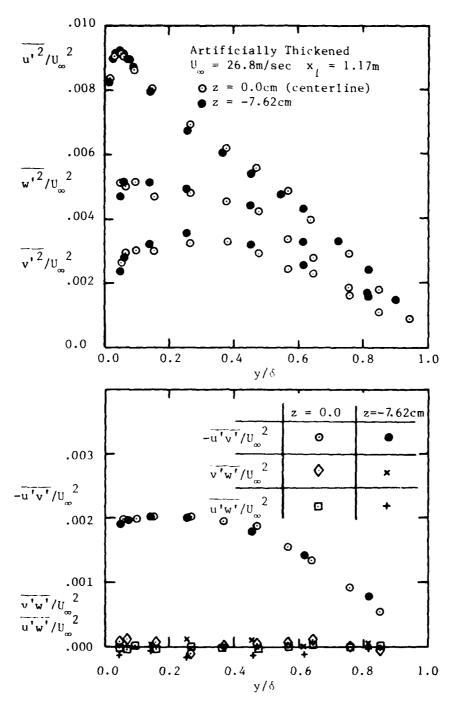


Fig. 2-21. Spanwise uniformity and two-dimensionality of turbulence profiles, rough-wall artificially thickened boundary layer $\rm U_{\infty}$ = 26.8 m/sec.

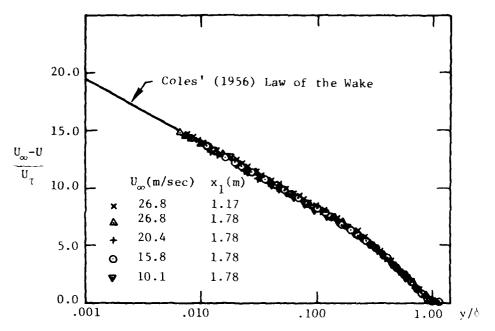


Fig. 2-22. Downstream development and variation with freestream velocity of velocity profiles in velocity defect coordinates, rough wall artificially thickened boundary layers.

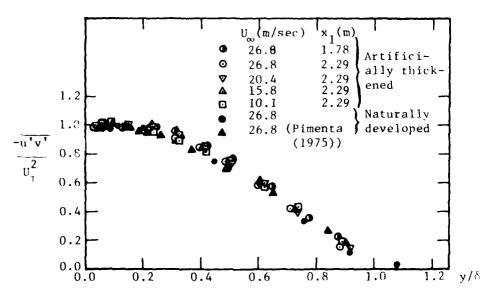


Fig. 2-23. Reynolds shear stress profile downstream development and variation with freestream velocity, rough-wall artificially thickened boundary layers.

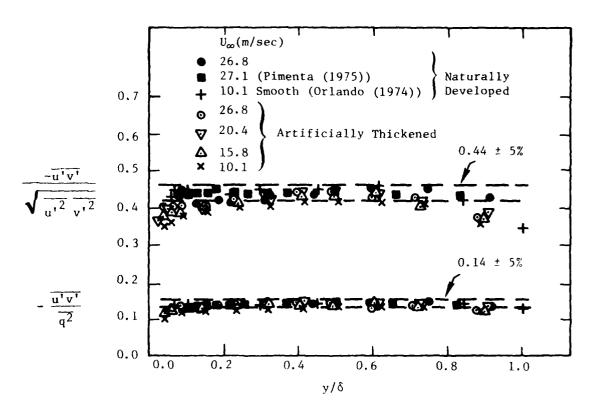


Fig. 2-24. Cross correlation coefficient for the Reynolds shear stress, and the ratio of the Reynolds shear stress to the turbulent kinetic energy in naturally developed and artificially thickened rough wall boundary layers.

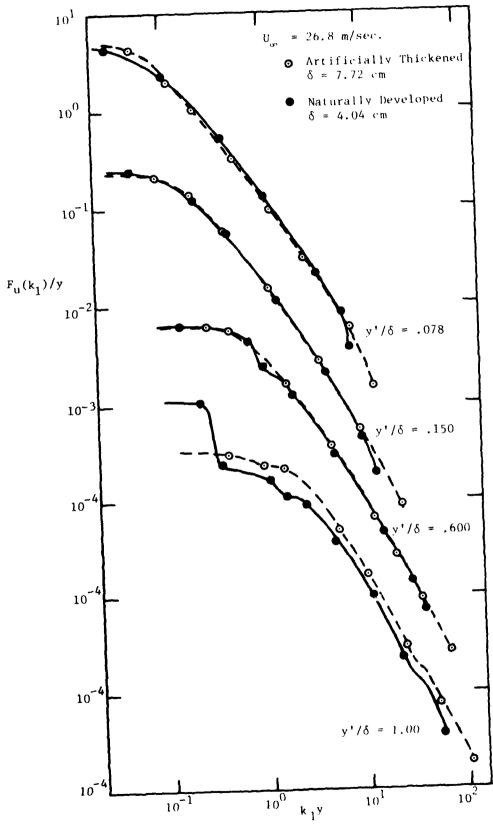


Fig. 2-25. Spectra in artificially thickened and naturally developed fully rough turbulent boundary layers.

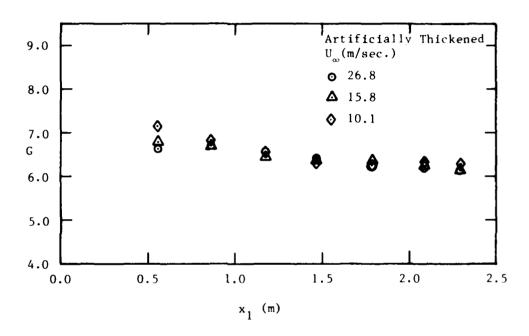
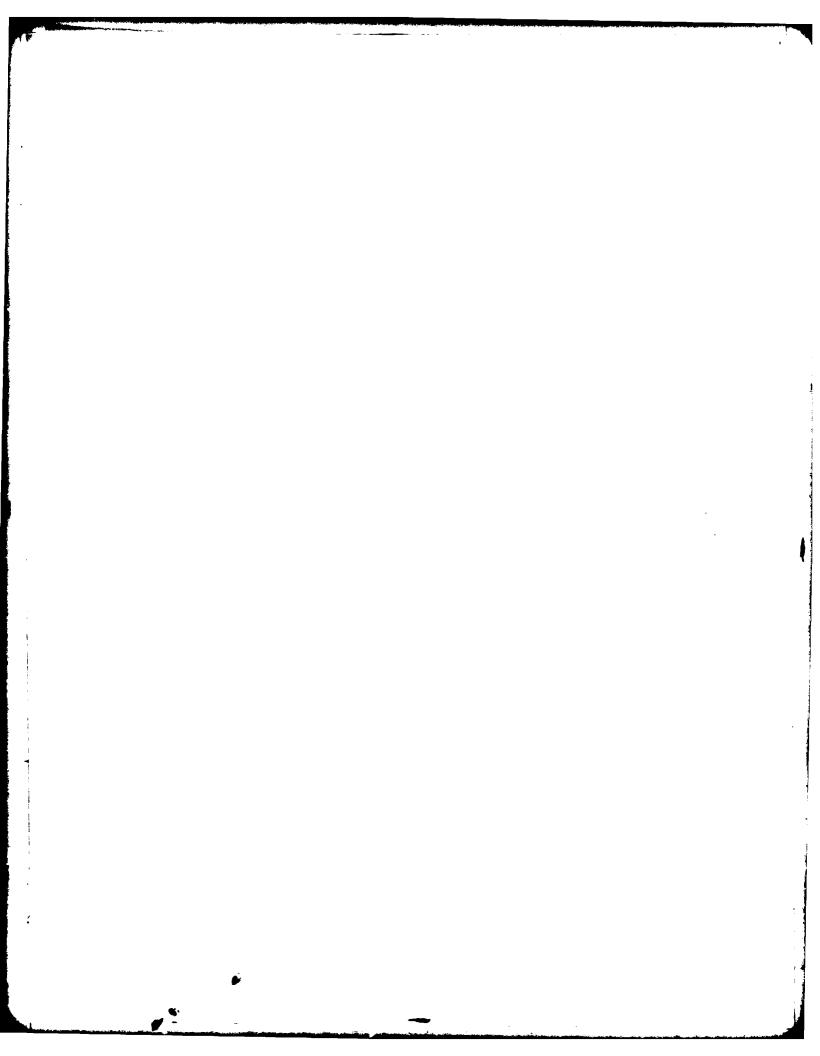


Fig. 2.26. Clauser shape factor variation with downstream distance, rough-wall artificially thickened boundary layers.



Chapter 3

EXPERIMENTAL RESULTS: FULLY ROUGH AND TRANSITIONALLY ROUGH TURBULENT BOUNDARY LAYERS

The influence of roughness on hydrodynamic and thermal boundary layer properties is discussed in this chapter, both for naturally developed and artificially thickened boundary layers. The discussion emphasizes the effect of downstream development and the differences between transitionally rough and fully rough flows, and is divided into four parts. Each part contains a summary of the relevant prior studies not included in Pimenta's (1975) literature survey. These four parts are:

- Hydrodynamic Scalar Properties and Mean Velocity Profiles
- Thermal Scalar Properties and Mean Temperature Profiles
- Turbulence Structure
- Spectra of Longitudinal Velocity Fluctuations

3.1 HYDRODYNAMIC SCALAR PROPERTIES AND MEAN VELOCITY PROFILES

3.1.1 Introduction

Scalar quantities, such as the skin friction coefficient, momentum thickness, and displacement thickness, have been investigated in rough-wall turbulent boundary layers and turbulent pipe flows since the early experiments of Nikuradse (1933) and Hama (1954). This study is still continuing with recent work at Stanford (see Healzer (1974), Pimenta (1975), and Coleman (1976)) and by other investigators such as Voisinet (1978, 1979). However, analysis and understanding of rough-wall turbulent boundary layers is still far from complete, as pointed out by Cebeci and Chang (1979). According to Clauser (1956), one of the most challenging problems of boundary layer research is to determine why different types of roughness produce different types of mean profile behavior. This problem still exists today.

The present section presents measurements of scalar quantities and mean velocity profiles measured in a boundary layer developing over uniform spheres. Recent prior work is first mentioned. Then background information is presented, and the functional dependence of the velocity profile

shift for the present roughness is determined as a function of Re_k , the roughness Reynolds number. The results from these sections are then used to determine functional forms for the skin friction coefficient and the viscous sublayer thickness. Finally, mean profile behavior is discussed in $\operatorname{U/U}_\infty$ versus $\operatorname{y/\delta}_2$ coordinates, smooth law of the wall coordinates, and fully rough law of the wall coordinates.

3.1.2 Prior Work

Hydrodynamic studies of rough-wall boundary layers since 1975 have been made by several investigators, including Furuya, Miyata, and Fujita (1976), Narayana (1977), Schetz and Nerney (1977), and Voisinet (1978, 1979). Of these, the Schetz and Nerney study and Voisinet study are the most relevant to the Stanford roughness program, since these studies deal with the combined effects of roughness and transpiration. Schetz and Nerney (1977) conducted experiments to measure the skin friction, mean velocity, and longitudinal turbulence intensity in turbulent boundary layers developing over the surface of an axisymmetric body. The authors found that the skin friction of a boundary layer developing over a rough surface is considerably reduced by blowing. With high blowing, the rough-wall skin friction goes below smooth-wall values, when the flows are compared at the same Reynolds number. Voisinet (1978, 1979) studied the combined effects of surface roughness and transpiration in boudnary layers with freestream Mach numbers as high as 2.95. For his study, Voisinet used a specially designed balance for direct measurement of skin friction. He found that blowing shifted the velocity profiles below those which would be expected with roughness and no blowing, and also that blowing affects skin friction results in the same way, regardless of the freestream Mach number.

3.1.3 Experimental Background

There is a log region in the velocity profile over a rough wall, and the velocity profiles can be described using

$$U^{+} = \frac{1}{\kappa} \ln \left(\frac{y}{k_s} \right) + B \qquad (3-1)$$

where the value of B varies with roughness Reynolds number, Re_k , and roughness geometry characteristics. There is an upper critical value of the roughness Reynolds number, Re_k^* , above which the value of B is constant and the flow is known as "fully rough". According to Pimenta (1975), for fully rough boundary layers over uniform spheres roughness, and Schlichting (1968), for fully rough flows in pipes with sandgrain roughness,

$$B = 8.5$$
 (3-2)

There is also a lower critical value, Re_k'' , below which the flow obeys the smooth-wall law of the wall. If $Re_k' \le Re_k''$, B has the form

$$B = \frac{1}{\kappa} \ln(Re_k) + C \qquad (3-3)$$

where C = 5.10. For $Re_k'' < Re_k < Re_k^*$, the flow is transitionally rough and, according to Clauser (1956) and Rotta (1962), B is then a function of Re_k and roughness geometry.

The U^{\dagger} versus y/k_s coordinates of Eqn. (3-1) are most appropriate for plotting velocity profiles from flows which are fully rough. Eqn. (3-1) can be rearranged to express the profiles in boundary layer or wall coordinates, allowing a comparison to be made between the smooth law of the wall and rough behavior. This rearranged equation is given as

$$U^{+} = \frac{1}{\kappa} \ln \left(\frac{yU_{\tau}}{v} \right) - \frac{1}{\kappa} \ln \left(\frac{k_{s}U_{\tau}}{v} \right) + C + D$$
 (3-4)

where D = B - C. The difference between Eqn. (3-4) and the smooth law of the wall can then be expressed as a velocity profile shift, which is given by

$$\frac{\Delta U}{U} = -D + \frac{1}{\kappa} \ln \left(\frac{k_s U_{\tau}}{v} \right)$$
 (3-5)

so that (3-4) becomes

$$U^{+} = \frac{1}{\kappa} \ln \left(\frac{yU_{\tau}}{v} \right) + C - \frac{\Delta U}{U_{\tau}}$$
 (3-6)

From (3-5) it is evident that the velocity profile shift from the smooth law of the wall is dependent on the value of B in Eqn. (3-1) and the roughness Reynolds number, Re_k. This approach was first suggested by Nikuradse (1933) for flows in pipes and by Hama (1954) for boundary layers. Clauser (1956), Rotta (1962), and Schlichting (1962) also discuss the velocity profile shift.

3.1.4 B versus Re,

Using Eqn. (3-1), the values of B can be determined from boundary layer velocity profiles. Values of B versus Re_k for the roughness of the present boundary layer study, from Pimenta's (1975) study, and from Healzer's (1974) study (uniform spheres) are plotted in Fig. 3-1, along with B versus Re_k data for sandgrain roughness in pipes from Nikuradse (1933) (also see Schlichting (1968)). Data for both types of roughness can be represented by a parameter correlation

$$B = C + \frac{1}{\kappa} \ln(Re_k) + \left[8.5 - C - \frac{1}{\kappa} \ln Re_k\right] \sin\left[\frac{\pi}{2} \left(g(Re_k)\right)\right]$$
(3-7)

where

$$g(Re_{k}) = \frac{\ln Re_{k} - \ln Re_{k}''}{\ln Re_{k}^{*} - \ln Re_{k}''} \quad \text{for} \quad Re_{k}'' \leq Re_{k} \leq Re_{k}^{*}$$
 (3-8a)

$$g(Re_k) = 1$$
 for $Re_k > Re_k^*$ (3-8b)

and

$$g(Re_k) = 0 \quad \text{for} \quad Re_k < Re_k''$$
 (3-8c)

Predictions based on Eqn. (3-7) are shown in Fig. 3-1, using $Re_k^{"}=15.0$ and $Re_k^{*}=55.0$ for uniform spheres roughness, and $Re_k^{"}=2.25$ and $Re_k^{*}=90.0$ for sandgrain roughness. These values for sandgrain roughness were suggested by Ioselevich and Pilipenko (1974) and give their B vs. $Re_k^{}$ equation when substituted into (3-7) (see Cebeci and Bradshaw (1977)). Thus, in Eqn. (3-7), Re_k^{*} and $Re_k^{"}$ are fixed by the roughness geometry. In

the transitionally rough regime, both the data and Eqn. (3-7) approach fully rough behavior as Re_k increases. As Re_k decreases, the value of B increases for the spheres roughness, indicating an approach to smooth behavior represented by Eqn. (3-3).

For the uniform spheres roughness, Fig. 3-1 shows that transitionally rough behavior occurs over a smaller range of Re_k than for the sandgrain roughness. The abrupt change from smooth to fully rough behavior occurs as a result of the uniformity of the spheres roughness in contrast to the more gradual transition caused by sandgrains having a more irregular distribution of sizes and shapes. However, both types of behavior are well represented by Eqn. (3-7), where the different geometric characteristics of the two types of roughness are accounted for by using appropriate values of Re_k and Re_k'' .

3.1.5 Skin Friction

By combining Eqn. (3-1) with Coles' law of the wake, given by Eqn. (2-14), an equation can be determined for the skin friction coefficient of rough-wall boundary layers. In the log region of the velocity profile, Eqn. (2-14) becomes

$$\frac{U_{\infty}-U}{U_{\tau}} = -\frac{1}{\kappa} \ln \left(\frac{y}{\delta}\right) + \frac{2\pi}{\kappa}$$
 (3-9)

which, when added to Eqn. (3-1), produces

$$\frac{U_{\infty}}{U_{\tau}} = -\frac{1}{\kappa} \ln \left(\frac{y}{\delta} \right) + \frac{2\pi}{\kappa} + \frac{1}{\kappa} \ln \left(\frac{y}{k_{\alpha}} \right) + B$$
 (3-10)

or, alternatively,

$$\sqrt{\frac{2}{C_f}} = \frac{1}{\kappa} \ln \left(\frac{\delta_2}{k_g}\right) - \frac{1}{\kappa} \ln \left(\frac{\delta_2}{\delta}\right) + \frac{2\pi}{\kappa} + B$$
 (3-11)

Skin friction equations for smooth, fully rough, and transitionally rough flows can then be expressed by substituting appropriate equations for B into (3-11). The skin friction equations are:

$$\sqrt{\frac{2}{C_f}} + \frac{1}{\kappa} \ln \left(\sqrt{\frac{2}{C_f}}\right) = \frac{1}{\kappa} \ln \left(\operatorname{Re}_{\delta_2}\right) - \frac{1}{\kappa} \ln \left(\frac{\delta_2}{\delta}\right) + \frac{2\pi}{\kappa} + C \qquad (3-12)$$

for $Re_k < Re_k''$,

$$\sqrt{\frac{2}{C_{\rm f}}} = \frac{1}{\kappa} \ln \left(\frac{\delta_2}{k_{\rm s}}\right) - \frac{1}{\kappa} \ln \left(\frac{\delta_2}{\delta}\right) + \frac{2\pi}{\kappa} + 8.5 \tag{3-13}$$

for Re_k > Re_k, and

$$\sqrt{\frac{2}{C_{f}}} = \frac{1}{\kappa} \ln \left(\frac{\delta_{2}}{k_{s}} \right) - \frac{1}{\kappa} \ln \left(\frac{\delta_{2}}{\delta} \right) + \frac{2\pi}{\kappa} + C + \frac{1}{\kappa} \ln(Re_{k}) + \left[8.5 - C - \frac{1}{\kappa} \ln(Re_{k}) \right] \sin \left[\frac{\pi}{2} \left(g(Re_{k}) \right) \right]$$
(3-14)

for $\mathrm{Re}_{k}^{"}<\mathrm{Re}_{k}^{*}<\mathrm{Re}_{k}^{*}$. For transitionally rough flows, Eqn. (3-14) is in an implicit form since Re_{k} depends on the skin friction coefficient, $\mathrm{C}_{f}/2$.

Equations (3-13) and (3-14) are compared to experimental measurements of the skin friction coefficient in Fig. 3-2. Fig. 3-2 also contains $C_{\rm f}/2$ versus δ_2 data for naturally developed and artificially thickened boundary layers. The value of δ_2/δ recommended for all calculations is 0.12, which is estimated from the velocity profile measurements. The constants π and κ are the same as those used in the law of the wake and the smooth law of the wall. Fig. 3-2 indicates that Eqns. (3-12), (3-13), and (3-14) for skin friction show good agreement with the data, with a maximum deviation of approximately 6 per cent. Eqns. (3-12), (3-13), and (3-14) then indicate that the equations for the skin friction coefficient may be expressed in the forms

$$\frac{c_f}{2} = f \left(Re_{\delta_2} \right) \tag{3-15a}$$

$$\frac{C_f}{2} \approx f\left(\frac{\delta_2}{k_s}, \frac{U_\infty k_s}{v}, Re_k'', Re_k''\right)$$
 (3-15b)

and

$$\frac{c_f}{2} = f\left(\frac{\delta_2}{k_g}\right) \tag{3-15c}$$

for smooth, transitionally rough, and fully rough turbulent boundary layers, respectively.

Figure 3-3 shows skin friction data plotted in the $C_f/2$ versus Re_{x_2} coordinates used by Prandtl and Schlichting (see Schlichting (1968)) to show predicted skin friction behavior for flows over smooth and rough surfaces. On the figure, a line of constant $U_\infty k_{_S}/\nu$ represents data for a boundary layer at constant freestream velocity developing over a uniformly rough surface. Also, the constant $x/k_{_S}$ lines of the Prandtl and Schlichting treatment are replaced by lines of constant momentum thickness, δ_2 . These lines of constant momentum thickness indicate that the skin friction is constant and therefore consistent with Eqn. (3-15c) for fully rough conditions since fully rough $C_f/2$ values are dependent on δ_2 only for a given roughness size. The institutionally rough and smooth $C_f/2$ also depend on momentum thickness, but also on viscosity and other properties.

According to calculations by Prandtl and Schlichting (see Schlichting (1968)), a fully rough boundary layer will eventually become transitionally rough if the boundary layer develops along a uniformly rough test surface long enough to allow the layer to become sufficiently thick. This would occur when the skin friction coefficient, $C_f/2$, decreases to a value such that Re_k is less than or equal to Re_k^* , the roughness Reynolds number which separates fully rough and transitionally rough behavior.

Skin friction data in Fig. 3-3 for all $U_{\infty}k_{\rm S}/\nu$ values studied show trends consistent with the Prandtl-Schlichting hypothesis. The skin friction coefficients decrease as δ_2 and ${\rm Re}_{{\bf x}_2}$ increase. However, the Prandtl-Schlichting hypothesis is not completely verified by the results in Fig. 3-3 since experimental uncertainties for $C_{\rm f}/2$ (\pm 10 per cent) do not allow one to conclude whether or not $C_{\rm f}/2$ data for $U_{\infty}k_{\rm S}/\nu$ = 1437 are constant or decreasing lightly with downstream distance for ${\rm Re}_{{\bf x}_2} > 6 \times 10^6$. If $C_{\rm f}/2$ were constant with downstream distance, lines of constant $U_{\infty}k_{\rm S}/\nu$ on Fig. 3-3 would be parallel to lines of constant $C_{\rm f}/2$, and different δ_2 lines would collapse on one curve.

The skin friction behavior of boundary layers which are thicker than those investigated experimentally in the present study can be estimated using the prediction schemes discussed in Chapter 4. However, it is important to remember that the prediction results represent an extrapolation of the data and are not verified beyond the range of the measurements. Predictions for values of $U_{\infty}k_{\rm S}/\nu$ of 1130, 1210, and 1437 show that, when

fully rough layers become thick enough, the value of $\mathrm{Re}_{k}^{\mathrm{x}}$ drops to $\mathrm{Re}_{k}^{\mathrm{x}}$, and the fully rough plate becomes transitionally rough, as Prandtl and Schlichting suggest. Results of these calculations, shown in Table 3-1, indicate that the downstream distance required for a fully rough layer to become transitionally rough increases as $\mathrm{U}_{\infty}\mathrm{k}_{\mathrm{s}}/\mathrm{v}$ increases. At $\mathrm{U}_{\infty}\mathrm{k}_{\mathrm{s}}/\mathrm{v}$ = 1437, this value is 20.8 m, which is equivalent to a downstream Reynolds number of 3.8×10^7 or a momentum thickness of 3.78 cm.

Table 3-1

Predicted Transition Points

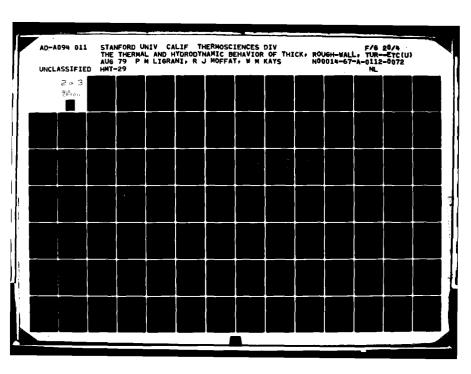
from Fully Rough to Transitionally Rough Behavior $(Re_k = Re_k^* \text{ where } Re_k^* = 55.0 \text{ for } k_s = .079 \text{ cm uniform spheres roughness})$

U _∞ (m/sec)	υ _∞ k _s ν	* ₂ (m)	Re ×2	δ ₂ (cm)	Re _§ 2
21.3	1130	1.44	2.1 × 10 ⁶	.46	6.6×10^3
22.8	1210	2.86	4.5 × 10 ⁶	.78	1.2×10^4
27.1	1437	20.8	3.8×10^7	3.78	6.9 × 10 ⁴

3.1.6 Viscous Sublayer

The variation of B with Re_k and the differences between fully rough and transitionally rough skin friction behavior can both be described in terms of changes in the viscous sublayer thickness, A^+ . These changes occur as Re_k changes, where the value of A^+ decreases as Re_k increases. In this section, the relation between A^+ and Re_k is first discussed on a qualitative basis. Then equations relating A^+ to B and to Re_k are determined.

Qualitative comparison between roughness size and viscous sublayer thickness can be made by considering that Re_k represents the y^+ value of the height of the roughness elements, where height is expressed as the equivalent sandgrain roughness size. Without roughness, the influence of viscosity extends to a value of y^+ as large as 40-50. The value of Re_k can then be compared to this y^+ range to determine if the non-dimensionalized



roughness height is greater or less than the thickness of the region near the wall, where laminar stresses are significant compared to turbulent stresses. When $\text{Re}_{k} \geq 55\text{--}90$, the viscous sublayer is completely destroyed, the influence of viscosity on the hydrodynamic behavior of the flow is negligible, and the flow is fully rough. When $\text{Re}_{k} < 55\text{--}90$, the flow is transitionally rough and viscosity influences boundary layer behavior.

The relation between the effective sublayer thickness and the velocity profile shift can be determined by referring to Fig. 3-4. On the figure, *y is the intersection point between the equation

$$U^+ = y^+$$
 (3-16)

and Eqn. (3-6)

$$U^{+} = \frac{1}{\kappa} \ln y^{+} + C - \frac{\Delta U}{U_{\tau}}$$
 (3-17)

which represents the log region of rough-wall mean velocity profiles. Combining yields

$$y^* = \frac{1}{\kappa} \ln y^* + C - \frac{\Delta U}{U_{\tau}}$$
 (3-18)

The mean velocity over a rough surface for $y^+ < y^*$ can never be greater than that given by $U^+ = y^*$, due to limitations on the motion of the fluid caused by viscosity. The value of y^* can be related to the thickness of the viscous sublayer over rough walls using

$$A_{R}^{+} = \phi y^{*} \tag{3-19}$$

where the parameter ϕ represents the ratio of the effective value of transitionally rough sublayer thickness in the van Driest mixing length equation (4-16) to the distance from the wall at which viscosity dominates momentum transport. The value of ϕ was determined to be 2.39 based on smooth-wall flows where $y^* = 10.8$ and $A^+ = 26.0$. Substituting for y^* in (3-18), using (3-19), and then rearranging produces

$$\frac{\Delta U}{U_{T}} = C - \left(\frac{A_{R}^{+}}{\phi}\right) + \frac{1}{\kappa} \ln \left(\frac{A_{R}^{+}}{\phi}\right)$$
 (3-20)

which shows the dependence of the rough-wall velocity profile shift on the thickness of the viscous sublayer. Substituting for $\Delta U/U_{\tau}$ in (3-20) using (3-5), and rearranging gives

$$B = \frac{1}{\kappa} \ln \left(\frac{Re_k}{A_R^+} \right) + \frac{A_R^+}{\phi} + \frac{1}{\kappa} \ln(\phi)$$
 (3-21)

which relates B and A_R^+ . From (3-21), B is a function of the magnitude of the viscous sublayer thickness which exists on a rough wall, A_R^+ , and of the ratio of Re_k to A_p^+ .

For fully rough profiles, shown in Fig. 3-4 for Re_k = 55.0, the profiles are shifted so far below the smooth law of the wall that intersection with Eqn. (3-16) is not possible. In this case, y^* would be physically located far below the crests of the roughness elements, and consequently Eqns. (3-18)-(3-20) are not valid. This leads to the condition that Eqns. (3-19), (3-20), and (3-21) are valid only when $y^* > 1/\kappa$ or when $\left[B - \frac{1}{\kappa} \ln \left(\mathrm{Re}_k\right)\right] > 0.264$. The dependence of A_R^+ on Re_k can be determined by substituting (3-7)

The dependence of A_R^+ on Re_k can be determined by substituting (3-7) into (3-5) and then using this result to replace $\Delta U/U_{\tau}$ in (3-20), which, after rearrangement, becomes

$$\left(\frac{A_{R}^{+}}{\phi}\right) - \frac{1}{\kappa} \ln \left(\frac{A_{R}^{+}}{\phi}\right) = C + \left[8.5 - C - \frac{1}{\kappa} \ln Re_{k}\right] \sin \left[\frac{\pi}{2} \left(g(Re_{k})\right)\right] (3-22)$$

Eqn. (3-22) can be compared to Eqn. (4-64), a correlation used to produce values of A^+ which correctly predict transitionally rough hydrodynamics. The two curves have the same trends for A^+ versus Re_k , where agreement is maintained within 10%. Eqn. (4-64) is discussed in Chapter 4, and was developed by Healzer (1974) in a different form than is used in the present study.

3.1.7 Mean Velocity Profiles -- U/U_{∞} versus y/δ_2 Coordinates

Mean velocity profiles in U/U_{∞} versus y/δ_2 coordinates for artificially thickened boundary layers at freestream velocities of 26.8 m/sec, 15.8 m/sec, and 10.1 m/sec show downstream similarity. The downstream similarity is within \pm .02 units of U/U_{∞} for all y/δ_2 values in the profiles. Such behavior is expected, since both Pimenta's (1975) data for

constant freestream mean velocity and Coleman's (1976) data for equilibrium accelerations show downstream similarity for individual runs at sufficient distances from the front edge of the test surface.

The values of y used for the U/U_{∞} versus y/\delta_2 plots were measured from the virtual origin of the velocity profiles, as discussed in Section 2.3.3c. All subsequent profiles plotted versus y are measured from the same location. All subsequent profiles plotted versus y' are measured from the crests of the spherical balls which comprise the rough surface of the present study. The virtual origin of the velocity profiles is located a distance Δy below the crests of the roughness elements, where the value of Δy for the present study was determined to be .023 cm.

3.1.8 Mean Velocity Profiles -- Smooth-Wall Coordinates

Transitionally rough and fully rough velocity profiles are shown in inner region smooth-wall coordinates, U^+ versus y^+ in Fig. 3-5. The smooth law of the wall and the equation $U^+ = y^+$, which represents the viscous sublayer, are also shown on the figure. Data in the log regions of the velocity profiles are well represented using Eqn. (3-4), given as

$$U^{+} = \frac{1}{\kappa} \ln(y^{+}) - \frac{1}{\kappa} \ln(Re_{k}) + B(Re_{k})$$
 (3-23)

where appropriate values of B(Re $_k$) are determined using Eqn. (3-2) for Re $_k$ > Re $_k$ or using the correlation given by Eqn. (3-7) for Re $_k$ ' < Re $_k$ < Re $_k$. The agreement between (3-23) and velocity profiles in (3-5) then depends on the match between Eqns. (3-2) and (3-7) and data in Fig. 3-1.

In Fig. 3-5, there is evidence of a buffer layer in the velocity profiles for freestream velocities less than or equal to 16.0 m/sec. The buffer layer is indicated by data points for $y^+ \le 30$, which fall below the line which represents the log regions. Existence of a buffer layer indicates that viscous stresses are becoming significant compared to stresses caused by turbulent fluid motion in the near-wall region of the boundary layer.

In U^+ versus y^+ coordinates, fully rough mean velocity profiles do not collapse on one line, as shown in Fig. 3-5 for $U_\infty \ge 26$ m/sec. Collapse of these profiles on the same curves occurs only when the values of B and Re, for the profiles are the same. An example of such behavior

is indicated by the fully rough boundary layer profiles at $U_{\infty}=26.8$ m/sec and $U_{\infty}=27.1$ m/sec. Since all smooth-wall data collapse on one curve in U^{+} versus y^{+} coordinates, and transitionally rough data shift below the smooth law of the wall, the coordinates are most appropriate for showing differences between smooth and transitionally rough mean velocity profiles.

3.1.9 Mean Velocity Profiles -- Fully Rough Coordinates

The same velocity profiles which are plotted in Fig. 3-5 are shown in Figs. 3-6 and 3-7 in fully rough velocity coordinates, U^+ versus y/k_s . The log regions of all profiles for freestream velocities of approximately 26 m/sec and greater collapse on the fully rough law of the wall,

$$v^+ = \frac{1}{\kappa} \ln \frac{y}{k_s} + 8.5$$
 (3-24)

as shown in Fig. 3-7. When profiles are transitionally rough, they are shifted above Eqn. (3-24) and, thus, U^+ versus y/k_s coordinates are most appropriate for showing the differences between fully rough and transitionally rough mean profile data. In Fig. 3-7, the values of y^+ where data points begin to diverge from the fully rough law of the wall (at the edge of the wake) increase as momentum thickness increases. This trend is qualitatively similar to Clauser's (1956) observation for smooth walls, where the y^+ value of the divergence point increases with momentum thickness Reynolds number. The near-wall data in Fig. 3-7 also show no indication of a buffer layer. Thus, for $U_\infty \ge 26$ m/sec the viscous stresses seem to be negligible compared to the turbulent stresses as near as mean velocity measurements can be made to the roughness elements.

Transitionally rough mean velocity profiles in fully rough coordinates are shown in Fig. 3-6. The log regions of the profiles lie between the smooth law of the wall and the fully rough law of the wall, as expected. The transitionally rough velocity profiles in U^+ versus y/k_s coordinates in the figure are represented using a correlation obtained by substituting Eqn. (3-7) for B into the general expression for rough-wall profiles, Eqn. (3-1), which is given by

$$U^{+} = \frac{1}{\kappa} \ln \left(\frac{y}{k_s} \right) + B(Re_k)$$
 (3-25)

The comparison between (3-25) and data in Fig. 3-6 is essentially the same as was made between Eqn. (3-23) and data in Fig. 3-5.

Equation (3-25) and Fig. 3-6 indicate that transitionally rough velocity profiles at a freestream velocity of approximately 10 m/sec are approaching the smooth law of the wall as the boundary layer develops with downstream distance. The value of B is increasing and approaching smooth-wall behavior given by Eqn. (3-3) as Re_k decreases. This qualitative trend of B versus Re_k behavior at $U_\infty = 10$ m/sec is also evident in Fig. 3-1 and is a consequence of changes in the viscous sublayer thickness, as discussed earlier.

3.2 THERMAL SCALAR PROPERTIES AND MEAN TEMPERATURE PROFILES

3.2.1 Introduction

Heat transfer in turbulent boundary layers developing over rough surfaces is important for the design of many engineering components, including reentry vehicles, nuclear reactors, gas turbines, aircraft, and ships. This study is applicable in situations where steps in wall temperature exist, or where the boundary layers over rough surfaces become very thick.

In this section, other recent work is first briefly summarized. Then the differences between Stanton number behavior in smooth, transitionally rough, and fully rough boundary layers developing over rough surfaces are discussed. Variations in Stanton number behavior in boundary layers having unheated starting lengths are then presented. Finally, Stanton numbers in thick, rough-wall, turbulent boundary layers are determined from skin-friction measurements using a Reynolds analogy.

3.2.2 Prior Work

Recent studies of the thermal behavior of rough-wall turbulent boundary layers have been made by Donne and Meyer (1977), Siedman (1978), Kader and Yaglom (1977), and Keel (1977). Kader and Yaglom (1977) and Donne and Meyer (1977) studied turbulent boundary layers developing over two-dimensional, rib-type roughness. Siedman (1978) developed new correlations

to predict heat transfer in rough-wall turbulent boundary layers. Keel (1977) directly measured the skin friction, heat transfer, and mean velocity in a boundary layer at freestream Mach number of 2.5 and 5.0 developing over a 5° cone with sandgrain roughness. The author found that Stanton numbers show the same dependence on enthalpy thickness Reynolds number for two different sizes of sandgrain roughness. Keel observed similar behavior for $C_{\rm f}/2$ data plotted versus ${\rm Re}_{\delta_2}$, where the $C_{\rm f}/2$ data were nearly constant as ${\rm Re}_{\delta_2}$ changed.

3.2.3 Fully Rough, Transitionally Rough, and Smooth Behavior of Thermal Boundary Layers

Rough-wall Stanton number measurements from the present study are shown in Fig. 3-8 for naturally developed boundary layers without an unheated starting length. Freestream velocities of 10.1 m/sed and 26.8 m/sec are shown. The data at the two freestream velocities show the same qualitative trends with downstream development, although the data for U_{∞} = 26.8 m/sec (fully rough) are slightly higher than the data at 10.1 m/sec (transitionally rough). Also shown are: (1) the Kays Stanton number equation for smooth walls

St = .0125
$$Pr^{-0.5} Re_{\Delta_2}^{-0.25}$$
 (3-26)

for 5.0×10^2 < Re $_{\Delta_2}$ < 1.15×10^4 , which is plotted for freestream velocity of 26.8 m/sec, 10.1 m/sec, and 5.0 m/sec, and (2) Pimenta's fully rough Stanton number equation

St = .00317
$$\left(\frac{\Delta_2}{r}\right)^{-.175}$$
 (3-27)

for 1.5 < Δ_2/r < 10.0. Eqn. (3-27) shows excellent agreement with measurements from the present rough-wall study at U_{∞} = 26.8 m/sec for Δ_2/r > 3.

In the coordinates of Fig. 3-8, smooth-wall Stanton numbers increase in magnitude at a given enthalpy thickness, as the freestream velocity is lowered, with the smooth-wall thermal data approaching the rough behavior. This becomes evident from Fig. 3-10 after a comparison of smooth- and rough-wall results is made at 10.1 and 26.8 m/sec. At 10.1 m/sec, Stanton numbers

closely approximate smooth behavior. The flow is transitionally rough, and the data lie only 4-6% above Eqn. (3-26). If the freestream velocity becomes low enough so that $\operatorname{Re}_k \leq \operatorname{Re}_k''$, the thermal boundary layer will behave as though it is flowing over a smooth surface. Under such circumstances, rough-wall Stanton number data would be represented using Eqn. (3-26). Fig. 3-8 also shows that, for freestream velocities such as 5.0 m/sec, there is the possibility that smooth Stanton numbers may be greater than fully rough Stanton numbers, when the flows are compared at the same value of enthalpy thickness.

3.2.4 Effect of Unheated Starting Length on Rough-Wall Thermal Boundary Layers

Stanton number and mean temperature data in rough-wall, augmented boundary layers show the typical characteristics of flows having unheated starting lengths. The value of the unheated starting length, ξ , is determined for rough walls using the same method discussed in Chapter 2 for smooth walls.

The effect on Stanton numbers of varying the unheated starting length in a flow at a constant freestream velocity of 26.8 m/sec (fully rough) is shown in Fig. 3-9. In the figure, Stanton numbers for flows with an unheated starting length lie below the constant wall temperature curve, when $\Delta_2/r <$ 3-4; that is, when the thermal boundary layers are thin and just beginning to develop. As ξ increases, the values of St at a given enthalpy thickness decrease in magnitude. As the thermal boundary layers become thick, data from flows having unheated starting lengths approach the isothermal boundary layer behavior. Thus, the influence of the unheated starting length disappears with sufficient downstream distance for data in St versus Δ_2/r coordinates. Comparison of the rough data in Fig. 3-9 with smooth-wall results in Fig. 2-11 shows that the same qualitative trends with respect to the effect of ξ are demonstrated by the thermal data regardless of surface roughness. Examination of the transitionally rough St versus Δ_2/r data at 15.9 m/sec and 10.0 m/sec confirm this observation.

Compared with normal, flat-plate boundary layers, boundary layers with unheated starting lengths have lower Stanton numbers at a given enthalpy thickness, because of two physical mechanisms. First, the average mixing length over the thickness of the thermal boundary layer is less than if

 $\Delta \sim \delta$, because the thermal boundary layer is contained in the inner regions of a hydrodynamic boundary layer. This follows, because a greater percentage of the layer has a mixing length given by ℓ = ky instead of ℓ = ℓ than is the case for ℓ = 0 layers. Consequently, the net eddy diffusivity for heat has an effectively reduced value, and the thermal resistance between y = 0 and y = ℓ is increased. The second physical mechanism is that the mean convective velocities are lower in flows where ℓ < ℓ than in those where the thermal and hydrodynamic boundary layers are of comparable thickness. The lower mean velocities result in reduced downstream convection of heat, which limits the amount of heat which can be transported by turbulent mixing in the y direction away from the wall. This second effect can also be viewed as a net lower freestream velocity, since the mean velocity at the edge of the thermal layer is less than if ℓ = ℓ . This effectively lowered freestream velocity decreases as ℓ increases.

Figure 3-10 shows typical mean temperature profiles in a thermal boundary layer with an unheated starting length ($\xi=3.54$ m) at $U_\infty=26.7$ m/sec. In the $(T_w^-T)/(T_w^-T_\infty)$ versus y/Δ_2 coordinates of the figure, the $\xi>0$ temperature profiles show downstream similarity. Similar behavior is shown by other rough-wall profiles with unheated starting lengths, measured at freestream velocities of 10.1 m/sec, 15.8 m/sec, and 26.8 m/sec. The streamwise similarity which occurs at these freestream velocities seems to coincide with invariant Δ_2/Δ with downstream distance.

Another interesting feature of the $\xi>0$ mean temperature profiles in Fig. 3-10 is that the log regions extend almost to the edge of the thermal boundary layer. The profiles do not have the typical flat-plate wake behavior shown by one of Pimenta's profiles also included on 3-10. This behavior is a consequence of the fact that the $\xi>0$ thermal boundary layers are thinner than the hydrodynamic boundary layers. A comparison with mean velocity profiles at the same downstream positions supports this explanation, since the log regions of the temperature and velocity profiles cover the same range of y locations.

The mean temperature profiles which are plotted in Fig. 3-10 are also shown in $(T_w-T)/(T_w-T_\infty)$ versus U/U_∞ coordinates in Fig. 3-11. As the profiles develop downstream and x increases, the profiles move closer to the $\xi=0$ profile. This downstream development trend occurs because the

young thermal boundary layer is growing faster than the older hydrodynamic layer within which it is contained, and δ/Δ is decreasing. The temperature profiles in 3-11 coordinates are approaching $\xi=0$ behavior in the same sense that the Stanton number approached constant wall temperature behavior in Fig. 3-9. However, temperature profiles in unheated starting length flows are not likely to resemble the $\xi=0$ profile in Fig. 3-11, unless $\delta\sim\Delta$, which would occur only after considerable downstream development.

Figure 3-12 shows the effect of variations in the magnitude of ξ on mean temperature profiles in $(T_w^-T)/(T_w^-T_\infty)$ versus U/U_∞ coordinates. The profiles are compared at approximately the same values of Δ_2 and $(\mathbf{x}_2^-\xi)$ to eliminate differences between the profiles due to the effects of downstream development. Also included on Fig. 3-12 is a profile from Pimenta (1975) for $\xi=0$, which shows characteristics consistent with Reynolds analogy, except that the data approach a temperature above T_w at U=0. As the magnitude of ξ increases, δ/Δ increases and the profiles in Fig. 3-12 shift upwards and to the left to diverge from the $\xi=0$ profile. However, both the $\xi>0$ profile and the $\xi=0$ profile show a wall temperature step if the data are extrapolated to U=0.

3.2.5 Effect of Freestream Velocity on Thermal Boundary Layers with an Unheated Starting Length

Figures 3-9 through 3-12 showed the effect of an unheated starting length on flows with constant freestream velocity. The effect of variable velocity on thermal boundary layers having nearly the same magnitudes of unheated starting length are presented in Figs. 3-13 and 3-14. Figure 3-13 shows Stanton number data and Fig. 3-14 shows temperature profile data in the same coordinates used for Figs. 3-9 and 3-10. The unheated starting length is approximately 3.0 m. Data are compared at freestream velocities of 10.1 m/sec, 15.8 m/sec, and 26.8 m/sec.

A comparison of the data in Fig. 3-13 with data in Fig. 3-8 shows that the $\xi>0$ data in 3-13 have approximately the same trends with freestream velocity variations as the $\xi=0$ data. In both figures, the fully rough data at $U_\infty=26.8$ m/sec are slightly higher than the transitionally rough data at the lower velocities. Such qualitative behavior would probably also

exist in a ξ = 0 boundary layer at the same \mathbf{x}_2 location as for the ξ > 0 layer, since such behavior is highly dependent on local hydrodynamic conditions. Dependence on local hydrodynamic conditions is evident on St versus Δ_2/\mathbf{r} plots of ξ > 0 data by the amount of shift below the ξ = 0 solution. The amount of this shift is a function of Δ/δ , the ratio of the thermal boundary layer thickness to the hydrodynamic boundary layer thickness.

The temperature profiles which show the effects of different freestream velocities on flows with a constant unheated starting length are presented in Fig. 3-14. The $\xi>0$ temperature profiles in the figure are from the same flows shown in Fig. 3-13, where an arrow indicates the approximate Δ_2 location where all the profiles are measured. As the freestream velocities decrease, the log regions of the profiles shift upwards in the $(T-T_W)/(T_W-T_\infty)$ versus y/Δ_2 coordinates of Fig. 3-14. The variations in the temperature profiles which occur for $y/\Delta_2<0.30$ are a consequence of the influence of molecular properties on thermal transport near the wall. The region of molecular influence extends to larger y as the freestream velocity decreases, since Re_k is becoming smaller and the viscous sublayer thickness is increasing.

3.2.6 The Behavior of Thick, Rough-Wall Thermal Boundary Layers Without an Unheated Starting Length

Experimentally, thermal boundary layers with enthalpy thickness greater than 0.65 cm ($\Delta_2/r=10.0$) cannot be produced on the present rough surface with zero pressure gradient and zero transpiration boundary conditions. Artificially thickened hydrodynamic boundary layers of the present study have reached momentum thicknesses as large as 1.45 cm. Consequently, it is not possible to directly measure Stanton numbers in $\xi=0$ thermal boundary layers which have thicknesses comparable to those of augmented hydrodynamic layers. However, it is possible to deduce Stanton number behavior for such flows using a Reynolds analogy applied to skin friction coefficient measurements. A discussion of this approach and Stanton number data determined using this approach is now presented.

For turbulent boundary layers, the Reynolds analogy is given by the equation

$$St = \frac{C_f}{2} \tag{3-28}$$

for thermal and hydrodynamic boundary layers of approximately the same thickness which develop from the same origin ($\xi \approx 0$). Assumptions used in the derivation of (3-28) are that the molecular Prandtl number is approximately unity and the turbulent eddy diffusivity for heat approximately equals the turbulent eddy diffusivity for momentum ($Pr_{T} \sim 1.0$).

Figures 3-15, 3-16, and 3-17 show Stanton number and skin friction coefficient measurements at freestream velocities of 26.8 m/sec, 15.8 m/sec, and 10.1 m/sec. The data in the naturally developed boundary layers (x $_2$ < 2.44 m) are consistent with the Reynolds analogy, since data agree with Eqn. (3-28) at a given value of ... $_2$. Such behavior is expected, since the assumptions for the derivation of (3-28) are valid for the present experimental conditions in air. Since the Reynolds analogy is expected to be valid regardless of downstream location, Stanton numbers can be determined for x $_2$ > 2.44 m using Eqn. (3-28) and C $_f$ /2 measurements from artificially thickened boundary layers. Rough-wall Stanton number behavior in thermal boundary layers having enthalpy thicknesses greater than 0.65 cm are then shown by C $_f$ /2 data in Figs. 3-15, 3-16, and 3-17.

Also shown in Figs. 3-15, 3-16, and 3-17 are predictions of rough-wall Stanton numbers which are made using the boundary layer equations closure schemes described in Chapter 4. The thermal predictions show excellent agreement sith St and $C_f/2$ measurements in naturally developed boundary layers, and with $C_f/2$ measurements in the artificially thickened boundary layers. Consequently, the Stanton number behavior deduced from $C_f/2$ measurements for $x_2 > 2.44$ m is further validated by the prediction results. The Stanton number predictions also show agreement with unheated starting length measurements for both naturally developed and augmented boundary layers. Since unheated starting length thermal behavior is highly dependent on local hydrodynamic conditions, the accurate prediction of $\xi > 0$ behavior at a given x_2 strengthens the credibility of the $\xi = 0$ predictions at the same value of x_2 .

Figure 3-15 for $V_{\infty} = 26.7$ m/sec also includes the equation

St =
$$.00728 \left(\frac{x_2}{r}\right)^{-.149}$$
 (3-29)

which was deduced using the energy integral equation in conjunction with Eqn. (3-27). Fig. 3-15 indicates that (3-29) is consistent with deduced fully rough Stanton numbers at all boundary layer thicknesses studied experimentally. Thus, Pimenta's correlation for fully rough thermal layers (Eqn. (3-27)) is expected to represent $U_{cr} \approx 26.7 \text{ m/sec}$ Stanton number behavior in $\xi \approx 0$ thermal boundary layers whenever $x_2 < 6.55 \text{ m}$.

The same conclusions regarding the hydrodynamic behavior of fully rough boundary layers as they develop downstream and become very thick can be made regarding fully rough thermal boundary layers. For the range of experimental measurements of the present study, it is not possible to conclude whether Stanton numbers are constant with downstream distance, or decrease with a low power law dependence. However, as Table 3-1 and Section 3.1.5 demonstrated for the $C_{\bf f}/2$ predictions, predicted Stanton numbers decrease with downstream development and eventually approach transitionally rough and then smooth-wall behavior. However, the predictions represent only an extrapolation of experimental results, and are not verified to represent real boundary layer behavior beyond enthalpy thickness of 1.43 cm, which is the effective limit of the present experimental measurements at $U_{\rm m}=26.8$ m/sec.

3.3 TURBULENCE STRUCTURE

3.3.1 Introduction

In this section, the <u>structural</u> characteristics of the normal Reynolds stress tensor components, $\overline{u'^2}$, $\overline{v'^2}$, and $\overline{w'^2}$, are discussed. Pimenta's (1975) conclusions regarding the structural characteristics of rough-wall boundary layers are first presented, along with a brief summary of the results of the present study. The detailed characteristics of the normal Reynolds stress tensor components are then given in three-part discussion: (1) the effect of freestream velocity on the normal Reynolds stress tensor components, (2) downstream development of the normal Reynolds stress tensor components, and (3) turbulence kinetic energy.

3.3.2 Prior Work

Figure 3-18 shows Pimenta's (1975) measurements of the longitudinal velocity fluctuations for a fully rough boundary layer at $U_{\infty}=27.1$ m/sec, and a transitionally rough layer at $U_{\infty}=15.8$ m/sec. Also shown are Coleman's (1976) measurements at $U_{\infty}=27.1$ m/sec, measurements from the present study at about the same U_{∞} , and Klebanoff's (1954) data for a smoothwall flow. The measurements shown in Fig. 3-18 by Pimenta, Coleman, and the present author for $U_{\infty}=27.1$ m/sec are in excellent agreement for $y/\delta>0.20$. For $y/\delta<0.20$, differences exist for the three sources which amount to a few percent.

From Klebanoff's (1954) data and his own measurements at 27.1 m/sec and 15.8 m/sec, several important characteristics of fully rough and transitionally rough boundary layers were noted by Pimenta (1975). The fully rough distribution of u^{12} differs from that of smooth flows, since the peak of u^{12} is moved out from the wall, lowered, and spread over a greater portion of the layer. In constrast, the transitionally rough u^{12} profile has distinctively different near-wall characteristics from the fully rough profile, qualitatively similar to smooth behavior, as indicated by a near-wall peak in turbulent intensity. Both the transitionally rough and fully rough flows have higher levels of u^{12}/U_∞^2 throughout the boundary layers than do smooth-wall flows. Pimenta noted these differences and stated that the near-wall characteristics of u^{12} offer the most definitive distinction between transitionally rough and fully rough flows.

Grass (1971) also studied the structural characteristics of fully rough and transitionally rough flows in a free-surface channel. Grass varied the roughness Reynolds number by changing the size of the roughness elements, and deduced velocity and stress measurements from hydrogen-bubble flow tracers. The results of his study are discussed and compared to results from this study in Section 3.3.4.

3.3.3 Summary of Results

The present study produced the following observations regarding the structural characteristics of the normal Reynolds stress tensor components:

- The distributions of u^{12}/v_{τ}^2 in rough-wall boundary layers approach invariance with v_{∞} , both as v_{∞} decreases and increases. The invariant v^{12} profiles at high velocities correspond to fully rough behavior, and the invariant v^{12} profiles at low velocities approach smooth behavior. In between, the flows are transitionally rough, and the distributions of v^{12}/v_{τ}^2 change continuously from fully rough behavior to smooth behavior, as the freestream velocity of the flow changes. Fully rough v^{12}/v_{τ}^2 profiles can then be distinguished from transitionally rough profiles, since the transitionally rough profiles vary significantly as v_{∞} changes, whereas fully rough profiles do not.
- The normalizing variable $U_{\rm T}$ collapses the outer regions of profiles of ${\bf u'}^2$ for boundary layers at different downstream locations and at different freestream velocities. $U_{\rm T}$ is considered a more universal normalizing variable for ${\bf u'}^2$ profiles than U_{∞} , but, when normalized using U_{∞} , the profiles of ${\bf u'}^2$ show approximate downstream similarity for flows at a given freestream velocity. This is largely because the skin friction coefficient, $C_{\rm f}/2$, changes only slightly with downstream distance.
- When normalized using U_{τ} , profiles of q^2 collapse for boundary layers at different freestream velocities which are approximately the same thickness. Profiles of q^2 show downstream similarity when normalized using U_{∞} , for flows at a given freestream velocity. Generally, U_{τ} is considered a more universal normalizing variable for q^2 profiles than U_{∞} .
- For $U_{\infty} \geq 15.8$ m/sec, the normalizing variable U_{∞} collapses profiles of $v^{\frac{1}{2}}$ and $v^{\frac{1}{2}}$ for flows at different downstream locations and at different freestream velocities better than U_{T} .
- As the freestream velocity decreases less than 15.8 m/sec, profiles of $v^{\frac{1}{2}}/U_{\infty}^2$ and $w^{\frac{1}{2}}/U_{\infty}^2$ are different from the universal behavior shown by fully rough and transitionally rough flows with freestream velocities greater than or equal to 15.8 m/sec. These profiles are diverging from the $U_{\infty} \geq 15.8$ m/sec behavior to approach smooth-wall behavior.

- A comparison of profiles of u'^2 at different downstream locations indicates that fully rough flows do not approach transitionally rough behavior, and transitionally rough flows do not approach smooth behavior for $U_{\infty} > 15$ m/sec and $\delta_2 < 1.45$ cm.
- Measurements at $U_{\infty} = 10.1 \text{ m/sec}$ indicate that transitionally rough profiles of $u^{1/2}$ are approaching smooth-wall behavior with downstream development.

3.3.4 Effect of Freestream Velocity on the Normal Reynolds Stress Tensor Components

Comparisons of profiles of $u^{\frac{1}{2}}$, $v^{\frac{1}{2}}$, and $w^{\frac{1}{2}}$ at different freestream velocities are made in Figs. 3-21, 3-22, and 3-23 for naturally developed and <u>artificially</u> thickened boundary layers. Summaries of the distributions of $u^{\frac{1}{2}}$ in transitionally rough and fully rough turbulent boundary layers are also shown in Figs. 3-19 and 3-20, along with Orlando's (1974) smoothwall data at 9.7 m/sec and Pimenta's (1975) fully rough data at 39.5 m/sec.

3.3.4a Qualitative data trends. Figures 3-19 and 3-20 show, respectively, profiles of u'^2/U_{∞}^2 and u'^2/U_{T}^2 versus y'/ δ for different freestream velocities. When u'^2 is normalized using U_{∞}^2 , as in Fig. 3-19, the shape of the $u^{\frac{7}{2}}$ surface seems to vary for all freestream velocities shown. However, if U_{τ}^2 is used as a normalization parameter, as in Fig. 3-20, the outer 97-98% of u^{*2} profiles are invariant as the freestream velocity changes for $U_{\infty} > 25.0$ m/sec. This is a characteristic of fully rough flows. For freestream velocities less than 10.1 m/sec, the u'2 profiles are also expected to become invariant as $\, {\rm U}_{\infty} \,$ changes to approach smooth behavior. The profile of u^{2} for $U_{\infty} = 10.1$ m/sec in Figs. 3-19 and 3-20 is similar to that for smooth behavior. There is a peak located near that shown in Orlando's (1974) profile. The similarity to smooth behavior can also be seen in Fig. 3-23. In between the smooth and fully rough regions, the u² profiles are transitionally rough, and the distributions of u'2 change continuously from fully rough behavior to smooth behavior, as the freestream velocity of the flow changes. Fully rough $u^{1/2}/U_{\pi}^{2}$ profiles can then be distinguished from transitionally rough profiles, since the transitionally rough profiles vary significantly as Um changes, whereas fully rough profiles do not.

The fully rough profiles which exist for $U_{\infty} \geq 25$ m/sec have a broad, flat hump with a maximum value around $y'/\delta = 0.100$. For $y'/\delta < 0.02-0.05$, the values of u'^2 , normalized using U_{τ} or U_{∞} , decrease with increasing freestream velocity and are always lower than for transitionally rough flows. As the freestream velocity decreases below 25.0 m/sec and the boundary layers become transitionally rough, the value of u'^2 at the measurement location nearest the wall increases as the freestream velocity drops. The "hump" of turbulence, which characterizes fully rough flows, decreases in magnitude and eventually flattens out. These characteristics are shown in Figs. 3-21 and 3-22, as well as in Figs. 3-19 and 3-20.

The variations in the structural characteristics of u, 2 in transitionally rough boundary layers may be caused by differences in the near-wall turbulent bursting, the source of turbulent kinetic energy. The bursting mechanisms change as the thickness of the viscous sublayer changes. For smooth-wall flows and low-velocity, transitionally rough flows, the bursts develop from the viscous sublayer and move vertically outward from the wall to collide with high-velocity fluid and produce vigorous mixing near y -10-30. For such flows, if roughness is present, it is essentially invisible to the flow, since it is completely immersed within a layer of viscous dominated fluid. The viscous film acts as a "cushion" to insulate the wall from fast-moving, turbulent fluid. However, as the flow moves closer to fully rough behavior, the roughness elements begin to protrude through the sublayer. In this case, the turbulent fluid interacts with the wall, since sweeps of fast-moving fluid moving to the wall (u' > 0, v' < 0) may collide with roughness elements. Low-velocity fluid is then ejected from between roughness elements (u' < 0, v' > 0) to be pushed farther from the wall and collide with fast-moving fluid in larger quantities than is the case for smooth-wall flows. The result for such flows is that the region of greatest mixing is moved farther from the wall and spread over a greater portion of the layer. Fully rough profiles of u' are then characterized by the large, flat "humps" whose maximum values occur around $y/\delta = 0.10$, as discussed earlier.

According to Grass (1971), the differences in the bursting process near smooth and rough surfaces are "mainly associated with the detailed mechanisms of low momentum fluid entrainment at the bed surface, following inrush phases." He observed that the entrainment near rough surfaces is

more violent than near smooth surfaces. He also noted that the "long, twisting, streamwise vortices", very apparent close to the smooth boundary, are less apparent in the transitionally rough and fully rough flows. These "long, twisting, streamwise vortices" observed by Grass may be responsible for the near-wall peaks of u'^2 observed at low velocities over the present rough-wall surface. These decrease in magnitude as the freestream velocity increases and the surface appears to become more rough.

3.3.4b Normalizing parameters. The friction velocity, U_{τ} , is the appropriate normalization parameter for the outer regions of profiles of u'2, when comparing boundary layers of approximately the same thickness at different freestream velocities. Fig. 3-22 shows that the distributions of u'^2/v_{τ}^2 at different v_{∞} collapse on the same curve for $y'/\delta > 0.35$ for naturally developing boundary layers, and for $y'/\delta > 0.20$ for boundary layers of augmented thickness. Thus, in examining Fig. 3-22, it becomes evident that the artificially thickened data show a better collapse than measurements from naturally developed boundary layers. When normalized using the freestream velocity, Um, the u' profiles at different freestream velocities show significant differences throughout the boundary layers, as shown in Fig. 3-21a. In Fig. 3-21a, u^{2}/v_{∞}^{2} is plotted with the abscissa in linear coordinates; in 3-22, the abscissa is in log and linear coordinates Thus, inner-region u² behavior is magnified in 3-22. Referring to Figs. 3-19 and 3-20, normalization of u^{12} using U_{τ} creates a more regular and simple three-dimensional, experimental surface than that produced when u^2 is normalized using U_{∞} . Grass (1971) also found u^2 measurements in fully rough, transitionally rough, and smooth-wall flows to be invariant when scaled on U_{τ} for $y'/\delta > 0.2$. Inside of $y'/\delta = 0.2$, Grass's measurements were qualitatively similar to those of the present study in that u'2 profiles vary with Rek.

The freestream velocity, U_{∞} , is the appropriate normalization parameter for $v^{\frac{1}{2}}$ and $w^{\frac{1}{2}}$ profiles plotted versus y/δ when they are compared at different values of U_{∞} and when $U_{\infty} \gtrsim 15.8$ m/sec. Such behavior is indicated by Fig. 3-2lb, which shows that profiles of $v^{\frac{1}{2}}/U_{\infty}^2$ and $w^{\frac{1}{2}}/U_{\infty}^2$ collapse on the same curves, regardless of the value of the freestream velocity. In Grass's (1971) study, $v^{\frac{1}{2}}$ profiles for different Re_k are invariant when scaled on $U_{\frac{1}{2}}$.

As the freestream velocity becomes less than 15.8 m/sec, Fig. 3-23 shows that profiles of $v^{\frac{1}{2}}/U_{\infty}^2$ and $w^{\frac{1}{2}}/U_{\infty}^2$ are different from the universal behavior shown by fully rough and transitionally rough flows with freestream velocities greater than or equal to 15.8 m/sec. The $w^{\frac{1}{2}}/U_{\infty}^2$ and $v^{\frac{1}{2}}/U_{\infty}^2$ profiles for 10.1 m/sec are lower than profiles taken at higher freestream velocities for 0.1 < y/ δ < 0.5. Transitionally rough behavior for $U_{\infty} \geq 15.8$ m/sec is then characterized by distributions of $w^{\frac{1}{2}}$ and which are similar to fully rough flows. For $U_{\infty} < 15.8$ m/sec, the profiles approach the smooth-wall profiles of Orlando (1974).

3.3.5 Downstream Development of the Normal Reynolds Stress Tensor Components

Figure 3-21 shows the downstream development of profiles of $u^{\frac{1}{2}}$, $v^{\frac{1}{2}}$ and $v^{\frac{1}{2}}$ normalized using U_{∞} and plotted versus y/δ for freestream velocities of 26.7 m/sec, 20.4 m/sec, 15.8 m/sec, and 10.1 m/sec. The downstream development of $u^{\frac{1}{2}}/U_{\infty}^2$ for $U_{\infty} = 10.1$ m/sec is also shown plotted versus $y^{\frac{1}{2}}$ in Fig. 3-24.

3.3.5a Qualitative data trends. Profiles of u^{12}/U_{∞}^2 , v^{12}/U_{∞}^2 , and w^{12}/U_{∞}^2 in the artificially thickened boundary layer show the same qualitative trends with downstream development as profiles of $u^{1}v^{1}/U_{\infty}^2$ for freestream velocities of 10.1 m/sec, 15.8 m/sec, and 26.8 m/sec. Initially, at $x_1 = 1.17 \text{ m}$, the normal Reynolds stress tensor components have magnitudes higher than for a naturally developed boundary layer for $y/\delta > 0.2$. As the layer develops downstream at $x_1 = 1.78 \text{ m}$ and $x_1 = 2.29 \text{ m}$, the profiles are closely similar, a characteristic indicating an approach to second-order equilibrium. Thus, the normal Reynolds stress tensor components eventually relax to normal equilibrium behavior, after having slightly higher magnitudes just downstream of the artificial thickening apparatus.

Figures 3-21a and 3-22 show that, for freestream velocities of 15.8 m/sec and greater, there is no significant change in the qualitative character of the inner 10% of equilibrium profiles of $u^{1/2}$ as the boundary layers develop downstream. The artificially thickened results are higher than the naturally developed measurements, but the same trends with downstream development were shown by Pimenta's (1975) measurements in a naturally developing flow at $U_{\infty} = 27.1$ m/sec. In addition, the changes in boundary layer behavior

with downstream distance shown in 3-21 and 3-22 are not significant enough to indicate a change in roughness regime (i.e., fully rough to transitionally rough). Thus, with regard to near-wall u' properties, the fully rough flow at 26.8 m/sec is not approaching transitionally rough behavior as the layer becomes thick, and the transitionally rough flows at 20.4 m/sec and 15.8 m/sec are not becoming "smoother" with downstream development.

The near-wall u'^2 characteristics in the rough-wall boundary layer at 10.1 m/sec seem to have more significant changes with downstream development. Fig. 3-24 shows profiles of u'^2/U_{∞}^2 versus y^+ at two different downstream locations along with Orlando's (1975) smooth-wall measurements for comparison. The peak in u'^2 , which occurs at approximately the same y^+ for all profiles, is increasing with downstream distance in the rough-wall flow, and, since the increase is much larger than observed at other U_{∞} , it may indicate that the turbulence structure in the transitionally rough flow is approaching smooth-wall behavior as the boundary layer develops downstream (also see Fig. 3-22). The B versus Re_k data and U^+ versus y/k_s profiles discussed in Section 3.1 for the same flow at $U_{\infty} = 10.1 \text{ m/sec}$ show similar characteristics, in that they also approach smooth-wall behavior as the boundary layer increases in thickness.

3.3.5b Normalizing parameters. In Section 3.3.4, the friction velocity, U_{τ} , was indicated to be the appropriate scaling parameter to collapse profiles of u'^2 compared at different freestream velocities and approximately the same thickness. The friction velocity, U_{τ} , is also the appropriate normalization parameter for the outer regions of profiles of u'^2 when comparing boundary layers at different downstream locations, as shown in Fig. 3-22. Similarly, the freestream velocity, U_{∞} , collapses profiles of v'^2 and w'^2 at different downstream locations, as well as for different freestream velocities, as shown in Fig. 3-21b.

The outer 90% of profiles of u^{12}/U_{∞}^2 versus y/δ are invariant at different downstream locations for flows at a given freestream velocity, when the skin friction coefficient, $C_{\rm f}/2$, is approximately constant for these locations. Such behavior is indicated on Fig. 3-21a for freestream velocities of 26.7 m/sec, 20.4 m/sec, 15.8 m/sec, and 10.1 m/sec. Such an observation is sensible, since (1) the outer regions of profiles of $u^{1/2}$

at different downstream locations collapse on one curve when $u^{\prime 2}$ is non-dimensionalized using the friction velocity, $U_{_{\rm T}}$, and (2)

$$\frac{\overline{u'^2}}{v_{\infty}^2} = \frac{c_f}{2} \frac{\overline{u'^2}}{v_{\tau}^2}$$
 (3-30)

Coleman's (1976) measurements and Pimenta's (1975) measurements are also consistent with this observation, where the degree of downstream similarity depends on the differences between $C_{\rm f}/2$ for the locations compared.

3.3.6 Turbulence Kinetic Energy

Profiles of the turbulence kinetic energy, q^2 , are shown in Figs. 3-25 and 3-26 for naturally developed and artificially thickened boundary layers.

Many of the qualitative trends indicated by u^{12} data are also shown by the turbulence kinetic energy profiles. First, as for u^{12} profiles, the most appropriate similarity variable for q^2 profiles is the friction velocity, U_{τ} . This result is not surprising, since $-u^{1}v^{1}/U_{\tau}^{2}$ profiles have near-universal behavior and $-u^{1}v^{1}/q^{2}=0.145\pm5\%$. Fig. 3-25 shows that the outer 60-70% of q^{2}/U_{τ}^{2} versus y/δ profiles are similar for measurements at approximately the same thickness compared at different free-stream velocities. The figures also show that all profiles except at $U_{\infty}=10.1$ m/sec collapse when they are compared at different downstream locations. Such dependence of q^{2} profiles on U_{τ} is interesting, since the only component of q^{2} which scales on U_{τ} is u¹², whereas v^{12} and v^{12} generally scale on U_{∞} .

Figure 3-26 shows profiles of q^2 non-dimensionalized using the free-stream velocity, U_∞ , and plotted versus y/δ . When normalized in this way, the q^2 profiles show significant differences throughout the boundary layers when compared at different values of U_∞ and approximately the same thickness. However, the q^2/U_∞^2 versus y/δ profiles show similarity when compared at different downstream locations for a given freestream velocity. Such behavior may be related to skin friction coefficient variations with downstream distance, as discussed earlier in regard to $u^{\frac{1}{2}}$ profiles.

3.4 SPECTRA OF THE LONGITUDINAL VELOCITY FLUCTUATIONS

3.4.1 Introduction

Spectra of the longitudinal velocity fluctuations, u'², are presented for a fully rough boundary layer developing naturally (not artificially thickened) over uniform-spheres roughness at a freestream velocity of 26.8 m/sec. The differences between these and spectra from flows over smooth surfaces are shown, with particular attention given to the high wave number characteristics. Since measurements in boundary layer and channel flows over smooth surfaces are presented, estimation can be made of transitionally rough behavior by interpolation between the smooth and fully rough results. The spectra were measured using a fast Fourier transform. Details of the measurements technique are presented in Appendix II.

3.4.2 Prior Work

Recent spectral studies of flows over rough surfaces have been made by Perry and Abell (1977), Champagne (1978), and Sabot, Saleh, and Comte-Bellot (1977). Perry and Abell (1977) studied flow in pipes with hexagonal weave roughness, and attempted to show that rough-wall spectra can be predicted from smooth-wall results by properly scaling the measurements. Their paper is based on Townsend's (1976) Reynolds-number similarity hypothesis, which according to the authors means that "all mean relative motions and energycontaining components of the turbulent motions are independent of viscosity and of surface roughness except in so far as these variables may affect boundary conditions on the flow." Champagne's (1978) measurements were made in a variety of flows, including atmospheric boundary layers developing over surfaces with known roughness characteristics. Champagne examined the universal similarity of the fine-scale structure of turbulent velocity fields as related to Kolmogorov's original theories. Sabot, Saleh, and Comte-Bellot (1977) report the results of a study of the effects of roughness on the intermittent maintenance of Reynolds shear stress in pipe flow. In their paper, the authors present the frequency distribution of -u'v' at various distances from a rough wall, and also compare the magnitudes of integral-length scales in flows over smooth and rough surfaces. Spectral

studies in boundary layer and pipe flows over smooth walls have been made by Klebanoff (1952, 1954), Laufer (1954), and many others.

3.4.3 Experimental Background

In the present study, the spectra are normalized such that

$$\int_{0}^{\infty} f_{u}(k_{1}) dk_{1} = \int_{0}^{\infty} f_{u}(n) dn = \overline{u'^{2}}$$
 (3-31)

and

$$\int_{0}^{\infty} F_{u}(k_{1}) dk_{1} = \int_{0}^{\infty} F_{u}(n) dn = 1.0$$
 (3-32)

where

$$F_u(k_1) = \frac{f_u(k_1)}{\overline{u^2}}$$
 (3-33a)

and

$$F_{u}(n) = \frac{f_{u}(n)}{\sqrt{2}}$$
 (3-33b)

The one-dimensional wave number, k_1 , is determined using

$$k_1 = \frac{2\pi n}{U} \tag{3-34}$$

which is one way of expressing Taylor's "frozen-flow" approximation. Alternatively, Taylor's hypothesis may be expressed as

$$\frac{\partial()}{\partial t} = - U \frac{\partial()}{\partial x} \tag{3-35}$$

A derivation of Eqns. (3-34) and (3-35) is presented by Champagne (1978), developed from the assumption that the time variation of the turbulent structure in a moving reference frame is small relative to the motion produced by convection of the turbulent structure.

Aside from the normalization given by Eqns. (3-31) and (3-32), spectra can also be normalized using

$$\frac{f_u(k_1)}{u^2 \mathcal{L}} = f_1(k_1 \mathcal{L}) \tag{3-36}$$

where \mathcal{U} and \mathcal{L} are velocity and length scales which may pertain to the physical parameters which affect the transport of turbulent energy. Alternatively, \mathcal{U} and \mathcal{L} may be based on scales related to eddy size and eddy structure in the flow. In either case, the physical parameters for \mathcal{U} and \mathcal{L} will vary as different wave number ranges are considered. Examples of appropriate scaling parameters applicable to low wave numbers for flows over both smooth and rough surfaces are given by Tennekes and Lumley (1972), Hinze (1975), and by Perry and Abell (1977).

For high wave numbers, Kolmogorov's two hypotheses concerning the fine-scale structure of turbulence describe spectrum behavior (see Champagne (1978) and Tennekes and Lumley (1972)). The first hypothesis states that the motion of small-scale turbulent structures is uniquely determined by ε , the viscous dissipation of turbulent energy, and by ν , the kinematic viscosity. One-dimensional spectra should then be similar for all turbulent velocity fields when normalized such that

$$\frac{f_{u}(k_{1})}{u^{2}} = \frac{f_{u}(k_{1})}{(\varepsilon v^{5})^{\frac{1}{4}}} = f_{2}(k_{1}^{n})$$
 (3-37)

where $\eta = (v^3/\epsilon)^{\frac{1}{4}}$ is the Kolmogorov length scale and $\sigma = (v\epsilon)^{\frac{1}{4}}$ is the Kolmogorov velocity scale. This hypothesis is valid for an equilibrium range of wave numbers characterized by large Re_{λ} , where

$$Re_{\lambda} = \frac{(u^{\frac{1}{2}})^{\frac{1}{2}}}{V}$$
 (3-38)

and λ is the Taylor microscale given by

$$\lambda^2 = \overline{\mathbf{u'}^2} / \overline{\left(\frac{\partial \mathbf{u'}}{\partial \mathbf{x}}\right)^2}$$

The second Kolmogorov hypothesis speaks to the behavior of a range of wavenumbers (within the equilibrium range) called the inertial subrange. In the inertial subrange, negligible dissipation occurs, the effects of viscosity are negligible, and energy is transferred principally by inertial forces. The spectra are given by

$$f_u(k_1) = \alpha_1 \epsilon^{2/3} k_1^{-5/3}$$
 (3-39)

or, alternatively,

$$\frac{f_u(k_1)}{(\epsilon v^5)^{\frac{1}{4}}} = \alpha_1(k_1 \eta)^{-5/3}$$
 (3-40)

where α_1 is a universal constant. From Pao's (1965) results, α_1 was estimated to be equal to 0.47.

3.4.4 Effects of Roughness

In Figs. 3-27a and 3-27b, rough-wall boundary layer spectra of are compared to smooth-wall measurements for y'/ δ = .078 and y'/ δ = 0.600. As for Fig. 2-25, the lines in Fig. 3-27 and all subsequent spectra plots represent a graphical fit to closely spaced data points. The data in 3-27 are plotted in $\mathbf{F}_{\mathbf{u}}(\mathbf{k}_1)$ versus \mathbf{k}_1 coordinates, and thus the figures show the distribution of energy with respect to wave number. For both values of y/δ , smooth-wall channel measurements show reasonable agreement with Klebanoff's (1954) smooth-wall boundary layer measurements. Additionally, all data sets exhibit behavior characteristic of the inertial subrange, since $F_{ij}(k_1)$ varies with $k_1^{-5/3}$ for the part of the wave number range shown. However, the inertial subrange seems to persist at much higher values of k_1 for the fully rough flow than is the case for the smoothwall flows. This is evident from the figures, since the smooth $F_{11}(k_1)$ decrease faster than $k_1^{-5/3}$ for $k_1 > 10^1$. The rough-wall boundary layer has more energy at higher wave numbers than do smooth-wall flows, when the boundary layers are compared at the same y/δ . This indicates that the small-scale turbulent motions from the spheres roughness may be more numerous or more energetic than eddies produced from the bursting which originates from a viscous sublayer.

Since the present rough-wall spectra have a wave number region where $f_u(k_1)$ varies with $k_1^{-5/3}$, the viscous dissipation of turbulent energy may be determined using Eqn. (3-39) or (3-40). In doing so, we are assuming that the rough-wall spectra have an inertial subrange, and that Kolmogorov's second hypothesis is applicable. The dissipation calculations are

shown as data points in Fig. 3-28 for a naturally developed rough-wall flow (δ_2 = .557 cm) and an artificially thickened rough-wall flow (δ_2 = .978 cm). Also included in the figure is \mathcal{O} , the production of turbulent kinetic energy, estimated from measurements using

$$\mathscr{P} = -\overline{u'v'} \frac{\partial U}{\partial y} \tag{3-41}$$

Production seems to match dissipation everywhere within the layer, not only in the inner region. Diffusion and convection of turbulent kinetic energy may then have approximately the same magnitudes at every measurement location as well.

Figure 3-29 shows rough-wall boundary layer spectra and smooth-wall channel spectra normalized with respect to Kolmogorov's length and velocity scales, η and as Since Eqn. (3-39) was used to determine ϵ for calculation of η and as the spectra in Fig. 3-29 show excellent agreement with Eqn. (3-39) in the inertial subrange $(1\times 10^{-2}-2\times 10^{-2}< k_1\eta<10^{-1})$. For $k_1\eta<1\times 10^{-2}-2\times 10^{-2}$, significant variations between different spectra are shown as a consequence of the large-scale turbulent motions in the flows. For values of $k_1\eta$ greater than 10^{-1} (outside of the inertial subrange), the smooth-wall channel measurements and the rough-wall boundary layer measurements agree with Pao's (1965) equation for $f_u(k_1)$. Thus, if the values of the dissipation of turbulent kinetic energy determined from Eqn. (3-39) represent real behavior, then the smooth-channel and rough boundary layer spectra show universal small-scale characteristics consistent with Kolmogorov's first and second hypotheses.

For isotropic turbulence, the viscous dissipation of turbulent kinetic energy is given by

$$\varepsilon = 15v \left(\frac{\partial \mathbf{u}'}{\partial \mathbf{x}} \right)^2 \tag{3-42}$$

If Taylor's "frozen-flow" hypothesis is then applied to (3-42), ϵ can be expressed as

$$\varepsilon = 15 v \int_{0}^{\infty} k_{1}^{2} f_{u}(k_{1}) dk_{1}$$
 (3-43)

Dissipation spectra then consist of plots of $k_1^2 f_u(k_1)$ versus k_1 and are often used to magnify the high wave number part of a spectrum. The dissipation spectrum for a rough-wall boundary layer at $y'/\delta = .078$ is compared to smooth-channel measurements at $y/\delta = .086$ in Fig. 3-30. Estimation of behavior at large k_1 using Pao's (1965) equation for universal small-scale behavior (see Fig. 3-29) is also shown for the two sets of measurements. From the figure, it is evident that the peak in $k_1^2 f_u(k_1)$, which is where viscous dissipation is most significant, occurs at much higher one-dimensional wave number values for the rough-wall flow than for the smooth-wall flow. This is related to the fact that more energy exists at higher frequencies in flows over rough surfaces and, at the same time, the magnitude of the Kolmogorov length scale for the rough surface flow is approximately half the magnitude for the smooth-wall flow.

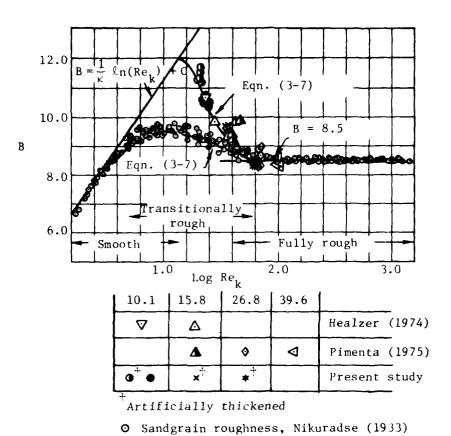


Fig. 3-1. Variation of B with roughness Reynolds number.

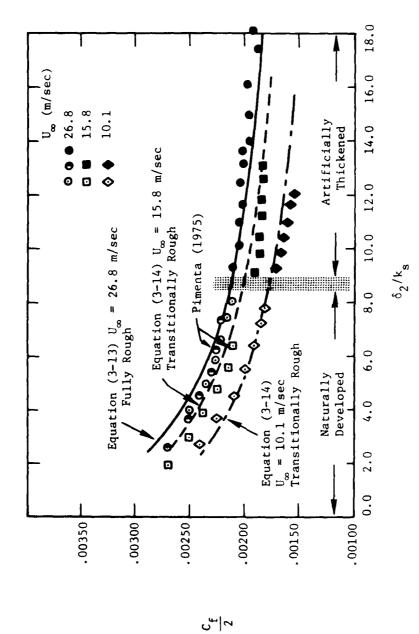
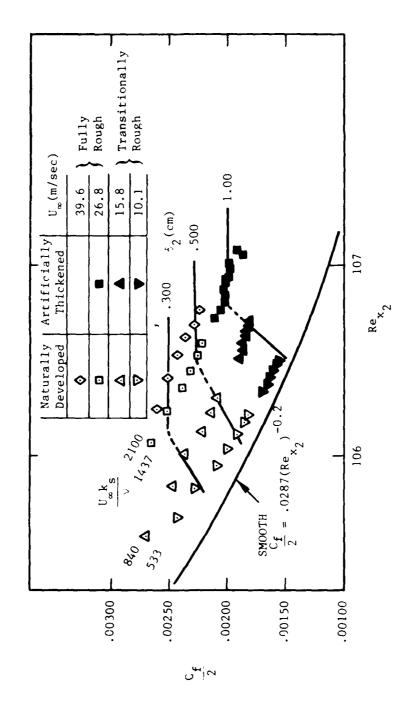


Fig. 3-2. Rough wall boundary layer skin friction variation as a function of momentum thickness.



Rough-wall boundary layer skin friction variation as a function of Reynolds number based on downstream distance. Fig. 3-3.

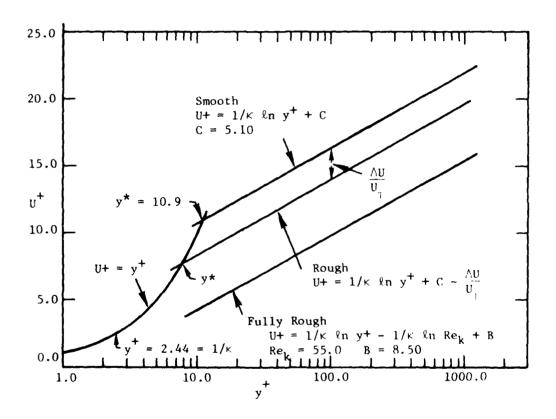


Fig. 3-4. Fully rough, transitionally rough, and smooth mean velocity profiles.

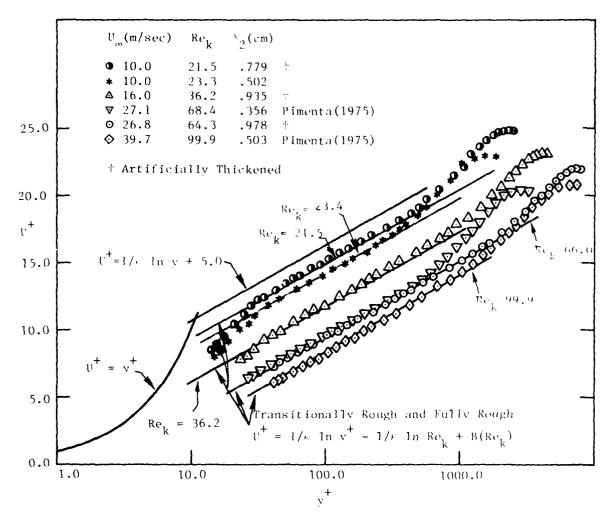


Fig. 3-5. Rough-wall mean velocity profiles - smooth-wall inner region coordinates.

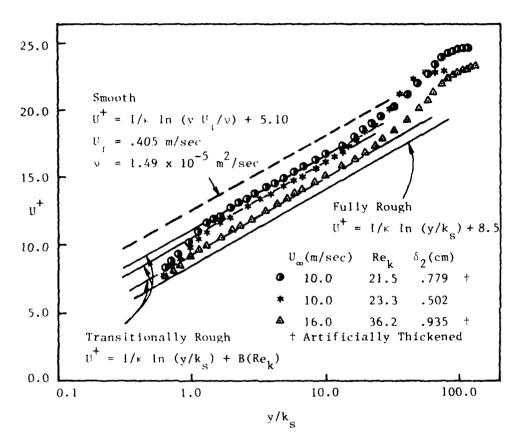


Fig. 3-6. Transitionally rough mean velocity profiles - fully rough, inner region coordinates.

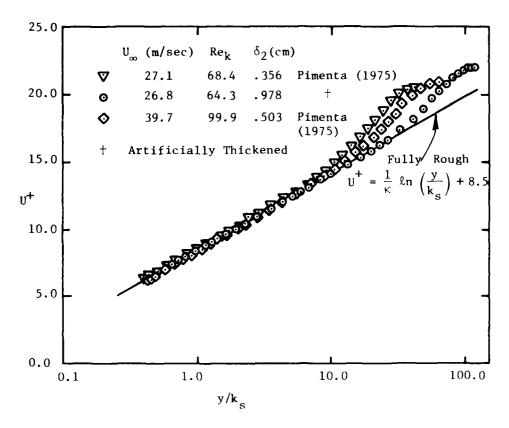


Fig. 3-7. Fully rough mean velocity profiles - fully rough, inner region coordinates.

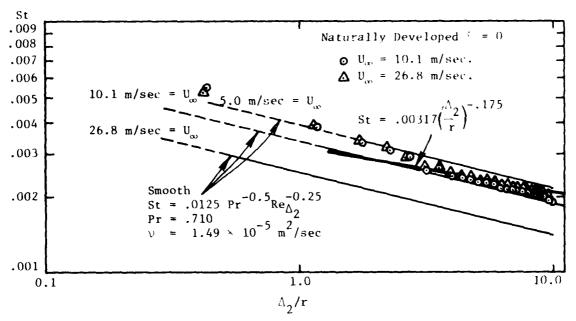


Fig. 3-8. Fully rough, transitionally rough, and smooth Stanton number behavior.

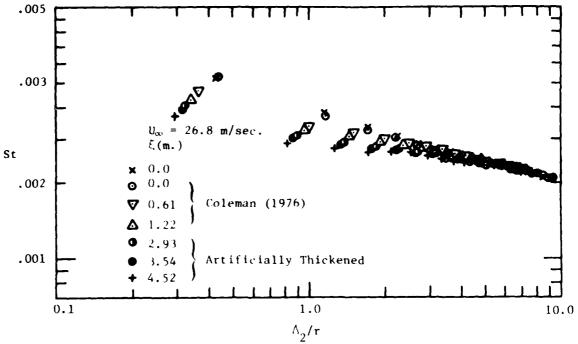


Fig. 3-9. Effect of unheated starting length on Stanton number behavior in a fully rough turbulent boundary layer.

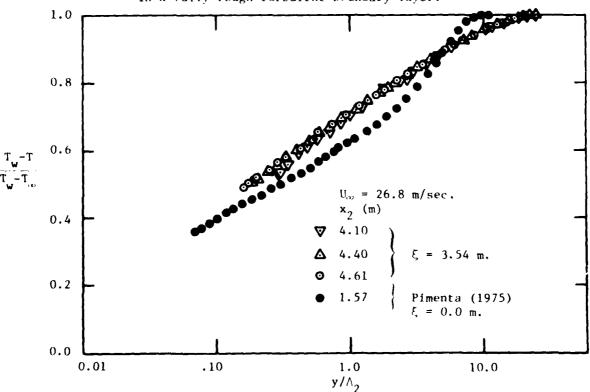


Fig. 3-10. Downstream development of mean temperature profiles in a fully rough turbulent boundary layer with an unheated starting length.

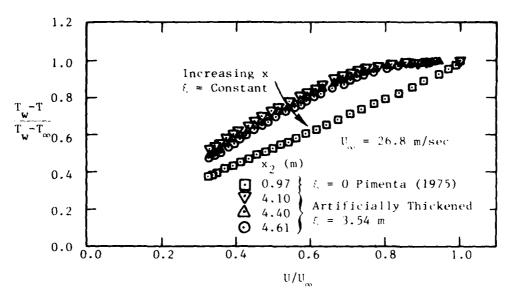


Fig. 3-11. Effect of downstream development on mean temperature profiles in a fully rough boundary layer with an unheated starting length.

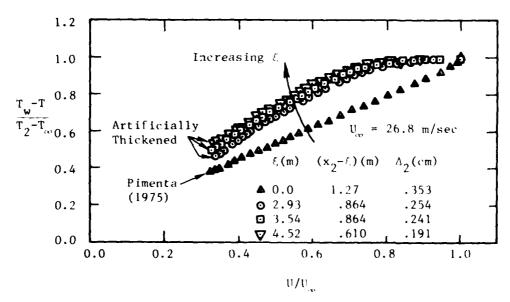
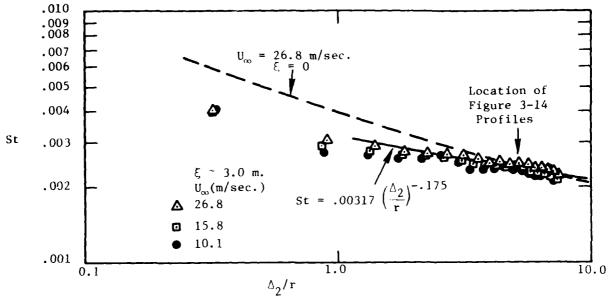


Fig. 3-12. Effect of unheated starting length on mean temperature profiles having approximately the same enthalpy thickness in a fully rough turbulent boundary layer.



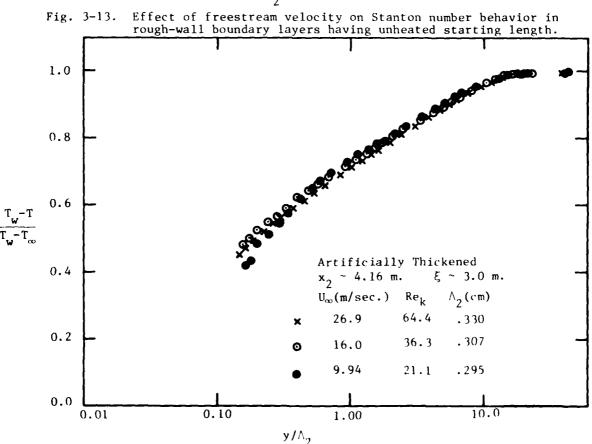


Fig. 3-14. Effect of freestream velocity on mean temperature profiles in rough-wall boundary layers having unheated starting length.

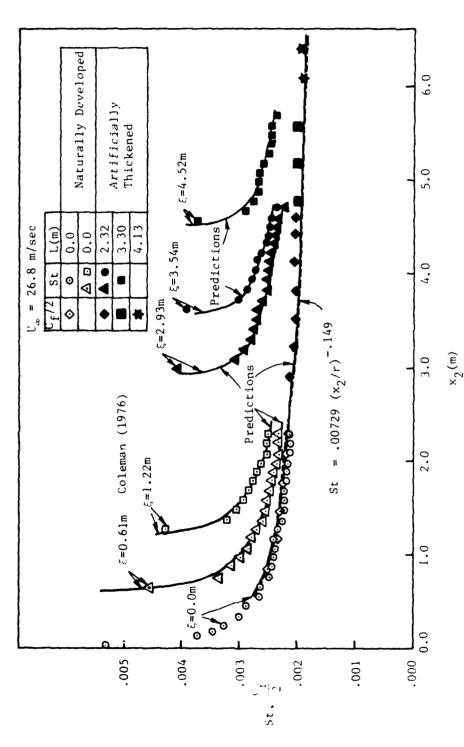


Fig. 3-15. Variation of Stanton numbers with downstream distance, $\mathbb{I}_{\infty} \approx 26.8~\text{m/sec.}$

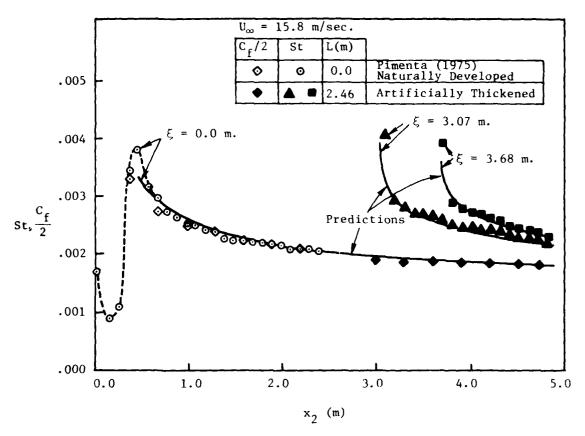


Fig. 3-16. Variation of Stanton numbers with downstream distance, U_{∞} = 15.8 m/sec.

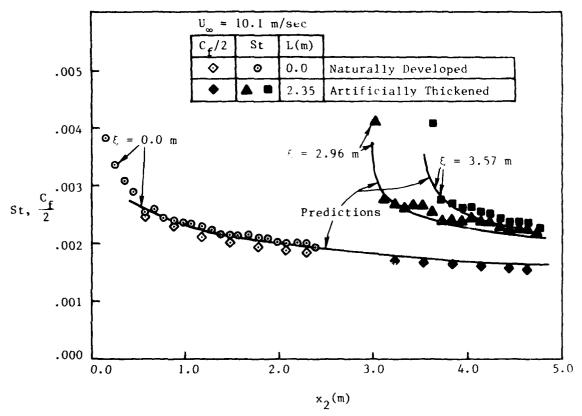


Fig. 3-17. Variation of Stanton numbers with downstream distance, $\rm U_{\infty}$ = 10.1 m/sec.

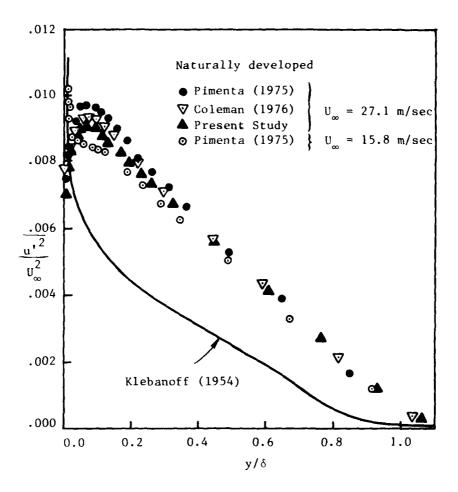
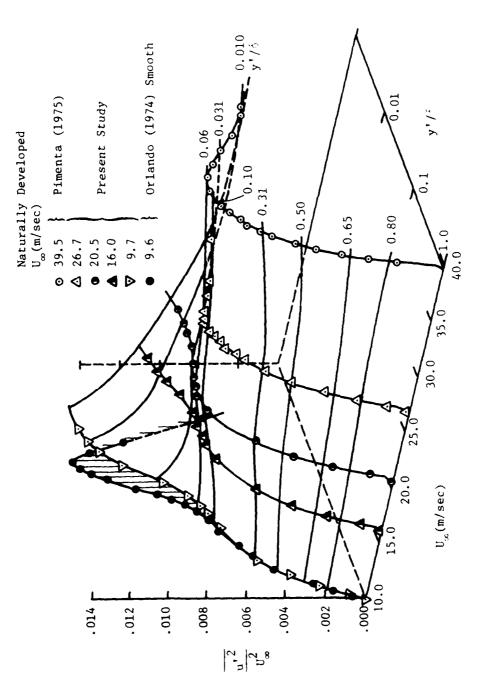
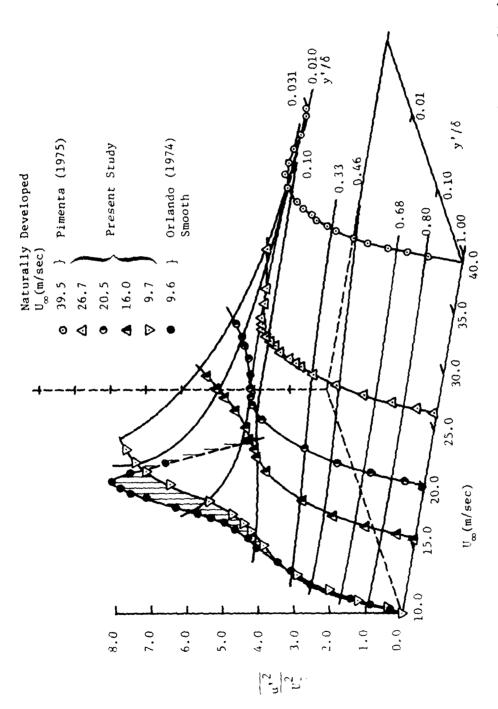


Fig. 3-18. Profiles of longitudinal component of turbulence intensity from Klebanoff (1954), Pimenta (1975), Coleman (1976), and the present study.



Summary of profiles of longitudinal component of turbulence intensity, normalized using the freestream velocity, for transitionally rough and fully rough turbulent boundary layers. Fig. 3-19.



Summary of profiles of longitudinal component of turbulence intensity, normalized using the friction velocity, for transitionally rough and fully rough turbulent boundary layers. Fig. 3-20.

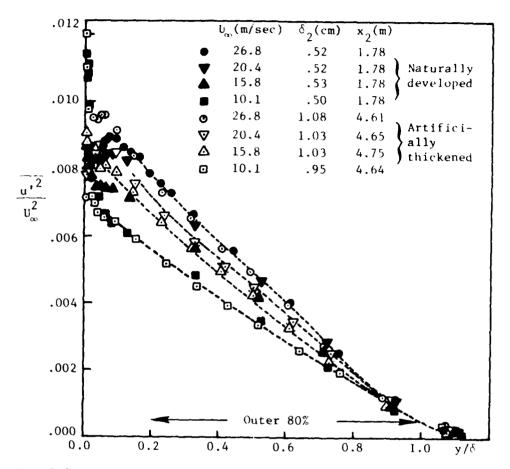


Fig. 3-21a. Profiles of longitudinal component of turbulence intensity, normalized using the freestream velocity, compared at different freestream velocities and at different downstream locations.

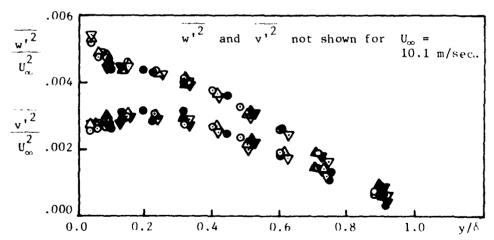


Fig. 3-21b. Profiles of normal and transverse components of turbulence intensity, normalized using the freestream velocity, compared at different freestream velocities and at different downstream locations.

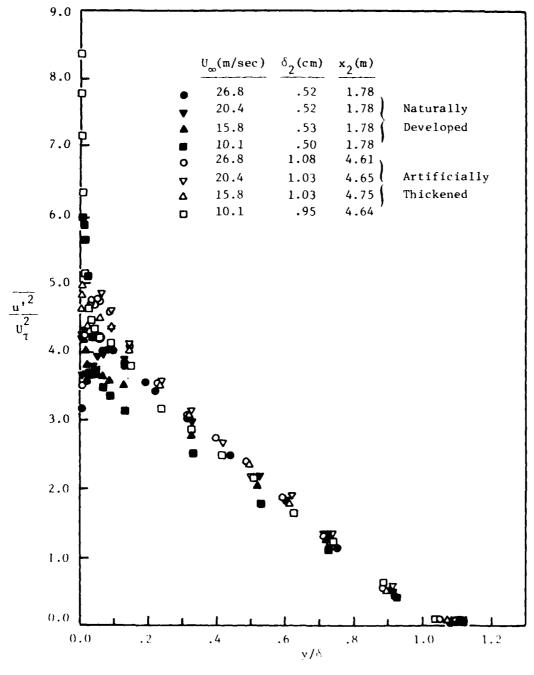
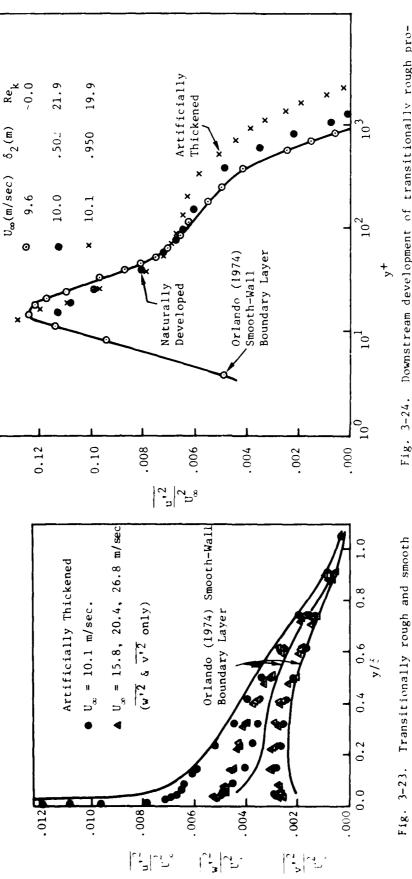


Fig. 3-22. Profiles of longitudinal component of turbulence intensity normalized using the friction velocity, compared at different freestream velocities and at different downstream locations.



.014

Fig. 3-24. Downstream development of transitionally rough profiles of longitudinal component of turbulence intensity, $l_{\infty}=10.1~\rm{m/sec}$.

(Orlando (1974)) normal Reynolds

stress tensor components, U_ = 10.1 m/sec.

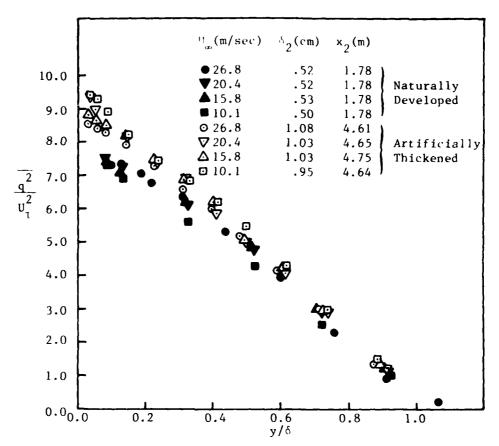


Fig. 3-25. Profiles of turbulence kinetic energy normalized using the friction velocity, compared at different freestream velocities and at different downstream locations.

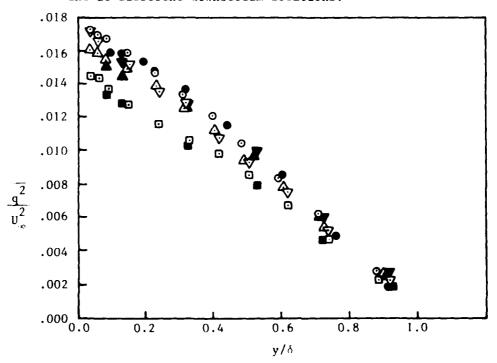


Fig. 3-26. Profiles of turbulence kinetic energy, normalized using the freestream velocity, compared at different freestream velocities and at different downstream locations.

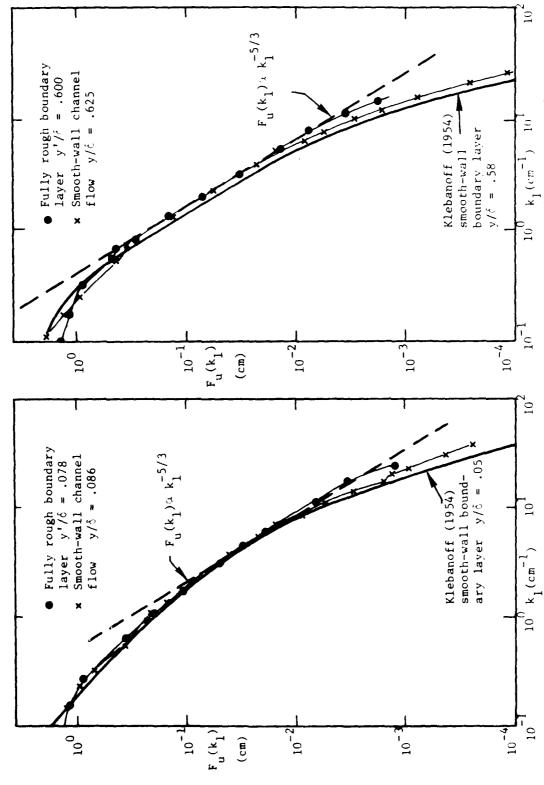


Fig. 3-27. Spectra of longitudinal turbulence intensity in a fully rough turbulent boundary layer and in smooth-wall boundary layer and channel flows.

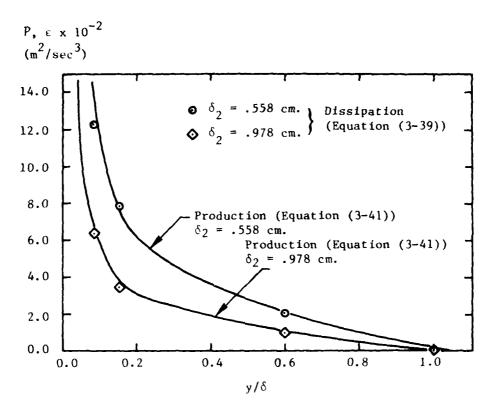


Fig. 3-28. Dissipation and production of turbulence kinetic energy in fully rough turbulent boundary layers.

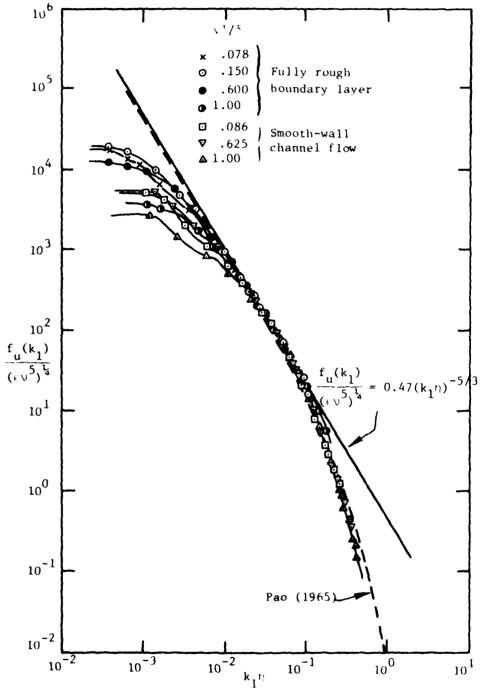


Fig. 3-29. Spectra of longitudinal turbulence intensity normalized using Kolmogorov length and velocity scales in a fully rough turbulent boundary layer and in a smooth-wall channel flow.

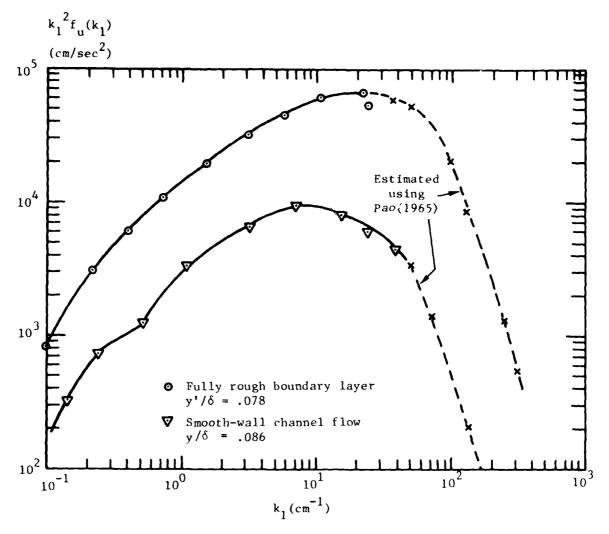
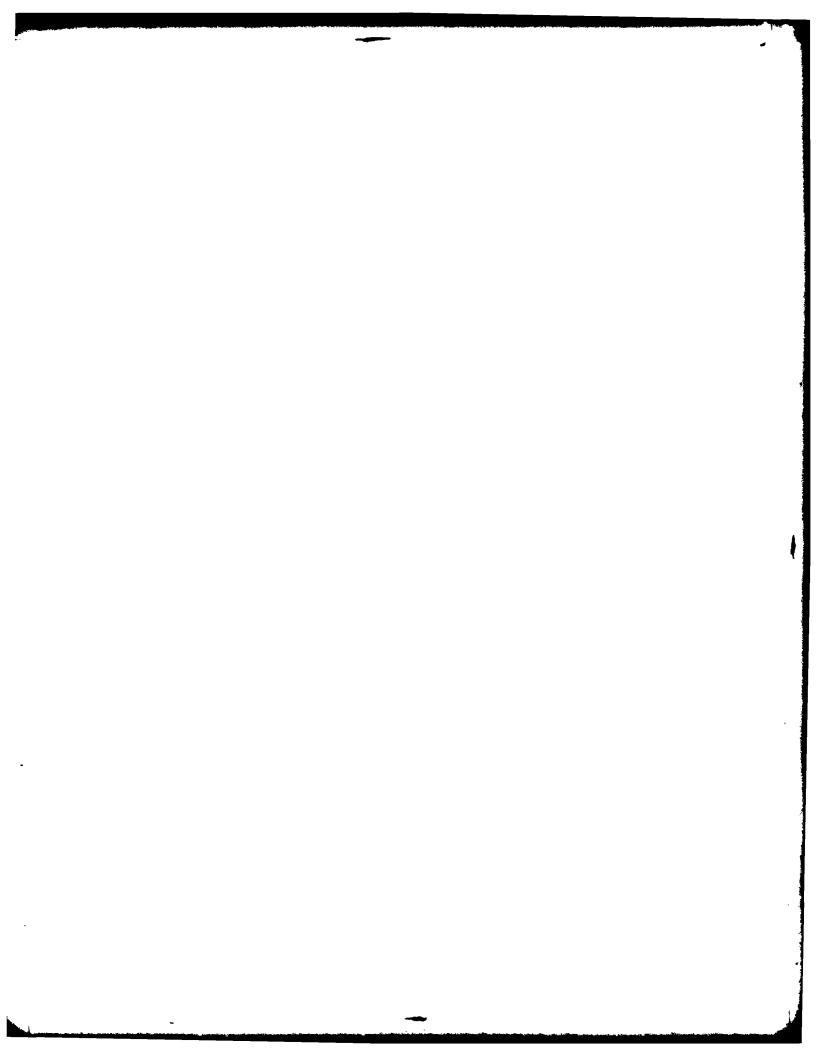


Fig. 3-30. Dissipation spectra in a fully rough turbulent boundary layer and a smooth-wall channel flow.



Chapter 4

ROUGH-WALL BOUNDARY LAYER PREDICTIONS

4.1 INTRODUCTION

The purpose of this chapter is to present a new prediction method to account for the effects of roughness on turbulent boundary layer flows. First, other work in this area and the prediction program which incorporates the new closure model are briefly described. Then transport property characteristics known from measurements away from the wall are summarized. This is followed by a discussion and derivations of the transport properties required for closure of the boundary layer equations to account for roughness effects near rough walls. Finally prediction results are discussed for thermal and hydrodynamic flow fields in pipes, and over flat plates with and without favorable pressure gradients, and with and without transpiration.

4.2 PRIOR WORK

In recent years there has been considerable interest in developing techniques which can be used to predict the effects of wall roughness on turbulent flows. Several methods are currently available, ranging from the integral techniques of Dvorak (1969, 1972) to differential boundary layer methods, such as that suggested by Antonia and Wood (1975). More elegant differential methods include the turbulent kinetic energy equation to calculate the downstream development of the mixing length, where an additional term may be included in the equation to account for increased turbulent production from the wakes of roughness elements. Engineering-oriented methods incorporate an empirically designed mixing-length closure for the momentum equation and a turbulent Prandtl number closure for the energy equation.

Many mixing-length schemes have appeared in the literature, and the roughness effects are usually included in fully rough flows by using a non-zero wall value of mixing length. The effects of roughness on heat transfer have generally been modeled by eliminating molecular transport in the

boundary layers except for a thin layer of film around the roughness elements. Comparison of the various mixing-length and turbulent Prandtl number schemes used to predict flows near rough walls can be made on the basis of how realistically they represent the actual physical processes of the flows, their simplicity, and the number of different physical situations and boundary conditions which can be handled using the particular method.

The only prediction scheme prior to the present work, which was developed to handle the effects of roughness with heat transfer and transpiration, has been that of Healzer, Moffat, and Kays (1974). Healzer's equations for the mixing length and turbulent Prandtl number produced agreement with his experimental measurement; however, there were two points deemed worthy of further study: (1) the mixing length offset used for fully rough conditions was dependent upon molecular vi cosity, and (2) the heat transfer model did not account for conduction in the fluid adjacent to roughness elements. The mixing-length equations used in Healzer's work for fully rough flows was

$$\ell^{+} = \sqrt{(\kappa y^{+})^{2} + (\Delta \ell_{0}^{+})^{2}}$$
 (4-1)

where

$$\Delta \ell_0^+ = \sqrt{\left(\frac{Re_k^{-46}}{39}\right)^2 - .05325}$$
 (4-2)

Transitionally rough situations were handled by decreasing the value of the sublayer thickness from its smooth-wall value to zero, using a van Driest damping expression. Van Driest first suggested a mixing-length damping expression to simulate smooth-wall sublayer physics in a 1955 paper in which he also suggested that the conventional expression for mixing length also applied to fully rough flows. This mixing length is given as

$$\ell = ry \tag{4-3}$$

However, if Eqn. (4-3) is incorporated into a prediction scheme using zero velocity at the wall, it can be used only to simulate behavior just at the onset of fully rough flow. Van Driest (1955) also proposed that a local

"vortex-generation factor" could be included within the damping expression to account for roughness effects in the transitionally rough regime. This scheme can be expressed as

$$\ell = \kappa y \left[1 - e^{-y^{+}/26} + e^{-60y^{+}/26Re_{k}} \right]$$
 (4-4)

which becomes Eqn. (4-3) when Re_{k} = 60.0. Cebeci and Chang (1978) have recently developed a differential method with near-wall mixing-length modifications to account for the influence of roughness, related to methods suggested by Antonia and Wood (1975). According to Cebeci and Chang, the mixing-length equation in their method is based on earlier contributions by Rotta (1962). The mixing-length equation is valid for 4.535 < Re_{k} < 2000 and can be expressed using

$$\ell = \kappa(y + \overline{\Delta \Gamma}) \left[1 - \exp \left(-(y + \overline{\Delta \Gamma})/A \right) \right]$$
 (4-5)

where

$$(\Delta\Gamma)^{+} = 0.90 \left[\sqrt{Re_{k}} - Re_{k} \exp\left(-\frac{Re_{k}}{5}\right) \right]$$
 (4-6)

McDonald and Fish (1973) developed a turbulence model to predict transition between laminar and turbulent flow as influenced by surface roughness and freestream turbulence. The authors handled the influence of roughness on thermal and hydrodynamic boundary layers by adding a damping factor due to roughness, ΔD_k , to the damping factor used to account for the presence of the viscous sublayer, ΔD_c . The mixing length for this technique is

$$\ell = \kappa_y(\Delta D_c + \Delta D_L) \tag{4-7}$$

with

$$\Delta D_{k} = \left(1.0 + \frac{x^{+}}{30x^{+}}\right) \exp\left(\frac{-2.3y^{+}}{k^{+}}\right)$$
 (4-8)

Adams and Hodge (1977) used an integral form of the turbulent kinetic energy equation with a model based on the approach of Finson (1975) to simulate roughwall behavior. A sink term was added to the streamwise momentum equation to

account for the increased form drag from roughness elements, in addition to a term added to the turbulence kinetic energy equation to represent the generation of turbulence which occurs in the wakes behind roughness elements. The method thus avoided representing the form drag on roughness elements by a non-zero mixing length at the wall. Schetz and Nerney (1977) used experimental data to extend the van Driest model and Reichardt model to predict the hydrodynamic behavior of flows over rough surfaces with and without transpiration. The investigators were most successful using Reichardt's equations. They reproduced velocity profiles and the Reichardt sublayer parameter as a function of V_{o}^{\dagger} using their prediction scheme. Hatton and Walklate (1976) suggest a mixing-length model, expressed as

$$\frac{\ell^{+}}{R_{o}^{+}} = \frac{\ell_{o}^{+}}{R_{o}^{+}} + \frac{\kappa y^{+}}{R_{o}^{+}} \left[1 - \exp\left(-\frac{y^{+}}{A^{+}}\right) \right] - B'\left(\frac{y^{+}}{R_{o}^{+}}\right)^{2}$$
(4-9)

where B' is a constant and ℓ_0^+ is given by

$$\ell_0^+ = 0.154(k^+)^{0.72} \tag{4-10}$$

A constant turbulent Prandtl number of 0.90 was used in the outer flow regions of the pipe along with a wall-temperature step to account for conduction in the fluid adjacent to the roughness elements. The temperature step was expressed as the inverse of a "cavity Stanton number," where Dipprey and Sabersky's (1963) correlation was used with a Stanton number based on bulk velocity. The method was demonstrated to be useful in the fully developed and entrance regions of pipes with continuous roughness and either heat flux or constant temperature boundary conditions. Wassel and Mills (1979) have developed a method for calculation of variable-property turbulent friction and heat transfer in pipes. In their method, a mixing-length model is used in the turbulent core, whereas a roughness element drag coefficient and a sublayer Stanton number are used to represent near-wall behavior. Both sandgrain roughness and transverse repeated rib roughness are predicted, where an equation for St, having the same power-law dependence as the Dipprey and Sabersky (1963) correlation is used for the sandgrain roughness.

4.3 PREDICTION PROGRAM

The present rough-wall boundary layer prediction method is incorporated into a program for numerical computation of two-dimensional internal/external boundary layer flows. The computer code, which is called STAN5, is based on the Spalding-Patankar code and is discussed in detail by Crawford and Kays (1975). In the program, the time-averaged continuity, momentum, and energy boundary layer equations for a flat plate with no body forces, viscous dissipation, or sources are expressed as

$$\frac{\partial}{\partial \mathbf{x}} (\rho \mathbf{U}) + \frac{\partial}{\partial \mathbf{y}} (\rho \mathbf{V}) = 0 \tag{4-11}$$

$$\rho U \frac{\partial U}{\partial x} + \rho V \frac{\partial U}{\partial y} = -g_{c} \frac{dP}{dx} + \frac{\partial}{\partial y} \left[\mu \frac{\partial U}{\partial y} - \rho \overline{u^{\dagger} v^{\dagger}} \right]$$
 (4-12)

and

$$\rho U \frac{\partial T}{\partial x} + \rho V \frac{\partial T}{\partial y} = \frac{\partial}{\partial y} \left[k \frac{\partial T}{\partial y} - \rho \overline{t'v'} \right]$$
 (4-13)

respectively. The turbulent shear stres, $-\overline{u'v'}$, is modeled using an eddy diffusivity for momentum, so that the total shear stress is

$$\frac{g_{c}^{T}}{\rho} = (v + \varepsilon_{M}) \frac{\partial U}{\partial y}$$
 (4-14)

where

$$-\overline{u'v'} = \varepsilon_{M} \frac{\partial U}{\partial y}$$
 (4-15)

The eddy diffusivity for momentum, $\epsilon_{\rm M}$, is then replaced by a function of the mixing length, $\ell^2\partial U/\partial y$, where, for smooth walls, ℓ is given by the classic van Driest (1955) expression

$$\ell^{+} = \kappa y^{+} (1 - e^{-y^{+}/\Lambda^{+}})$$
 (4-16)

The total heat flux normal to the surface is given by

$$\frac{\dot{\mathbf{q}}^{"}}{\rho c_{\mathbf{p}}} = -\left(\varepsilon_{\mathbf{H}} + \alpha\right) \frac{\partial \mathbf{T}}{\partial \mathbf{y}} \tag{4-17}$$

where the turbulent component is included as

$$-\overline{v't'} = \epsilon_{H} \frac{\partial T}{\partial y}$$
 (4-18)

 $\epsilon_{
m M}/{\rm Pr}_{
m t}$ is then substituted for $\epsilon_{
m H}$ and closure of the energy equation is accomplished by specifying the turbulent Prandtl number. The turbulent Prandtl number distribution recommended by Crawford and Kays (1975) for smooth walls is given by

$$Pr_{t} = \left[\frac{\alpha^{2}}{2} + \alpha c \operatorname{Pe}_{t} - (c\operatorname{Pe}_{t})^{2} \left(1.0 - \exp\left[\frac{-\alpha}{c\operatorname{Pe}_{t}}\right]\right)\right]^{-1}$$
 (4-19)

in which $Pe_t = (\epsilon_M/v)Pr$, c = 0.20, $\alpha = \sqrt{1/PRT}$, and PRT = 0.860.

4.4 ROUGH-WALL TRANSPORT PROPERTIES -- OUTER REGIONS OF THE BOUNDARY LAYER

The distributions of mixing length and turbulent Prandtl number for the outer 94-98% of rough-wall turbulent boundary layers have been determined from measurements of mean velocity, mean temperature, turbulent shear stress, and turbulent heat flux. The inner 2-6% of the flows has not been studied because of restrictions due to size of the probes used. Measurements for y > 0.330 cm indicate that the mixing length is well represented using

$$\ell = \kappa y$$
 (4-20)

for $y/\delta < 0.10$ in fully rough flows. Pimenta (1975), Coleman (1976), and the present study show Eqn. (4-20) to be valid in zero-pressure-gradient flows with and without transpiration, and in accelerated flows with and without transpiration. For the outer 90% of rough-wall boundary layers, the mixing length can be approximated using

$$\ell = \lambda \delta \tag{4-21}$$

where $\lambda = 0.080$.

Turbulent Prandtl numbers have been determined for $y^+ > 60-100$ for the same types of experimental conditions for which (4-20) is valid.

Rough-wall measurements show that Pr_t is reasonably approximated using Eqn. (4-19), when the smooth-wall eddy diffusivity for momentum is replaced by the appropriate rough-wall value in (4-19).

4.5 ROUGH-WALL TRANSPORT PROPERTIES -- INNER REGIONS OF THE BOUNDARY LAYER

4.5.1 Hydrodynamic Transport

Mixing-length distributions for the very near wall regions of fully rough turbulent boundary layers are derived in this section. Eqn. (4-14) and certain boundary layer assumptions are first used to give general mixing-length equations for fully rough conditions.

These general equations are determined by first assuming that Couette flow exists near the wall and that no transpiration or pressure gradients exist. Then $\,U_{\tau}\,$ can be substituted into (4-14) to give

$$u_{\tau}^2 = (v + \varepsilon_{M}) \frac{\partial u}{\partial y}$$
 (4-22)

which is valid for the inner 10% of the boundary layer, except very close to roughness elements, where the flow is three-dimensional. In these three-dimensional regions, we shall represent transport properties using (4-22) for a two-dimensional flow field. Next, the viscosity contribution in (4-22) is neglected, an approach justified by fully rough hydrodynamic data which show the same behavior regardless of the molecular properties. If the eddy diffusivity for momentum in (4-22) is then replaced with the appropriate mixing-length function and this result is then rearranged, we have

$$U_{\tau} = \ell \frac{\partial U}{\partial y} \tag{4-23}$$

and the desired mixing-length equations can be determined.

Two mixing-length schemes which have been developed using Eqn. (4-23) to reproduce observed physics in fully rough flows are the mixing-length offset method and the slip-velocity method. In the mixing-length offset method, a non-zero mixing length and a zero velocity are used at y = 0. The slip velocity method uses a zero mixing length at y = 0, and a non-zero slip velocity at $y = \Delta y$. For both methods, y is measured from the

virtual origin of the velocity profile, which is located between the crests and the troughs of the roughness elements, as discussed in Chapter 3. $y = \Delta y$ then locates the crests of the roughness elements.

4.5.la <u>Mixing-length offset scheme</u>. The mixing-length offset equation is now derived. This is done by first considering that at the onset of fully rough flow, the sublayer thickness is near zero, and, using the van Driest equation (Eqn. (4-16)), the mixing length is given by

$$\ell = \kappa y \tag{4-24}$$

As the roughness Reynolds number increases, the mixing length is increased to a non-zero value at the wall, and Eqn. (4-24) becomes

$$\ell = \kappa(y + \delta y_0) \tag{4-25}$$

where $\delta y_0 = 0$ at $Re_k = Re_k^{\dagger}$. Thus, Re_k^{\dagger} is defined as the value of the roughness Reynolds number where Eqn. (4-25) becomes Eqn. (4-24). Substituting Eqn. (4-25) into Eqn. (4-23) and rearranging then produces

$$\frac{1}{\kappa} \int_{0}^{y} \frac{dy}{(y + \delta y_{0})} = \int_{0}^{U^{+}} dU^{+}$$
 (4-26)

which, after integration, gives the fully rough velocity profile, expressed as

$$U^{+} = \frac{1}{\kappa} \ln(y + \delta y_{O}) - \frac{1}{\kappa} \ln(\delta y_{O})$$
 (4-27)

Then, neglecting the δy_0 contribution to $\ln(y + \delta y_0)$, Eqn. (4-27) becomes

$$U^{+} = \frac{1}{\kappa} \ln(y) - \frac{1}{\kappa} \ln(\delta y_{0})$$
 (4-28)

which can be set equal to the fully rough law of the wall

$$U^{+} = \frac{1}{k} \ln \left(\frac{y}{k} \right) + 8.5 \tag{4-29}$$

in order to determine the functional dependence of the mixing-length offset on the equivalent sandgrain roughness. Thus, we have

$$\delta y_0 = .0307 k_s$$
 (4-30)

and in wall coordinates,

$$(\delta y_0)^+ = .0307(Re_k)$$
 (4-31)

Since $(\delta y_0)^+ = 0$ at $Re_k = Re_k^+$, Eqn. (4-31) becomes

$$(\delta y_0)^+ = (.0307)(Re_k - Re_k')$$
 (4-32)

and Re $_k^{\prime}$ should be approximately equal to the roughness Reynolds number at the onset of fully rough flow, Re $_k^{\star}$. In Section 3.1, Re $_k^{\star}$ was defined as the value of Re $_k$ where B = 8.5 and A $_R^{\dagger}$ = 0. By rearranging Eqn. (4-32), one can then obtain

$$(\delta y_0) = .0307 k_s \left(1 - \frac{U_{\tau}'}{U_{\tau}}\right)$$
 (4-33)

where U_{τ}^{\prime} is defined by Eqn. (4-34),

$$Re_{\mathbf{k}}' = \frac{U_{\mathsf{T}}' k_{\mathsf{S}}}{\mathsf{V}} \tag{4-34}$$

Substituting Eqn. (4-33) into Eqn. (4-25) then produces an equation for the mixing length for fully rough flows, which is given by

$$\ell = \kappa \left[y + .0307 k_s \left(1 - \frac{U_{\tau}^{\dagger}}{U_{\tau}} \right) \right]$$
 (4-35)

or, in wall coordinates,

$$\ell^+ = \kappa \left[y^+ + .0307 (Re_k - Re_k^+) \right]$$
 (4-36)

Equations (4-35) and (4-36) seem rational if one considers that form drag on roughness elements is significant for fully rough conditions and

can be represented by a non-zero eddy diffusivity at y=0, which is between the crests and troughs of the roughness elements. In addition, Eqn. (4-35) contains no viscosity dependence and is therefore consistent with experimental observations. Also, as U_{τ} becomes large, the mixing length becomes dependent on the equivalent sandgrain roughness only, since U_{τ}^{*} is a constant for a given roughness geometry.

It is also evident from (4-35) that very small values of $\kappa \delta y_0$ are required to simulate the increased mixing due to roughness. Thus, for $y > \Delta y$, or for regions of the boundary layer above the crests of the roughness elements, Eqn. (4-35) approaches $\ell = \kappa y$, and therefore is in excellent agreement with the measurements of Pimenta (1975), Coleman (1976), and the present author for fully rough conditions.

It is also interesting to compare $(\delta y_0)^+$ given by Eqn. (4-31) to some of the results of Rotta's (1962) analysis of rough-wall mean velocity profiles. Rotta explains that rough-wall mean velocity profiles can be represented using the smooth law of the wall (Eqn. (2-12)) "when the plane of reference is shifted beneath the surface by an amount Δy_r ." Using this approach, rough-wall profiles are given by

$$U^{+} = f\left(\frac{(y + \Delta y_{r})U_{\tau}}{v}\right) - f\left(\frac{\Delta y_{r}U_{\tau}}{v}\right)$$
 (4-37)

which in the log region becomes

$$U^{+} = \frac{1}{\kappa} \ln(y^{+}) + C - f\left(\frac{\Delta y U_{\uparrow}}{V}\right)$$
 (4-38)

when $\ln(y+\Delta y_{_T}) \sim \ln(y)$. The function $f(\Delta y_{_T}U_{_T}/\nu)$ in (4-38) is then equivalent to $\Delta U/U_{_T}$, the rough-wall log region shift given by Eqn. (3-5). From (4-37) and (4-38), $f(\Delta y_{_T}U_{_T}/\nu)$ is also given as

$$f\left(\frac{\wedge y_r U_\tau}{v}\right) = \frac{1}{\kappa} \ln(\wedge y_r^+) + C \qquad (4-39)$$

Equating the right-hand side of (4-39) to $\Delta U/U_{\tau}$ for fully rough flows given by (3-5) produces

$$(\Delta y_r)^+ = (Re_k) \exp(-rB) \qquad (4-40)$$

and Rotta's Δy_r is then equivalent to the δy_0 given by Eqn. (4-30).

$$\Delta y_r = \delta y_0 \tag{4-41}$$

It is important to realize that Δy_r and δy_o are not the same as Δy , the experimentally determined value of the y shift described in Section 2.3.3c (see Eqn. (2-20)). This experimental Δy is required to shift fully rough U^+ versus y/k_s data to obtain linear behavior on semilog coordinates for data points near the wall.

4.5.1b Slip velocity scheme. The equations for the slip-velocity mixing length method are now determined. The slip-velocity prediction scheme uses a non-zero velocity near the wall, in conjunction with a mixing length to simulate fully rough boundary layer behavior. The mixing length for this method is given by Eqn. (4-24), and the slip velocity at $y = \Delta y$ is

$$v_s^+ = \frac{1}{\kappa} \ln\left(\frac{\Delta y}{k_s}\right) + 8.5 \tag{4-42}$$

Equation (4-42) is obtained simply by setting $y = \Delta y$ in (4-29), and thus we have assumed that the fully rough law of the wall extends from the outer regions of the boundary layer to the crests of the roughness elements. The slip-velocity concept can be represented using an equation given by

$$\frac{1}{\kappa} \int_{\Delta y}^{y} \frac{dy}{y} = \int_{U_{s}^{+}}^{U^{+}} dU^{+}$$
 (4-43)

which can be compared to the mixing-length offset method represented by Eqn. (4-26). In (4-26), the value of the wall mixing length, $\kappa(\delta y_0)$ is chosen to produce the fully rough law of the wall, and, in (4-43), the value of the near-wall velocity, U_S^+ , is chosen to produce the fully rough law of the wall.

4.5.2 Thermal Transport

Molecular and turbulent transport properties for the near-wall regions of rough-wall turbulent boundary layers are now discussed. The presentation begins with a general discussion of the behavior of flows over smooth and rough walls. Then the details of fully rough transport behavior are presented in a discussion divided into sections on the conduction sublayer thickness, the conduction sublayer Stanton number, and the thermal fully rough law of the wall.

4.5.2a Thermal transport in smooth, transitionally rough, and fully rough boundary layers. For smooth and rough walls, the heat flux in turbulent boundary layers normal to the surface is represented by Eqn. (4-17). Using the assumptions made in the development of Eqn. (4-23) for momentum, Eqn. (4-17) can be expressed as

$$-\frac{dT}{T_{\tau}} = \frac{dy^{+}}{\left(\frac{\varepsilon_{H}}{\nu} + \frac{\alpha}{\nu}\right)}$$
 (4-44)

For smooth walls, (4-44) can be rearranged into the form

$$T^{+} = \int_{0}^{A_{th}^{+}} Pr \, dy^{+} + \int_{A_{th}^{+}}^{y^{+}} \frac{dy^{+}}{(\epsilon_{H}/\nu)}$$
 (4-45)

which becomes the thermal law of the wall for smooth walls,

$$T^{+} = 13.2 \text{ Pr} + \frac{\text{Pr}}{\kappa} \ln \left(\frac{y}{13.2} \right)$$
 (4-46)

after integration, with appropriate substitutions made for $\epsilon_{\rm H}$ and $A_{\rm th}^+$ = 13.2.

When heat transfer is present in turbulent boundary layers which are fully rough, a conduction sublayer is present which can be described as a thin film of fluid surrounding the roughness elements, where heat transfer is principally by molecular conduction. The conduction sublayer would have a microscopic thickness on the high-pressure sides of roughness elements and become slightly thicker on the downstream sides and in cracks between roughness. Outside of the conduction sublayer, turbulent transport becomes

significant due to turbulent mixing and molecular transport is negligible. If heat is transferred from the wall to the freestream, the temperature variation in a fully rough turbulent boundary layer then consists of an abrupt drop across the conduction sublayer, followed by a more gradual temperature drop across the log and wake regions of the boundary layer, where turbulent mixing is the dominant transport mechanism. If we then assume that molecular effects account for all transport within the conduction sublayer, and no transport outside it, Eqn. (4-44) can be rearranged to become

$$T^{+} = \int_{0}^{\delta_{k}^{+}} \frac{dy^{+}}{\alpha/\nu} + \int_{\delta_{k}^{+}}^{y^{+}} \frac{dy^{+}}{\epsilon_{H}/\nu}$$
 (4-47)

where $\delta_{\mathbf{k}}^{\dagger}$ represents the thickness of the conduction sublayer in wall coordinates.

For transitionally rough situations, Eqn. (4-44) becomes

$$T^{+} = \int_{0}^{\delta_{k}^{+}} Pr \ dy^{+} + \int_{\delta_{k}^{+}}^{A_{th}^{+}} Pr \ dy^{+} + \int_{A_{th}^{+}}^{y^{+}} \frac{dy^{+}}{\epsilon_{H}/\nu}$$
 (4-48)

where δ_k^+ is greater than zero and less than the value which would exist for fully rough flows, and A_{th}^+ is greater than δ_k^+ and less than the value which would exist for smooth walls. The first integral in Eqn. (4-48) represents the temperature step at the wall caused by the presence of the conduction sublayer, and the second integral represents the regions around and between roughness elements, where molecular effects are beginning to influence thermal transport behavior slightly away from the wall.

4.5.2b. Fully rough temperature profile. The fully rough temperature profile given by Eqn. (4-47) can be rearranged such that T^+ is a function of the conduction sublayer temperature drop and the hydrodynamic fully rough law of the wall. This is accomplished by first substituting $\varepsilon_{\text{M}}/\text{Pr}_{\text{t}}$ for ε_{H} . Then the eddy diffusivity for momentum is replaced by an expression determined by substituting Eqns. (4-25) and (4-27) int $\varepsilon_{\text{M}} = \ell^2 \frac{\partial U}{\partial y}$ so that the second integral of (4-47) becomes

$$\int_{\delta_{\mathbf{k}}^{+}}^{\mathbf{y}^{+}} \frac{d\mathbf{y}^{+}}{\kappa_{\mathbf{H}}/\nu} = \int_{\delta_{\mathbf{k}}}^{\mathbf{Pr}} \frac{\mathbf{t}}{\kappa} \int_{\delta_{\mathbf{k}}}^{\mathbf{y}} \frac{d\mathbf{y}}{(\mathbf{y} + \delta \mathbf{y}_{o})}$$
(4-49)

Integrating (4-49) then produces

$$\frac{\Pr_{\mathbf{t}}}{\kappa} \int_{\delta_{\mathbf{k}}}^{\mathbf{y}} \frac{d\mathbf{y}}{(\mathbf{y} + \delta \mathbf{y}_{\mathbf{0}})} = \frac{\Pr_{\mathbf{t}}}{\kappa} \left[\ln(\mathbf{y} + \delta \mathbf{y}_{\mathbf{0}}) - \ln(\delta_{\mathbf{k}} + \delta \mathbf{y}_{\mathbf{0}}) \right]$$
(4-50)

Assuming that δ_k is small compared to δy_o , (4-50) is equivalent to the fully rough velocity profile (Eqn. (4-29)) multiplied by \Pr_t . Substituting this result into Eqn. (4-47) then gives the equation

$$T^{+} = \int_{0}^{\delta_{k}^{+}} \frac{dy^{+}}{\alpha/\nu} + Pr_{t} \left[\frac{1}{\kappa} \ell_{n} \frac{y}{k_{s}} + 8.5 \right]$$
 (4-51)

or, alternatively,

$$T^{+} = (\delta t_{o})^{+} + Pr_{t}(U^{+})$$
 (4-52)

where

$$(\delta t_0)^+ = \int_0^{\delta_k^+} \frac{dy^+}{\alpha/\nu}$$
 (4-53)

Equations (4-51) and (4-52) are then the results we are seeking, where Eqn. (4-53) represents the non-dimensional temperature drop across the conduction sublayer, $(T_w^{-}T_k^{-})/(q_w^{''}/\rho C_p^{-}U_T^{-})$.

4.5.2c. <u>Fully rough conduction sublayer thickness</u>. An equation for the average thickness of the conduction sublayer can now be produced by integrating the right-hand side of (4-53), assuming a constant molecular Prandtl number

$$\left(\delta_{\mathbf{k}}\right)^{+} = \frac{1}{Pr} \left(\delta t_{\mathbf{o}}\right)^{+} \tag{4-54}$$

The conduction sublayer thickness represented by (4-54) is then an effective value which would exist over the area projected by the plane surface which contains the roughness elements. Actually, the average conduction sublayer thickness is spread over the roughness elements and is determined by mult'-plying $(\delta_{\mathbf{k}})^+$ by $\overline{\Phi}$, where $\overline{\Phi}$ is the ratio of the protected area of the

plane surface containing the roughness to the actual rough-wall surface area. Thus, we have

$$\left(\delta_{k}\right)_{\text{actual}}^{+} = \overline{\phi} \ \delta_{k}^{+}$$
 (4~55)

with $\overline{\varphi} = 2.0/\pi$ for the densely packed uniform-spheres roughness of the present study.

4.5.2d. Fully rough conduction sublayer Stanton number. The fully rough conduction sublayer Stanton number, St_k , can be expressed in terms of the temperature drop across the conduction sublayer (Eqn. (4-53)) using

$$St_{k} = \frac{1}{(\delta t_{o})^{+}}$$
 (4-56)

For close-packed granular-type roughness in pipes, Dipprey and Sabersky (1963) suggest

$$St_k = \frac{1}{k_f} (k^+)^{-0.20} (Pr)^{-0.44}$$
 (4-57)

where k_f is a constant for a given type of roughness geometry. Owen and Thomson (1963), Yaglom and Kader (1974), and Jayatilleke (1969) have also suggested forms for the functional dependence of St_k on non-dimensional roughness height and molecular properties. Of these, Owen and Thomson's (1963) result is particularly interesting, since it contains power-law dependence on Reynolds number and Prandtl number similar to that for laminar boundary layers ($St_k \propto Re_k^{-0.45} \ Pr^{-0.80}$). Substituting Eqn. (4-57) into Eqn. (4-56) and replacing k with Re_k then produces

$$(\delta t_0)^+ = k_f(Re_b)^{0.20} (Pr)^{0.44}$$
 (4-58)

where a new geometry dependent constant, k_f^{\dagger} , is used to replace k_f . On Fig. 4-1, Eqn. (4-58) is plotted in $(\delta t_0)^+$ versus Re_k coordinates for k_f^{\dagger} = 1.0. Also shown are values of $(\delta t_0)^+$ determined using Pimenta's (1975) temperature profile data in Eqn. (4-52). Pimenta's

data are nearly constant as Re_k varies, and the low power-law dependence on Re_k given by (4-58) is then a more realistic representation of Stanford rough-wall data than other correlations, such as that suggested by Owen and Thompson (1963).

4.5.2e. Thermal, fully rough law of the wall. The thermal, fully rough law of the wall can now be determined using Eqn. (4-58) and the value of k_f' which fits Pimenta's data. Substituting (4-58) into (4-53) and then substituting this result in (4-51), the thermal, fully rough law of the wall is obtained

$$T^{+} = k_{f}'(Re_{k})^{0.20} (Pr)^{0.44} + Pr_{t} \left[\frac{1}{\kappa} ln(\frac{y}{k_{s}}) + 8.5 \right]$$
 (4-59)

where $k_f^* = 1.00$ for the thermal boundary layers developing over the uniform spheres roughness of the present study. Eqn. (4-59) is compared to measured temperature profiles in Section 4.7.

4.6 PREDICTION MODEL

The rough-wall equations inserted into STAN5 are now presented. The first step in the prediction scheme is the calculation of the roughness Reynolds number, $\text{Re}_{\mathbf{k}}$. A correction is then made to account for blowing, such that

$$\overline{Re_{k}} = Re_{k} \left[1 + 16.0 \text{ e V}_{0}^{+} \right] \tag{4-60}$$

where e = 1.0 for Re_{k} > 55.0, and e = $\mathrm{Re}_{k}/55.0$ for $\mathrm{Re}_{k} \leq 55.0$. Re_{k} in Eqn. (4-60) is based on a value of $\mathrm{C}_{f}/2$ reduced by the effects of transpiration. The correction in (4-60) is based on Healzer's (1974) method and can be viewed as replacing U_{T} in the roughness Reynolds number with a new

velocity scale $(U_T + 16.0 \text{ e V}_O)$. If Re_k is then substituted for Re_k in Eqn. (4-36), the mixing length with and without blowing becomes

$$\ell^{+} = \kappa \left[y^{+} + .0307 \left(\overline{Re}_{k} - Re_{k}^{+} \right) \right]$$
 (4-61)

which is used for predictions whenever $\overline{Re}_k > Re_k'$ with $Re_k' = 46.0$. If Eqn. (4-61) is then multiplied by v/U_{τ} , we have

$$\ell = \kappa \left[y + .0307(k_s) \left(1 + 16.0 \text{ e } \frac{V_o}{U_\tau} - \frac{U_\tau'}{U_\tau} \right) \right]$$
 (4-62)

Using this approach, the effective value of the roughness Reynolds number, \overline{Re}_k , and the near-wall value of the mixing length are increased to values larger than exist without transpiration. On smooth walls, the effect of blowing is to decrease the thickness of the laminar sublayer, thus increasing the near-wall mixing length. The rough-wall model is consistent with observed physics, since the roughness model with transpiration makes the flow appear rougher rather than smoother. Eqn. (4-62) also seems consistent with observed physics, since fully rough velocity profiles with transpiration show no evidence of a viscous sublayer. The formation of a viscous sublayer is an unlikely possibility, since blowing increases near-wall turbulence intensity levels.

For high-velocity flows with strong blowing, $\overline{Re_k} \sim 16.0 \frac{v_o k_s}{v_o}$ and the ratio of roughness effects to viscous effects is no longer dependent on U_τ . The behavior of the rough-wall boundary layer then is dependent upon the magnitude of transpiration and not on the wall shear forces. Thus, two regimes of fully rough behavior with blowing may be present: for weak blowing, the flow is characterized by a non-dimensional parameter which is a function of both U_τ and V_o , and, for strong blowing, the parameter is dependent upon V_o only.

An alternative to the mixing-length offset method expressed by Eqn. (4-61) for no blowing and $\operatorname{Re}_k > \operatorname{Re}_k'$ is the slip-velocity scheme. Using this technique, the mixing length is given by Eqn. (4-24), which is used in conjunction with a slip velocity expressed as Eqn. (4-42).

For $Re_k < Re_k^*$, van Driest damping is used for predictions with a sublayer thickness less than the smooth-wall value to account for the effect

of roughness. If blowing is present, the sublayer thickness, A^{\dagger} , is first modified to account for the transpiration, using a correlation recommended for smooth-wall flows by Crawford and Kays. The value of A^{\dagger} is then altered to include roughness effects using a rearranged form of Healzer's (1974) equation for transitionally rough flows. The mixing length is represented using Eqn. (4-16), with A^{\dagger}_R replacing A^{\dagger} to give

$$\ell^{+} = \kappa y^{+} \begin{bmatrix} 1 - e^{-y^{+}/A_{R}^{+}} \end{bmatrix}$$
 (4-63)

The viscous sublayer thickness on rough walls, A_R^+ , is then expressed using the empirical relation

$$A_{R}^{+} = A^{+} f(\overline{Re_{k}}) \tag{4-64}$$

where $f(Re_k) = 1 - g(Re_k)$ and $g(Re_k)$ was discussed earlier as Eqn. (3-8). In Eqn. (3-8), $g(Re_k)$ is dependent on Re_k'' and Re_k' , as well as Re_k . Re_k'' and Re_k'' are constant for a given roughness geometry. Recommended values for Re_k'' are presented in the following table for different types of roughness.

Re''	Roughness
2.25	Commercial
7.00	Sandgrain
15.0	Uniformly packed spheres

For Re_{k}^{*} , a value of 55.0 is used for prediction of flows over all three types of roughness.

For the outer regions of the rough-wall boundary layers, where

$$y > \frac{\lambda(\delta_{.99})}{\kappa} \tag{4-65}$$

the mixing length is given by

$$\ell = \lambda \delta \tag{4-66}$$

where δ is based on $U/U_{\infty}=0.99$ and $\lambda=0.080$. For pipe-flow predictions where $R/R_{0}<0.90$, the Reichardt equation (see Kays (1966)) for the eddy diffusivity for momentum given by

$$\frac{\varepsilon_{M}}{v} = \frac{\kappa y^{+}}{6} \left[1 + \frac{R}{R_{o}} \right] \left[1 + 2 \left(\frac{R}{R_{o}} \right)^{2} \right]$$
 (4-67)

is incorporated into the prediction scheme.

For the rough-wall heat transfer predictions, a temperature step at the wall is used which is given by

$$(\delta t_0)^+ = g(\overline{Re_k}) k_f'(\overline{Re_k})^{0.20} (Pr)^{0.44}$$
 (4-68)

which becomes Eqn. (4-58) when $\overline{Re}_k > Re_k^*$ and $V_o^+ = 0$. As the flow approaches smooth-wall behavior for $\overline{Re}_k < Re_k^*$, the temperature step given by (4-68) decreases to zero inversely as the viscous sublayer thickness increases. The variation of $(\delta t_o)^+$ for this range of roughness Reynolds numbers is given by Eqn. (4-68), where g < 1.0 and g is given by Eqn. (3-8).

In Eqn. (4-68), $k_f'=2.86$ is recommended to predict Dipprey and Sabersky's (1963) pipe heat transfer data, and $k_f'=1.00$ provides good results for Stanford data. Dipprey and Sabersky recommend $k_f=5.19$. However, it is important to realize that k_f and k_f' are not the same, since in (4-58), $(\delta t_0)^+$ is a function of equivalent sandgrain roughness, k_s , and in Dipprey and Sabersky's original equation, $(\delta t_0)^+$ is a function of mean roughness height, k_s .

The turbulent Prandtl number distribution used for the rough-wall predictions is given by Eqn. (4-19), where \Pr_t was calculated using the rough-wall eddy diffusivity for momentum, instead of the smooth-wall value. The rough-wall \Pr_t value increases for $y^+ < 30$, which represents an effective decrease of the transport of heat by turbulent mixing as the wall is approached. Eventually, ϵ_H becomes insignificant as the wall is approached, and molecular properties dominate thermal transport in the conduction sublayer.

4.7 PREDICTION RESULTS

The validity of the rough-wall closure scheme is first demonstrated by predicting hydrodynamic and heat transfer behavior in pipe flows. Prediction results are then presented for the present rough-wall boundary layer data with and without transpiration, and with and without favorable pressure gradients. Input data required for the predictions are k_s , the equivalent sandgrain roughness of the surface, the type of roughness (commercial, sandgrain, or uniformly packed spheres), and the geometry-dependent constant for heat transfer, k_f^{\dagger} , defined by Eqn. (4-58).

Prediction results for Nikuradse's (1950) data for pipe flows are shown in Fig. 4-2, using the mixing-length offset method. For values of R/k ranging from 15.0 to 126.0, the predictions show excellent agreement with the data. As lower Re are approached, the computed results follow the transitionally rough data and eventually show smooth-wall behavior for low roughness Reynolds numbers. Thus the distribution of the sublayer thickness with roughness Reynolds number given by Eqn. (4-64) is a reliable representation of sandgrain roughness. In the fully rough regime where the skin friction coefficient is a function of $k_{\rm S}/R$ only, the model represented by Eqn. (4-61) also realistically simulates the flow behavior as influenced by roughness.

In Fig. 4-3, Dipprey and Sabersky's (1963) heat transfer data for pipe flows is presented, along with predictions using the mixing-length offset method for $k_{\rm S}/{\rm D}$ = .0448 and $k_{\rm S}/{\rm D}$ = .0138. In some cases, small differences exist between the data and calculations. However, agreement is generally good, and the qualitative trends usually exhibited by the data for three different values of the molecular Prandtl number and for a range of Re, are well represented by the predictions.

Predictions of the Stanford rough-wall turbulent boundary layer $C_{\rm f}/2$ and St data with and without transpiration are shown in Figs. 4-4 and 4-5 for freestream velocities of 9.75 m/sec, 27.13 m/sec, and 42.37 m/sec. The skin-friction data in Fig. 4-4 and the Stanton number data in Fig. 4-5 for no blowing show excellent agreement with mixing-length offset and slip-velocity predictions. For cases with F = .002 and F = .004, mixing-length offset predictions are very good, except for the $F \approx .004$, $U_{co} = 9.75$ m/sec heat transfer run, and except for small differences with F = .004, where the boundary layers are thin and just beginning to develop.

Figure 4-6 shows a comparison between mean velocity profiles and predictions for a transitionally rough flow, fully rough flows, and a fully rough flow with F = .002 blowing. The agreement between the mixing-length offset predictions and the data in all cases is excellent. Slip-velocity predictions are also shown for the fully rough cases, and, again, excellent agreement between data and prediction exists.

Temperature profile predictions are compared to measurements in Fig. 4-7 for a transitionally rough flow, a fully rough flow, a fully rough flow with $F \approx .002$ blowing, and a fully rough flow where $\xi > 0$. The temperature-profile predictions, using the mixing-length offset method, are excellent. Also included on Fig. 4-7 is the thermal, fully rough law of the wall, given by Eqn. (4-59). The agreement among predictions, data, and Eqn. (4-59) is important for fully rough flows with $\xi = 0$ and $F \approx 0$, since this indicates that neglecting molecular effects outside the conduction sublayer is not an unrealistic assumption.

The results shown in Fig. 4-7 for the $\xi > 0$ layer are from a thermal boundary layer which is thinner than the hydrodynamic boundary layer, due to unheated starting length effects. Stanton number predictions for flows with $\xi > 0$ are discussed in Section 3.2.4 and shown in Figs. 3-15 through 3-17 for freestream velocities of 26.8 m/sec, 15.8 m/sec, and 10.1 m/sec. In these figures, agreement between the predictions and St data is very good, except for small differences at 10.1 m/sec.

The computer results for the downstream development of the momentum thickness are also consistent with data for the three freestream velocities tested. Correct prediction of growth rates assures agreement between Stanton number and skin friction data and predictions when plotted versus either downstream distance or integral length scales such as Δ_2 or δ_2 .

A comparison is made in Figs. 4-8a and 4-8b between predictions and data for flows over the present roughness with non-zero pressure gradients. In Fig. 4-8a, $K_R = 0.15 \times 10^{-3}$, and in Fig. 4-8b, $K_R = 0.29 \times 10^{-3}$, where $K_R = (r/U_\infty)(dU_\infty/dx)$. In the figures, the correct trends of constant St and $C_f/2$ with downstream distance are shown by the predictions. The St predictions show excellent agreement with the St data; the $C_f/2$ predictions are about 13% higher than C_f/e measurements. Fig. 4-9 shows mean velocity and temperature profile predictions with $K_R = 0.15 \times 10^{-3}$ acceleration. The differences in the predicted and measured profiles are

due to the over-prediction of the skin friction. It should be mentioned that the constants used in the mixing-length equation (4-62), the turbulent Prandtl number equation, and the wall-temperature step equation (4-68) were determined from zero-pressure-gradient data and not modified for these predictions of accelerated flows.

Predictions were also made for boundary layer flow over the present roughness subjected to complicated boundary conditions. Fig. 4-10a shows Stanton numbers measured in a fully rough boundary layer with an arbitrary variation of freestream velocity, steps in blowing, and a variable blowing distribution. In Fig. 4-10b, the fully rough boundary layer data were taken in a flow with the same distribution of freestream velocity and blowing as 4-10a, along with a step in wall temperature in the region of variable blowing. The distributions of freestream velocity and blowing are shown in Fig. 4-10c. In both Figs. 4-10a and 4-10b, agreement between predictions and data is very good, particularly for data from the downstream end of the test section.

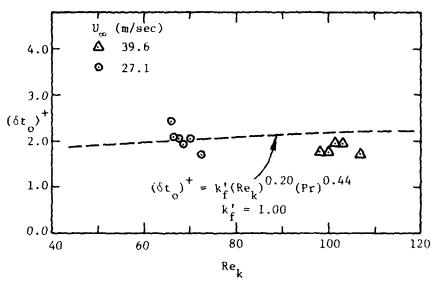


Fig. 4-1. Conduction sublayer temperature drop as a function of roughness Reynolds number.

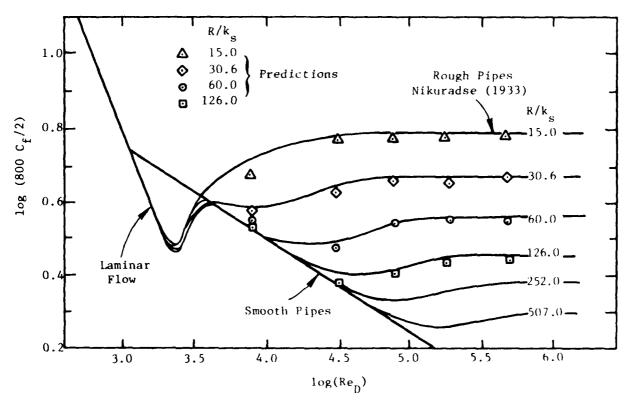


Fig. 4-2. Prediction of Nikuradse's (1933) pipe skin friction coefficient data.

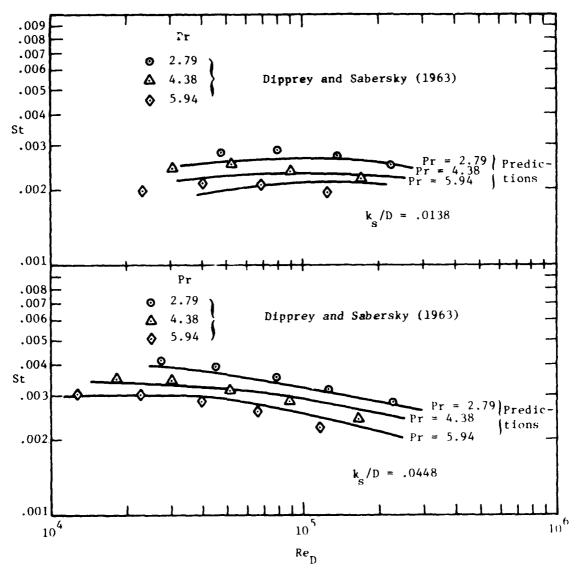
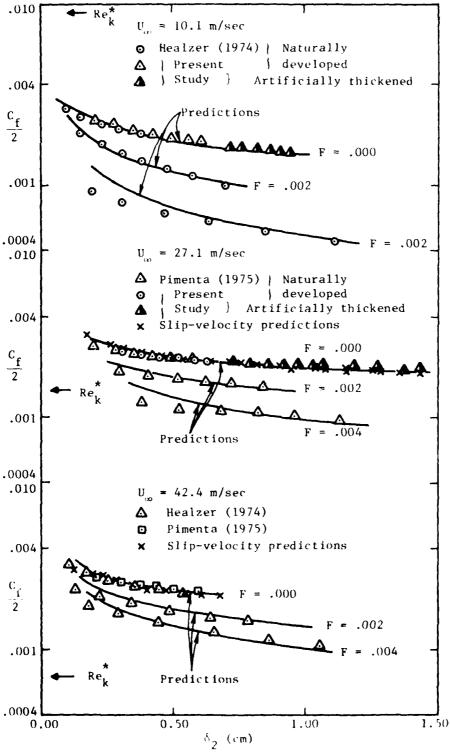


Fig. 4-3. Prediction of Dipprey and Sabersky's (1963) pipe heat transfer data.



Fir. 4-4. Prediction of skin friction coefficients in naturally developed boundary layers with and without transpiration, and in artificially thickened boundary layers.

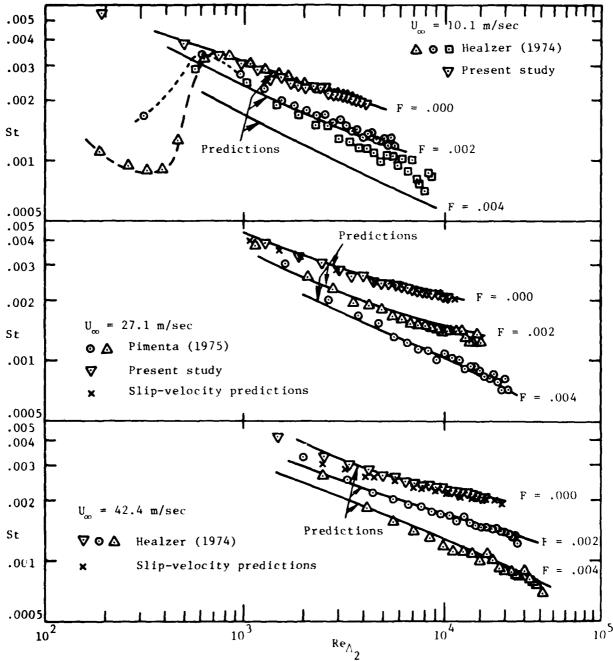


Fig. 4-5. Prediction of Stanton numbers in naturally developed boundary layers with and without transpiration.

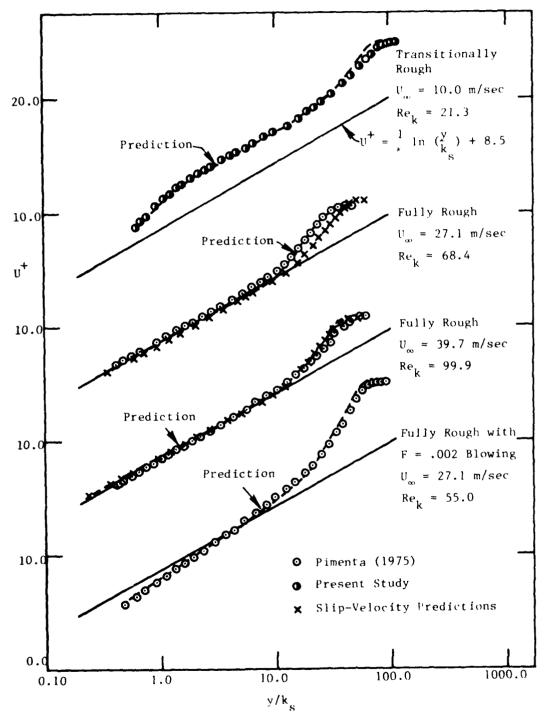


Fig. 4-6. Prediction of mean velocity profiles in a transitionally rough boundary layer, fully rough boundary layers, and a fully rough boundary layer with transpiration.

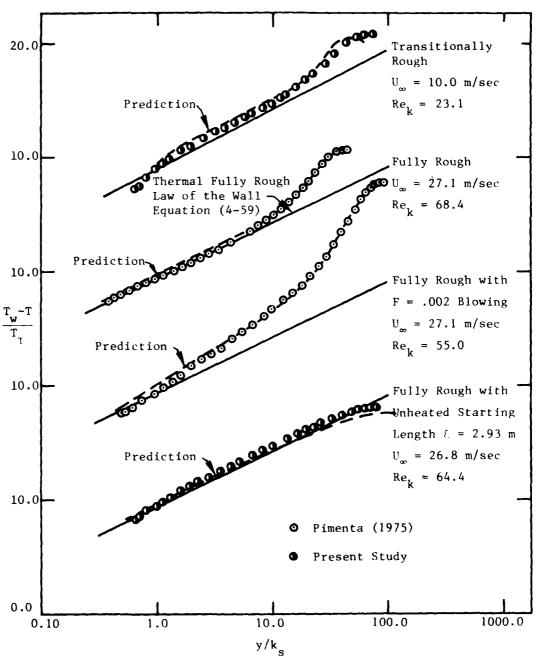


Fig. 4-7. Prediction of mean temperature profiles in a transitionally rough boundary layer, a fully rough boundary layer, a fully rough boundary layer with transpiration, and a fully rough boundary layer with an unheated starting length.

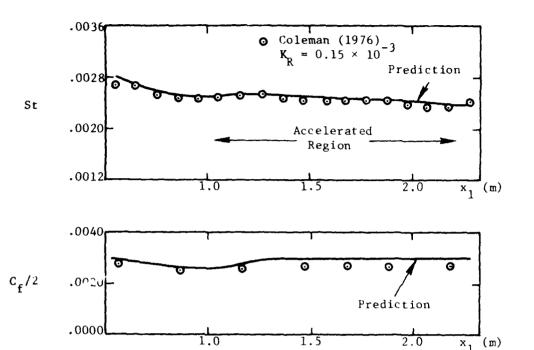


Fig. 4-8a. Prediction of skin friction coefficients and Stanton numbers in an accelerated, fully rough boundary layer, $\kappa_R = .15 \times 10^{-3}$.

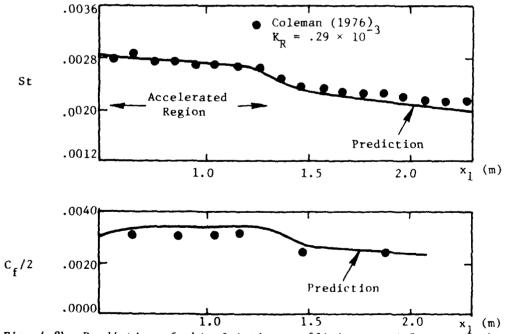


Fig. 4-8b. Prediction of skin friction coefficients and Stanton numbers in an accelerated, fully rough boundary layer, $K_R = .29 \times 10^{-3}$.

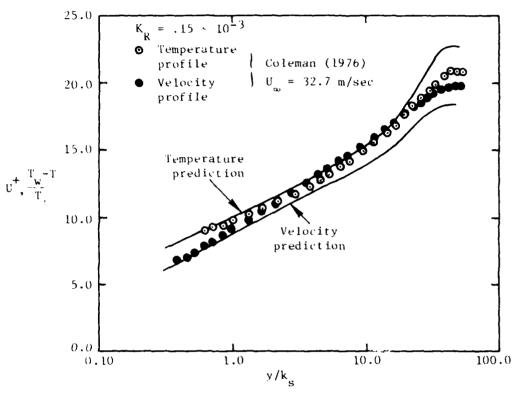


Fig. 4-9. Prediction of mean temperature and mean velocity profiles in an accelerated, fully rough boundary layer, $K_R = .15 \times 10^{-3}$.

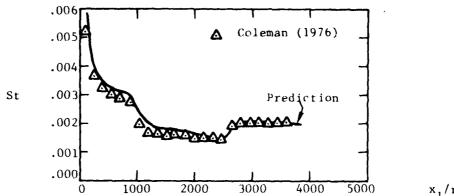


Fig. 4-10a. Stanton number prediction in a boundary layer with acceleration, steps in blowing, and variable blowing.

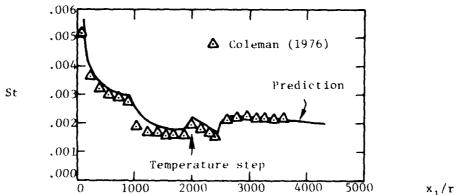


Fig. 4-10b. Stanton number prediction in a boundary layer with acceleration, steps in blowing, variable blowing, and a wall temperature step.

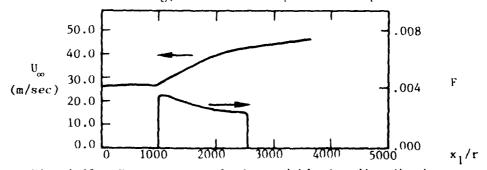


Fig. 4-10c. Free stream velocity and blowing distributions.

Chapter 5

CONCLUSIONS

The thermal and hydrodynamic behavior of thick, rough-wall, turbulent boundary layers has been investigated in naturally developed and artificially thickened boundary layers in zero pressure gradients. The important results and conclusions from this study are as follows.

- 1) Smooth-wall, artificially thickened, turbulent boundary layers can be produced which are two-dimensional and at equilibrium with properties representative of natural behavior to the level of the cross-correlation coefficient for the turbulent shear stress and the Reynolds shear stress/turbulence kinetic energy ratio.
- 2) Rough-wall, artificially thickened, turbulent boundary layers can be produced which are two-dimensional and at equilibrium with properties representative of natural behavior to the level of one-dimensional spectra of the longitudinal velocity fluctuations.
- 3) The distributions of u^{12}/v_{τ}^2 in rough-wall boundary layers asymptotically approach behavior where the profiles are nearly invariant with U, both as V_{∞} decreases and increases. The invariant u^{12} profiles at high velocities are fully rough, and the invariant u^{12} profiles at low velocities are smooth. In between, the flows are transitionally rough, and the distributions of u^{12}/v_{τ}^2 change continuously from fully rough behavior to smooth behavior, as the freestream velocity of the flow changes. Fully rough u^{12}/v_{τ}^2 profiles can then be distinguished from transitionally rough profiles, since the transitionally rough profiles vary significantly as V_{∞} changes, whereas fully rough profiles do not.
- 4) The normalizing variable U_{τ} collapses the outer regions of profiles of u^{2} for boundary layers at different downstream locations and at different freestream velocities. U_{τ} is considered a more universal normalizing variable for u^{2} profiles than U_{∞} . When normalized using U_{∞} , profiles of u^{2} seem to show downstream similarity for flows at a given freestream velocity only when the skin friction coefficient, $C_{\xi}/2$, is approximately constant with downstream distance.

- 5) When normalized using U_{τ} , profiles of q^2 collapse for boundary layers at different freestream velocities which are approximately the same thickness. Profiles of q^2 show downstream similarity when normalized using U_{∞} , for flows at a given freestream velocity. Generally, U_{τ} is considered a more universal normalizing variable for q^2 profiles than U_{∞} .
- 6) For $U_{\infty} \geq 15.8$ m/sec, the normalizing variable U_{∞} collapses profiles of $v^{\frac{1}{2}}$ and $w^{\frac{1}{2}}$ for flows at different downstream locations and at different freestream velocities, better than does U_{τ} .
- 7) As the freestream velocity decreases below 15.8 m/sec, profiles of $v^{1/2}/U_{\infty}^2$ and $w^{1/2}/U_{\infty}^2$ are different from the universal behavior shown by fully rough and transitionally rough flows with freestream velocities greater than or equal to 15.8 m/sec. These profiles are diverging from the $U_{\infty} \geq 15.8$ m/sec behavior to approach smooth-wall behavior.
- 8) The change from smooth to fully rough behavior in boundary layers over uniform-spheres roughness is more abrupt and occurs over a smaller range of roughness Reynolds numbers than boundary layer flows over sandgrain roughness. A correlation for the velocity distribution constant, B, as a function of Re_k for uniform-spheres roughness can be used in conjunction with law of the wake and law of the wall equations to predict the dependence on Re_k of viscous sublayer thickness, velocity profile shifts, and skin friction coefficients in transitionally rough flows.
- 9) The shift of transitionally rough velocity profiles between the smooth law of the wall and the fully rough law of the wall, and the nearwall variations in transitionally rough profiles of $u^{\frac{1}{2}}$ are a consequence of variations in the thickness of the viscous sublayer, where the thickness decreases as Re_k increases.
- 10) Stanton numbers in rough-wall thermal boundary layers having unheated starting lengths $(\xi > 0)$ are lower than $\xi = 0$ rough-wall flows when compared at the same enthalpy thickness and when $\Delta_2/r < 3-4$. Temperature profiles in $\xi > 0$ thermal boundary layers are shifted above $\xi = 0$ temperature profiles in $(T_w-T)/(T_2-T_w)$ versus U/U_w coordinates, yet show a temperature jump similar to the $\xi = 0$ profiles when extrapolated to the wall.

11) Mean profiles, Stanton numbers, and skin friction coefficients can be predicted in fully rough turbulent boundary layers with and without favorable pressure gradients and with and without transpiration, using the following relationship for the near-wall mixing length:

$$\ell = \kappa \left[y + .0307(k_s) \left(1 + 16.0 \text{ e } \frac{V_o}{U_\tau} - \frac{U_\tau^{\prime}}{U_\tau} \right) \right]$$
 (5-1)

with a wall temperature step given by

$$(ot_0)^+ = gk_f^!(\overline{Re}_k)^{0.20} (Pr)^{0.44}$$
 (5-2)

These can be used in conjunction with smooth-wall, outer-region, mixinglength equations and the smooth-wall, turbulent Prandtl number distribution.

- 12) Transitionally rough skin friction coefficient data usually show qualitative trends which could be interpreted as being consistent with the Prandtl-Schlichting hypothesis that fully rough flows will eventually become transitionally rough and then smooth if allowed to develop far enough downstream. The fully rough skin friction data at $U_{\infty}=26.8$ m/sec decrease only slowly with x, however, and experimental uncertainties do not allow a conclusive proof that the return to transitionally rough and smooth behavior actually occurs.
- 13) Mean velocity profile data and u'^2 profiles at a transitionally rough freestream velocity of 10.1 m/sec approach smooth behavior with downstream development. A comparison of profiles of u'^2 at different downstream locations for higher freestream velocities indicates that fully rough flows do not approach transitionally rough behavior, and transitionally rough flows do not approach smooth behavior for $\delta_2 < 1.45$ cm.
- 14) The production of turbulence kinetic energy approximately balances the viscous dissipation of turbulence kinetic energy throughout the thickness of fully rough, turbulent boundary layers.
- 15) One-dimensional spectra of $u^{1/2}$ indicate that fully rough turbulent boundary layers have an inertial subrange that extends to higher wave numbers and have more energy at higher wave numbers than smooth-wall boundary layer and channel flows, when compared at the same y/δ .

16) The magnitudes of Kolmogorov length scales of fully rough turbulent boundary layers are approximately half the magnitudes for smooth-wall boundary layer and channel flows, when compared at the same y/δ .

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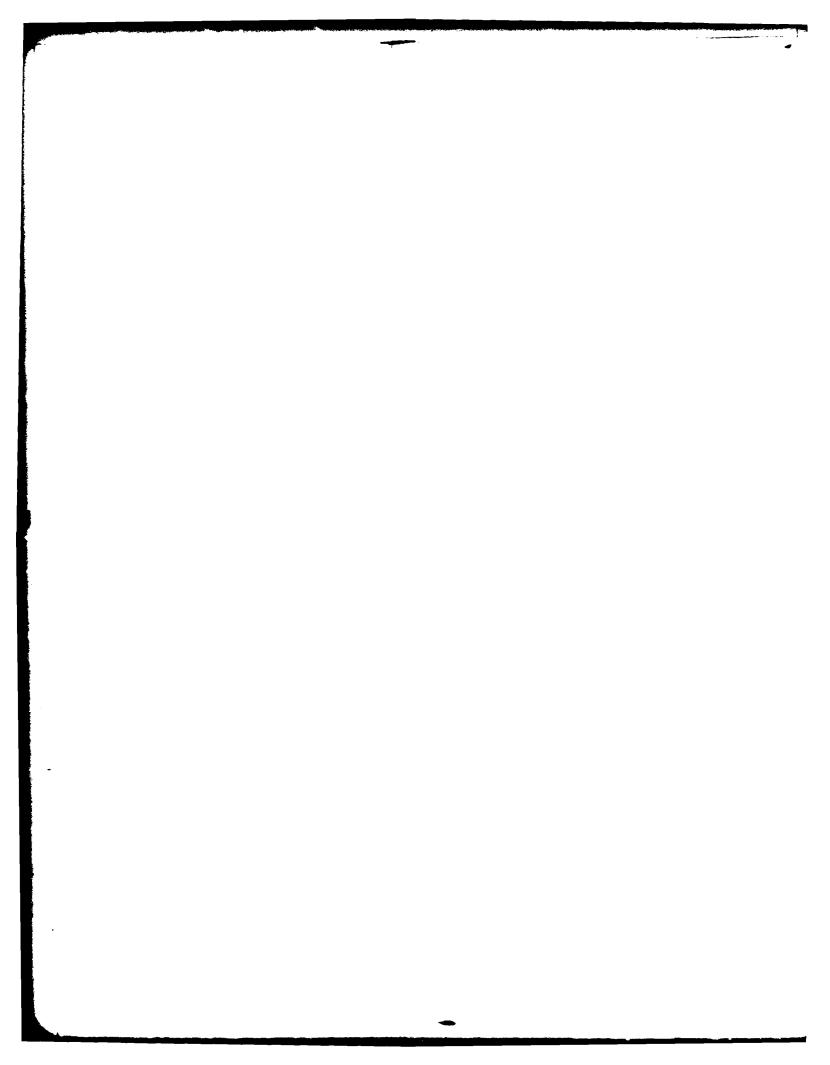
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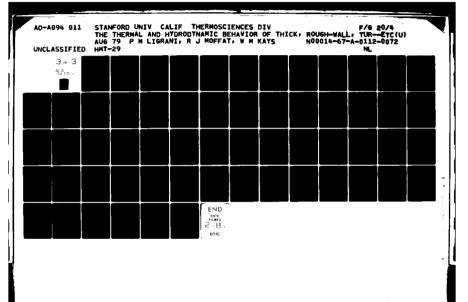
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Appendix I

WIND TUNNEL MODIFICATIONS

The wind tunnels used for the present study were the HMT-1 wind tunnel, which is described by Moffat (1967), Anderson (1972), and Blackwell (1972), and the HMT-18 wind tunnel, which is described by Healzer (1974), Pimenta (1975), and Coleman (1976). Both wind tunnels were modified so that an artificial thickening device could be installed to produce thick boundary layers along the test surface.

For the HMT-1 tunnel, the plexiglass section upstream of the test surface was replaced with a new section which allowed installation of the smooth-wall, artificial thickening device. The spires and barrier which comprised the thickening device were mounted on a plexiglass plate for modular insertion into the new plexiglass section. All parts of the spires were made of a fast casting petroleum-based plastic made by REN Plastics, except for the upstream blades, which were made of balsa wood. The barrier was made of plexiglass.

The modifications to the HMT-18 wind tunnel were more extensive. The side walls of the test surface channel were replaced with new walls providing a deeper channel for thicker layers. The channel was deep enough that the turbulence fields $(1.4~\delta)$ for the top wall boundary layer and the thickest augmented boundary layer did not overlap at the downstream end. The old nozzle and diffuser were also replaced with new components. An additional screen pack was added, and the bottom 12.70 cm of the inlet header box, heat exchanger, filter, and screen packs were blocked off so that no steps existed on the floor of the flow channel upstream of the nozzle. The new nozzle was similar to the one designed by Healzer (1974), with a new area ratio of 7.47 instead of 19.80 for the Healzer design. The design was based on suggestions by Rouse and Hassan (1949), with the new nozzle equations given by

y = 4.50 + 9.50
$$\left[\left(\frac{x}{L} \right)^4 \left(15-24 \left(\frac{x}{L} \right) + 10 \left(\frac{x}{L} \right)^2 \right) \right]$$
 (I-1)

for the top and bottom walls, and

y = 10.0 + 14.0
$$\left[\left(\frac{x}{L} \right)^4 \left(15-24 \left(\frac{x}{L} \right) + 10 \left(\frac{x}{L} \right)^2 \right) \right]$$
 (1-2)

for the side walls, where L is the total streamwise length of the nozzle and x/L = 0 at the nozzle exit.

The rough-wall, artificial thickening spires were made of the same fast-casting petroleum-based plastic as was used for the smooth-wall spires. The cross-bar was made of aluminum, and the barrier was made of brass. These components were mounted on a plexiglass plate which allowed adjustment of barrier height using spacers and different brass segments. The plexiglass mounting plate was designed for modular insertion into a rectangular hole on the bottom of the nozzle just upstream of the test surface. The plexiglass plate with the spires could be replaced with a plate without spires to allow a naturally developed boundary layer to exist along the test surface.

After the installation of the new components on the HMT-18 roughness rig, the flow field without an augmented boundary layer was checked for its two-dimensionality. Across the entire exit plane of the nozzle, the total and static pressures were found to vary less than 0.03 cm of water. Spanwise profiles of the mean velocity at the downstream end of the test surface (z = 0, z = -7.62 cm, and z = 7.62 cm) showed a variation of momentum thickness of less than 2.1% about the mean. This variation was about the same as was measured by Healzer (1974) before the recent modifications.

Appendix II

MEASUREMENT TECHNIQUES

II.1 STANTON NUMBERS

Stanton numbers were determined by performing an energy balance on each of the plates of the test surface. The power input to each plate was measured and then losses were subtracted to determine the wall heat flux, $\dot{q}_{**}^{"}$. The Stanton number was then calculated from the definition

St =
$$\frac{q''_w}{\rho_{\infty}U_{\infty}C_p(T_w^{-T_{\infty}}, o)}$$
 (II-1)

A temperature difference, $T_w^{-1}T_{\infty,o}$, of approximately 16°C was maintained to limit the effects of variable properties and to provide minimum Stanton number uncertainty.

For the HMT-1 roughness rig, the plate losses considered were the radiative losses from the upper and lower surfaces of the plate, the conduction losses from the plate to the casting, and the conduction loss through the stagnant air below the test plate when there was no transpiration. The data-reduction program used for calculating losses was the same as that used by Healzer (1974), Pimenta (1975), and Coleman (1976). The models for energy losses used by these investigators were confirmed from energy balance tests made at the beginning of the present study. The results of these tests were in excellent agreement with the original tests of Healzer (1974).

The enthalpy thickness variations were determined directly from Stanton measurements using a method verified by Blackwell (1972) to be accurate for two-dimensional flow fields. This relation was determined directly from the energy integral equation, and is given by

$$\Delta_2 \bigg|_{\mathbf{x}} = \int_0^{\mathbf{x}} (\mathbf{St} + \mathbf{F}) \, d\mathbf{x}$$
 (II-2)

which is evaluated with respect to downstream distance from the leading edge of the first heated plate. All enthalpy thickness deduced from mean temperature and mean velocity profiles were in excellent agreement with those determined from Stanton numbers with a maximum deviation of approximately 10%.

II.2 MEAN TEMPERATURES

Mean temperature profile measurements were made using a Chromel-constantan thermocouple mounted in a traversing mechanism similar to the ones used for mean velocity profile and $u^{1/2}$ measurements. Freestream temperatures were measured using an iron constantan thermocouple probe installed for use in the HMT-18 and HMT-1 wind tunnels. All probes were calibrated in a Rosemount Model 910A Temperature Calibration Oil Bath, using a Hewlett-Packard Model 2801A Quartz Thermometer as a standard.

II.3 SKIN FRICTION

Skin friction coefficients were determined from freestream velocity measurements, and from near-wall measurements of the Reynolds shear stress and mean velocity, using

$$\frac{c_f}{2} = \frac{(-\overline{u'v'})_{y'}}{v_{\infty}^2} + \frac{v}{v_{\infty}^2} \frac{\partial u}{\partial y'} \bigg|_{y'} + \frac{u(y')}{v_{\infty}^2} \frac{\partial}{\partial x} \int_{o}^{y'} u \, dy' - \frac{1}{v_{\infty}^2} \frac{\partial}{\partial x} \int_{o}^{y'} u^2 \, dy'$$
(II-3)

For the smooth- and rough-wall boundary layers investigated in the present study, the last three terms in (II-3) were found to be less than 2-4% of the Reynolds shear stress term. This allowed estimation of $C_{\rm f}/2$ using only the first term in (II-3) for flows where the downstream development of velocity profiles were not measured. The full form of Eqn. (II-3) was used to determine $C_{\rm f}/2$ for the rough-wall, artificially thickened cases studied at 10.1 m/sec, 15.8 m/sec, and 26.8 m/sec, and for the rough-wall, naturally developed cases studied at 10.1 m/sec and 26.8 m/sec. The skin friction coefficients for all other rough-wall cases studied and the smooth-wall cases studied were estimated using only the Reynolds shear stress term in (II-3).

The value of y' for the measurement of -u'v' was 0.330 cm, due to limitations of slant-wire probe size which allowed measurements to be made only for y' > .318 cm.

Equation (II-3) is also discussed by Pimenta (1975) and Coleman (1976).

II.4 MEAN VELOCITY

The mean velocity measurements in the smooth-wall boundary layer were made using a 0.508 mm outer diameter total-pressure pitot probe in conjunction with a Combust micromanometer. The probe was mounted on a traversing mechanism with a micrometer to adjust the distance of the probe from the wall.

The mean velocity measurements in the rough-wall boundary layer were made using a 1.25 mm DISA 55F04 platinum-plated, tungsten hot wire, mounted on the same type of traversing mechanism as was used for the pitot probe. The hot-wire probe was connected to a TSI Model 1050 bridge operated in a constant-temperature / constant-resistance mode with a wire overheat ratio of 1.5. The bridge was connected to a TSI Model 1052 linearizer, followed by a Hewlett-Packard Model 2401 C integrating digital voltmeter. The mean voltage signal used to obtain mean velocity was integrated for 10 seconds using the IDVM connected to an external clock.

11.5 REYNOLDS STRESS TENSOR COMPONENTS

The Reynolds stress tensor components were measured using a horizontal hot-wire probe and a rotatable, slanted, hot-wire probe. For both the smooth-wall and rough-wall studies, the horizontal wire was used for u'^2 measurements. For the smooth-wall study, the slant wire was used (in conjunction with the horizontal wire) to measure v'^2 , w'^2 , and -u'v'. For the rough-wall study, the slant wire was used (also in conjunction with the horizontal wire) to measure v'^2 , w'^2 , v'w', u'w', and -u'v'. The slant-wire probes were mounted on a device which allowed the hot wire to be rotated about the probe axis in 45° increments. The traversing mechanisms were similar to those described earlier. Additional details of these probes are presented by Pimenta (1975) and Coleman (1976).

For the smooth-wall measurements, platinum-plated tungsten sensors were used which had a diameter of 5 microns. Both sensing wires were connected directly to the wire prongs without wire plating of any kind. The horizontal wire had a sensing length of 3 mm; the slant wire was slightly longer. For the measurements, DISA 55MO1 anemometers with CTA Standard Bridges were operated in the constant-temperature mode. The anemometer output voltages

were linearized using a TSI Model 1072 fourth-order linearizer. Either a DISA Model 55D15 true rms meter or a TSI Model 1076 true rms meter was used to determine the rms values of the fluctuating voltage. The rms meters were calibrated using a function generator which produced sine waves with known rms values.

For the rough-wall measurements, a DISA 55F04 horizontal wire and a DISA 55F02 slant wire were used. Both wires were made of platinum-plated tungsten with gold plating on the ends. The sensing length of the horizontal wire was 1.25 mm. These wires were chosen for the present study because they had sensing lengths close to those used by Pimenta (1975) and Coleman (1976). The probes would allow the baseline measurements of these authors to be more readily reproduced, and also would allow measurements to be compared with those of Pimenta and Coleman without accounting for wirelength effects. The effect of wire-sensor length on u' measurement is discussed in Appendix III. The rms meter was the TSI Model 1076 device. The bridge and linearizers used were the same as those used for mean velocity profile measurements in the rough-wall flow.

The integration time used for the rms voltage signals was 33.0 seconds. This value was determined by placing the 55F04 horizontal wire in the inner regions of a fully rough flow. Then sample voltages were taken using different averaging times. The standard deviations of these samples were calculated and it was found that the value of the standard deviation at first decreased very quickly, and then very slowly as the integration time increased. For averaging times of 33.0 seconds and greater, the standard deviation appeared to be almost constant. Between data readings, three rms time constants were allowed to pass before new readings were taken. When rms voltages were measured for the determination of -u'v' for $C_f/2$, the average of three consecutive stable rms values was used for the calculations.

The hot-wire probes were calibrated for both mean and fluctuating signals using methods described by Pimenta (1975) and Coleman (1976). The calibrations were made in a constant-temperature jet produced by a 20:1 contraction ASME nozzle. The velocities of the jet were measured using two manometers: a Combust micromanometer for low velocities, and a Mariam inclined manometer for high velocities. The pressure ranges of the manometers always overlapped, and the two manometers were always compared to see if the

same reading was obtained by both devices. The same temperature used for an individual calibration was used for measurements in the HMT-1 and HMT-18 tunnels, where the freestream temperatures in the tunnels were checked before every profile using the freestream temperature probes discussed earlier. The wire cold resistances were also checked at least once per profile in order to maintain the same conditions in the wind tunnels as were used for the calibrations.

The freestream velocities measured by the hot wires were checked by comparing to values obtained using a Kiel-type pressure probe and an inclined manometer. The calibrations were further verified by measuring the Reynolds stress tensor components in a fully developed two-dimensional channel documented by Hussain and Reynolds (1975). These channel measurements, as well as the calibrations, were occasionally repeated to check equipment or to verify probe conditions.

The positions of the probes with respect to the probe wall stops were determined using an optical comparator. This allowed accurate determination of the distance of the probe from the crests of the roughness elements for profile measurements in the HMT-18 wind tunnel. This also allowed determination of probe distance from the smooth wall in the HMT-1 wind tunnel. The experimental procedure for locating the probe stop at the wall for a profile was the same as that used by Pimenta (1975).

The equations used to determine the Reynolds stress tensor components are based on Jorgensen's directional sensitivity equation for hot-wire probes (see Coleman (1976)), given as

$$u_{eff}^2 = u_2^2 + k_1^2 v_2^2 + k_2^2 w_2^2$$
 (II-4)

where u_2 , v_2 , and w_2 are the velocity components in a wire coordinate system, and k_1 and k_2 are the directional sensitivity coefficients of the probe. In the wire coordinate system, u_2 and w_2 represent velocities normal to the wire, with u_2 in the plane of the prongs; and v_2 represents velocities tangent to the direction of the wire. In the present study, $k_1 = 0.20$ and $k_2 = 1.02$.

In a laboratory coordinate system, (II-4) may be rewritten as

$$u_{eff}^2 = Au_1^2 + Bv_1^2 + Cw_1^2 + Du_1w_1 + Ev_1w_1 + Fu_1w_1$$
 (II-5)

where

A =
$$\cos^2 \phi + k_1^2 \sin^2 \phi$$
,
B = $(\sin^2 \phi + k_1^2 \cos^2 \phi) \cos^2 \theta + k_2^2 \sin^2 \theta$,
C = $(\sin^2 \phi + k_1^2 \cos^2 \phi) \sin^2 \theta + k_2^2 \cos^2 \theta$,
D = $(1 - k_1^2) \sin 2\phi \cos \theta$,
E = $(\sin^2 \phi + k_1^2 \cos^2 \phi - k_2^2) \sin 2\theta$,
F = $(1 - k_1^2) \sin 2\phi \sin \theta$.

In Eqn. (II-6), θ represents the rotation of the hot wire about the probe axis and ϕ represents the slant of the hot wire measured relative to a normal to the probe axis (see Coleman (1976)). Eqn. (II-5) can then be further rearranged to become

$$\frac{\overline{u_{eff}^{2}}}{u_{eff}^{2}} = A \overline{u_{1}^{2}} + \frac{D^{2}}{4A} \overline{v_{1}^{2}} + \frac{F^{2}}{4A} \overline{w_{1}^{2}} + D \overline{u_{1}^{2}v_{1}^{2}} + \frac{DF}{2A} \overline{v_{1}^{2}w_{1}^{2}} + F \overline{u_{1}^{2}w_{1}^{2}} + O(3)$$
(II-7)

and

$$U_{eff} = \sqrt{A} U + O(2)$$
 (II-8)

when

$$u_1 = U + u'$$
 $v_1 = v'$
 $w_1 = w'$
(11-9)

For the present study, Eqns. (II-7) and (II-8) were used to determine the Reynolds stress tensor components. For the smooth-wall wind tunnel tests, after $u^{\frac{1}{2}}$ was measured using the horizontal wire, the rotatable slant-wire was used with three rotations ($\theta = 45^{\circ}$, 90° , and 135°) to

determine w^{12} , v^{12} , and $-u^{1}v^{1}$. For the rough-wall tests, the horizontal wire was first used to determine u^{12} . Then $-u^{1}v^{1}$ and v^{12} were determined using the slant wire with $\theta = 0^{\circ}$ and $\theta = 180^{\circ}$, and $u^{1}w^{1}$ and v^{12} were determined using the slant wire with $\theta = 90^{\circ}$ and $\theta = 270^{\circ}$. Finally, $v^{1}w^{1}$ was determined using the slant-wire probe with $\theta = 45^{\circ}$.

II.6 SPECTRA OF THE LONGITUDINAL VELOCITY FLUCTUATIONS

Spectra measurements were made using techniques developed by Kerschen (1977) which incorporate the averaged periodogram method described by Rabiner and Gold (1975). A schematic of the apparatus used for the measurements is shown in Fig. II-1.

In Fig. II-1, after leaving the hot-wire anemometer bridge and linearizer, the signal passes through four low-pass Spencer-Kennedy laboratory filters connected in series. All signals above 8000 Hz were removed to avoid the possibility of aliasing in later signal processing. The gain and broad-band frequency characterstics of the filter system were checked using a sine-wave input and were accounted for in data reduction. A Bruel and Kjaer Model 2010 Heterodyne Analyzer was used to remove the DC portion of the signal and to amplify the fluctuating portion above 2 Hz. The continuous signal was then converted to digital samples using a Hewlett-Packard 2440A analog-digital interface, which provides a resolution of 12 bits and a choice of several different sampling rates. For the present measurements, a sampling rate of 20,000 Hz was used. 2048 data samples were taken from the signal, providing a maximum spectral resolution of 9.77 Hz.

The digital samples were processed using a computer program called PIPE (see Kerschen and Johnston (1978)), which was stored on a Hewlett-Packard 2100 minicomputer. The program first operates on the digital samples using a Hamming data window, and then discrete Fourier transforms each sample. Spectra were averaged in ensembles of 64, where the ensemble means were monitored during measurements every two integrations to check convergence. After ensemble averaging, the PIPE program averages the spectra over bandwidths of 31.6 Hz, and then normalizes them to a 1 Hz bandwidth for printout. Since the computer analysis took place in real time, the total length of time for the processing of all samples was 7-8 minutes.

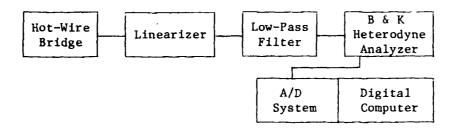


Fig. II-1. Schematic of equipment used for spectra measurements.

For all measurements, root mean squares of the fluctuating signal were determined from the spectra and showed agreement with analog measurements within a few per cent. The spectra measurement techniques were further checked by comparing measurements with those of Hussain and Reynolds (1975) in a fully developed two-dimensional channel flow for $y/\delta = .0856$, 0.625, and 1.000. The spectra from the present study showed good agreement with the measurements of Hussain and Reynolds, with a few per cent difference in the low wave number regions.

The hot-wire probe used for the rough-wall spectra measurements discussed in Section 3.4 was the 0.45 mm DISA 55A53 probe, which is designated C in Table III-1. The probe used for the smooth-wall channel measurements was the 1.25 mm DISA 55F04 probe, which is designated B in Table III-1. These wire lengths were used to minimize high wave-number error caused by eddy averaging across wires having a finite length.

A discussion of the effects of wire length on spectra measurements is presented in Appendix III.

Appendix III

THE EFFECT OF SENSOR LENGTH OF HOT-WIRE ANEMOMETRY PROBES
ON THE MEASUREMENT OF TURBULENCE INTENSITY
IN A FULLY ROUGH TURBULENT BOUNDARY LAYER

III.1 INTRODUCTION AND PRIOR WORK

Many investigators, including Pao (1965), Laufer (1954), and Klebanoff (1954), have encountered the problem of a finite hot-wire sensing length in the measurement of small-scale turbulence. The effects are most apparent in high wave-number regions of spectra of turbulence intensity and can be compensated using one of several correction methods discussed in the literature. One of the earliest of these is presented in the form of a wire-length correction formula by Uberoi and Kovasznay (1953). Frenkiel (1954) also discusses the problem and expresses the effect of wire length in terms of the integral length scales of a turbulent field. For large & Ly, where Ly is the integral length scale for the energycontaining eddies in the y direction, Frenkiel says that the ratio of the measured to actual turbulence intensity, $u^{2}m/u^{2}$, is proportional to the inverse of the length of the wire sensor. Later, Wyngaard (1968) quantified the effects of wire length by relating the one-dimensional wavenumber, k_1 , to wire length, ℓ , and Kolmogorov length scale, η . His results are very convenient to use and express measured $f_u(k_1)_m$ actual $f_u(k_1)$ in figures in which $f_u(k_1)_m/f_u(k_1)$ is plotted versus $k_1 \, \ell$ and parametric in $\, \, \eta / \, \ell . \,$ Wyngaard's method is based on a correction to Pao's (1965) equation for one-dimensional spectra and shows agreement with measurements in a curved mixing layer where $\eta = 6.1 \times 10^{-3}$ cm. His technique is used by many investigators, including Champagne (1978) and Perry and Abell (1977). Willmarth (1977) circumvented the problem of small wire length entirely by developing probes with sensing lengths as small as 100 µm. His measurements using these small hot wires are significant, since they show the existing standards for smooth-wall turbulence intensity in the inner 15% of smooth-wall boundary layers (i.e., Klebanoff (1954)) to be seriously in error.

III.2 PRESENT EXPERIMENT

The purpose of the present experiment was to quantify the effect of wire length on the measurement of turbulence intensity u'^2 in a fully rough turbulent boundary layer. The magnitudes of errors caused by eddy averaging from the wires were to be separated from any errors resulting from transient thermal effects which might influence u'^2 measurement. Descriptions of the hot-wire sensing elements used for the experiment are presented in Table III-1

Table III-1
Hot-Wire Sensing Elements

Desig- nation	Wire Type - Sensor Material	Gold- Plated	l (mm)	d(µm)
A	Tungsten (platinum-plated)	No	3.00	5.0
В	DISA 55F04-tungsten (platpltd.)	Yes	1.25	5.0
С	DISA 55A53-tungsten (plat.~pltd.)	No	0.45	5.0
D	Platinum	No	0.45	5.0
E	Platinum	No	0.45	2.0

III.3 EXPERIMENTAL RESULTS

Figures III-1 and III-2 show measurements of u'^2 in the fully rough turbulent boundary layer and in a fully developed, two-dimensional, smooth channel, respectively. Measurements using all of the hot wires described in Table III-1 are shown in III-1, whereas only measurements using those designated A, B, and C are shown in III-2. Spectra taken in the fully rough turbulent boundary layer using all five sensors are shown in Fig. III-3 for $y'/\delta = .078$ and in Fig. III-4 for $y'/\delta = .600$.

Transient thermal effects are detected by comparing signals from wire sensors having different transient conduction losses from the wire to the support prongs. Different heat transfer boundary conditions are produced by changing the diameter and material of the sensors while the length is held constant. The wires designated C, D, and E in Table III-1 are used for this purpose. Results shown in Figs. III-1, III-3, and III-4 indicate

that transient thermal conduction does not influence the measurement of turbulence intensity, $u^{1/2}$, or spectra of $u^{1/2}$, since these quantities are the same for wires C, D, and E. Such behavior is not surprising, because any deviations between measurements using these probes caused by transient thermal effects would be the result of a failure of the hot-wire bridge electronics to maintain a constant temperature distribution along the lengths of the wire sensors with time.

The distributions of u'^2 measured using the hot wires designated A, B, and C are different in the inner 30% of the fully rough turbulent boundary layer, as shown in Fig. III-1. Since transient-conduction effects do not seem to affect these results and since each wire sensor has the same diameter and consists of the same material, the differences observed in Fig. III-1 are related to the varying sensing lengths of the hot-wire probes. Fig. III-3 shows that at $y'/\delta = .078$ these differences occur in the high-frequency end of the spectra. These high-frequency differences are significant, because they account for as much as 10% of the total magnitude of u'^2 and extend to frequencies low enough to be well inside the inertial subrange. As y'/δ increases, the differences in the measured values of u'^2/v_∞^2 versus y/δ and $f_u(n)$ versus n for the three probes diminish, as shown in Figs. III-1 and III-4. Additionally, Fig. III-2 shows that the same three probes produce identical distributions of u'^2 in the outer 90% of a fully developed, smooth-wall channel flow.

The variations in the differences in the measured spectra and total magnitude of $u^{1/2}$ using sensing wires having different lengths are a result of the fact that hot wires measure the average value of $u^{1/2}$ along their length. Contributions to measured $u^{1/2}$ by eddies with characteristic lengths smaller than the length of the wires are diminished to values less than actually exist. Usually, more eddies are averaged as the sensing length, ℓ , increases, resulting in decreases in the apparent magnitude of $u^{1/2}$. According to Wyngaard (1968), the amount of this averaging is dependent on the ratio of wire length to the Kolmogorov length scale, ℓ/η , and the wave number/wire length product, $k_1\ell$, where negligible error occurs when $\ell/\eta \sim 1.0$. Thus, the differences between the measured value of $u^{1/2}$ using hot wires A, B, and C are larger at some measuring locations than at others, due to variations in the value of η in the flows. In

the present rough-wall flow, $\eta = 4.10 \times 10^{-3}$ cm at $y'/\delta = .078$ and $\eta = 6.44 \times 10^{-3}$ cm at $y'/\delta = .600$.

Figures III-3 and III-4 also show the spectra corrected to account for the effects of wire length, using the method recommended by Wyngaard (1968). For all of the sensors used in the present experiment, the same corrected spectra resulted at $y'/\delta = .078$ and at $y'/\delta = .600$. The figures show these corrected spectra to be in close agreement for the range of frequency shown, with the measurements made using the wires having the 0.45 mm sensing lengths (even though spectra measured using .45 mm sensing lengths may be in error for n > 6000 Hz). Moreover, the $\ell = .045$ mm hot-wire measurements are in agreement with the universal small-scale behavior given by Pao's (1965) equation for u'^2 spectra, as shown in Fig. 3-29. The Wyngaard (1968) correction method to account for the effects of u'^2 averaging along the lengths of the hot wires is then consistent with the present measurements, and is recommended for future corrections.

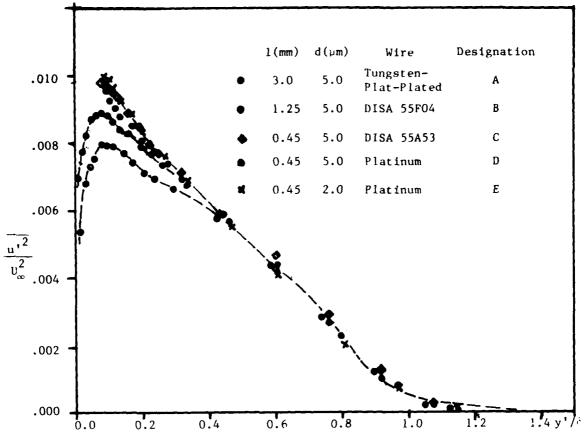


Fig. III-1. Longitudinal turbulence intensity profiles in a fully rough turbulent boundary layer measured using hot wires with different sensing lengths.

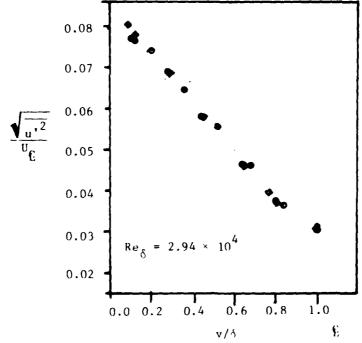


Fig. III-2. Longitudinal turbulence intensity profiles in a fully developed two-dimensional channel flow measured using hot wires with different sensing lengths.

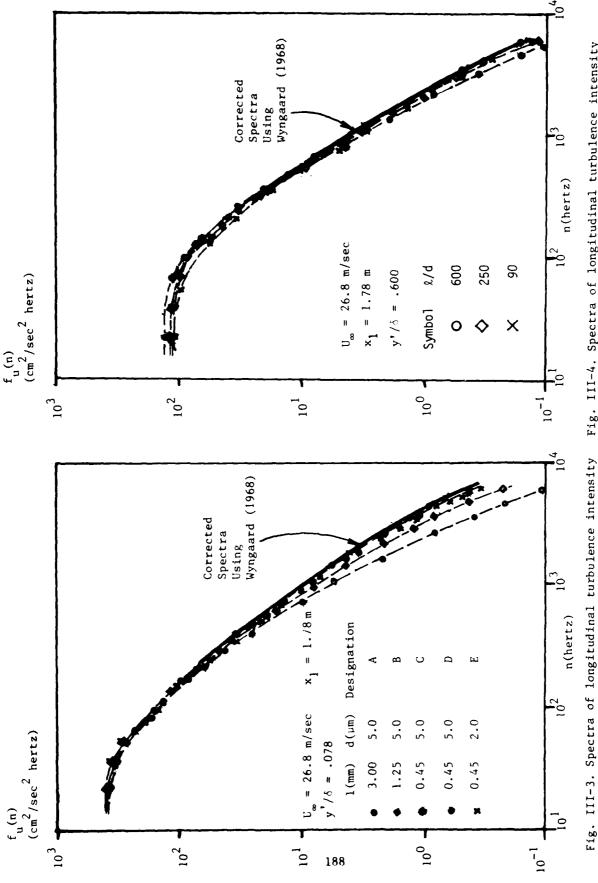


Fig. III-4. Spectra of longitudinal turbulence intensity in a fully rough turbulent boundary layer, $y/\delta = .600, \ \text{measured using hot wires with}$ different sensing lengths.

in a fully rough turbulent boundary layer, y^+/δ = .078, measured using hot wires with

different sensing lengths.

Appendix IV

TABULATION OF EXPERIMENTAL DATA

This appendix provides tabular listings of the experimental data of this investigation. Smooth-wall data are first presented in the following order: (1) Stanton numbers, (2) mean velocity profiles, and (3) Reynolds stress tensor component profiles. Then rough-wall data are presented in the following order: (1) Stanton numbers, (2) mean temperature profiles, (3) mean velocity profiles, (4) Reynolds stress tensor component profiles, and (5) spectra of longitudinal velocity fluctuations.

Abbreviations used in the listings follow.

CF/2	Skin friction coefficient, $C_{f}/2$.
DE	Hydrodynamic boundary layer thickness, δ (cm).
DE1	Displacement thickness, δ_1 (cm).
DE2	Momentum thickness, δ_2 (cm).
DEH	Thermal boundary layer thickness, Δ (cm)
DEH2	Enthalpy thickness, Δ_2 (cm).
DELY	Distance between ball crests and velocity virtual origin, Δy (cm).
F	Blowing fraction, $F = \rho V_0 / \rho_\infty U_\infty$.
FU(K1)	$\frac{1}{u^2}$ turbulent energy associated with k_1 , $f_u(k_1)$ (cm ³ /sec ²).
FU(N)	$\frac{1}{u^{1/2}}$ turbulent energy associated with n, $f_u(n) (cm^2/sec^2Hz)$.
G	Clauser shape factor, G.
н	Karman shape factor, $H = \delta_1/\delta_2$.
K1	One-dimensional wave number, $k_1 = 2\pi n/U$ (cm ⁻¹).
L/D	Hot-wire sensor length-to-diameter ratio, ℓ/d .
N	Frequency, n. (Hertz).
PAMB	Ambient pressure, mercury barometer (cm).
PL, PLATE	Plate number (HMT-18 rig).
PORT	Port number (HMT-1 rig).

Point number in profile. PT $\overline{q^2}/U_{\infty}^2$. Q2/UINF2 Enthalpy thickness Reynolds number, $\operatorname{Re}_{\Delta_2}$. REDEH2 Roughness Reynolds number, $Re_k = U_{\tau} k_s / v$. REK Momentum thickness Reynolds number, $\operatorname{Re}_{\delta_2}$. REM x_2 Reynolds number, x_2 . REX2 Relative humidity. RH $\begin{array}{c} -\overline{u^{\dagger}v^{\dagger}}/\overline{q^{2}}\;.\\ -\overline{u^{\dagger}v^{\dagger}}/\sqrt{\overline{u^{\dagger}^{2}}\;\overline{v^{\dagger}^{2}}}\;. \end{array}$ RQ2 RUV Date (month, day, year). RUN Stanton number, St. ST Mean static temperature, T (°C). T $T^+ = T/T_{\tau} = T/(q_o^{\prime\prime}/\rho C_p U_{\tau}).$ $(T_w - T)/(T_w - T_\infty)$. **TBAR** Dry bulb temperature (°C). TDB Freestream static temperature, T_{∞} (°C). TINF Freestream total temperature, $T_{\infty,0}$ (°C). TINFO Wall temperature, T_{W} (°C). TW Wet bulb temperature (°C). TWB Mean velocity, U (m/sec). U U/U_T . Freestream velocity, U_{∞} (m/sec). UINF Friction velocity, U_{τ} (m/sec). UTAU U/UINF $-\overline{u'v'}/v_m^2$. -U'V'/UINF2

 $\overline{u^2}$ (m^2/sec^2) .

U'2

U'2/UINF2

 $\frac{\overline{v'^2}/U_{\infty}^2}{\overline{w'^2}/U_{\infty}^2}.$ V'2/UINF2

W'2/UINF2

Distance along test surface, x_1 (m). X1

Distance from hydrodynamic virtual origin, x_2 (m). **X2**

Unheated starting length, ξ (m). ΧI

Distance normal to test surface measured from velocity vir-Y

tual origin, $y = y^* + \Delta y$ (cm).

y' Distance normal to test surface measured from ball crests,

y' (cm).

 $y^+ = yv_{\tau}/v$. Y+

Y/DE y/δ .

y'/δ. Y'/DE

Y/DEH2 y/Δ_2 .

SMOOTH WALL STANTON NO. RUN UINF=10.1M/SEC ARTIFICIALLY THICKPNED XI= 3.82M

```
= 90976
PUN
                TIRFO =
                             18.04 TINF
                                              17.99
                             0.47 PAMB
UINF = 10.00
                RII
                                              75.77
PL
     X 1
           X 2
                      ST
                            DFn2
                                   REDER2
                                              REX2
                                                        TW
    0.05
          2,65
                 0.00000
                           0.000
                                      0.
                                           0.18E 07
 2
    0.15
          2.76
                 0.00000
                           0.000
                                      0.
                                           0.18E C7
    0.25
           2.86
                 0.00000
                           0.000
                                      0_
                                           0.19E 07
           2.96
    0.36
                 0.00000
                           0.000
                                      0.
                                           0.20E C7
                                           0.20E 07
    0.46
           3.06
                 0-00000
                           0,000
                                      0_
    0.56
           3.16
                 0.00000
                           0.000
                                      0.
                                           0.21E C7
                 0.00000
    0.66
          3.26
                           0.000
                                      0.
                                           0.222 07
                 0.00000
    0.76
          3.37
                           0.000
                                      0.
                                           0.22E 07
    0.86
 9
                 0.00000
          3.47
                           0.000
                                      0.
                                           0.23 F C7
10
    0.97
           3.57
                 0.00000
                           0.000
                                      0.
                                           0.24E C7
    1.07
11
           3.67
                 0.00000
                           0.000
                                      0.
                                           0.24E 07
                                      0.
                                           0.25E 07
12
    1.17
           3.77
                 0.00000
                           0.000
13
    1.27
          3. 67
                 0.00362 0.033
                                    223.
                                           0.26E 07
14
    1.37
           3.97
                 0.00264
                           0.065
                                    434.
                                           0.27E C7
                                                      34.69
15
    1.47
           4.0€
                 0.00255
                           0.091
                                    608.
                                           0.278 07
                                                      34.76
    1.57
           4.18
                 0-00244
                                    778.
                                           0.28E 07
16
                           0.117
                                                      34.73
17
    1.68
          4.28
                 0.00236
                           0_141
                                    938.
                                           0.29E 07
                                                      34.79
18
    1.78
           4.38
                 0.00231
                           0.165
                                   1097.
                                           0.29E C7
                                                      34.77
19
    1.88
           4.48
                 0.00226
                           0.187
                                   1248.
                                           0.30E 07
                                                      34.82
20
    1.98
           4.58
                 0.00221
                           0.211
                                   1405.
                                           0.31E 07
                                                      34.75
    2.08
21
           4.69
                 0.00217
                           0.234
                                   1555.
                                           C.31E 07
                                                      34.72
    2.18
                           0.255
22
           4.79
                                   1699.
                 0.00216
                                           0.32E C7
                                                      34.75
    2.29
                                   1840.
23
           4. E9
                 0.00214
                           0.277
                                                      34.79
                                           0.33E 07
24
    2,39
           4.99
                 0.00209
                           0.255
                                   1987.
                                           0.33E 07
                                                      34-75
```

SHOOTH WALL STANTON NO. RUB UINF=10.1M/SEC ARTIFICIALLY THICKENED W/F=.004 PLTS 1-4 XI=2.96M

RUN = 100976 TIBFC = 17-42 TINE = 17. 37 UINP = 10.13RH 0-69 PAME 75.69 X 1 X 2 SI DEH2 REDEH 2 REX2 308. 0.05 0-00321 0.046 0. 20E 07 34-33 3.01 1 0.15 3. 12 0.00181 0.112 747. 0.21E 07 34.58 1130. 0.25 3.22 0.00149 0. 167 C. 22E C7 34-63 0.36 3.32 0.00125 0.222 150 6. 0.232 (7 0.259 1755. 0.46 3. 42 0.00154 0.232 07 34-49 0.56 3.52 0,00221 0.275 1892. 0.24 E 07 34.54 2049. 34.48 0.66 0.00213 0.303 C.25E C7 3.62 0.76 3.72 0.400211 0.323 2184. 0.25E C7 34.56 0,346 2340. 0. 26 E 07 q 0,00204 34_46 0.86 3. 83 10 0.97 3.93 0.00204 0.365 2467. 0.27F 07 34.55 11 1.07 4.03 0400202 0, 387 2608. C.27E C7 34.54 0,00201 274E. 12 1.17 4.13 0.407 0.288 C7 34.54 13 1.27 4_ 23 0.00201 0.432 2917. 0.29E 07 34.34 1.37 4.33 0.291 07 14 0.00198 0. 450 3036. 34. 44 C. 3 CP C7 15 1.47 4.44 0,00199 0.470 3177. 34.41 0.488 3299. 0.31E C7 1.57 4.54 0.00198 16 34_49 1.68 0.00158 17 4. €4 0.509 3445. 0. 31E 07 34-44 0.00194 1.78 4.74 18 0.526 3559. 0.32E 07 34.54 0.00194 0.547 19 1.88 4. 64 3710. C-33E C7 34.46 3824. 1.96 20 4-54 0.00195 0.564 0. 338 67 34.56 3972. 2.08 5.05 0.00152 0.567 21 0.34E 07 0.00194 22 2.18 5. 15 0.6(8 4106. 0.35 F J7 34.48 C-35E C7 23 2.25 5.25 0.00195 0-626 421 t. 34.58 24 2.35 5.35 0.00191 0.649 4 36 8. 0. 162 (7 34.50

SMOOTH WALL STANTON NO. RUN UINF=10.1M/SEC ARTIFICIALLY THICKENED XI= 2.60 M

RUN	=	82076	TINFO =	16.78	TINP	= 16.73	
UINE	=	10.05	RH =	0.72	PAMP	= 75.59	
PL	X 1	X 2	ST	DF#2	REDEH2	_	TW
1	0.05	2.65	0.00533		271.	0.18E C7	35.25
2	0.15	2.76	0.00323		559.	0.18E 07	35.42
3	0.25	5 2.86	0.00285	0.115	768.	0-19E C7	35.38
4	0.30	5 2.96	0.00262		956.	0.20E 07	35.34
5	0.46	3.06	0.00247	0.168	1127.	0.21E 07	35.40
6	0.50	6 3.16	0.00242	0.193	1296.	0.21E 07	35.36
7	0.66	3.26	0.00237	0.217	1458.	0.22E 07	35.36
8	0.76	6 3.37	0.00227	0.240	1615.	0.23E 07	35.36
9	0.80	6 3.47	0.00220	0.262	1765.	0-23E 07	35.39
10	0.9	7 3.57	0.00218	0.285	1916.	0.24E 07	35.38
11	1.0	7 3.67	0.00216	0.306	2059.	0-25E C7	35.43
12	1.1	7 3.77	0.00212	0.329	2209.	0.25E 07	35.38
13	1.2	7 3.87	0.00212	0.351	2364.	0.26E C7	35.31
14	1.3	7 3.97	0.00207	0.370	2495.	C.27E 07	35-40
15	1.4	7 4.08	0.00207	0.392	2639.	0-27E C7	35.38
16	1.5	7 4.18	0.00202	2 0-415	2787.	0.28E 07	35.33
17	1.6	8 4.28	0.00200	0.435	2926.	0.29E C7	35.31
18	1.7	8 4.38	0.00197	7 0-454	3049.	0.29E 07	35.39
19	1.8	8 4.48	0.00199	0.476	3199.	0.30E C7	35.31
20	1.9	8 4.56	0.00198	3 0.496	3332.	0.31E 07	35.32
21	2.0	8 4.69	0.00194	0.515	3465.	C.32E 07	
22	2.1	8 4.79	0.00196	5 0.536	3600.	0.32E 07	-
23	2.2	9 4. 89	0_00198	3 0.554	3718.	0-33E C7	35.39
24	2.3	9 4.99	0.00199	5 0.576	3868.	0.34E 07	35.32

SMOOTH WALL STANTON NO. PUN UINF*10.1M/SEC ARTIFICIALLY THICKFNED XI= 3.21M

RUN	= 8	2176	TINFO =	19.10	TINP	= 19.06	
UIN	P = 1	0.10	RH =	0.72	PAMP	= 75.59	
Pt.	X 1	X 2	ST	DFH2	REDEH2	REX2	TW
1	0.05	2.65	0.0000	0-000	0-	0.18E 07	
2	0.15	2.76	0.00000	0.000	0.	0.18E 07	
3	0.25	2. P6	0.0000	0.000	0.	0.19E 07	
4	0.36	2.96	0.00000	0.000	0.	0.20E 07	
5	0.46	3.06	0.00000	0.000	0.	0.20E 07	
6	0.56	3.16	0.00000	0.000	0.	0.21E C7	
7	0.66	3.26	0.00391	0.023	15 1.	0.22E 07	36.73
8	0.76	3.37	0.00276	0.055	368.	0.22E 07	37.03
9	0.86	3.47	0.00259	0.092	547.	0.23E 07	37.09
10	0.97	3.57	0.00249	0.108	720.	0.24F C7	37.09
11	1.07	3.67	0.00240	0.133	937.	0.24E C7	37.04
12	1.17	3.77	0.00236	0.158	1048.	0.25E 07	37.04
13	1.27	3.87	0.00233	0.191	1206.	0.26E 07	37.06
14	1.37	3. 97	0.00225	0.204	1358.	0.27E C7	37.09
15	1.47	4. Cº	0.00227	0.227	1511.	0.278 07	37.10
16	1.57	4.18	0.00222	0.251	1669.	0.28E 07	37.02
17	1.68	4.29	0.00220	0.273	1814.	0.28 7 07	37.07
18	1.78	4.38	0.00217	0.255	1962.	0.29E C7	37.07
19	1.98	4_48	0.00216	0.316	2106.	0.305 07	37.09
20	1.98	4. 50	0.00211	0.339	2253.	0.30E 07	37.07
21	2.0E	4.60	0.00208	0.360	2397.	0.31E 07	37.05
22	2.18	4.79	0.00239	0.350	2525.	0.32E C7	37.14
23	2.29	4. FC		0.402	2672.	0.328 07	37.11
24	2.37	4. 99	0.00237	0.424	2821.	0.33E C7	37.05

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/SEC						In	358	0-307	318	331	344	372	3 9 9	0 = =	S5 #	525	541	575	765	609	628	6 42	139	619	689	7 C4	716	738	762	960	828	365	912	196	366	999	666	000	000	
ROFILE =10.1 H/S	4.969 0.955	69.	۳,	9	571.1	Þ	3.00	3.09	3-20	3, 33	3. 46	3.74	4 - C1	4-45	4°-98	5.25	5-45	5. 75	5.97	6.13	6-32	£. 46	6.55	6.83	6-93	7-09	7.23	7.42	7-67	£. 05	8.33	9-71	9-18	9.67	10-01	10.05	10.05	10.06	10.06	
OCITY PR ED UINP=	и И	n	n	11	7 ° 0 # 7	*	9	7.33	Q,	9	~	9	Ø	σ	Q	\sim	δ	9	2	9	S	19.2	15.3	59.1	12.4	35.7	0.69	15.6	12.2	35. 4	9.6	15.1	9	3.0	34.5	7.5	34.0	33.9	5.00	
N VEL ICKEN	DET	20		ا	10 E	6 -:	-	0 5 6 2	~	S	•	•	~	\sim	\sim	⇉	9	\sim	-	ው	~	0.0	58	: :	33	95	51	63	7 17	33	21	00	30	9.6	3.8	9 E	75	E t	55	
ILL BEA	81676 15	~	m .	10.0	0.39	d/X	٠,	0.00	٩.	٩,	9	٥.	٩.	٩.	٥.	٩.	٩.	٩.	9	٩.	٥.	٥.	٦.	٦.	٦.	٣.	?	?	~	4	ď,	Ψ.	۲,	ε.	0	7	₹.	₹.	S.	
CTH WA.	N N	u		H	ND	H	02	0.029	03	8	8	7 0	70	90	8	Ę	3	20	26	32	33	5	2	9	77	83	2	23	23	70	55	3	32	5	60	36	95	37	63	
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N VELO	DE	DE2	Œ		REX2 RES	ga.	57	627	89	74	79	δ.	9	02	#	31	48	9	5	62	16	90	32	75	11	60	45	30	15	00	73	7	8	2.1	97	72	916	2 30	33	73
IL MEAN IIY TRI		m	Ġ.	10.1	0016	0	00	0.00	00-	00-	င်	00.	90	6	5	.0.	0	0	.02	-02	.03	, O.	90.	.01	•0•	. 10	13	. 18	. 19	•22	-27	• 33	777.	•56	.76	94	.98	.13	.30	=
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TH WALL HEAN VEICCITY	FRCPILE SHOOTH WAIL HPAN VELCCITY PROFILE PRINCE PROFILE PROFI	5_717 C_557 C_557 C_707 X1 = 1.57 DE2 = 1.045 X2 = 4.17 X2 = 4.17 CF/2 = 0.00148 REX2 = 0.28E 4668.4 UTAU = 0.393 REM = 51C6.6	0 0 0,000 0,
# #ALL HEAN VEIOCITY ERCPI ## # # # # # # # # # # # # # # # # #	SHO M/SEC SHO	5 KU NIN CELV	01 C.297 7.68 1 05 C.301 7.68 1 06 C.301 7.77 2 06 0.322 8.31 3 06 0.322 8.31 3 07 0.337 8.77 2 08 0.337 8.71 3 09 0.502 12.97 8 09 0.596 15.13 10 09 0.596 15.13 10 09 0.596 15.13 10 09 0.699 18.30 13 09 0.699 18.30 14 09 0.699 18.32 14 09 0.770 19.87 19 09 0.770 19.87 19 09 0.770 19.87 20 14 0.996 22.35 24 14 1.000 25.82 28 14 1.000 25.82 28 14 1.000 25.82 28
	WALL MEAN VEIOCITY ERCPI CIBLLY THICKENED UINF=10.	81676 DE = 5.7 23 DE1 = 0.5 1.17 DE2 = 0.7 3.77 H = 1. 10.14 G = 6. 0.00150 REX2 = 0.25E	7,752 0.00444 7,15 0.00489 7,15 0.00489 7,15 0.00533 0.00523 0.00522 0.00623 0.006

/SEC							UINFU	0.296 7.5	C-299 7-6	C_315 8.2	0.324 8.5	ی د	5 01 95 0	0-465 12-2	0.505 13.	0.533 14.0	(.553 14.5	0.571 15.0	0.538 15.4	C_610 16_0	C_619 16.3	0_634 16_7	0.660 17.3	C.667 17.5	C-686 18.0	0_659 18_4	0.717 13.8	2 20 20 20 20 20 2	0 811 21 3	0_844 22_2	C.872 22.9	C.9C0 23.7	0.928 24.4	0.970 25.	C-995 26.2	C-957 26-2	
PROPILE P=10.1 M	23	• 16	. e6	<u>س</u> د	2000	5671		3 2.8	€ 2-9	3.1	3.2	6 3.38 2.76	7 0	9 7 9	5 5	2 5.3	5.5	2 5.7	4 5.9	7 6.1	0 6.2	3 6.3	8 6.6	9-9 1	8 ° 9	5 7.0	6 7.1	7 6	· ·	3.00	£.7	6 9.0	4 9.3	0 9.7	6°5)	4 10.0	
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ALLY THICKE	9	ω 	23 D	689	0.03	0.381 RE	Y/DE	.003	.003	100°	700	0.00451	000	010	.013	.017	-020	-027	.036	-045	.054	-062	080	-097	-115	.133	• 168 223	. 603	743	431	.519	-606	169.	.869	-045	133	
SHOOTH WAR	Z D	O R T	_ ,	2	INF = 0	>		0.02	0.02	C-03	0-03	5 0 036	10.0	0.07	0.03	0 0.12	1 (.15	2 0.20	3 0.26	0.32	5 0.39	6 0 45	7 0.58	8 0.70	9 0 83	96-0 0	1 1.21	7 1 07	(T) II S	3. 12	6 3.75	7 4.39	8 5.02	9 6.29	0 7.56	1 8-20	
								ý	ď	σ,	<u>س</u> (• 00	0	_	7	0	ω	S	Ξ.		₹.	Ξ.	9	411	<u>.</u>	~. •	- 0	9	` -	9	σ,	Ξ.	٣.	-		
/SEC							\Box	~	2	m	m	757) 3	- 27	2	S	S	9	9	9	9	~	7	~	~	80	\mathbf{x}	00	· O	Š	δ	\circ	σ	0	0		
RCFILE = 10.1 M/	77	2	8	س (9 6	5407.7	5	9	σ	0	\sim	3. 42 75 c	- ~	·w	_	9	8	~	3	9	CC	-	⇒	9	0	3	9	2	4 C	, r	9	0	•	~	_		
OCITY PED UINF		H		n	י ווווו	• • • "	* A	23	_	~	m	,0,0	• •	. ~	_	\sim	•	89.7	21.9	54.2	86.5	51.0	15.5	80.0	69.1	38.2	99.5	100.00	787.5	n	606.1	767.5	28.8	090.1	251.5		
MEAN VEL THICKEN	1676 DE	30 DE	22 C S	5.58	0. 16 G	. 388 BEN	_	.0037	-0041	-0045	.0048	0.00525	0080	0 108	-0146	-0240	.0333	.0521	.0703	9683	.1083	. 1458	.1933	.2208	. 2958	.3708	9797		7776	.8396	.9333	.0271	.1209	.2145	.3083		
CTH RPLL IPICIALLY		# F		н ,	11 1		►	- 025	.026	.030	.033	970	0.56	074	660	.163	. 226	.353	067-	. 607	734	886.	242	961	100	.512	747	787	650	87	. 322	.957	-592	.227	. 862		
SHO	E 0 E	E 0 5	×		~ `	DIA	PT	-	7	m	3 (Λ 4	, r	Œ	6	5	,- -	12	13	7	7	16	17	3	6	50	21	77	7 7	25	97	27	28	54	ဥ		

SHOOTH WALL REYNCIDS STRESS TENSOR COMPONENTS ARTIFICIALLY THICKENPD HINF=1C.1M/SEC 72576 CF/2 = 0.00150 DE = 5.717 23 K1 = 1.17 DE1 = 0.957 RUN = PORT = 23 K1 = UINF = 3.77 DE2 = 0.707 10.21 X2 Y/DF U*2/UINF2 V*2/UINF2 W*2/UINF2 C2/UINF2 -U*V*/UINF2 0.058 0.00123 0.00241 0.00903 0.330 0. 00540 0.00150 0.582 0.166 0.111 0.00176 0.00788 0.195 0.635 0.00478 0.00133 0.00146 C.578 C_ CC154 1.270 0-222 0.00359 0.00157 0.00670 0.00108 0-456 0.162 2. 540 C_444 0.00239 0-00117 0-00142 G_CC498 0.00083 0.497 0.167 0-00131 0-00142 0.00449 0.666 0.166 3.810 0-00176 C-00074 0.490 5.080 0.889 0.00093 C. COC70 0.00036 J.00239 0.00033 0.435 0-139 SMOOTH WALL REFNELDS STRESS TENSOR COMPONENTS ARTIFICIALLY THICKENED UINF=10.1M/SEC RU N = 72976 CF/2 = 0.00148 DE = 6.555 31 K1 = 1.57 DE1 = 1.045 PORT = 4.18 DE2 = 0.771UINF = 10.21 X2 U-2/UINP2 V-2/UINP2 W-2/UINP2 C2/UINP2 -U-V-/UINP2 B C 2 BUA Y/DF 0.00994 0.330 0.050 0.00546 0.00129 0.00320 C-00148 0.559 0.149 0.00911 0.153 0.00498 0.00142 0.00139 0-524 0.C0270 0.635 0.097 0.00118 1-270 0.194 0.00420 0-00159 C_ CO2 05 0.00784 0.455 C.150 0.00087 0.00171 0.00588 0.450 0-147 2 540 C.387 0.00289 0.00128 0.581 0.00216 0.00111 0.00151 0.00477 C_0C076 0.492 0.159 3.810 0-418 C-147 0.00052 5.080 0.00353 0.775 0.00140 0.00111 0.CO102 6.350 0-969 0.00034 0.00035 0.00023 0.00093 0.00009 0.266 0.099 SHOOTH WALL REYNOIDS STRESS TENSOR COMPONENTS ABTIFICIALLY THICK FNED UINF=10. 1M/SEC $90\,676$ CF/2 = 0.00146 DE = 6.774 RON = 1.98 DE1 = 1.104 39 **X1** = PORT = UINP = 12 4.58 DB2 = 0.81310.18 U * 2/01 N F 2 V * 2/01 N F 2 W * 2/01 N F 2 Q 2/01 N F 2 - U * V * / U I N F 2 BUV 802 Y/DE 0.00146 0-463 0.141 0.330 0.00137 0.(0319 0.01041 0.049 0.00535 0.484 0.141 C_ CC344 0.01038 0.00147 0.00516 0.00178 0.508 0.075 0-00149 0.449 0-145 0.00474 1_016 C-150 0.00233 0.00321 0.01028 0-00136 0.459 0-146 0.00408 0.00216 0.00314 0.00938 1.778 0.262 0.150 0.00327 0. 00217 0.00326 0.00970 0-00131 0.491 2.540 0.375 0.550 0.156 0-00267 C-00217 0.00589 0-00092 0.00105 3.810 0.562 0.161 0.00361 0.00058 0.501 0.00183 0.00073 0-00104 5.090 C. 75C 0.00013 0.134 0.937 0.00075 0-00031 0.00119 0.00016 0.506 6.350 7.620 0.00004 0.00002 0.00018 0.00002 0.317 0-117 1-125 0.00012 SMOOTH WAIL REYNCLDS STRESS TENSOR COMPONENTS ARTIFICIALLY THICKENED UINF=10.1M/SEC 90276 CF/2 = 0.00144 DE = 7.238RUN = DE1 = 1.165 45 X1 = 2.29 PORT = 4.89 DE2 = 0.863 HTNP = 10. 18 X 2 U-2/UINF2 V-2/UINF2 W-2/UINF2 Q2/UINF2 -U-V-/UINF2 RC2 BUV Y/DE 0.00508 0.01109 0-00144 0.396 0.130 0.046 0.00262 0.00339 0.330 0.429 0.130 0.01030 0.06134 0.508 0.070 0.00490 0.00200 0.00340 0.00225 0.01016 0.00132 0-414 0.130 C-140 0.00454 0. CC337 1.016 0.00137 0.439 0-141 0.00418 0.00969 1.778 0.246 0.00231 0-00320 0.00372 0.00241 0.00276 0.00889 0.00125 0.418 0.141 0.351 2.540 0.474 0.151 0.00101 3.810 0.526 0.00282 0.C0161 0.00224 0.00667 0.00096 0.00437 0.00067 0.497 C.153 0-00153 0.00 189 5.08C 0.702 0.00027 0.174 0.619 6.350 0.03050 0.00158 C. 877 0.00085 0.00023

0.00000

0.00008

0.00028

0.00022

C_00004

0-00000

0.375

0.052

0. 161

0.015

0.00007

0.00010

1.053

1-228

7.620

8.890

0_ 00020

ROUGH WALL STANTON NO. RUN JINE = 10.1 M/SEC. NATIRALLY DEVELOPED XI = 0.0%.

PAMR **= 75.90** # 82878 TINED # 19.59 TINE # 19.54 = 25.56 THA **20.56** TOS 1114= = 9.97 DEH2 REDEHZ REX2 TW ST PL ΧĮ X2 0.345 05 37.84 0.25 0.00545 0.028 183. 0.05 1 0.075 496. 0.10F 06 37.40 2.00382 0.15 0.15 9.25 0.00335 0.111 737. 0.17F 06 37.80 0-25 0.24F 06 37.82 0.00309 953. 0.35 0.144 0.36 0.305 06 0.00299 0.173 1148. 37.92 0.46 0.45 0.37F 96 37.90 0.201 1332. 0.55 0.00253 0.56 0.445 05 0.00261 0.227 1507. 37.88 7 0.66 0.65 0.50F 06 37.90 0.00244 0.253 1675. 8 7.76 9.75 0.575 06 0.00238 0.278 1841. 37.86 0.85 a 0.86 0.64F 06 37.88 1998. 0.97 0.97 0.00236 0.302 10 0.00239 0.324 2143. 0.71F 06 38.01 1.07 1.07 11 0.775 06 37.94 0.00230 0.349 2310. 1.17 1.17 12 0.84E 06 0.369 2443. 38.09 0.00225 1.27 1.27 13 0.915 06 38.07 1.37 1.37 0.00216 0.372 2594. 14 0.98E 06 38.01 2747. 0.415 1.47 1.47 0.00215 15 1.57 1.57 0.105 07 2889. 38.03 0.30214 0.436 16 0.118 07 3037. 38.01 1.68 0.459 17 1.68 0.00217 0.12F 07 37.97 1.79 3188. 0.00212 0.491 1.78 18 0.125 07 3329. 37.97 1.88 1.88 0.00207 0.533 19 0.13F 07 1.9R 0. 524 37.96 3471. 1.99 9.00203 21 0.145 07 0.545 3611. 37.94 2.08 2.09 0.00200 21 2.145 07 37.90 0.00200 0.567 3753. 22 2.18 2.19 0.155 07 37.90 0.587 3888. 0.00201 2.29 2.23 23

ROUGH WALL STANTON NO. RUN UTNE = 10.1 M/SEC. APTIFICIALLY THICKENED XI = 2.96 M.

0.00193

2.39

2.39

RIN = 82378 TINET = 18.41 TINE = 18.36 PAMS = 76.00

9.696

9.16E 07

37.92

4016.

RFX2 X1 X2 ST. DEHS REDEHS TW 0.00000 0.000 0. 0.165 07 19.24 0.05 2.43 0.176 07 0.15 2.50 0.00000 0.000 0. 19.15 0.17F 07 0.00000 0.000 19.19 0. 2.25 2.60 0.18E 07 0.00000 0.000 0. 19.24 0.36 2.71 0.00000 0.000 3.19F 07 19.56 0.46 0. 2.81 0.19F 07 0.00000 0.000 0. 21.35 0.56 2.91 0.20F 07 0.00409 138. 39.08 3.0t 0.66 0.021 0.215 97 0.056 0.00274 370. 39.04 7.76 3.11 0.083 0.215 07 553. 39.06 0 0.00267 0.86 3.21 0. 22º 07 0.00250 0.119 731. 39.08 19 0.97 3.32 1.07 907. 0.235 07 39.10 0.01253 0.136 11 3.42 0.163 1086. 0.23F 07 39.10 12 1.17 3.52 0.00264 0.189 1259. 0.245 07 39.12 13 0.07252 1.27 3.62 0.25F 07 14 1.37 3.72 0.00239 0.214 1427. 39.10 0.255 07 39.12 1587. 15 1.47 3.82 0.00239 0.238 0.26F 07 0.00238 1750. 39.10 1.57 3.92 0.253 16 0.275 07 0.297 1913. 39.10 17 1.68 4.73 0.00242 2077. 0.2 RE 07 39.08 18 1.78 4.13 0.00236 0.312 0.28F 07 2236. 39.08 19 1.88 4.23 0.00235 0.336 0.20F 07 2384. 39.16 20 1.08 0.00727 0.35R 4.33 0.305 07 39.08 2.78 2545. 21 4.43 0.00223 0.392 2694 . 39.10 3.305 07 2.19 4.53 0.00234 0.434 22 0.315 07 2944. 39-12 23 7.29 4.44 0.00226 0.427 9.32F 07 2.39 2994 . 39.12 4.74 0.00218 0.449 24

ROJGH WALL STANTON NO. RUN UINF = 10.1 M/SEC. ARTIFICTALLY THICKENED XI = 3.57 M.

RIJN = 82278 TINEN = 18.60 TINE = 18.56 PAMB = 75.87 HINE = 9.95 TOR = 24.72 TWB = 16.94

PL	x1	X2	ST	DEH2	REDEH2	REX2	TW
ī	0.05	2.43	0.00000	0.000	0.	0.16F 07	19.52
ż	0.15	2.53	0.00000	0.000	0.	0.17E 07	19.40
3	0.25	2.60	0.00000	0.000	0.	0.17F 07	19.40
4	0.36	2.71	0.00000	0.000	0.	0.18F 07	19.40
5	0.46	2.81	0.00000	0.000	0.	0.19E 07	19.48
6	0.56	2.91	0.00000	0.000	0.	0.19E 07	19.46
7	0.66	3.01	0.00000	0.000	0.	0.20E 07	19.52
8	0.76	3.11	0.00000	0.000	0.	0.21E 07	19.48
9	0.86	3.21	0.00000	0.000	0.	0.21E 07	19.46
10	0.97	3.32	0.00000	0.000	0.	0.22E 07	19.56
11	1.07	3.42	0.00000	0.000	0.	0.23E 07	19.81
12	1.17	3.52	0.20200	0.000	0.	0.23 07	21.23
13	1.27	3.62	0.20436	0.021	137.	0.24E 07	38.53
14	1.37	3.72	0.00272	0.055	368.	0.25E 07	38.37
15	1.47	3.82	0.00269	0.082	549.	0.25E 07	38.49
16	1.57	3.92	0.00262	0.109	727.	0.26F 07	38.51
17	1.68	4.03	0.00262	0.136	904 .	0.27F 07	38.51
18	1.78	4.13	0.00254	0.162	1077.	0-275 07	38.54
19	1.88	4.23	0.00251	0.187	1246.	0.28F 07	38.56
20	1.98	4.33	0.00240	0.212	1413.	0.29F 07	38.56
21	2.08	4.43	0.00236	0.237	1575.	0.29E 07	38.54
22	2.18	4.53	0.00234	0.261	1736.	0.30F 07	38.53
23	2.29	4.64	0.00235	0.285	1896.	0.31E 07	38.51
24	2.39	4.74	0.00226	- 0-309	2055.	0.32E 07	38.47

ROJGH WALL STANTON NO. RUN UTNF = 15.8 M/SEC. ARTIFICIALLY THICKENED XI = 3.07 M.

RIJN = 80278 TINFO = 17.10 TINF = 16.97 PAMB = 75.74 UINF = 15.84 TOR = 25.56 TWB = 20.00

PL	X1	X2	ST	DE42	RFDEH2	REX2	TW
	_					0.276 07	17.99
1	0.05	2.51	0.00000	0.000	0.		
7	0.15	2,61	0.0000	0.000	0.	0.28E 07	17.76
3	0.25	2.71	0.00000	0.000	0.	0.295 07	17.76
4	0.36	2.82	0.00000	0.000	0.	0.30F 07	17.76
5	0.46	7.92	0.00000	0.000	0.	0.31F 07	17.97
6	0.56	3.02	0.00003	0.000	0.	0.325 07	19.15
7	0.66	3.12	0.00403	0.020	218.	0.33F 07	36,36
ß	0.76	3.22	0.00291	0.056	593.	0.34E 07	36.40
9	0.86	3.32	0.00279	0.085	905.	0.355 07	36.33
10	0.97	3.43	0.00269	0.113	1201.	0.37F 07	36.34
11	1.07	3.53	0.00266	0.140	1494.	0.38E 07	36.31
12	1.17	3.63	0.00264	0.166	1766.	0.39F 07	36.48
13	1.27	3.73	0.00257	0.193	2054.	0.405 07	36.42
14	1.37	3.83	0.00249	0.218	2321.	0.41F 07	36.48
15	1.47	3.93	0.00244	0-243	2593.	0.42F 07	36.44
16	1.57	4.03	0.00243	0.259	2868.	0.43F 07	36.36
17	1.68	4.14	2.02240	0.295	3144.	0.44F 07	36.27
18	1.78	4.24	0.00241	0.319	3399.	0.45F 07	36.31
19	1.88	4.34	0.00238	0.343	3662.	0.46F 07	36.29
20	1.98	4.44	0.00230	0.357	3915.	0.47F 07	36.29
21	2.0A	4.54	0.00727	0.390	4158.	0. 4 AF 07	36.31
2.2	7.18	4.64	0.10775	0.414	4412.	0.50F 07	36.27
23	2.29	4.75	0.00225	0.436	465.	0.515 07	36.29
24	2.39	4.85	0.00216	0.458	4891.	0.52F 07	36.33

ROJSH WALL STANTON NO. RUN UINF = 15.8 M/SEC. APTIFICIALLY THICKENED XI = 3.68 M.

RIN = 80478 TINEO = 17.60 TINE = 17.48 PAMB = 75.82 UINE = 15.91 TOB = 25.56 TWB = 20.00

PL	хt	X2	ST	DEH2	REDEH2	RFX2	TW
1	0.05	2.51	0.00000	0.030	0.	0.27E 07	18.52
2	7.15	2.61	0.00000	0.000	0.	0.28F 07	18.29
3.	0.25	2.71	0.00000	0.000	0.	0.29F 07	18.25
4	9.36	2.82	0.00000	ე. 0ეი	0.	0.30F 07	18.21
5	0.46	2.92	0.00000	0.070	0.	0.31E 07	18.36
6	0.56	3.02	0.00000	0.000	0.	0.32E 07	18.36
7	0.66	3.12	0.00000	0.000	0.	0.33F 07	18.32
8	0.76	3.22	0.00000	0.000	0.	0.34F 07	18.29
9	0.86	3.32	0.00000	0.000	0.	0.36E 07	18.25
10	0.97	3.43	0.00000	0.000	٥.	0.37F 07	18.31
11	1.07	3.53	0.00000	0.000	0.	0.38F 07	18.50
12	1.17	3.63	0.00000	0.000	0.	0.395 07	19.34
13	1.27	3.73	0.00392	0.020	213.	0.40E 07	35.83
14	1.37	3.83	0.70286	0.055	583.	0.416 07	35.73
15	1.47	3.93	0.00275	0.033	891.	0.425 07	35.66
16	1.57	4.03	0.00268	0.111	1 18 5.	0.43F 07	35.66
17	1.68	4.14	0.00266	0.138	1474.	0.44F 07	35.68
18	1.78	4.24	0.00259	0.155	1760.	0.45F 07	35.66
19	1.88	4.34	0.00256	0.190	2034.	0.46F 07	35.71
Sΰ	1.98	4.44	0.00245	0.216	2304.	0.47F 07	35.73
21	7.08	4.54	0.00241	0.239	2558.	0.49F 07	35.81
22	2.18	4.64	0.00240	0.264	2819.	0.50F 07	35.81
23	2.29	4.75	0.50237	0-238	3081.	0.51F 07	35.79
24	2.39	4.85	0.00227	0.312	3337.	0.52F 07	35.77

ROJGH WALL STANTON NO. RUN UINF = 26.8 M/SEC. NATURALLY DEVELOPED XI= 0.0%.

PAMB = 75.77
UIN = 27.06 TOB = 25.00 THB = 18.06

PL	X1	XS	ST	DEH2	REDEHZ	REX2	TW
ī	0.05	2.05	0.20527	0.027	473.	0.90E 05	40.33
2	0.15	0.15	0.00383	0.073	1287.	0.27F 06	40.36
3	2.25	0.25	0.00335	0.109	1932.	0.45E 06	40.34
4	0.36	0.36	0.00308	0.142	2508.	0.63F 06	40.34
5	0.46	9.46	0.00284	0.172	3039.	0.81F 06	40.34
6	0.56	0.56	0.00265	0.277	3528.	0.99E 06	40.36
7	0.66	9.65	0.00254	0.226	3995.	0.12F 07	40.40
R	0.76	0.75	0.10250	0.252	4451.	0.13E 07	40.42
9	0.86	0.86	0.99244	0.278	4910.	0.15F 07	40.36
10	0.97	0.97	0.00241	0.372	5334.	0.17F 07	40.40
11	1.07	1.07	0.00236	0.327	5768.	0.19F 07	40.38
12	1.17	1.17	0.00235	0.350	6171.	0.21F 07	40.44
13	1.27	1.27	0.30230	0.374	6603.	0.22 07	40.40
14	1.37	1.37	0.00225	0.397	7011.	0.24E 07	40.40
15	1.47	1.47	0.00223	0.420	7405.	0.26F 07	40.42
16	1.57	1.57	0.00219	0.444	7834.	0.28E 07	40.34
17	1.68	1.68	0.00218	0.456	8218.	0.30F 07	40.36
18	1.79	1.79	0.00218	0.498	8609 .	0.31F 07	40.36
19	1.88	1.89	2.30214	0.508	8959.	0.33F 07	40.44
2 7	1.98	1.93	11500.0	0.527	9331.	0.35F 07	40.46
21	2.08	2.09	0.00206	0.553	9757.	0.375 07	40.36
22	2.18	2.18	0.10207	0.517	10053.	0.39F 07	40.50
23	2.29	2.29	0.77205	0.594	10479.	0.40F 07	40.40
24	7.39	2.39	0.22197	0.614	10840.	0.42E 07	40.40

ROJAH WALL STANTON NO. PUN UINF = 26.8 M/SEC. ARTIFICIALLY THICKENED XI = 2.934.

RUN = 71778 TINFO = 21.22 TINF = 20.87 PAMB = 75.51 UINF = 26.94 TINB = 26.11 TWB = 21.67

PL	X1	X2	ST	DEH2	REDEH2	REX2	TW
1	0.05	2.37	0.00000	0.000	0.	0.42F 07	21.37
2	0.15	2.47	0.00000	0.000	0.	0.44E 07	21.21
3	0.25	2.57	0.00000	0.000	0.	0.45E 07	21.25
4	0.36	2.68	0.00000	0.000	0.	0.47F 07	21.27
5	0.46	2.78	0.00000	0.00	0.	0.49F 07	21.35
6	0.56	2.89	0.00000	0.000	0.	0.51E 07	21.85
7	0.66	2.08	0.70497	0.021	365.	0.53E 07	33.07
8	0.76	3.09	0.00307	0.057	1002.	0.54E 07	33.10
9	0.86	3.18	0.00291	0.037	1541.	0.56E 07	33.08
10	0.97	3.29	0.20278	0.116	2049.	0.58E 07	33.10
11	1.07	3.39	0.00273	0.145	2558.	0.6 OF 07	33.03
12	1.17	3.49	0.00270	0.171	3013.	0.62F 07	33.16
13	1.27	3.59	0.00266	0.199	3510.	0.63E 07	33.10
14	1.37	3.69	0.00256	0.225	3978.	0.65F 07	33.10
15	1.47	3.79	0.00249	0.252	4452.	0.67F 07	33.05
16	1.57	3.89	0.00250	0.278	4900.	0.69E 07	33.05
17	1.68	4.00	0.00246	0.303	5345.	0.71E 07	33.05
18	1.78	4.13	0.00248	0.328	5797.	0.72E 07	33.03
19	1.88	4.20	0.00245	0.353	6238.	0.74F 07	33.03
20	1.98	4.30	0.20238	0.378	6671.	0.76F 07	33.03
21	2.08	4.40	0.00236	0.399	7052.	C. 78F 07	33.10
22	2.18	4.53	0.00234	0.424	7485.	0.80F 07	33.08
23	7.29	4.61	0.90231	0.448	7903.	0.81E 07	33.08
24	2.39	4.71	0.00222	0-471	8309.	0.83E 07	33.08

ROUGH WALL STANTON NO. RUN UINF = 26.8 M/SEC. APTIFICIALLY THICKENED XI = 3.54 M

RUN = 71878 TINED = 21.38 TINE = 21.02 PAMB = 75.41 UTNE = 26.89 TD9 = 28.33 TW9 = 21.67

PL	X1	X2	ST	DE42	REDEH2	REX2	TW
1	0.05	2.37	0.00000	0.000	0.	0.42E 07	21.77
2	0.15	2.47	0.00000	0.000	0.	0.43E 07	21.50
3	0.25	2.57	0.00000	0.000	0.	0.45E 07	21.46
4	0.36	2.68	0.00000	0.030	0.	0.47E 07	21.44
5	0.46	2.78	0.00000	0.000	0.	0-49E 07	21.64
6	0.56	2.88	0.00000	0.000	0.	0.51E 07	21.60
7	0.66	2.99	9.00000	0.000	0.	0.52E 07	21.56
Я	0.76	3.08	0.00000	0.000	0.	0.54E 07	21.52
9	0.86	3.18	0.00000	0.000	0.	0.56E 07	21.48
10	0.97	3.29	0.00000	0.000	0.	0.58F 07	21.50
11	1.07	3.39	0.20220	0.000	0.	0.60F 07	21.67
12	1.17	3.49	0.00000	0.000	0.	0.61F 07	22-11
13	1.27	3.59	0.00392	0.020	350.	0.63F 07	37.46
14	1.37	3.69	0.00301	0.055	969.	0.65F 07	37.46
15	1.47	3.79	0.00296	0.095	1497.	0.67F 07	37.42
16	1.57	3.89	0.00277	0.114	2005.	C. 6 RF 07	37.38
17	1.68	4.97	0.00270	0.141	2485.	0.70E 07	37.44
18	1.78	4.17	0.00268	0.168	2962.	0.72F 07	37.46
10	1.89	4.23	0.00261	9.195	3427.	0.74F 07	37.49
20	1.98	4.30	0.00757	0.221	3989.	0.76E 07	37.4 R
21	2.00	4.47	0.00248	0.246	4331.	0.77F 07	37.49
22	2.18	4.57	0.00245	0.212	4777.	0.79F 07	37.48
23	2.29	4.61	0.00246	0.297	5217.	0.815 07	37.48
24	2.39	4.71	0.00233	0.322	5658.	0.83F 07	37.44

PROBLEM WALL STATION NO. RIN UINF = 26.8 M/SEC.
ARTIFICALLY THICKENED WITH F = 20.8 PLATES 1-6. XI = 4.52 M.

RIN = 72178 TINFO = 21.57 TINF = 21.21 PAMB = 75.51
HINS = 27.05 TOR = 27.78 TWB = 21.67

REXZ ΡĹ ΧI ST DE42 RFDEH2 X2 TW 0.05 3.35 0.00000 0.000 0. 0.59E 07 22-11 0.615 07 0.15 3.45 0.00000 0.000 0. 21.88 0.00000 0.63E 07 0.25 3.55 0.000 0. 21.81 0.00000 0.655 07 0.36 3.65 9.000 0. 21.71 3.75 0.67E 07 0.46 0.00000 0.000 0. 21.81 0.56 3.85 0.00000 0.000 0. 0.68F 07 21.94 3.95 0.00000 0.000 0. 0.70F 07 7 0.66 21.79 0.76 4.05 0.00000 0.000 0. 0.72E 07 21.75 0.00000 0.000 9 0.86 0. 4.16 9.74F 07 21.73 10 0.97 4.27 0.00000 0.000 0. 0.76 07 21.75 9.77E 07 0.0000 1.07 0.000 4.37 11 0. 21.85 12 1.17 4.47 0.00000 0.000 0. 0.79E 07 22.36 4.57 0.00371 334. 1.27 13 0.019 C.81E 07 37.69 0.10287 14 1.37 4.67 0.052 927. 0.83F 07 37.69 15 0.85F 07 1.47 4.77 0.90274 0.031 1434. 37.65 1.57 0.86E 07 16 4.87 0.00267 0.108 1913. 37.72 17 1.68 4.99 0.00254 0.136 2406. 0.88F Q7 1.79 18 5.03 0.00263 0.162 2870. 0.90F 07 37.67 19 1.88 5.18 0.30257 0.188 3338. 0.928 07 37.67 1.98 0.00247 20 5.28 3779. 0.945 07 0.213 37.72 21 2.08 5.39 0.00244 0.237 4206. 0.95E 07 37.78 5.48 0.00241 2.18 0.263 4653. 0.97F 07 22 37.74 0.99F 07 23 2.29 5.57 0.00244 0.299 5119. 37.65 5.69 0.00233 0.10F 08 24 2.39 0.311 5510. 37.76

ROUGH WALL	LI MFAN T	MFAN TPRPFRATURF DEVELOPEE UINF= 10	æ.	CPILE M/SFC	ROUG	OUSH WALF	REAN TEAPER DEVELOPED HI	~ a.	UPE PROFILE = 10.1M/SEC	FILE	ROUG	RODGE KALI NATUFALLY	REAN TEPFERATUES PROPIL INVELOPED UINF= 10.19/SE	EPPERATED UINF	UFF PRO	PILE //SEC
	A2878	DEH		2.970	RIC N	#	82878	H 24 C)	H	4.123	RUM	ıı	£2878	DFE		4.714
PLATF =	12	DEH2		0.361	PLAT	#	18	DPH2	11	0.503	PLA.	() (a.:	2.1	DEHZ	11	0.547
	1.17	iai C		2.830	ĭ	н	1.78	n E	u	3.940	×	11	2.08	DE		4-415
	1,17	DE2		0.359	X 2	Ħ	1.78	DE2	ı	0.502	% 5	,,	2.08	CF2		0.569
	0.023	TINE		19,37	DPIV	n	0.023	TINF	ij	19, 36	DEL	Ħ	0.023	TINP		19.37
UINF =	96.6	J.L	15	37.54	UINF	н	9.96	34	11	17.98	NIG	11	96.6	34	u.	37.94
	0.0203.0	ST	` н	0.00230	CP/2	°0 "	00 19 2	ST	11	0.00212	CAC	0 "	00185	i.	-	0023010
7.4		H	TRAR	÷	PT	>-	YADEH2	F	TBAR	÷	P.	>-	Y/DEH2	-	THAR	÷
			0.320	6,36	-		950-0		C-347	71.17	-	0.048	0.082	32, 31	C.303	6.52
2 0.053	3 0.148	31.45	0.343	6.94		0.053	0. 106	31.26	196.3	7.46	7	0.053	0.091	11.85	0.328	7. 66
			0.378	7.51	~		0.121		0.397	8.21	~	C. C61	0.104	31,52	0. 34b	7.44
			C. 4 C2	7.39	3		0.147		0.429	8.87	J	0.074	0.125	30.66	0.392	H.43
			0.429	£.53	ç		0.172		0.453	9-36	S	0.086	0.147	30-04	C. 426	4.15
			0.460	9.15	9		0- 197		C-477	9.46	9	660.0	0.169	29.63	9.448	5.63
			0.487	9.68	_		0.248		0.514	10.63	_	0.124	0.212	28.84	0.483	10.49
			6.511	10.16	Œ		C-298		0.534	11.03	æ	0. 150	0.255	28.40	0.514	11.05
			0.529	10, 51	6		996.0		995.0	11.69	σ	0.201	0.342	27.72	6.550	11.93
			0.556	11.06	2		0.500		C. 594	12.28	10	0.251	0.428	27.36	0.570	12.25
			0.589	11.72	=		0.601		0.609	12.55	=	c. 3 c2	C.5 15	26.96	0.591	12. 71
			C.621	12.34	15		0.753		0.632	13.07	12	0.378	0.645	26.61	0.613	13. 12
			0.638	12_67			0.904		0.653	13.49	_	0.455	0.775	26, 18	C. 63 J	13.62
			0.666	13.24			1.056		C-667	13.79	₹	0.531	0.904	25.85	1 59 0	14. CC
			0.688	13.67		C-658	1.309	25. 12	069.0	14.27	15	C. 65 8	1.121	25.42	0.674	14.50
			936-3	14.04		0.785	1.561	24-76	6.7 10	14.67	16	0.785	1.337	25.16	0.683	14.41
			0.725	14.41		0.912	1.814	24.40	0.729	15.07	17	0.912	1.553	24.91	(,,707	15-21
			0.746	14.84		1.039	2.06€	24.08	C. 746	15.42	æ -	1.039	1.770	94.45	0.726	15.61
			0.763	15.17		1.166	2.3 19	23.78	0.762	15.75	<u>6</u>	1. 293	2.203	23.93	0.754	16.22
			C. 781	15.52	20	1.293	2.572	23.49	0.774	16.08	07	1.801	3.068	23.01	0.80¢	17.23
			0.795	15.81	2.1	1, 547	3.077	22.98	908-0	16.65	21	2.436	4. 150	21.97	C.860	14.44
			0.4 14	16.18	22	1.801	3.592	22.51	C. 830	17.16	22	3.071	5.232	21, 12	906.0	15.46
			0.832	16.55	23	2.309	4.593	21.69	0.874	18.07	23	3. 833	6.530	20.26	756.0	20.46
			C. A 53	17.76	24	2. 817	5.603	20.93	0.916	18.93	77	4. 595	7.828	19.63	0.9Hb	21.21
			0.943	16.75	52	3, 579	7, 119	19.97	6.96.0	19.99	52	5.357	9-126	19.40	66.3	21.47
			0.9A2	19.51	56	4. 341	A.634	19.45	c. 995	20-56	5 6	6.119	10-424	19. 19	0.993	21.45
27 3. 32			0.998	19.84	2.1	5.103	10.150	19.36	1.000	20-67	27	6. FR1	11.722	17,37	1-030	21, 51
			1,000	19.43	28	6.119	12.171	19.36	1.000	20-67						
			1.000	15.88												

ROUGH	CIALLY T	ROUGH BAIL FPAN TPMEEFATURE ABTIFICIALLY THICKENED UINP		ROFILF 10.1M/SEC	ART	H WAL	ROUGH WALL MEAN TO ARTIFICIALLY THIC	TEMPERATU ICKENED UI	TURE PHOUINE 10	OFIIE O. 1M/SEC	ROUGH W	WALL MEAN	TEMPERATU CKENFC UI	* *	PACFILE 10, 18/SBC
	α			•	RON	н	82378	DEH	н	4-115	RUN	8237	DEH	u	5.113
a.	= 12	2 DFH2	r 7	0.159	b LA	11 De.	15	DF H2	И	0.219	PLATE =		DFH2	11	0.254
	- 1. 17			•	X	u	1.47	a G	11	7. 137	× -	1.78	il.	11	7.628
					17	Ħ	3. A 3	0F2	iŧ	0.424	x2 =	4.13	DP2	11	0.87)
	= 0.021	_		a.	0.81.)	11	0.023	TINP	n	18.51	rei.y =	0.023	TINP	ıı	18.4)
	•	: D		39, 11	UIN	"	40.0	34.2	11	39.13	UINF =	6.6	T.F.	11	63.51
C#/2	= 0.0016	5.5	u	0.00264	CP/2	- 0	.00163	SI	11	0.00239	CP/2 =		ST	H	0.00236
		•			,	:	4	•		ř	\$ 6			6	į
				* -	P.		_ '		THAM	4.	•	<u>.</u>		1 7 8 9	• ;
				3 7-21	-	0.0	_		7540	597	- (77.0	7.15
				۲.	7	5	0		0.475	8_03	2 0 2		90	0.436	7. 19
				6.45	~	0.061	0.278		635.3	4.53	3 0.0	0.20	29.	6.R 7 0	H . 29
				2 9.11	⇒	0.074	0		0.552	9.33	0 t	0.25		6.518	A.73
				5 9.62	5	C. C86	J		0.581	9.81	5 6.0	0	27.73	733 0	5. 35
				9 9.32	9	0,099	0		0.606	10.23	9 0.0	0	27.19	6.574	0 2 6
				8 10-13	~	0, 112	0		C.624	10.53	7 0.1	Ċ		0.622	10.54
		80 25.43		5 10.25	90	0.124			0.643	10. BE	8 0.1			C. 643	10.94
				5 10.70	6	0.150	~		0.672	11, 35	9 0.1	175 0.597	25.	0.672	11.35
				5 11.02	2	0, 175		24.93	0.689	11.63	10 C. 2		24.	0.696	11.90
				6 11.46	=	0.201		24.47	C-711	12.01	11 0.2		24.	C.730	12.37
	6, 226 1,417	17 23.53	0.759	11.67	12	0.226	1.033	24-24	0.722	12.20	12 0.1		23. (4	(.750	12.71
				11.99	13	C_ 277		23.63	0.749	12. 65	13 C.4	404 1.376		0.764	12.56
				3 12,35	†	0. 328		23.21	0-772	13.04	14 0 4			0.785	13.31
				2 12.65	15	0.378		22.92	C- 786	13.29	15 0.5			761.0	13.43
	55			7 12.88	16	0.455	2	22.54	0.804	13.59	16 0.6	65A 2.241		C. 816	13.94
				5 13.16	-	0.531	7	22.21	0.82)	13.86	ತ			0.835	14_15
	5.8			4 11.50	18	0.658		21.70	0.845	14.27	18 1. (21.29	6.865	14.66
				1 11.75	13	0.785	٠.	21.44	C. 853	14.43				0.84.	15.07
	1.039 6.5	14 20.19		1 14.17	7.0	1.039	=	23.81	0.889	15.01	20 1.50	47 5.269	20.	#36 °3	15.11
	293 8.1			9 14.45	71	1.293	نی	20-42	0.907	15.33	_'		20.	0.927	15.71
	247 9.6			0 14.62	2.5	1, 547	۲.	20.00	0.924	15.67	5	66.9	-	C. 939	15, 90
	HO1 11.2			2 14.EC	73	1.801		19.63	C. 946	15.99	. :		19.4	956.0	16.23
	2, 055 12,9			4 14.93	74	2.055	9.397	19. 40	0.957	16.16	~			6 36 7	16.42
	163 16.0			_	52	2, 563		19.14	0.963	16.37	<u>.</u>		13.	0.979	16.59
	199 20,0			1 15.25	97	3. 198		18.93	0.979	16.55	÷,			986-0	16.71
				5 15,31	27	~		14,77	(.987	16.69	٠,			0.990	16.78
23 4.	4. 468 28.014		0.997	15, 34	7 8	4.468	20.409	18.67	766.0	16.76	29 5,73	738 19.543	1A.64	£56")	16.83
			_		73	2		19.62	766.0	16.80	٠			766.0	16.86
~			_	0 15,39	3)	12.723	6 P. 11B	18.51	1.003	16.39	12			1.003	16.95

PROFILE ROUGH 10. 18/5 PC 169 PC 17. 18 PC 169 PC 17. 18 PC 169	TEPPERATUFE PROFILE CKENPD UINF= 10.1M/SEC DEH = 2.492 PUN DEH = 0.169 PLATE DE = 0.469 PLATE DE = 0.469 PLATE DE = 0.450 PLATE TINP = 18.81 UNP Z8.94 0.487 7.64 PT Z8.94 0.487 7.67 Z Z6.34 0.619 9.74 PT Z6.34 0.619 11.33 PT Z6.34 0.619 12.67 PT Z6.35 0.667 PT Z6.36 0.697 PT Z6.37 0.696 PT Z6.38 0.996 PT Z6.38 PT Z6.38 PT Z6.38 PT Z6.38 PT Z6.38 PT Z6.39 PT Z6.39 PT Z6.39 PT Z6.30 PT
PROFILE ROUGH 10. 14/58C ARTIFI 2. 892 RUN 0. 169 PCATE 7. 628 KI 18. 81 DC CP/2 18. 81 DC CP/2 18. 83 CC CP/2 18. 83 CC CC/2 18. 84 CC CC/2 18. 85	Hari France Ferrance 10.145 10.14
PROFILE ROUGH WALL MEAN TEMPFRATURE 2.892 RUN	Hari Frre Trreprenter Profile Rough Wall mean Temperature Profile
PROFILE 10. 14/58C ARTIFICIALLY THICFERFO 2. 492 PLATE = 2.08 0.169 PLATE = 2.08 0.169 PLATE = 2.08 0.169 0.219 0.254 0.0254 0.0254 0.0254 0.0253 0.215 0.0254 0.0253 0.215 0.0254 0.0254 0.0254 0.0253 0.215 0.0254 0.0253 0.215 0.0254 0.0254 0.0253 0.215 0.0254 0.0253 0.215 0.0254 0.0253 0.215 0.0254 0.0253 0.215 0.0254 0.0253 0.215 0.0254 0.0253 0.215 0.0254 0.0253 0.215 0.0254 0.0253 0.215 0.0254 0.0253 0.0254 0.0254 0.0253 0.0254 0.0254 0.0253 0.0254 0.0254 0.0253 0.0254 0.0254 0.0253 0.0254 0.0254 0.0253 0.0254 0.0254 0.0253 0.0254 0.0254 0.0253 0.0254 0.0254 0.0254 0.0253 0.0254 0.0254 0.0254 0.0253 0.0254 0.0254 0.0253 0.0254 0.0254 0.0254 0.0254 0.0254 0.0253 0.0254 0.0254 0.0254 0.0254 0.0253 0.0254 0.0254 0.0254 0.0253 0.0254 0.0254 0.0253 0.0254 0.0254 0.0254 0.0254 0.0254 0.0254 0.0254 0.0253 0.0254 0.0254 0.0254 0.0254 0.0253 0.0254 0.0254 0.0254 0.0254 0.0254 0.0253 0.0257 0.0264 0.0254 0.0254 0.0254 0.0254 0.0254 0.0254 0.0254 0.0254 0.0254 0.0254 0.0254 0.0253 0.0277 0.0244 0.0267 0.0277 0.0244 0.0267 0.0267 0.0267 0.0277 0.0244 0.0267 0.0267 0.0277 0.0244 0.0264 0.0277 0.0244 0.0264 0.0277 0.0244 0.0266 0.0277 0.0244 0.0266 0.0277 0.0266 0.0277 0.0277 0.0277 0.0277 0.0277	FE E E E E E E E E E E E E E E E E E E
PROFILE 10. 18/5 PC 10. 18/5 PC 10. 18/5 PC 10. 169 PLATE = 2.08 10. 169 PLATE = 2.08 10. 169 PLATE = 2.08 10. 17	FALL FRAN TEPFERATUEE PROFILE ROUGH WALL MFAN IT CIALLY THIN
PROFILE 10. 18/58C 2. 892 N. 16-18-8 10.	F E E E E E E E E E E E E E E E E E E E
PROFILE 10. 18 5 SC 2. 89 2 2. 89 2 0. 169 8 0. 169 8 18. 81 18. 81 19. 19. 29 89 4. 19. 99 11. 10. 51 11. 10. 51	FALI FEAN TEPPERATUEE PROFILE 10. IN.5 PC 11. IN.5 PC 11. IN.5 PC 12. 10. IN.5 PC 13. 10. IN.5 PC 14. IN.5 PC 14. IN.5 PC 15. IN.5 PC 15
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	F E E E E E E E E E E E E E E E E E E E
PEAN TEPFFRATURENEN US 18 18 18 18 18 18 18 18 18 18 18 18 18	FICTALLY THICKENPO US = 1.78 DEH = 1.78 DE = 0.023 THNP = 0.023 THNP = 0.021 TINP = 0.021 TINP = 0.021 TINP = 0.021 TINP 0.048 0.285 29.69 0.053 0.315 28.99 0.054 0.435 29.69 0.059 0.285 26.39 0.075 10.36 28.19 0.175 1.036 28.19 0.175 1.036 28.19 0.175 1.036 28.19 0.175 1.036 28.19 0.175 1.036 28.19 0.175 1.036 28.19 0.175 1.036 29.19 0.175 1.036 29.19 0.175 1.036 29.19 0.175 1.036 29.19 0.175 1.036 29.19 0.175 1.036 29.19 0.175 1.036 29.19 0.175 1.036 29.19 0.175 1.036 29.19 0.175 1.036 29.19 0.175 1.036 29.19 0.175 1.042 19.29 0.179 6.139 20.42 1.297 7.64C 20.05 1.298 1.298 18.92 1.198 16.857 18.98 2.169 18.95 2.169 18.96
FRAN TE 13 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	FILLY THICK F. F. F. F. F. F. F. F
	PI CIALI PI

= 0.159 PLATE = 1.47 DE = 0.239 FLATE = 178 DEATE = 1.47	LY THIC	OUGH WALL MEAN TEYPRATU BTIPICIALLE THICKENED UI	RP PR	CFILE 5. 84/SEC	POUSH ARTIFI		PEAN THY	KALI PPAN TPPPERATUFE P CIALLY THICFFNED UINF=		PROFILE 15. EM/SEC	ROU A RT	ROUGH WALL PE ARTIFICIALLY	ae (− I	N TRMPERATURE BICKENED UINF	JRF 2701 INF 15.	- w
= 0.6430 X1 = 1.44	2 2	° H 2	и и	3.199 0.159	BUN		027E 15	DEH2	и и	4.402	PLA	ا اا بعر اع	£0278 18	DEH2	n n	5.267
= 17.00 DRIV = 0.023	۵	184	u	6.693	x 1	14	1.47	9.6	ıl	7.425	×	ii	1.78	32	q	7.420
The colorest colore		1.2	11	0.830	۲3	**	3.93	r F 2	11	166 0	X 2	11	70.7	CF2	10	0.315
= 16.44 UNY = 16.01 TY = 16.01 TY = 16.44 UNY = 10.013 TY = 10.0244 CP/2 = 0.00183 TY = 10.0264 CP/2 = 0.00184 SY = 10.014 0.0264 CP/2 = 0.00183 TY = 10.529 E.66 1 0.0018 0.0262 ZY 13 C.461 E.46 1 0.0048 0.0202 ZY 13 C.461 E.46 1 0.0048 0.0202 ZY 13 C.461 E.46 0.053 0.023 ZY 13 C.461 E.47 0.0551 0.053 0.033 0.055 Ze.71 0.056 0.059 0.033 0.024 Ze.71 0.056 0.059 0.031 0.055 Ze.71 0.056 0.059 0.031 0.055 Ze.71 0.056 0.059 0.031 0.055 Ze.71 0.056 0.059 0.032 ZY 13 C.61 0.055 Ze.71 0.056 0.059 0.031 0.055 Ze.71 0.056 Ze.71 0.055 Ze.71 0.056 Ze.71 0.05		2 ×	ıı	17.10	DELY	0 ا	. 023	TINF	11	17.09	DEL	" ابد	0.023	TIME	u	17. 29
THE TOTAL STATES TO THE TO		32 t-	f5 16	36.4E	d K IO		6.01	3 E	11 1	36.44	Z	16 11	16.01	æ E E∙ V	D 15	16. 51
CASA EAG TADERIA TADER					. !	,			•	• • • •	. !				4	
6.544 9.00 10.00 0.223 26.61 0.401 0.402 0.174 26.79 0.170 0.502 0.559 9.32 10.003 0.223 26.61 0.401 0.202 0.053 0.174 26.79 0.170 0.502 0.559 9.32 10.001 0.202 0.053 0.174 0.202 0.203 0.052 0.052 10.001 0.202 0.003 0.004 0.202 0.003 0.004 0.202 0.005			2 2 2 0	¥ 3 U		و د د		T	THAN	+ : H	<u>.</u>	- č	1/1582		100	1 a
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0.771 12.62 13 0.277 1.159 22.14 C.739 12.34 13 0.404 1.317 22.09 C.752 0.796 11.04 14 C.328 1.371 21.77 0.778 13.32 14 C.467 1.524 21.54 0.776 0.796 11.04 14 C.467 1.524 21.54 0.776 0.796 11.04 1.426 11.04 1.426 12.134 0.776 0.809 0.848 11.85 1 16 0.455 1.902 21.12 0.792 13.92 16 0.668 2.149 2C.92 0.809 0.848 11.85 17 0.531 2.221 20.74 (.811 14.26 17 C.785 2.559 20.59 C.827 0.809 0.872 14.44 12.0 1.053 1.2.22 20.30 0.834 14.66 19 1.293 3.387 19.49 0.853 0.872 14.44 12.0 1.053 1.2.22 20.30 0.834 14.66 19 1.293 3.387 19.49 0.853 0.874 14.44 12.0 1.039 4.246 19.0 0.874 14.29 1.293 3.287 20.40 0.874 14.29 1.293 3.387 19.49 0.871 14.99 0.874 12.32 2.2 1.547 6.471 18.61 0.921 16.26 22 2.65 6.699 18.72 0.925 0.874 16.57 2.2 1.547 6.471 18.61 0.921 16.26 22 2.65 6.699 18.72 0.925 0.944 16.57 2.2 1.547 6.471 18.61 0.921 16.26 22 2.65 6.699 18.72 0.925 0.944 16.57 2.3 1.831 12.495 17.75 0.992 0.993 16.21 2.2 2.65 6.699 18.75 10.993 16.22 2.553 10.722 17.87 0.975 17.14 26 4.468 14.565 17.57 0.976 17.31 2.7 2.3 16.35 17.51 0.983 16.29 15.27 2.3 6.33 16.03 17.27 2.3 16.38 16.03 17.31 0.992 17.41 28 6.373 20.35 17.51 0.995 17.41 28 6.373 20.38 18.75 1.000 16.39 17.27 17.29 1.000		. 91	C-752	12.32	12 0.	226			0.714	12.56	12	C+ 340	1.110	22.31	0.736	13.06
0.746 11.04 14 6.328 1.371 21.77 0.758 13.32 14 C.467 1.524 21.54 0.776 0.815 11.01 11.31 15 0.458 1.590 2.154 0.770 13.53 15 0.815 11.01 1.711 21.54 0.776 0.815 11.01		21,55	0.771	12. 62	13 0.	277			C. 739	12.99	13	0.404	1.317	22.00	c. 752	13.35
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C.914 19.37 20 1.039 4.346 19.44 0.878 15.44 20 1.547 5.043 15.28 0.895 0.995 19.32 2.05 6.993 15.28 0.895 0.995 15.32 2.05 6.895 18.28 0.995 0.995 15.32 2.055 6.995 18.32 0.994 15.55 2.059 16.905 18.31 18.37 0.934 16.22 2.055 6.995 18.36 0.944 0.905 15.77 24 2.055 6.995 18.37 0.934 16.51 24 3.198 10.425 18.01 0.962 0.981 16.05 25 2.563 10.722 17.87 (0.903 16.37 25 3.433 12.495 17.75 (0.904 0.995 15.47 24 2.055 18.01 0.965 17.87 0.995 17.14 26 4.468 14.55 17.62 0.998 16.22 2.0 3.198 13.378 17.57 0.975 17.14 26 4.468 14.55 17.57 0.995 17.41 28 5.738 18.70 17.44 0.992 16.33 30 5.738 20.776 17.44 0.992 17.41 28 5.738 18.70 17.33 0.996 16.33 30 5.738 20.776 17.37 0.995 17.49 30 7.008 22.846 17.37 0.995 17.49 30 7.008 22.846 17.37 0.995 17.49 30 7.008 22.846 17.37 0.995 17.49 30 7.008 22.846 17.37 0.995 17.49 30 7.008 22.846 17.37 0.996 16.38 30 5.738 20.776 17.99 17.99 30 7.008 22.846 17.37 0.995 17.49 30 7.008 22.846 17.37 0.996 10.009 16.38 30 5.738 20.776 17.99 17.99 30 7.008 22.846 17.37 0.996 10.009		19.15	~	x + - + -	o .	7.85			0.847	14. 99	<u> </u>	1, 293	4-215	19.59	0.474	15.61
0.943 15.32 21 1.273 5.409 18.99 C.9C1 15.35 21 1.801 5.971 14.97 C.911 0.943 15.55 22 1.547 5.471 18.61 0.925 15.97 15.27 2.255 6.699 18.72 0.925 0.995 15.75 22 1.547 5.471 18.61 0.932 16.27 2.2553 6.699 18.72 0.995 15.47 24 2.055 8.596 18.16 0.945 16.61 24 3.198 10.425 18.01 0.962 0.981 16.22 25 5.563 10.722 17.87 0.995 17.14 26 4.468 14.55 17.75 0.995 17.14 26 4.468 14.55 17.62 0.989 16.27 27 3.613 16.034 17.37 0.995 17.41 28 5.738 16.737 0.992 17.44 0.992 0.997 16.33 27 2.103 21.347 17.27 0.995 17.44 29 5.738 16.707 17.44 0.992 17.45 16.38 30 5.738 24.37 17.37 0.995 17.49 30 7.008 22.846 17.37 0.008 22.846 17.37 0.008 22.846 17.37 0.008 22.846 17.37 0.008 22.846 17.37 0.008			÷ 16 - 3	(* · + · ·	٠,	660			0.87B	12.44	50	1, 547	£ +0 +3	15.2H	0.895	15.83
0.944 11.55 22 1.547 6.471 18.61 0.921 16.26 22 2.655 6.699 18.72 0.925 0.965 15.71 23 1.601 7.534 18.37 0.934 16.42 23 2.565 6.699 18.72 0.925 0.965 15.71 23 1.605 6.594 18.37 0.934 16.42 23 2.563 0.944 25 18.36 0.944 0.995 16.21 26 25 2.563 10.722 17.87 0.945 16.37 25 3.833 12.495 17.75 0.962 0.993 16.21 26 3.198 13.378 17.57 0.975 17.14 26 4.468 14.565 17.62 0.994 0.995 16.32 28 5.738 16.03 17.51 0.998 16.35 28 6.738 16.03 17.51 0.998 17.31 27 5.33 16.638 17.51 0.998 16.38 28 5.738 16.705 17.41 0.992 0.997 16.33 30 5.738 24.468 18.691 17.22 0.995 17.44 29 6.373 20.846 17.37 0.996 17.41 28 5.738 16.705 17.41 0.992 0.997 16.33 30 5.738 24.004 17.19 0.995 17.49 30 7.008 22.846 17.37 0.996 17.99 17.37 17.29 1.000		18. 35	5.0	132	-		5. 4 09		C. 9C1	15, 45	7	1. 901	5.971	14.97	0.911	16.13
0.965 15.71 23 1.801 7.534 18.37 0.934 16.42 23 2.563 8.355 18.36 0.944 (2.969 15.47 24 2.055 8.594 18.37 0.945 16.51 24 3.194 10.425 18.30 0.944 (2.969 15.47 24 2.055 8.391 10.425 18.31 12.495 17.35 0.975 0.993 16.21 26 3.198 13.378 17.57 0.975 17.14 26 4.468 14.565 17.62 0.983 (2.993 16.27 27 3.613 16.014 17.39 7.994 17.31 27 6.163 16.635 17.51 0.983 (2.995 16.12 28 4.468 18.691 17.27 (2.99 17.41 28 5.778 16.705 17.44 0.992 0.997 16.33 30 5.738 24.3004 17.22 (2.99 17.45 29 6.373 20.375 17.33 0.995 17.49 30 7.008 22.846 17.37 0.996 17.49 17.29 17.49 17.29 17.49 17.29 17.49 17.29 17.49		14.04	7.76.0	50 j	-		6.471		0.921	16.26	22	2.05.5	6.699	18.72	0.925	16.42
C.969 15.47 24 2.055 E.59E 18.16 0.945 16.61 24 3.198 10.42F 18.01 0.962 0.981 1E.CE 25 2.563 10.722 17.87 C.960 16.37 25 3.833 12.495 17.75 C.976 0.990 11.21 26 3.198 13.78 17.57 0.975 17.14 26 4.468 14.565 17.62 0.983 15.27 27 3.613 16.031 17.39 1.994 17.31 27 5.183 16.655 17.51 0.983 (C.996 16.12 28 4.468 18.691 17.27 C.990 17.41 28 5.738 18.505 17.44 0.992 0.997 16.33 2.84 5.738 21.347 17.22 0.995 17.45 29 6.373 20.77 17.33 0.996 1.000 16.39 30 5.738 24.004 17.19 0.995 17.45 30 7.008 22.846 17.37 0.996		17.83	0.96.)	15.73			7.534		9.934	16.42	53	2, 56.3	9.355	14.36	7 6 6 0	16.75
0.981 16.6 6 25 2.563 10.722 17.87 (2963 16.37 25 3.833 12.495 17.75 (.976 0.992 16.21 26 3.198 13.378 17.57 0.975 17.14 26 4.468 14.565 17.62 0.983 16.094 16.27 27 3.613 16.014 17.39 1.994 17.31 27 4.168 14.565 17.62 0.983 16.095 16.32 28 4.468 18.691 17.27 (.996 16.38 16.73 16.31 27 5.103 21.347 17.22 (.996 16.38 20.76 17.31 20.76 17.44 0.992 0.997 16.33 30 5.738 24.300 17.19 0.995 17.49 30 7.008 22.846 17.37 0.996 16.00 16.38 30 5.738 24.300 17.19 0.995 17.49 30 7.008 22.846 17.37 0.996		17, 70	696.0	15.47			8.596		0.945	16.61	7.7	3. 19a	10. 425	18.01	0.962	17,03
0.992 11-21 26 3.198 13.178 17.57 0.975 17.14 26 4.468 14.565 17.62 0.983 0.993 16.27 27 3.613 16.034 17.39 1.994 17.31 27 4.163 16.635 17.51 0.983 0.993 16.12 28 4.468 18.691 17.27 0.990 17.41 28 5.778 18.705 17.41 0.992 0.997 16.33 29 5.103 21.347 17.22 0.995 17.44 29 5.737 2776 17.33 0.996 17.45 30 5.738 24.004 17.19 0.995 17.49 30 7.008 22.846 17.37 0.996 17.00 16.38 31 12.723 41.477 17.29 1.000		17.46	0.981	16. (8			0.722		C 96 J	16.37	52	1, 433	12, 495	17.75	C. 976	17, 12
C.991 15.27 27 3.613 16.014 17.19 7.994 17.11 27 5.103 16.635 17.51 0.983 (C.996 16.12 28 4.468 18.691 17.27 C.990 17.41 28 5.778 18.705 17.44 0.992 0.997 16.13 29 5.103 21.347 17.22 C.991 17.46 29 6.373 20.375 17.44 0.995 17.45 39 0.997 16.33 25.318 24.004 17.19 0.995 17.49 10.09 22.846 17.37 0.996 17.59 17.29 17.29 1.000		17.33	0.993	16.21			3.378		0.975	17, 14	97	4.469	14.565	17.62	0.983	17.44
C.996 16.12 28 4,468 18.691 17.27 C.990 17.41 28 5.778 18.705 17.44 0.992 0.992 0.997 16.33 29 5.103 21.347 17.22 C.794 17.44 29 6.373 20.776 17.33 C.995 1.000 16.39 30 5.738 24.004 17.19 0.995 17.49 30 7.008 22.846 17.37 0.996 31 12.723 41.477 17.29 1.000		17.23	6.994	16.27			6.034		1,994	17, 11	27	£31°3	16.635	17.51	0.983	17, 55
0.997 16.33 29 5.103 21.347 17.22 1.,94 17.46 29 6.373 20.776 17.33 6.995 15.90 16.39 30 7.008 22.846 17.37 0.996 15.90 16.39 31 12.723 41.477 17.29 1.000		17, 18	996	16.12	2A 4.		B. 691		066.3	17. 4.1	28	5.738	18, 705	17.44	766.0	17.61
1.000 16.39 30 5.738 24.004 17.19 0.995 17.49 30 7.008 22.846 17.37 0.996 31 12.723 41.477 17.29 1.000		17.16	0.997	16. 13	29 5.		1, 347	17, 22	16, 193	17.46	67	6.373	20.176	17, 33	566.3	17.60
1 53.225 -17.04 1.000 12.58 31 12.723 41.47 17.29 1.000		17, 10	1.000	16.39	30 5.		1000	17, 19	0.995	17.49	30	7.008	22.846	17.37	0.996	17.67
					31 12.	_	3.225	-17.04	1,000	17,58	-	12, 723	41.477	17.29	1.000	17.75

ROUG	FICEN	ROUGH BALL MRAN TRPPRRATUEE Aptificially thickened uinp	P P P R R A T U K E N E D U I	11	PROFILE 15. EM/SEC	BOUGH	GH KALI	WALL MEAN TPMPFRATURE CIALLY THICKENEN UINF	FMP FK AT	URE PROINE	PROFILE - 15.8M/SEC	RCU	RCUGH WALL MEA APTIFICIALLY T	zΞ	TEMPFPATI CKRKFD (1)	HRE PROFINE 15.	PILE BM/SEC
N (2)	11	E0478	C F H	II	3, 295	N OH	11	80478	DEH	ij	4.417	RUN	11	80478	NEH	и,	5.136
Pl. AT	 	18	0.112	"	0.167	PLA	TE =	21	DEH2	11	0.236	PLA	" B-	23	DEH2	H	0-298
۲,	11	1.78	E E	u.	7-920	X	10	2.08	9.6	11	A.433	Ä	11	2.29	DE	11	8.750
X 2	10	4-24	C F 2	u,	0.935	K 2	н	45.4	DP.2	H.	965-0	12	n	4.75	DE2	11	1.033
DELY	19	0.023	TIMP	51	17.68	120	= 1	0.023	TINF	H	17.68	DEL	11	0.023	TINF	ŋ,	17.79
UINF	11	16.01	3 7	u	35.66	GRID	۱۱ چو.	16.01	11.0	11	35.81	UIN	11	16.01	32 Fr	11	35, 79
C#/2	0 =	.00183	ST	h	0.00259	\ 4 0	2 = 0.	. 00 19 2	ST	IF	0.00241	CP/2	• 0 #	00183	ST	11	78700.0
																,	,
PT	▶		₽-	184 R	+	<u>.</u>	>- .	YADERZ		TBAP	÷	-		Y/DEH2	μ	TBAR	.
	. 04 A		26. 48	c. 510	8 * 4 3	-	0.048	0.205		0.493	8.74	-	C 8	0.168	27.	0.455	Я. 22
	0.033		26. 10	0.531	£.78	7	0.053	0.226		C.511	0.6	~	053	0.185	27.	0.470	67.8
	c. ce 1		25.67	0.555	9.17	~	0.061	0.258		0.532	5° 45	~	ue 1	0.212	26.	C.5 C1	ħ0°6
	1.074		25.03	0.591	4.11	3	0. C74	0.312		0.569	10.06	#	074	0.256	26.	0.532	39.6
	9.00.0		24.56	(.617	10.13	S	0.086	0.366		0.587	10.39	S	C.P.6	0.300	72.	0.560	10.10
	0.099		24.13	0.641	10.59	9	0.099	0.420		C-607	10.74	9	660	0.344	25.	0.586	10.58
	3, 124		23.74	0.663	10.95	_	6.124	0.527		0.638	11,25	^	124	0.433	24.	C. 615	11.10
	150		23.34	0.685	11.32	80	0.150	0.635		0.666	11. 79	œ	150	0.521		0.643	11.61
	1.175		22.80	C- 716	11.82	6	0. 175	0.743		0.681	12.05	σ	175	0.609	23.	0.653	11.89
0	1.213		22.38	C. 73H	12.20	9	0.213	0.904		C-7 C2	12.42	2	213	0.742	23.	089.3	12.28
	1.277		21.86	0.763	12.68	Ξ	C.277	1-173		0.733	12.57	=	277	0.463	22.	C. 711	12.34
12	0, 340	2.032	21-45	C-190	13.06	12	C. 340	1-442	21.97	0.763	13, 51	12	(, 340	1.183	22.61	0.732	13.22
	7.404		21.02	C. 814	13.45	13	0. 40 4	1.712		0.778	13.77	2	†O†	1.404	22.	0.756	13.65
	1.467		20.78	0.828	13-67	7	0.467	1.991		C. 799	14.14	<u>*</u>	467	1.625	7.	0.773	13.96
25	3. 531		20.47	0.845	13,96	15	0.531	2.250		0.807	14.28	15	531	1.946	21.	0.783	14.22
	2.658		20-03	0.869	14.36	16	0.65P	2.788		0.837	14.82	16	658	2.287	21.	0.810	14.62
	3,745		19. 67	C. 884	14.69	11	0.785	3, 326		0.855	15.13	11	785	2.729	23.	0.831	15.00
	1.039		19.24	0.913	15. 65	£	1,039	4.403		C. 883	15.63	3 8	039	3.612	20.	0.862	15,55
	1.29		18.87	0.934	15.43	14	1.293	5.479		906-0	16. 05	13	293	4.495	19.	C. 883	15.34
	1, 547		18.62	846.0	15.65	50	1, 547	6.556		0.920	16.28	70	547	5.379	19.	106.0	16.27
	1.801		18. 42	656-3	15.94	7	1.801	7.632		0.933	16.52	21	601	6.262	=	0.915	16.51
	2.055		18.25	0.968	15, 59	77	2.055	9.709		t 76 ° 3	16.71	22	055	7, 145	19.	0.928	16.76
	2.563		18.04	0.980	16.18	23	2.563	10.861		0.962	17. C2	23	563	8.911	Ŧ.	6 76 -3	17.13
	3. 19B			686*3	16.33	54	3, 198	13.553		0.977	17,29	5₫	198	11.119	<u>.</u>	0.965	17.42
	3.933			C- 993	16-40	52	3. A33	16.244		0.984	17.42	25	£33	13.327	<u>.</u>	0.47%	17, 65
	4-468	26.680		966-0	16.44	56	4.468	18.9 35		066-3	17.53	56	468	15,535	٠ <u>.</u>	0.985	17.78
23	S. 13			0.997	16.46	27	5.103	21.626		0.993	17.58	27	103	17.743		0.543	17.36
	5. 7.38			0.99H	16.48	28	. 138	24.317		0.995	17.61	78	738	19.951	-	0.992	17.91
	5.373	18.056		C. 99R	16.49	58	6. 373	27.0 CE		966-0	17.63	53	373	22.159	-	766.0	17, 95
•	2.733			1.000	16.52	č	12,723	53.920		1.000	17.70	30	723	44.238	2	1.003	18,05

ILE REZSEC	6.457	0.325	7. 705	0.978	21.24	33.03	94700-	÷	8.28	4.56	9.05	9.52	9. E ë	10-17	10.74	11.13	11.52	11.92	12.51	12.93	13,38	13.66	13.87	14.37	14.74	15.29	15.73	16.10	16.42	16.65	17.06	17.43	17.71	17,88	17.97	18.01	16.03	18.21
URE PACE INP= 26.	11	li	ıı	11	11	Ð	O H	2 T L	1 5 th 0	0.470	164-0	(.523	643-0	6.559	0.590	C.611	0.633	0.654	0.687	C-713	0.734	0.750	0.762	682-3	608.0	0.837	C-864	0.884	0.901	0.914	0.937	C-957	0.972	0.99.2	0.987	(- 983	0.993	1.000
CKENPERATU	рен	DEHZ	u.	DP.2	TINE	38 14	ST	ŧ	27,69	27.51	27.19	2f. 89	26.66	26.47	26.10	24,85	25.60	25.34	24.96	24. 65	24.40	24.22	24.08	23. 76	23.52	23.17	22.88	22. 65	22.44	22.29	22.03	21, 79	21,61	21.50	21.44	21. 41	71.40	21.29
ALI MEAN TE	87717	18	1.78	4.1C	0.023	26.90	0.0204	Y ZDEH 2	0.147	0.162	0.165	0.224	0.263	0.301	0.378	0.456	0.533	619.0	0.842	1.035	1.228	1.421	1.614	2.000	2. 186	3.158	3.930	4.702	5.474	9,57,9	7.790	127.6	11.651	13,581	15,511	17.441	19.372	1A_674
NOUGH WALL	11	# @_	и	ļI	10	ij	н	-	0.048	0. 053	0.061	0.074	C. 086	663 5	0.124	0.150	0.175	0, 213	772.0	0,340	0.404	0.467	0.531	0.658	0.785	1. 039	1. 29 3	1.547	1.801	2. 055	2.563	3.198	1.833	4.169	5. 103	5.738	6.373	12. 721
ROB	30	FL	ב	x 2	LEI	110	C#/2	t.	_	7	~	.	'n	9	7	œ	6	20	_	75	2	7	15	16	17	18	14	20	21	22	23	2 tf	25	56	27	28	29	္က
PILE BM/SRC	5. 42C	0.254	7. 191	0.916	21.30	33.05	0.00249	÷	H. 56	6.79	9.10	6.72	10.13	10.39	10.64	10.95																				17.80	17. 95	18.05
BF PRO NP= 26	H	11	11	H	ij	11	11	TBAR	0.474	0.487	C. 5 C4	0.538	0.561	6.575	(.590	0.607	0.635	0.652	0.669	0.683	0.711	0.731	C- 743	0.774	0.786	C-810	C. 83C	0.863	988	0.907	C. 922	0.936	0.955	0.973	C. 981	986	0.983	, una
MPPPATI	nes	LEH2	7. F	DE2	TINP	<u>.</u>	ST	۲	27.48	27.32	27.12	26.72	26.46	26.29	26.12	25.92	25.58	25.38	25. 20	25.03	24.69	24.46	24, 26	23.95	23.82	23.53	23.23	22.90	22.62	22.40	22.21	90 7	21.83	21.62	21. 52	21.46	21.43	21.50
ROUGH WALL MEAN TRYPPATU ARTIFICTALLY THICKRNED UL	97117	15	1.47	3.79	0.023	26.90	00200	Y / D E H 2		0.210																										17.617		50.168
SH WALL	11)) 20:	11	u	11	**	0 *	>	0. C4 R	0.053	0.061	0.074	G. C86	0.099	0.112	0.124	0.150	0.175	0.201	0.226										1, 547							5	12. 723
POU	RUN	PLA	×	x 5	DET	UINP	CP	Ē	-	7	6	⇉	S	•	7	0 0	σ	10	Ξ	12	13	7	15	91	17	9	- 4	20	21	22	23	7 #	25	56	27	28	53	2
OFILE 6. BM/SEC	1.647	0.179	6.713	0.864	21.07	33.16	0.00270	ţ	8.31	P.56	R_93	9.52	96.6	10.2€	10.47	10.81	11.21	11.57	11.85	12. 13	12.52	12. 67	13. 12	13.52	13.92	14.19	14.53	15.02	15.37	15-65	15.87	16.03	16.28	16.44	16.48	16.53	16.65	
E P? F≡ 2	ıı	н	н	H.	11	н		T 34 B	66 7 3	0.514	0.536	0.572	6.548	0.617	0.623	0.650	(.673	969.0	0-7 12	0.729	C-752	0.773	0.784	0.812	C- 830	0.852	0.873	0.903	5.53	0.940	0.953	C.96.3	6.673	0.987	0.993	0.991	1.000	
HEEBATU IFNED UI	CEH	PFH2	90	D.F.2	TINE	H	ST	F	27, 13	76.97	26.63	26.24	25, 93	25.71	25.56	25.31	25.02	24.76	24.55	24.15	24.07	23.82	23.63	23.34	23.13	22.86	75.60	22.25	75.00	21.79	21.64	21.52	21.34	21.22	21.19	21.17	21.07	
ROUGE WALL PPAK TEMEERATUF! ARTIPICIALLY THICKFMED UIN	11778	12	1.17	3,49	0.023	26.94	.00200	CHAUTA	0, 270	0.298	0.341	0.412	0.483	0.554	0.625	0.636	0.438	0.980	1,122	1,264	1,548	1.831	2,115	2,541	2.967	1.677	4.397	<. 807							7,7		=	
IGE WALT				ħ	"	11	0 =	•	9.048	0.053	0, 061	0.074	0.096	660.0	0,112	0. 124	0.150	0.175	C. 201	0. 226	1.277	(.128	S. 37A	0.455	0.531	6.69	0.785	1, 0 39	1,293	1.547	1. P.C	5-0-2	2,563	1.199		4. 46H	12.723	
ROU	0	PLA	X	X 2	120	UIN	CF/2	ŧ	: -	~	~	#	ľ	£	•	60	œ	10	=	12	1 3	=	15	16	-	60	5	70	21	7.5	23	74	25	97	27	23	74	

PROFILE 26. EM/SEC	6.159	0.230	8-53B	1.078	20.86	37.48	0.00246	÷	9.94	9.16	94.6	9.92	10.30	10.65	11.14	11.60	11.93	12.34	12.93	13.39	13.70	13,54	14, 31	14.74	15.07	15.62	16.03	16.42	79.41	16.86	17.21	17.55	17.76	17.52	18.00	18.05	18.03	1E.21
JFE PRO INF= 26.	Ħ	u	ij	Ħ,	II	11	4	9 4 11 4 10	06 77	0.502	0.514	0.543	0.564	0.583	0.6 10	0.635	0,653	0.675	0.703	0.733	C. 750	0.763	0.783	0.807	C. 825	0_A 5 5	0.877	0.89B	015.3	0.923	0.942	0.961	C. 972	0.981	0.985	0.98B	0.940	1.000
PPEPATI	CEH	DEH2	3 0	£ 15	TINE	æ (-	ST	F	29. Ju	29. 14	28.43	28.46	28.11	27.79	27.34	26.93	26. 62	26.26	25.72	25.30	25.01	24.80	24.46	24.08	23. 77	23. 27	22. 90	22.55	27. 36	22. 14	21.92	21.52	21. 32	21.18	21.10	71.06	21. 02	20° Hb
FEAN TE	71878	23	2-29	4.61	023	26.82	10202	C MS U/ A	0.166	0.184	0.210	0.254	0.29A	0.342	C.429	0.517	0.605	0.736	6,955	1.174	1.393	1.6 12	1.831	2.265	2.70A	3.584	997.7		6, 213	7.089	8.841	11.032	13.223	15.413	17.604	19. 794	21.945	13.891
ROUGH WALL PRAN TEPPEPATUEE 1 ARTIPICIALLY THICKENED UINF	19	l)	ij	Ħ	11	Ħ	C H	•	0.048	0.053	0. 061	0.074	0.086	0.099	0.124	0, 150	0.175	C-213	C. 277	0, 340	0.404	C-467	6. 531	0.658	0.785	1.039	1.293	1.547	1.901	2.055	563	198	33	168	103	38	6.373	12.723
RO G	8 U N	PI. A	×	K 2	DEL	UTNP	C	ě	-	~ ~	٣	=	S.	9	7	80	σ	-	Ξ	12	7	÷	15	16	11	18	13	20	2	75	23	74	25	56	27	28	53	30
PRCFILE 26.34/SEC	4.793	0.242	4.573	1.038	20.93	37.50	0.00248	:	9,05	9.30	9.70	10.17	10.57	10.83	11.44	11.91	12, 16	12.64	13.17	13.59	13, 93	14.2€	14.53	14.93	15,35	15.88	16.24	16.54	16. 8.	17.02	17.31	17-63	17.80	17.90	17.97	18.00	18. C1	14.12
11	u	tt	15	16	u	11	H	0.43.6	0.499	0.513	0.535	0.561	0.583	0.601	0.631	C- 657	0.671	0.697	0.726	051.3	0.769	0.787	0.802	C. 827	0.847	0.876	968-0	6.913	0.928	0.939	0.955	C. 573	0.982	0.988	0.991	C.993	166.0	1.000
TEMPEFATURE CKFNED UINF	DEN	DEH2	7 C	DE2	11 NF	¥	ST	F	29. 18	29.95	28.58	28.15	27.78	27.48	26.98	26. 54	26.31	25.8B	25,39	25.00	24.68	24.38	24.13	23.71	23.38	22.89	75.56	22.29	22.03	21.85	21.58	21.29	21. 13	21.03	20.97	20.94	20.94	20.83
HEAN TE	7 1878	2.1	2.08	0 1 7	1.023	26.82	0505	C 70 07 A	199	C-220	0.252	0.304	0.357	6070	0.514	0.6 19	0.724	0.881	1, 143	1.406	1.668	1.930	2, 152	2.7 17	3.241	4.290	5, 339	6.388	7.437	8 4 R6	10.584	13. 20 k	15.828	18.451	21.073	23.695	26.318	52.541
ROUGH HALL MEAN ARTIFICIALLY THI	и	и	IJ	11	11	н	0 1	•	0.048	0.053	0.061	0.074	0.086	c. c99	0. 124	0.150	0.175	0, 213	0. 277	C. 340	C. 404	0, 467	0.531	0.658	0.785			1.547			563		3.833	4. 468	5, 103	5.738	6.373	12. 723
ROUGH	E C	PL A7	×	X2	CEL	UINE	CF	8	-	٠	m	4	5	9	1	80	σ	10	=	12	13	-	15	16	17	8	19	20	71	22	53	54	52	56	27	28	29	2
PROFILE 26. EH/SEC	3.530	0.169	7.709	0.978	20,70	37.46	0.00268	É	1 a	000	9-41	96.6	10.30	10.62	11.09	11.52	11.96	12.23	12, 83	13.21	13.56	13.76	14.06	14-47	14.77	15.24	15,58	15.85	16.07	16.22	16.45	16.63	16.71	16.74	16.75	16.85		
ATULE PROFUINE 26.	н	#	H.	. 11	n	11	n'		1048	0.540	0.558	0.591	C. 6 11	0.630	0.658	0.684	C. 704	0.726	0.762	0.784	6.965	0.817	0.835	0.859	0.876	0.904	0.924	0.940	C. 954	0.963	0.976	0.987	C.991	0.993	166-0	1.000		
م ۾	13 13 14 15 16 16 16 16 16 16 16 16 16 16 16 16 16	DFH2	DF	CF2	TINE	7	ST	•		28. 42																												
PPAN TEPPE LY THICKFNE	11878	=	1.78	4.10	0.023	26.82	.00204		2020	215	0.360	0.435	0.5 10	0.585	0.735	0.885	1.035	1.260	1.635	2.010	2,385	2.760	3.136	3.886	4.636	6.136	7.636	9.137	10.6 37	12.137	15.138	16, 868	22.6 39	26.390	36.140	75, 146		
GH WALL PEAN PECTALLY TH	n))	ij	**	,11	**	± 0.			50																1.039	1, 293	1, 547	1.401	2.055	2, 563	3, 198	3, 433	4.468	5, 103	12.723		
ROUGH A	20.00	PI A	-	12	DEL	NIO	CP /2	9		- ۸	, ~	=	·	œ	^	80	6	0	Ξ	12	=	*	15	16	-	18	19	70	21	22	23	74	25	56	27	28		

ROUGH WALL	UGH WALL MEAN TEMPERATURE TEFICIALLY THICKENDD (W/P	TEMPERA	FRATURE PRO PD (W/P==0C	F PROFILE 7=_004 PLTS 1-6)	POUG	POUGH WALL MEA'ARTIPICIALLY T	MENN TE	N TEPPERATUEE HICKENED (W/F	FE PROFILE	ILE FLTS 1-6)	RCUG APTI	CUGH WALL	H PAN	TEMPERATURE ICKENED (W/F	1.F = . 308	11E PLTS 1-6)	
:				2, 342	Z	p	12178	E 44	11	4.501	RUN	"	72178	NEG	ij	6. 831	
	9/17/ =			0.077	PL A T	11	19	DEHZ	н	0.191	PLAT	II Ba'	23	SEH2	"	0.286	
1 L L L L				8.153		Ð	1.88	30	u.	9.515	×	ıŧ	2.29	DR	ų	10,239	
-				110	C.	μ	5.18	C.E.2	#	1.184	X 2	ĮĮ	5.59	DF2	ij	1.272	
, , ,				21.25	7 7 4 0	н	0.023	TINP	н	21.28	DELY	u	0.023	ANIL	н.	21.27	
1120				37.65	10	II	26.34	æ F-	11	37.67	AN I II	11	26.98	31	H	17.65	
0 1 4 4 C	= 0.00.0 =	ST	, #	0.00274	CP/2	0	86100	15	ıı.	•	CP/2	.0 .	00199	ST		0.00244	
	•	ç	9	÷	Ę		Y / D EH 2	H	TBAR	7.	PT	-	Y/DEH2		TBAR	7.	
	9				-	8 7	0, 252		6.529	9.16	-	C4 9	0.169	29.69	0.486	R. 49	
	.	9 0	_		. 7	53	0.279		9 \$ 2 0	54.6	7	053	0.187	3	0.501	o. 16	
7	061 0 200	39 27 75		2 8 6	'n	0. C61	0.319	28.46	295.0	9.73			0.213	29.11	C. 521	9.53	
	5	,			=	74	0.385		0.588	10.18	J	74	0.258	28.66	678 -0		
	- c	76.			S	98	0.452		C-610	10.55	so,	CB6	0.302	28.29	0.571	10.44	
	0	26.	_		9	661	0.518		0.626	10.84	9	660	0.347	28.01	0.588	10.76	
	2	2 2			_	7.7	0.651		0.657	11.38	•	112	0.391	27. 74	ر. و ر _ک	11.06	
	4 5	χ,			60	55	0.754		0.681	11.79	ထ	124	0.436	27.52	C. 6 18	11.36	
	1 0	, ,			6	75	0.9 17		C*697	12.07	6	250	6.524	27.12	0.643	11.75	
	2 4	, ,			0	13	1.116		0.722	12.50	2	175	0.613	76.84	099.0	12.06	
		2			=	17	1.448		0.752	13.03	=	201	0-102	26.57	6.676	12.36	
	- 4	ź			12	340	1.780		0.768	13.29	12	526	0.791	26. 30	0.693	12.66	
	27.5			1	2	101	2, 113		C. 8 C1	13.83	13	277		26.00	0.711	13.00	
		, ,			=	167	2.445		0.818	14.16	7.	328		25.67	0.731	13. 37	
		֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓		_	5	53.1	2.777		0.828	14.34	7	378		25, 30	0.754	13.74	
		. ~			9	558	3. 441		0.855	14.80	16	455		24.93	0.776	14.19	
		, ,			17	785	4.106		C.871	15.09	11	531		24.71	0.740	14.44	
	9	22	7 (-920	14.94	18	639	5.434		0.898	15.54	18	658		74.36	C.811	14.83	
	. 6	2			19	293	6.763		0.911	15, 88	62	185		24-00	£.3	15.23	
	5	22			50	247	8.092		0.932	16.14	2.0	1.039		23.57	0.8-0	15.71	
		7			2.1	0,	9.420		9 76 - 3	16.13	21	1, 293		21.20	0_8B2	16.13	
	547	7	_		22	355	10.749		0.953	16.50	22	7,547		22.45		16.41	
	101	2.1	_	-	23	263	13.406		0-967	16. 74	7.3	1, 801		22. 19	_ :	16.6	
	5	7 1	_	Ξ	77	198	16. 72F		0.979	16.96	54	2.625		22.52	53	16. ea	
		21		74	25	3. 433	20.050		C. 985	17.05	52	263	0	22.24	=	17.20	
	100	2.1	_	7	56	4.468	23.371		066-3	7.14	56	961	25	21.95	œ.	17.52	
	23	7		~	27	£. 103	26.693		0.992	17.18	2.1	33	£	21. 79	۳ ت	17,73	
•	26.11	7		¥	88	5.738	30.015		0.993	17. 19	58	168	7	21.67	9 (17. 64	
-			:		29 1	5,263	19.840		1.000	17.31	58		17.860	21.56	<u>~</u>	17.96	
											30	7.38	20-062	21.50	٠	0	
											Ξ,	373	22, 305	21. 46	C. 583	9	
											32 1	5.263	53.419	21. 27	1.000	1 E_ 2 B	

SPC	2.830	0.505		-	*	770 06	2000	23.76	;	÷ :	, d	0.40	26.0	10.29	10.7%	11 - 2 3	11.53	11. 71	12, 45	12.36	13.56	13.96	14.45	10.4	15.26	16.71	16. 18	16.54	16.55	17, 33	17.81	18.17	10.03	20 85	51.65	31 96	71 B 7	21.97	
10.1 N/	11	,,	n	11	18	-	;	ı a	•	12070	0.00	7.0																										1,000	
VELCCITY	9	P.E.1	F F 2	=	. ლ	0 5 4 3	7 × 11 × 12	FER		20	<i>o</i> -	- 7	, ,			. 5	28	. ~	9	716		و.	~	∵_;	ē	-	~	e	_	_	7	<u>~</u>	ٺ	ي ،	· =		٠,	10.03	
MPAN	97678	12	1.17	1,17	0.023	10.03	80000	0.459	1	1/15		10.0	0.024	0.027	0.030	0.035	0.039	770	0.053	0.010	0.086	0.106	0.133	0.159	0.186	0.222	0.257	0.243	0.329	0.364	60# 0	0.453	0.631	506-3	0.967	1, 166	1.344	1.522	
4 6822 (A L L Y n		TE =	11	jj	= X		٠,٠			0 - C	2 10 0	140	0 90	676	980	660	112	124	150	201	251	3 C 2	378	455	531	632	134	436	937	603	16.E	293	109	500	8 17	3.25	3,833	4, 341	
ROUGH NA TURA	2 2 2	FLA	×	X 2	DEL	NIC	4	UTAU	ė	Ξ.	- ~	د		S	9	^	œ	σ	10	=	12	13	1,4	5	16	17	18	6-	5.0	2.1	77	23	74	25	26	2.7	28	54	
SEC	2.315	0.412	0.291	1.41	6. 14	57 F 06	1917.0	24.77	•	P. 50	8.97	94.6	9.84	10.25	10.54	10.99	11.35	11.66	12.17	12.77	13.23	13.71	14.18	14.68	15.12	15.64	16. 10	16.50	16.93	17.36	17.84	18.26	19.06	15.77	20. 36	20.72	20.40	20.52	20.94
LOCITY FECFILE C UINF=10.1 M/	H	н	i)	H	11		11		0.711745	9040	0.429	C.452	0.470	0.489	0.503	0.525	C-542	0.557	0.581	0.610	C. 634	0.655	0.677	0.701	C-722	C. 747	697.0	C. 788	* 0 8 ° 3	0.829	0.852	C.872	0.916	0.944	0.972	066-0	C. 994	666.0	1.000
LOCITY C UINF=	er er	0.1			ۍ		~	n FK	=	4,06	4.29	4.52	4.71	06-4	5.04	5.25	5. 43	5.58	5.42	6.11	6, 35	6.56	6.18	7.02	7.23	7.48	7.70	7.89	8.09 0.09	н. 30	8.53	8.73	9.11	9.45	9.73	6-61	9.99	10.00	10.01
L MEAN VE LEVFLOPF	82678		0.86	0,86	0.023	10.01	0.00228	0.478	V / DF	0.021	0.023	0.026	0.029	0.033	0.037	0.042	0.048	0.053	190.0	0.086	0.108	0.129	0.162	0.194	0.227	0.270	0.314	0.357	0.401	7770	667.0	0.553	0.662	0.770	C.879	0.967	1.096	1.205	1.313
ROUTH WALL NATUFALLY D		TE =	B	11	п	11	11	**	>	0.048	0. 053	0.061	0.069	0.076	0. CR6	0.099	0.112	C. 124	0,150	0. 201	0,251	0.302	C. 378	0.455	0.531	0.032	0. 734	0.836	0.937	1.039	1. 166	1, 293	1.547	1.801	2. 055	2.309	2.563	2.817	3. 071 4. 087
BOUN	E 0	PLAT	Ξ	x 2	130	¥ II D	CP	IITAI	£		7	_	3	5	ψ	1	œ	6	9	=	12		7.	15	16	17	æ :	5	20	7	22	23	74	52	56	27	2 в	29	8 =
LE M/SEC	1.739	0.313	0.219	7 7 7	€0.9	37E C6	1446.5	25.64	*	8.63	9.13	9.57	85.5	10. 38	10.80	11.11	11.45	11.71	12.17	12.94	13.38	13.82	14.19	14.30	15.38	15.98	16.61	50.0	10.71	17. 46	14.50	66.81	- 51	20.11	20.23	20.23	20.29	20.23	
FROFILE	u	13	и	u			и	n	JKIN/O	0.425	(.450	C.472	0.492	0.512	0.532	C.548	0.564	0.577	009.	ŭ. 633	0.660	0-681	601.0	0.734	0-758	0.783	# E & C	0.48.7	0.863	C.88.0	C-912	C. 936	0.973	0.992	C-997	1.000	1.000	1.000	
OCITY UINF	DE	- 10	CF2	æ	9	PEX2). 14 04	REK	=	4.27	4.52	4- 74	16.4	5.14	5.34	5, 50	5. 6b	5.79	6.02	6, 35	6.62	b. A4	7.12	7.37	7.61	7.91	8.17	\$;	9. 0	Z .	9.10	o .	9.76	9.95	10.01	10.04	10.04	10.04	
PENN VELOCITY DEVELORITY	A 2678	ę	0,56	95.0	0.023	10.04	C-00243	0.495	# / P.F	6.027	0.030	0.035	0.039	0.043	640-0	0.056	0.063	0.071	330.0	0.114	0.143	0.172	0.215	0.258	0.301	6.359	0.417	7 7 7 0	0.532	065.3	0-662	0.734	0.47R	1.022	1, 166	1.310	1.455	1.599	
ROUGH LALI NATHEAILY F		ATE =					"			ď	ċ	c	ပ	ċ	ċ	ċ	Ċ	ن	~	ં	ن	ن	ت	Ť	ز،	ن	C	. ن	. ں		_	_	_	_	, vj	2	1 2.563	7	
S C S S	RUB	13	Ξ	~ X	1	11	(a	114711	ċ	-	` ~	. ~	3	Ç	æ	7	Œ	•	13	=	2	=		~	-	1.	Ξ	-	~	2	7.	7	7	25	56	7.7	28	29	

MISEC	007		2.0	7	6.74	21E 07	4817.2	21.30	;	•	4.33	6.50	9.29	10.01	10.91	11.26	11.72	12.20	12.63	13.CF	13, 39	13.68	14.16	14.45	14.68	15.0H	15.47	15.06	16.49	17.26	17.64	18.27	18.62	19.11	19.93	21.01	22.08	23.00	23-64	24.09	24.23	24.35	24.33	24.33
PROFILE [NF=10.1	1	ı i	II	14	11	- 0		п	;																																	100		000
FLOCITY FENED U	ŭ	130				PFX2					3, 45	3. 50	3.83	4.15	4.45	79-7	4.83	5.03	5.21	5, 38	5.52	5.64	5.84	5.96	6.05	6.22	6. 38	6.58	6.30	7.11	7.27	7.53	7.67	7.88	9.23	3.66	9,10	87.6	9.75	9.93	10.01	10.04	10.03	10.03
MEAN VI	81678	,	0.86	3.22	0.023	10.03	0.00 169	0.412		10 /1	0.00%	0.000	0-011	0.013	0.0 15	0.017	0.020	0.022	0.026	0.031	0.035	0.040	0.048	0.057	0.066	0-0-0	0.093	0.115	0,137	0.162	0.226	0.271	0.315	0.360	0.449	0.560	0.671	0.782	0.493	1.004	1.115	1.227	1, 338	1.560
OUGH WALL MEAN VELOCITY RTIFICIALLY THICKENED UI		p.	:			= d>	•	_	5		0.048	0.053	0. 061	0.074	0.086	0.099	0.112	0.124	0, 159	0.175	0, 201	0. 226	0.277	0.328	C. 378	0.455	0.531	0.658	0.785	1.039	1.293	1.547	1. 801	2.055	2.563	3.198	3. 633	4. 468	5. 103	5.738	6.373	7.008	7.643	E. 913
A R	110	2	. .	CX.	6	GINE	e.	L I	6	- '	- (7	Α.	⇒	S	9	(œ	6	10	Ξ	12	13	7	15	16	17	4	13	20	2.1	22	23	24	25	26	27	28	58	30	3	35	33	#
M/SEC	722	196 0	0.689	1.40	7. 14	. 19E 07	7	20, 98	į	<u>.</u>	E. 46	36.8	6-63	10-39	11_14	11.59	11.97	12.39	12.76	13.40	13.51	13.95	14.47	14.84	15.08	15.56	15,89	16.39	16.70	17,16	17.46	17.93	18.48	18.95	19.49	20.43	21.61	22.91	24.06	24.74	24.84	24.45	24.85	
FEOFILF INF= 10.1	ŧ	. ,,	IJ	н	**	•		H		ח/ח דמו	0-340	c . 360	C.388	C. 4.13	0.448	0.466	C.482	65 1 2	0.513	0.539	C. 544	0.561	0.582	0.597	0.607	C. 626	0-639	0.659	0.672	0.691	0.703	0.722	C.744	0.763	0.785	0.822	6.870	C. 922	0.969	966-0	1.000	0	0	
CCITY NED U	6	15.1	DE2		: 12	REX2	3.	S.																				2	7.8	6.97	60	2.8	20	69	9.5	30	18	20	11.	. 05	60.	10.09		
WALL MPAN VELO	91678	2	0.56	2.91	F 20 -0	10.09	0.00162			1/01	0.010	0.011	0.012	0.0 15	0.018	0.020	0.023	0.025	0.031	0.036	0.041	0.046	0.056	0.067	0.077	0.093	0.108	0.134	0.160	0.186	0.212	0.263	0.315	0.367	0.418	1.522	1, 651	0.791	0.910	1.039	1, 169	1.29R	1.427	
OUGH WALL		L				 		UTAU =		٠		ď	ં	ö	ö	ö	ö	ċ	ڻ	0		0	ئ	ئ	o	d	0	ل ا	0	ď	-		~,		7.	7.	~		⇒.		۲,	¢	۲.	
ROM										_		•	-	.	u ,	•	7	Œ		10	Ξ	12	-	7	-	9	-	-	10	20	2	22	5	5	5.	26	27	2	5	ĭ	m	; . ~	_	
LP M/SFC		5 7 6	0.00		7			22.22																	15.5					18.68														
PROFIL =10.1 M							n	,,		U/UINP	0.337	C.353	0.389	0-417	6.445	C-467	0.499	0.5.14	985	5,73	200	605	0000	619	194				0 7 40	0.797	C.850	C. 897	0.948	0.945	6.998	1.000	1.003							
AN VELOCITY ELCFFD UINP	i			7	: C	RFY		T E		₽	3.39	3, 55	3.91	4.20	64.4	4. 70	5.02	5.22	12	7,75	, r.	700		64.4	4 4	9	200		. 5.3	8.01	P. 55	9.02	9.53	9.91	10.04	10.05	10.05							
9. S.	6	8/578	96 (2 20	1 2 0 0	10.05	0.00182	0.429		Y/EF	0.010	0.011	0.013	0.015	0.018	0.021	0.026	0.031	0.040	0.053	0.00	010	0.00	111	118	44.0	191	20.0	0.272	0.178	0.512	0.645	0.805	595.0	1, 125	1.285	1.445							
FOUGH WALL		E			2	; <u> </u>		UTAU =			ċ	0	ö	ď	0	o	o	d	6		; -	. د	. ~		ن س			• •		20 1. P.C.1	1 2.	3.	3.		5.	9	7							

APTI	H CALI	PUAN VE	LUCTITY ENFO UT	FEO F I I	r 1 M/SEC	R CU A R T	USH WALI	I MEAN VE IIY THICK	LOCITY EXED UI	PROFIL NF=13.	F M/SEC	ARTI	H WALL	MEAN V LY THIC	PEGCITY KEBFD UI	PICPIE NF= 1).	E 4/5EU	
		81678	ũ.	11	. 53	3 D.N		81678	Œ.	ıı	.13	100		8 16 7 8	ω.	11	7.623	
PLAT	1) j	12	ר ל פיין ביין	13	1.061	PLA	 	, , , , , , , , , , , , , , , , , , ,	ر بر بر د بر بر	п (1.105	. ¥ 1 ±	14 °1 241 E—	- ^	1 C E C	H 11	- 5	
<u>,</u>	1 11	() · (ن	. #	. ~	Ç X			-	, 4	7 ~	× 2	ı 11	£ 1	•	16	_	
7.50		, 6	: 0	- 11	, ,	120	_	\sim	: 12	п	· ~	1		2	ی	"	~	
AV II.		10.00	je.	0 =	. 23E 0	UIN	•	6.6	141	0	5.5.0	=	11	•	₽.	0 =) E C	
CF/2		0 16	E.		5109.	CP/	~	4	<u>ح</u>		5357.	•		3	11.	н		
CIAU		0.40	W. W.	H	21.0	UTA	= =	0.40	Çe.	11	20.3	-		0.39	تعا	н	3°07	
1.3	>		۵		* D	Ţ	*	Y/CE	Э		*#	PT	>	Y/DF	Þ	-	÷n	
	7.046		3.37	~	8.30	-	0.048	0.007	3,53	$\overline{}$	8.75	-	0. C4 B	0.006	3.35	~	н. 33	
	0.053		3, 55	~	B_74	7	0.053	0.007	3, 80	~	9.42	7	0.053	0.007	3.43	~	d.59	
	0. C.1		3.79	ъ	5.32	<u> </u>	0.061	600-0	3,93	~	9. 16	m :	0.061	0.008	3.74	~ .	9-36	
	0. C74			.	10.18	.	0.074	0.010	0		10-64	or u	70.0	0.030	40.	→ •	5 C C C C C	
	0.000		φ. • • • • • • • • • • • • • • • • • • •	•	26.01	n 4	0000	210.0	יי יי		97:11	n 4	יי ני			• -	10.40	
	1117		# # # # # # # # # # # # # # # # # # # #	* 3	11.95	۰ ۳	C. 112	200		• =	12.19	۰,	0.174	0.0 16	* 6	• -	12.35	
	2.124		9.0	1 3	12, 18	- ac	0.124	0.017	5.04		12.51	cc	c. 150	0.020	5. 16	• ч	12.92	
	7. 150		5.17	· ro	12.73	6	0.150	0.021	5.24		13.02	œ	0.175	0.023	5.42		13.57	
	3, 175		5, 34	2	13.15	10	0.175	0.024	5.44	ı۸	13.51	Ç.	0.213	0.02E	55.5	10	11.99	
	C.201		5.52	4	13.58	=	C. 201	0.023	5.54	นา	13.74	Ξ	0.277	0.036	J. 94	5	14.64	
~	0.226		5.64	•	13.87	12	C. 226	0.032	5.64		13.93	12	C. 340	0.044	6.06	ت ت	15,18	
_	CC2 .0		5.83	so.	14.36	~	0.277	0.035	5.91	vo.	14.68	~	0 t Ct	0.053	6.22		15.57	
	C. 329		5, 92	s	14.53	3 1	C. 328	90.0	6.03	vc .	14.97	= 1	0.467	0.061	(°°)	wa w	15.45	
۰.	(.378		6, 12	ø,	15.67	5	C. 378	0.053	, 1	യ	15,34	12	C. 531	690.0	75 -9	œ.	16.12	
م ب	0.455		5 . 5 .	ω 4	15.52	<u>ب</u> د	55.45	4.064	6-27	σ.	15,56	٠,	5 5 5 S	0.084		ﯨ	17-71	
~ a	6.54		t. 5	94	15.91	<u> </u>	0.531	70.0	÷ •	_ 4	16.05 16.65	<u> </u>	C#/ -1	0.103	2.3	2 5	17 70	
	785		9 6	3 ·	16.79		0.785	0.110	. 6	.	17.00	<u>.</u>	1, 293	0. 169	7. 34	٠.	6 6 8 6	
٠,	1. C35		7.02	,	17.27	50	1, 039	0.145	7.06	0.704	17, 53	2.0	1.547	0.202	7.52	_	35.00	
_	1, 29 3		7.29	_	17.34	2.1	1, 29 3	0.181	7.37	\sim	18.29	21	1. FC1	0.235	1.73	~	11.17	
~	1.547		7.50	~	19.45	22	1.547	0.216	7.58	_	19.92	22	2.055	0.269	7.83	~	19.73	
	1.861		7.71	,	18.57	23	1.801	0.252	7.70	~ 1	15.11	23	2.563	0.335	ę. - (œ	20.12	
.	زدا .2 د ۶۶۶			- 0	7 4 4 6 20 20 20	7 2	2. C.7.3	7879	0,	- 0	13.61	h7	3.138	200	۲ . a	ю з	21.23	
٠.	3. 19A		9 . C	o ou	71.14	26	3, 198	0.447	- u	con	21.13	26	E . C. S.	- at - c	23	· •	22.60	
_	3.833		н. 95	-30	22.62	27	3.833	0.535	B. H.2	ന	21.66	27	5.103	0.647	47.6	σ	23.15	
œ	4.469		4.27	3	22.82	29	4.468	0.6.24	4.14	~	22.68	28	5.738	0.750	9.45	9	23.60	
6	5. 103		9.55	σ	23.51	54	5. 103	0.713	9.36		23.24	23	t. 373	0.833	4.64	CT .	24.14	
<u>۔</u>	5, 739		9.70	თ	24.01	30	5.738	0.401	9.57		23.76	30	7.006	0.416	6.11	-	48.45	
_	6. 173		9.83	σ	24.31	= ;	6.373	0.890	9.76		24.24	7	7.643	0.099	р д	J.	24.75	
7 .	7. COK		2° 0	с	24.51	71	833 % 613 %	20.0	9. H6		24.4E	2;	F. 278	1.082	- 5 6 6	~ (24 - F.E.	
_	1.643		Z	~ (24.57	<u>.</u>	7. 643	7.047	ري د د د		24.62	Ξ;	F. 513	1,165	- c	9	7 () 7 () 9 ()	
÷	8.2.78 P. 911	1, 159	10.00	1.000	24. h7		9.278	1.156	7.0	- 7 - 7 - 7 - 7 - 7 - 7	24.75	÷ ;	124.6	1.2.1	D 72	1.000	7 CC - 3 C	
_			2	•	70.47	7 9	6, 421	1,316	9.97		24-75	2 %	12, 677	1.696	7	- 0	02.50	
								1,777	9.98		24.77					١.	; ; ;	
						33	12,977	1.812	86.6		24.77							

VELOCITY PROPIES FOR SHE = 8.354 FUN 18 FE = 8.354 FUN 21 FE1 = 1.227 PLAT 08 DE2 = 0.922 X1	FUELD UTAKE 10.1 M/SEC FUELD UTAKE 10.1 M/SEC FUEL = 8.354 FUEL = 1.227 FUEL = 0.922	FROPIEE INF=10.1 M/SEC = 8.354 = 1.227 = 0.922	E M/SEC 8-354 1.227 0.922	ROUGI ARTI FUN PLATI	H HA		FEAR VELOCITY THICKENED 81678 DE 23 DE 2-29 DES	1 d d d	THOFILL INFETOTI	F #/SEC 8.567 1.260 0.951	ROBS RBN PLAT	R FALLY	#EVFLOPED 63078 1.78	CCITY UIN DE1 DE1	11805 H H H H H H H H H H H H H H H H H H H	8/SEC 3.919 0.765 0.526
4 H = 1.33 3 G = 6.27 3 REX2 = 0.30° 07	1.33 E 6.27 E 0.30° 0.7	1.33 6.27 0.30°07	1.33 6.27 70° 00	2 Z			4.64 0.023 10.11	H G EEX 2	0		X2 DEL)		1.78 0.023	5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	0	- 6 4
F7 FFM = 6190.1 35 HEK = 20.35	4 = 6190.1 x = 20.15	6 190. 1	6 190. 1	OFF		0	00 154	\mathbf{x}		63 C	CF/ UTAL	ts 16	0.00203	2 2 2 2 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3		37 m
YZEF II UZBINF U+	U/UINF U+	UINF U+	÷	F.	> - (•	/DE	n į	C/UINF	÷ n	T d	> -	Y/DF	=	UZUINF	÷ ;
0,006 3,49 C,341 8,60	9 C.341 8.60	341 8.60	8.60 8.78	- ^		- C	900	3. 44	0.340	79.8	- م	0.048	0.012	5.47	0.347	7.56 7.88
0.007 3.85 0.376 5.49	5 0.376 5.49	376 5.49	6110	. m		0	007	3.86	0.382	9.73	~	0.058	0.015	. S.	C.370	8.22
C.009 4.24 0.414 10.45	4 0.414 10.45	4 14 10, 45	10.45	⇒ (0	0 (600	4-21	0.417	10.62	.	0.066	0.017	6. 22	0.367	A_60
0.032 4.80 0.469 31.90	(a) (c,44) (1,18) (b) (c,46) (d) (d)	11.90	11.00	- 4	, c	0	2 2	7	0.466	11.86	n w	2 0	0.022	4.40	204.0	9. 30
0.015 5.10 0.498 12.58	0 0.498 12.58	498 12.58	12.58	~			014	5.04	664.0	12.71	· ~	0.099	0.025	7.05	0.439	9.75
0.018 5.28 0.516 13.03	9 0,516 13.03	5 16 13.03	13.03	œ	0	<i>-</i> '	710	5.23	0.517	13.19	œ	0.150	0.038	7.79	594.0	10.17
0.021 5.42 6.524 13.36	2 6.524 13.36	524 13.36	13.36	T C	, c	J	07.0	ر د د د د د د د د د د د د د د د د د د د	0.535	13.64	ۍ ځ	C. 188	8 90 0	8.09 8.09	0.504	11 97
0.033 5.93 0.579 14.62	3 0.579 14.62	579 14.62	14.62	2.5	5.2		032	5.86	0.580	14.78	=	0, 315	0.086	9.06	C.565	12.53
0.041 6.09 0.595 15.03	9 0.595 15.03	595 15.03	15.03	12	е ;	٠,	010	6.07	009-3	15.30	12	0.378	0.096	9.40	6.565	12.99
0.046 6.47 0.632 15.75 14	8 0.624 15.75 13 7 0.632 15.36 14	6.32 15_36 14	15, 75 14		خ د ل ل	<i>5</i>	7 7 0 5 4	6.40	0.633	16.13	2 77	0, 531	0.135	10.03	0.628	13.93
0.063 6.62 0.648 16.34 15	2 0.648 16.34 15	648 16.34 15	16.34 15		5		790	9.54	0-6 47	16.48	15	0.658	0.167	10.44	0.651	14.46
0.079 6.82 0.667 16.83 16	2 0.667 16.83 16	567 16.83 16	16.83 16		9 6	3 6	077	6.76 6.88	C.668	17.34	16	0.785	0. 199	10, 89	C.677	15.04
0.124 7.27 6.711 17.94	7 6.711 17.94	711 17.94	17.94	. 66		. 0	121	7. 19	0.712	18_13	18	1. (39	0.264	11.45	0.713	15.83
0.154 7.47 0.730 18.43	7 0-730 18-43	730 18.43	18.43	10	1.2	φ,	151	7.40	C.732	18.66	19	1. 29 3	0.326	12.09	C-753	16.71
0.185 7.67 0.749 18.91	7 0.749 18.91	749 18.91	18.91	20	vici ò		180	7.60	0.751	19.15	20	1, 401	0.457	13.09	C. 816	18.10
0.245 7.95 0.777 19.45	5 6.777 19.61	777 19-61	19.56	22	2.0	5 0	239	7.38	0.783	15.87	22	2. E17	0.715	14.77	0.9.0	20.42
0.306 8.30 0.811 20.47	0 0.811 20.47	811 20-47	20-47	23	2. 5	_	2 9E	8.19	0.8 10	20.64	53	3, 579	906.0	15.65	0.975	21.64
0.382 9.61 0.842 21.24	1 0.842 21.24	842 21.24	21.24	77	~ ; ~ ;	0 0	372	8.45	6.836	21.30	24	4.343	1.101	16.02	£ 66 ° 0	22.15
0.436 6.83 6.863 24.82	28.5 2.862	862 21.82	28.82	67		-	000	. 0	7000	06.12	2.5	20.103	1 4 8 8	16.05		22 13
0.609 9.36 0.915 23.0E	6 0.915 23.CE	936 22.6U	23.CE	23	-		5.94	9.19	0.909	23.17	3 7	605	·	5		
0.685 9.57 0.936 23.51	7 0.936 23.51	936 23, 51	23, 51	28	5.1	0	999	9.38	C. 928	23.65						
0.761 9.75 0.953 24.05	'5 C.953 24.05	953 24.05	24.05	53	6.3	0	242	9.57	(.947	24.13						
0.837 9.32 6.970 24.48	2 C.970 24.48	970 24.48	24-48	30	7.0	0	916	9.73	0.961	54-42						
0.912 10.03 0.981 24.75	3 0.981 24.75	981 24.75	24.75	31	ن ۲۰	٠,	990	9. K.	0.977	24.90						
. 488 10.12 0.983 24.36	2 0.983 24.46	983 24.36	24. 46	35	.v ∂ æ o	٠,	700	25.5	C.986	25.13						
8.913 1.064 16.18 6.995 25.12 13 9.421 1.125 10.22 6.999 25.21 34	8 C.995 25.12 2 C.959 25.21	995 25.12 959 25.21	25.12 25.21	 	י אל מי	421 1.	. C60	10.01 10.09	0.998	25.42						
1.519 10.23 1.000 25.24	3 1.000 25.24	000 25.24	25-24	35	12.5	•	511	10.11	1.000	25.48						
1.549 10.23 1.000 25.24	3 1.000 25.24	000 25.24	25.24	36	13.2	_	. 0#S	10.11	1.000	25.48						

8 2 3G	H WAL	I MSAN UF LIY THICK	LCCTTY FRED U	I FOLLE I MF= 15.	9 M/SEC	ROUT	H WALL	HPAN VV	ICCITY ENED UT	11011. INF= 15.	F M/SEC	RCHGI	TH WALL	HTAN VE	LOCITY ENED UI	PROFILE	1.3/3FF
4		47087	·	*	5.017	RIN		73078	ie (ti 1	5.844	N 11 N	is I	73079	DF	n i	6-652
PL 17	,, ,	وي	_ c a	н ,	.020 	PLAT Y1	R 11	7 Y	0.62	ı u	0.177	×	a .	1.17	05.1	d h	- «
- 2	1 11	00.0	ت	1 11	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	, X	ı	3,32	: :=	u	7	x 2		3.63	=	11	`-'
-				н	6.81	DELY	и	0.023	ဗ	11	6.72	DEL	H	\sim	ម	11	9
W 7 11			RFX2	0 =	<u>-</u>	UINF	H	15.90	RFX2	O	34E	UIN	11	15.8	KF K2	.0 =	375 UT
`			7. G	Ħ	7365.4	CP/2	n	0.00185	<u>ज.</u> ६३ १४	н	7.0286	CF.	- 2	0.00187	E G G	11	3
-			BFK	11	5	UTAU	n	0.684	RFK	,,	÷	T A	 =	0.687	N N	ı	34.76
PT	> -	Y/DF	=	U/UINF	*	PŢ	>-	€	0	UZUINE	n•	FT	¥	YZEF		U/UINP	<u>.</u>
	6.048	0.010	5.68	0.356	-		0.048	2	5.56	0.349	8.13	-	0.048	0.007	5.53	C.348	d_05
	6. (53	0.011	5.77	~	~.	7	0. 053	00	5.72	0.360	9, 36	~ `	0.053	0.008	در . در .	C- 3 64	8.42
~ ·	0.061	0.012	6.13	0.383	8.32	~1 ₹	0.061	0.010	4.05 4.05	187.7	3. 26 2. 26	~ =	20.00	0.000	0°0	0. 5 2. 5 3. 5 5. 5	
	0.0	0.0			• •	, (0,086	5 5	6.74	0.424	20.0	יני	0.086	_	f. 78	C. 4.27	2.07
	660.0	0.020	7.08	. 3	, ~	، د	653 0		7.01	1770	10.25	£	0.099	_	7.07	500-3	16.13
	0.112	0.022	7.30			7	0. 112	5	7.22	C.4 54	10.55	7	C.112	_	45.7	954.0	10.54
	0.124	0.025	7. 50	=	٠,	æ	0.124	2	7, 39	0-464	10.80	æ	0.124	_	7.38	9.465	10.75
	0.150	0.030	7.81	3	- 2	σ	0.150	0.026	7.67	0.483	11.22	6	0.150	_	7.72	98 7 3	11.23
	0.175	6.035	90.6	'n	9.	10	0.175	C.030	3.02	0.504	11.73	10	0.175	_	4.02	C. 505	11.07
	0, 201	0.040	я. 32	S	11.99	=	0. 20 1	0.034	8.20	C.516	11.99	=	0.201	_	8.13	0.512	11. 54
	C. 226	0.045	8.52	5	12.26		0.226	0.039	A. 36	6.526	12.22	15	0.226		9.36	0.526	
	C.277	0.055	8.83	S			C-277	C#C.0	8.67	0.545	12.67	= :	0. 277		8.70	C.548	12.66
	c. 328	0.065	1.07	٠	c.		C. 328	0.056	9.00	0.566	13, 16	J t	0.328	_ `	α. • α. • .	C. 556	12.46
	0, 378	0.075	9.35	<u>.</u>	7		0. 178	0.065	9.63	080	15,49	<u></u>	2,278	_		0.578	
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	787		10.20	غ ه	•	<u>-</u>	0.785	0.114	10.40	0.654	15, 20	1 6	0.785	0.117	10.42	0.656	15.17
	C. 912	0.181	10. %2	y vc	Š		1,039	0.177	10.40	C. 685	15.94	20	\mathbb{C}	0.155	10.45	0.683	15, 79
	1.039	0.206	11.02	4	15.87		1.293	0.220	11. 33	0.713	16.57	2.1	59	0.193	11, 35	6.715	16.53
	1.253	0.257	11.41	^	16.42		1.547	0.264	11.68	0.734	17.07	2.5	30		11. et	6.734	47.31
	1.547	0.307	11.75	~ 1	σ.		1,801	0.307	11.98	0.754	17.52	5.3	1.801		66 - 11	0.755	17.45
	1000	75.0	20.71	- r	~ 0		2 563	0. 330	12.89		0 t = 7 t	25	() () () () () () () () () ()		12.80	7 90 8	14. 53 14. 63
	2.563	0 1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	12.39	0.813	18,71	5 6	3.198	0.545	13.63	0.857	19.92	26	3, 198		13, 45	C . 847	45°-61
	3, 198	0.635	13.77	æ	Œ		3.833	0.653	14.28	C.858	20.88	2.1	3.833		14. 11	0.888	70.54
	3, 833	0.761	14. 59	9	0		4.463	0.762	14.92	6.933	21.32	2₽	4.46.8		14.63	0.921	21.31
	4.468	0.887	15.36	•	_		5.103	0.87C	15.44	0.971	12.57	5 d	5. 10 3		15.11	756.3	22.00
	(21.5)	1.013	15.45	CT.	a o		738	976.0	15.71	0.0 ANA	22.96	<u>.</u>			15.41	σ,	22.14
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MFAN VE LY THICK	73178 1.78 4.24 0.023 15.97 0.00183	7/DE 0.006 0.007 0.009 0.013 0.013 0.022 0.022 0.022 0.032 0.093 0.003 0	
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ئى '		6.34	0.336	6	0	710.0	0	C. 3 94	8,59	.at	0.074	0.005	7.93	6.385	4.07	
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0		6. 90	C. 431	10	Ö	0.022	-	0-422	9.21	··c	660.0	0.011	8.58	0.421	5.61	
o		7. 31	0.457	10.	ď	0.026	_	C. 435	64.6	7	C. 124	0.014	ħ0 * 6	0.443	10.34	
ئ		7.56	0.472	Ξ	ပ	0.039	S	C-481	10.49	60	0, 150	0.017	9.50	C.460	10.86	
· ດ		7.81	C.488	Ξ	ن	0.048	0	0.508	11-09	0	0, 175	0.0 20	9.72	C-477	11.12	
9		3.15	0.510	Ξ	ن	0-065	ų3	0.536	11,69	10	C.213	0.025	10. 13	0.497	11.55	
ن		A. 55	0.534	12.	o	0.061	~	0.564	12,32	=	0.277	C.032	10.75	0.527	12.29	
9		9. 4B	0.561	Ξ	o ·	0.097	-	C. 583	12.84	12	C. 340	0.039	11.21	0.550	12.62	
ď		9.26	0.579	=	o'	0.117	~	609.0	13.28	7	404.0	0.047	11, 55	C.567	13.21	
ö		9-47	0.592	13.	. ك	0.137	æ	0.627	13.68	7.	(.467	0.054	11.91	0.584	13.62	
ئ		9.72	0.607	14.	o .	0.169	g	0.651	14.20	15	C. 531	0.062	12.22	0.593	13.97	
ئ		10.10	0.631	14.	o ·	0.202	¥	C.681	14.85	16	0.658	0.076	12.61	619.0	14.42	
ċ		10.40	C*650	15.	, ك	0.235	0	0.697	15.22	17	0.785	0.091	13.02	CE9 - 3	14.99	
		10.92	0.6 E2	15	-•	0.267	0	11 7.0	15,65	18	1.039	0.121	13.81	0-678	15.79	
		11, 34	0.704	16.	-	0-333	_	C-753	16.42	19	1, 293	c.150	14.18	0.690	16.22	
~;		11.55	6.722	16	-	794-0	~	(.81)	17.86	20	1.547	0.179	14.62	C.717	16.72	
٠,		11.87	C.742	17.	~	765.0	~	0.875	19.10	21	1.801	0.209	15.09	C.740	17.26	
2.		12. 13	0.758	17.	7	0.725	_	0.922	20.13	22	2.055	0.238	15.43	6.753	17.65	
~		12.65	0.790	98	-	0.921	0	C.977	21.31	23	2, 563	167.0	16.00	0.785	18, 30	
~		13.16	0.822	<u>-</u>	÷ :	1.117	_	1.000	21.32	7₫	3, 198	0. 371	16.68	C.813	19.08	
,. . :		11.55	(.847	19	'n	1.314	_	1.000	21.82	52	3,833	0.445	17, 35	C. 851	19.84	
3		14.05	C. 879	70.						26	4.468	0.518	17.85	0.875	20.41	
ď		14.40	0.900	21.						23	5, 103	0.592	18,35	0.400	20.96	
u.		14.74	0.921	21.						28	5.738	0.666	18.81	C.922	21.51	
œ.		15.06	C-941	22.						5 8	6.373	0.739	19.19	C. 941	21.94	
۲.		15, 34	6.553	22.						30	7.008	0.813	19.59	0.961	22.4C	
۲.		15.52	0.970	22.						33	7, 643	0.887	19, 83	0.973	22.67	
u:		15.69	0.943	22.						32	8.278	396.0	20.04	(×6.3	22.91	
æ		15.80	C.987	23						~	8.913	1.034	20, 19	056-0	21.03	
30 5.421	1 1.074	15.49	C. 992	23.26						3 ¢	5.421	1.093	20.25	0.993	23.16	
۲.		16.03	1.000	<u>~</u>						3.5	12.517	1.505	50.19	1.000	23. 31	
~		16.00	1,000	23.						¥.	13, 231	1, 535	20.39	1.00.)	23.31	

M/SRC	5.175	1.144	0.796	7. 44	6.12	55 E 07	3754.8	f 1. 58		7.42	1.11	4.01	7 ·	٠,	٦.	7	4.63	10.10	10.46	10.70	11.39	11.48	11. 45	12.23	12.75	13.06	13.66	13.44	0, 70	15.37	5.		7 6 6	18.67	19.73	_	_	~	22.00	2.06	82.C6	_	22.08	÷
F 60 F I L F N F ≈ 26. P	H	ls.	H.	,,		•	-		U/UINF	~1	\sim	~	<u>ب</u>	0- 40 3			0 7	151		1 B J	205		2.5	554	۲.	269	£ .	634	999	963	5.5	7	79.		891	96	.969	989	966.	666.	666.	166.	1.000	2
TCCITY TENED UI	3,6	0F1	DE 2	=	t:	KFX2	PFR	I. FK	2	و	~	5	ŗ.	5	3	=	~	ኟ	~	6	œ	11.86	14.42	14.76	15. 40	7	16.43	16.89	17. 75	18.56	14.06	2.50	21. 11	22.54	23.82	24.36	25.43	26.36	26.56	26. 63	26.63	26.65	26.65	•
MEAN VE LY THICK	277800	7	0.86	3.14	0.021	26. E	0.09205	1.207	30/	HO0	600	011	13	315	710	010	321	976	010	35	3 39	870	750	5.5	378	760	133	135	179	223	. 97	7 2	67		561	111	380	940	66(504			1, 625	1 61 .7
IGH WALL PITE			н						~	ಪ	0. (53	0.061	0.074	C. 086	660 0	0.112	0.124	C. 150	0, 175	0. 201	0.226	6.277	f. 328	0. :78	0.455	1.53	0.658	0.785	1.039	1.293	1, 54		2.563	3, 198	2.833	4.468	5.103	73	6.373	9	3	£. 513	9. 421	14.407
ROUGI	RUN	14	_	x 5	0 F.	n	2	UTA	PŢ	_	~	~	.	S	9	~	œ	σ	2	=	15	Ξ.	3	<u>.</u>	9!	- :	<u>a</u>	61	20	5; 6	77	3.5	7.5	26	27	29	53	30	Ξ	32	33	34		20
E M/SEC	5.090	1.057	0.731	1. 44		•	<u>``</u>	62.66	÷	7.49	7.80	8.10	8.56	8° 94	9.13	9.50	17.6	10.17	10.53	10.85	11.03	11.60	12.05	12.30	12.78	13.14	13.66	14.11	14.46	14.76	15. 34	15.84 10.84	16.32	17 61	18.66	19.78	2C. BE	21,55	21,75	21.77	21.77	21.77	21,77	
F FOF TLE INP=26.8	11	11	11	11				sı	`	0.344	0.353	0.372	6.393	0.411	0.419	C.436	944-0	6.467	0.484	66 773	6.510	0.533	C.554	C.565	C.587	0.604	0.627	C-643	C.664	0.678	0.705	27.7		0 0							1,000	1,000	1.000	
CC1TY	isi. Gʻ	252	DRZ	=	ပ	BFX2	PEN	H FK	n	9.22	9.60	9.97	10, 53	11.01	11.23	11.69	11.95	12.51	12.96	13, 35	13.65	14. 28	14.84	15.14	15, 73	16.18	16.81	17.36	17, 80	18, 17	13.8X	00.61	20.02	21.68	22.97	24, 35	25. 70	26.52	26.77	26.80	26.80	26.90	26.80	
HFAN VFI	62778	Ç	95.0	œ	0.023	8	7	1.231	Y/DF																									0.501										
ROUGH KALL		# 44			#I	.	~	;; D		ئ	ö	ċ	c.	ن	ပ	ċ	Ö	6	C. 175	0. 201	0.226	C-277	0.328	0.378	0.455	C.531	0.658	0.785	C. 912	1. 639	1. 293	. 047	1,00,0	2,563	198	3, 833	895.5	5, 103	5, 738	6.373	7.008	£, c13	9. 421	
ROUART	æ æ	PL A	×	X 2	DEL	X 10	CP	UTA	PT	-	7	~	37	S	9	7	90	σ	2	=	13	7	7	<u>.</u>	9	11	Œ	-1	20	21	22	7 7	7 6	26	7,	28	29	8	31	32	33	34	35	
# %/\$EC	4.034	0.421	0.559	1.47	68 -9	. 31F 07	•	62.96	÷	7.32	7.65	R. 16	8.49	8.31	9.12	9.38	9-68	10-04	10.73	11.34	11.96	12.62	13,33	13.86	14,35	15.17	16.71	18.23	19.56	20.56	21,35	15.17												
FROFIL!	μ	"	н	к	ţı	o *	1)	H					C-396	C. 411	0-425	0.437	0.451	6-464	C. 500	0.523	C.557	C.589	0.621	9.0	699.3	6.767	0.779	0.851	116.3	6, 953	766.0	000.												
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L PPAR VFLOCITY CPVFLOPFN UINF	62177	ĭ	1.78	1.78	0.023	24.75	0.00217																		0.208																			
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MEAN VI	62878 1-78 1-78 4-10 0.023 26.87 0.00264	7 V DE C. 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	
H WALL	6: 	0.048 0.0518 0.0518 0.0518 0.0519 0.0519 0.150 0	
ROUG	PLATY X1 X2 X2 DELY UINF CP/2	10 10 10 10 10 10 10 10 10 10 10 10 10 1	
F MISEC	7.150 1.292 0.321 1.40 6.33 .66E 07 15948.3	7	22.25
FRO FIL I NF = 26 .		C. 9986 C. 9988 C. 9988 C. 9988 C. 9988	000
FLCCITY RENEO U	DE1 DE2 BEX BEX PEX	9. 11 9. 11 10. 26 11. 36 11.	26.80
MEAN VE	277800 15 1.47 3.79 0.023 26.80 0.00202 1.205	7 (2) (2) (3) (4) (4) (4) (4) (4) (4) (4) (4) (4) (4	1.409
H WALL FICTAL	11 11 11 11 11 11 11 11 11 11 11 11 11	0.049 0.000	110.5
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CLOCITY ERCFILE (ENFO UINF=20.8 M/S 9C	6.714 1.223 0.864 1.42 6.53 617 07 14999.5	7 C + 4 C +	
		0.334 0.334 0.334 0.345 0.351 0.456 0.456 0.456 0.523 0.523 0.533	
	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	9 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	
ZEAN VE LY THICK	277800 12 1.17 3.49 0.023 26.86 C.00202	7 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	
H WALL FICIAL	35 H H H H H H H H	0.000.000.000.000.000.000.000.000.000.	
ROUGE	PERMETER THE CHARMETER THE CHA	-	

ROUGH LA	ROUGH LALL FEAN VELOCITY APTIFICIALLY THICKNED UI	RLOCITY KPNED UI	FRO FIL NF=26.	en	ARTIP	FCT AL	ROUGH BALL MEAN VELCCITY ARTIPICIALLY THICKENED UI	ECCITY FRED U	FEOFILE INP=26.8	3 M/SRC
	62878	36	**	13. 574	W 12 W	8	62678	ت ه		8.939
a.	21	DE.	11	1.439	PLATE		23	0.0		1.4.39
=	2.08	D#2	n	1.039	x 1	и	2.29			1.078
	7 -	Ŧ	н	1.19	x 2		4 - 6 1		ij	1. 18
	Ċ.	ၒ	11	6. 19	DRIY		0.023			6.15
	26-7	PEX2	н). 76 E 07	UINP	11	26.77		0 =	90E 07
	200	្រ ម ខ		18016.4	CP/2	н	C.00202		11	16763.2
ut AU	?	** ** **	11	61.42	UTAU		1.203	F TK		61.40
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1 0.048		8. A3	C. 330	7.34		, כ מיז	100	. x	1 0 C	7.34
2 0.05		9. 19	0.343	٠			900	9.19	0.343	7.64
3 .0		9.45	0,353	7.85	· m	.061	.007	9.52	C.356	7.91
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9		12.49	0.466	~	O (150	71 0	12, 00	8 7 7 7	16.6
10 01		11 02	967	10.01	6	175	070	12.49	0.466	10.38
11 6.27		13.85	0.517	11.50	_	. 213	024	13.04	0.487	10.84
12 0. 34(14.53	C.543	12.07		277	50.	13.77	21 2.3	3.5
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14 C.46		15. 37	0.574	12.76) t	#O#.	. c.		625	17.41
15 0.53		15.80	0.590	13.12			700	24.6	0000	12.01
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-		17.80	0.665	14.79		500	1.000	17.68	0.661	14. 70
٠		18.34	0.685	15.23		293	77.	18.48	0690	15.36
-⁴ ,		18.98	C. 709	15.76	20 1	547	173	19.02	C. 710	15.41
<u>.</u> ,		19.48	1212	16.18		.801	.201	19. 38	0.724	16.11
i٠		20.02	7.7.	17 21		. 055	.229	19.78	0.739	16.44
:		21.68	0.803	18.01		. 563	. 266	20-64	177.3	17. 15
<u>-</u>		22, 61	0.844	18.79		85.0	155.	11.53	200	64.7
3		23.41	0.874	16.44		250.	275	22. 40	150.0	10.01
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۲.		25.77	0.962	21.41		85	792	75.56	0.455	21. 24
۰,		26.19	0.977	21.75		643	853	25.96	0.60	21.57
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5 0.531 0.056 15.56 0.581 13.05 15 0.378 0.037 14.56 0.563 12.1 6 0.659 0.069 16.17 0.626 13.56 16.01 0.053 10.053 17.60 0.656 12.6 13.6 13.6 13.6 13.6 13.6 13.6 13.6 13.6 13.6 14.6	040 14.01 6.525 11.73	11 6.525 11.73	525 11.73	_		- -	167	611	<u>.</u>	299	12.74	14	0.328	0.032	14.16	524	11, 45
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ROUGH WALL BETTRICES STETES TENSOR COPPONENT RECFILE NATURALLY DETELOPED OFFICERS OFFICERS
                                       DE = 3-651

DF1 = 0-659

DE2 = 0-455
                                                                   3.425
                                                           0710 =
                             1.78
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PLATE =
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                  beil =
                             3.123
0135
               Type 012/01NE2 VIZ/UTNE2 412/UTNE2 -011/UTNE2 22/UTNE2 - BUY
                                                                                      802
J. 025 0. CC7
               0.012 0.01149
0.039
               0.016 0.01125
       0.010
0.051
       0.013
               0.010 0.01082
3.076
               0.026 0.00984
       0.020
               0.03= 0.00809
0.127
       0.033
       0.049
               0.055 0.00714
0.190
               J.071 J.00663
1.254
       0.066
                                                                              0.433
                                                      0.00182
                                                                                       0.135
                                           0.00434
                                                                   0.01352
               0.091 0.00644
                                 0.00274
0.330
       0. (86
                                                      0.00182
                                                                   0.31284
                                                                              0.454
                                                                                       0_142
                                            0.00413
                                 0.00263
               0.137 0.30603
0.509
       0 - 132
                                                                   0.01039
                                                                              0.475
                                                                                       0.150
                                                       0.00156
               0.334 0.00480
                                 0.00225
                                            0.00334
1,270
       0.339
                                                                   0. 00795
                                                                              0.478
                                                                                       J. 154
                                                       0.00123
                                 0.00133
       0.524
               0.530 0.00342
                                            0.00260
2.032
                                                                                       0.154
                                                                   0-00464
                                                                              0-471
                                 0.00109
               0.727 0.30211
                                            0.00145
                                                       0.CC071
       0.726
2.794
                                                                                       0.137
                                                                   0.00184
                                                                              0-396
                                 J. 00052
                                            0.00054
                                                       0_00025
               0.924 0.00078
3,556
       0.°23
                1.121 0.00009
4.318
        1_121
ROWSH WALL EFYNOLDS STRESS TENSOR COMPONENT PROFILE ARTIFICIALLY TRICKENED NINF-10.1 */SEC
                                        ps = 6.538
ps1 = 1.062
                                                                    0.406
 OHM
      = 9177A
                   T 1
                               1.17
                                                            UTAU =
                                                            CF/2 = 0.30165
 FLATE =
                         =
                               3- 52
                   5 Y
                   DELY =
                                            = 0.779
                                                                      20.94
                              0.123
                                        DES
                                                            RFK =
 "IN" = 10.00
                TYOF 0'2/UINE2 7'2/UINE2 W'2/UINE2 -U'V'/UINE2 Q2/UINE2 RUV
                                                                                       232
        Y ' / DE
 0.025 0.004
                0.007 0.01277
                0.009 3.01189
 0.038 C.CC6
 2.251 0.008
                0.011 0.31130
                0.015 0.00927
 2.076
        9.912
        0.019
                0.023 0.00802
 0.127
 0.190
        0-029
                0.033 0.00720
        0.039
                0.042 0.00676
                                                                    0.01377
                                                                               0-336
                                                                                       0.118
        0.051
                                 0.00261
                                            0.30466
                                                      0.00163
 0.330
                0.054 0.00650
                                                                    0.31364
                                                                                       0.118
                                                      0.00162
                                                                               C-392
                                  0.00272
                0.081 0.00625
                                             C.CC467
 0.508
        0.C78
                                                                    0.01316
                0.120 0.00618
0.197 0.00563
                                                                                        0.125
        0.117
                                             0_ 00434
                                                       0.00164
                                                                               0-407
 0.762
                                  0.00264
                                             0.00434
                                                                               0 - 4 18
                                                                                       0 - 132
                                  0.00301
                                                       0.00172
                                                                    0.01298
        0 - 194
 1 . 27.0
                                                                                        0.134
                0.313 0.00520
                                             3.00439
                                                       0.00169
                                                                    0.01258
                                                                               0.428
 2.032
                                  0.00299
        0.311
                                             0.00421
                                                       0.00164
                                                                    0.01191
                                                                               C-438
                                                                                        0.138
                0.429 0.00 473
                                  0.00297
 2.794
        0.427
                                                                                        0.139
                                             0.0365
                                                        0.00144
                                                                    0.01040
                                                                               0.439
 3.55€
                0.545 0.00411
                                  0.00264
        0_544
                                                        0.00108
                                                                    0.00824
                                                                               0.406
                                                                                        0. 132
        0.660
                0.662 0.30335
                                  0.00213
                                             0.00276
 4.318
                                                       0.00060
                                                                    0-00503
                                                                               0.355
                                                                                        0-120
 5.334 0.916
                0.916 0.00192
                                  0.00151
                                             J_C0160
 5.350 0.971
                0.971 0.00071
 ROUGH WALL REYNCIDS STRESS TENSOR COMPONENT PROFILE ARTIFICIALLY THICKENED UINF=10.1 M/S2C
      × 91779
                   X 1
                         =
                                1.79
                                        DE
                                             = 7.628
                                                            UTAU = 3.401
 2018
                                        DE1 = 1.161
 DIATE =
                                4.13
                                                            CF/2 = 0.00160
            18
                    X 2
 714 = 10.01
                    DELY =
                                        DE2 = 0.970
                                                            REK =
                                                                      20-66
                              0-023
                Y/DE U'2/DINF2 V'2/DINF2 W'2/UINF2 -U'V'/DINF2 Q2/DINF2 BUV
                                                                                        RQ2
        0-003
 0-025
                0.006 0.01283
                0.009 0.01209
 0.030
        0.005
        0.007
 0.051
                0.010 0.01122
 0.076
        0.010
                0_013 0_00958
 0.127
        0.017
                0.020 0.00816
                0.124 0.00719
 0.190
        0.025
 0.254
        0.033
                0.036 0.30692
                                                       0.00156
                                                                    0.01397
                                                                               0.379
 1. 33 C
        0.043
                0.046 0.00677
                                  0.00251
                                            0.00469
                                                                                       0.112
                                  0.00253
                                                                    0.01380
 0.508
                0.069 0.00670
                                             J. CO457
                                                        0. CC157
                                                                               0.381
                                                                                        0.114
                                                        0.00154
 7. 762
        0.100
                                  0.00255
                                                                    0.01330
                0.103 0.00652
                                             0.00424
                                                                               0-389
                                                                                        0-119
 1.270
                                                                    0.01299
                                                                               0.390
        0-167
                0.169 0.70578
                                  0-20293
                                             0.00428
                                                        0.00161
                                                                                        0-124
 2.032
                0.269 0.00572
                                                        0.00161
        0.266
                                                                    0.01231
                                                                               0-417
                                                                                        0.131
                                  0.00234
                                             0.00424
         0.366
                3.364 0.00466
                                  0.00275
                                                                    0.01131
                                                                               0-429
 2.794
                                             0.00391
                                                        0.CG153
                                                                                        0.136
                0.464 0.00464
                                                        0-00131
                                                                    0.01000
                                  0.00236
                                                                               0.425
                                                                                        0.131
  3.556
        C. 466
                                             0.00360
         7. 546
                3.567 3.30333
                                  0.00224
                                                                    0-00871
                                                                               0.413
                                                                                        0-131
  4.31P
                                             0.0030R
                                                        0.00114
                                  0. 30 15 4
        0. 400
                                                        0.00083
                                                                    0.00625
  5. 134
                 0.700 0.00252
                                             0.00209
                                                                               0.408
                                                                                        0.133
 5.350 0.833
                0.831 0.30137
                                  3.00124
                                            0.00130
                                                        0_00050
                                                                    0.30 192
                                                                               0.380
                                                                                        0 - 127
```

7.874

1.032

1.032 0.00033

ARTIFICIALLY TRICKENED UINF=10.1 M/SEC UTAU = 0-393 2.29 DF = 8.568 DE1 = 1.260 ¥ 2 3 4-64 CF/2 = 0.00154PLATE = 23 DELY = 0.023 DE2 = 0.950 FEK = 20-22 DINF = 10.01 TYPE U*2/UINE2 V*2/UINE2 W*2/UINE2 -U*V*/UINE2 Q2/UINE2 BUV RO2 0.025 0.003 0.006 J.01283 0.007 0.01154 0_ 004 0.038 0.006 0.009 0.01099 0.051 0-012 0-00972 0.076 0.017 0.00788 0.015 0.127 0-025 0-00714 0.190 0 - 0220.254 0.032 0.00658 0.030 0.00153 0-01443 0-354 0.106 0.00281 C. CC4 95 0.330 0.039 0-041 0-00666 0.00292 0.00156 0.01430 0.358 0.109 0.00490 0.508 0.059 0.062 0.00648 0.00160 0.01363 0.382 0.117 0.00274 0.00451 0.762 0.089 0.091 0.00637 C-390 J_ 125 0.00297 0.00403 0.00160 0.01275 0.151 0.00585 1.270 0.149 0.00270 0.00375 0.00144 0.01157 0.387 0.125 2.032 0.237 0.239 0.00512 0.129 0.00253 0_00356 0.00136 0.01058 0.402 2.794 0.326 0.328 0.00445 0.130 0.00125 0-00964 0-414 0.00340 0.417 0.00387 3.556 0.415 0.00236 C-419 0.133 0.00297 0.C0114 0.00652 0.504 0.00219 4.318 0.505 0.00336 0.418 J. 131 0-00241 0.00087 0.00668 5.334 0.623 0.624 0.00256 0.00171 0.410 J_ 137 0.00065 0.00473 0.00129 0.00152 0.741 0.742 0.00193 6.350 J. CCC29 0.00233 0.356 0. 126 7.620 0.889 0.890 0.00099 0-00067 0_030 24 1.039 0.00030 1.038 ROUGH WALL REVNOIDS STRESS TENSOR COPPONENT RECPILE NATURALLY DEVELOPED UINF=15.8 SYSEC DE = 3.919 DE1 = 0.765 UTAU = 0.722 1.79 = 93079 Y 1 CF/2 = 0.002031. 78 18 FLATE = X 2 = B E K = 36-60 DELY = DE2 = 0.526 = 16.02 0.023 T/DE U'2/UINF2 T'2/UINF2 W'2/UINF2 -U'V'/UINF2 Q2/UINF2 BCV 802 0.025 0.006 0.012 0.00870 0.015 0.00846 0.038 0.010 0.019 0.00816 0.013 0.051 0.025 0.00773 3.076 0.019 0.038 0.00741 0-127 0.032 0.190 0- 049 0.054 0.00751 0.070 0.00738 0.254 0.065 0 - 1310.00472 0.00198 0.01514 C-420 0.090 0.00741 0.00301 0. (84 0.330 0.01440 0.415 0.132 0-00432 0.00190 0.135 0.00713 0.00295 C- 130 0.508 0.01251 0-434 0.142 0.00392 0_00177 0.328 0.00565 0.00294 1.270 0.324 0.00142 0.00974 C-452 0.145 0.00236 0.00322 0.519 0.521 0.00416 2.032 0.147 0- 00089 0.30607 0-447 0.00155 0.00194 0.713 0.715 0.00258 2.794 0-398 0.138 0.00243 0_ CCC34 3.556 0.907 0.908 0.00097 0.00073 0.00073 1. 101 0.00012 1_102 4.319 ROUGH WALL BRYNCIDS STRESS TENSOR COPPONENT PROFILE ARTIFICIALLY TRICKENED UINF=15.8 M/SEC = 6.693 TAU = 0.690 1. 17 DΕ CF/2 = 0.00187PLATE = 12 = 3.63 021 = 1.151 X 2 UINF = 15.95 DELY = 0.023 DE2 = 0.830REK = 35.03 Type U'2/UINF2 V'2/UINF2 W'2/UINF2 -U'T'V'/UINF2 Q2/UINF2 BUV RC2 0.025 0.004 0.007 0.00873 0.006 0.009 0.00848 0.038 0.051 0.008 0.011 0.00813 0.019 0.127 0.022 0.00777 0-041 0-00767 2.254 0. C3P 0.330 0.049 0-053 6-00770 0.00256 0.00470 0-00181 0.01497 0.408 0-121 0.079 0.00773 0.00253 0.0466 0.00181 0.01492 C-41C 0.121 0-50€ 0.076 C-CC47C 0.762 0.114 0.117 0.00737 0.00287 0.00181 0.01494 0.393 0-121 1.016 0.152 0-155 0-00702 0.00299 0.00462 0.00185 0.01462 0-405 0.127 0.00190 0-01387 0-432 0.137 1.778 0.266 0.268 0.00629 0.00308 0.00451 0.139 0.382 0.00555 0.00457 0.00186 0-01344 0-436 C. 3AO 0.00327 2 - 54 C 0.00176 0.01241 0-446 0-142 3. 175 0.474 0.476 0.00499 0.00312 0.00429 0.00155 0.569 0.01081 0.445 0.143 3.810 0.571 0.00430 0.00292 0.00369 0. 664 0.00126 0. 145 0.00867 0-440 4.445 0.665 0.00355 C. 00223 3.00283 0.143 0.759 0.769 0.00254 0.00089 0.30627 C-418 5.08C 0- 00131 0.00192 5.715 0. 854 C.854 0.00156 0.00135 C. CC1 17 0.00057 0.00408 C-390 0.139

ROUGH WALL REYNCIDS STRESS TENSOR COPPONENT PECEILS

0. 949

C. 949 0.00076

6- 350

ARTIFICIALLY THICKENED DINF=15. 8 7/SEC UTAU = 0_679 = 7.920 1.78 RITN = 90178 χ1 = 3.5 DE1 = 1,295 CP/2 = 0.00183 4. 24 PLATE = 1 A ¥ 2 = CELY = ng2 = 0.935 5 E K = DINP = 15.88 0.323 T/OF 0'2/OINE2 7'2/OINE2 #'2/OINE2 -U'V'/OTNE2 Q2/OINE2 BUV a02 0.025 0.003 0.005 0.00901 0.008 0.00865 0.038 0.005 0.009 0.00927 0.051 0.006 0.019 0.00800 0.127 0.016 0.254 0.035 0.00797 0.032 0_01515 0-408 0-117 C- C44 0-00817 0.00232 0.00466 0-00178 0.330 0.042 0.119 0.01546 0.397 0.00184 0.067 0.00814 0.00263 0.00470 0.508 0.064 0-123 0-00184 0.31497 0.398 0.00270 0.00434 0.762 0.096 0.099 0.00793 0.01461 C-414 0. 130 0.00190 0.155 0.00744 0.00282 0.00436 1.206 0.152 0-423 0-137 0.01397 0.00191 0.00313 0-00435 1,905 0-241 0.243 0.00649 0.01353 0-434 0.139 2.540 0.321 0.323 0.00581 0.00320 0.00451 0.00187 0-31199 0-434 0.138 0.00166 0.417 0.419 0.00517 0.00281 0.00461 3.302 0.144 0-01019 0.441 0.00260 0.00331 0.CC147 4.064 0.513 0.515 0.00429 0.00773 0.441 0.147 0.00199 C.C024C 0.00114 5.090 0. 641 0.642 0.00333 0-402 0.137 0.30511 0.00148 0.00158 0.00070 0.770 G. 77C 0.002C5 6-096 0.379 0 - 1340-30321 0.00094 0.00043 0. 866 0.866 0.00125 C-00103 5.858 C. cc4 7 974 0.994 0.00048 ROUGH WALL REVNOLDS STRESS TENSOR COMPONENT PECPILS ASTIFICIALLY THICKENED DINF=15.8 M/SEC 2- 29 4- 75 ETAD = 0 - 680 2.3 = 8.75° = 80178 X 1 CF/2 = 0.30182DE1 = 1.400 PLATE = 23 X 2 = DE2 = 1.033 REK = 34.56 DELY 0.323 Y/re 0'2/01NF2 V'2/01NF2 W'2/01NF2 -0'V'/01NF2 Q2/01NF2 ROV R02 0.025 0.003 0.006 0.00908 0.038 0_ 004 0.007 0.00863 0.008 0.00844 0.051 0.006 0.127 0.017 0.00787 0.015 0.032 0.00800 0.254 0.029 0.01603 0.379 0.110 0.040 0.00803 0 - CC177 0.330 0.038 0.00271 0.00529 0-114 0.01583 0.382 0.061 0.00817 0.00275 0-00491 0.00181 0.508 0.058 0.01550 0.116 0.00281 0.0475 0.00180 0.380 0.762 0.087 0.089 0.00793 0-125 0.399 0.147 0.00731 0.00303 0_00462 0.00188 0_01496 1.270 0.145 0.134 0-419 0.00426 0.00182 0.31363 2-032 0-232 0-234 0-00641 0_00296 0.140 C-439 0.321 0.00568 0.00282 0.00403 0.00176 0.01252 0.319 2.794 0.138 0 - 428 0.00368 0. (0156 0.01130 3.556 0.406 0.408 0.00494 0.00268 0.139 0.433 0.493 0.495 0.00425 C. C0208 0-00294 0.00129 0-00923 4-319 0-144 0.00251 C-443 0.610 0.611 0.00326 0.00191 0_00110 0-00768 5. 334 0.405 0.133 0.00142 0_00178 0.00072 0-00544 C. 726 0.726 0.00224 6.350 C. 900 0.00095 0.00076 0.00031 0.30248 0-127 0.900 0.00077 0 - 3687.374 1.074 1.074 0.00020 9.398 ROUGH WALL REYNOLDS STRESS TENSOR CCEPONENT PROPILE MATURALLY DEVELOPED UINF=20.4 M/SEC UTAU = 0.940 = 3.861 1-78 35 9 U N = 82678 DE1 = 0.754 CF/2 = 0.00210PLATE = 1. 78 18 **± T**2 DELY = = 20-52 0-323 = 0.518 REK = DE2 TIME T/TE U'2/UINF2 V'2/UINF2 W'2/UINF2 -U'T'/UINF2 Q2/UINF2 BUV BQ2 0.012 0.00779 0-025 0.007 0.03 8 0.016 0.00774 0.010 0.051 0.013 0.019 0.00776 0.076 0-026 0-00776 0-020 0. 127 0.039 0.00802 0.031 0.055 0.00825 0-190 0. 049 0.254 0.071 0.00833 0.066 0.091 0.00949 0.00272 0.00447 0.00206 0.01568 0.428 0.131 2.330 C. CES 0.508 0.132 0.137 0.00820 0.00272 0-00441 0.00209 0.01533 0.442 0.136 0.331 0.00629 1-270 0.329 0.0264 0.00388 0.00181 0.01281 0_444 0.141 2.032 0.00146 0.00995 0.457 0.146 0.00218 C-C0311 0.526 0.529 0.00465 0.724 0.725 0.00256 0.00182 0.00088 0.00606 0.444 0.146 0.00133 3.556 0.921 0.922 0.COICE 0-00064 0.00035 0.00240 0.409 0-00068 4.319 1.119 1.115 0.00015

BOUGH WALL RETNOIDS STRESS TRASOL CORPORENT PROFILE

ROUGH WALL PRYNCIPS STRESS TENDOR COMPONENT PROFILE ARTIFICIALLY TRICKINGS - UINFERDAY MASEC

```
LTAU = 3.379
RUN
      = 82978
                 ¥ 1
                       =
                             2.29
                                          = 8.598
                                      DE1 = 1.412
PLATE =
           23
                 * 2
                             4.66
                                                         CE/2 = 0.00184
                 DELY =
                                     022 = 1.033
TIME
    = 20.49
                            0-323
                                                         FFK =
                                                                  44.71
              Tyce 0.2/DINF2 V.2/DINE2 4.2/DINE2 -0.0.70 0.2070 0.007 0.00770
                                                                                   302
       0.003
0.025
0.038
       0.004
0.051
       0.006
              0-009 0-00767
              0.011 0.00765
0.076
       0.009
              C. C17 0.00804
0.127
       0.015
       0.030
              0.032 0.00849
0-254
                               0.00310
              9.041 0.00876
                                          0.00184
                                                                0-01720
                                                                           0.353
                                                                                   0-107
0.330
       0.039
              0.062 0.00890
903.0
       0.059
                               0-00279 0-00488 0-00193
                                                                0-01657
                                                                           0_387
0.762
              C.C91 0.00849
       0. CE9
1.270
              0.150 0.00760
                               0.00293
       0.148
                                          0.00453
                                                    0.00187
                                                                0.01506
                                                                           0.397
                                                                                   0.124
       0-236
              0.233 0.00661
                               0-00270
                                                                           C.418
2.032
                                          0-00424
                                                    0-00177
                                                                0.01355
                                                                                   0_130
2.794
       0.325
              0.327 0.00580
                               0.00287
                                          C-C04C9
                                                    0.00176
                                                                0.01276
                                                                           0.431
                                                                                   0.138
3.556
       0.414
              C.415 0.00497
                               0.00235
                                          0-00347
                                                    0_00150
                                                                0-01079
                                                                           0-440
                                                                                   0.139
       0.502
              0.504 0.00439
                               0-C0197
                                                                           0.451
4.318
                                          0.00279
                                                    0.00133
                                                                0.00315
                                                                                   0.145
       0.620
              0.621 0.00349
                               0.00175
                                          0-00224
                                                    0.00109
                                                                0-00748
                                                                           C-441
                                                                                   0.146
5_334
       0.739
              0.739 0.00247
                               0.00119
                                          0.00150
                                                    0.00072
                                                                0.00517
                                                                           0.419
6.350
                                                                                   0.139
       C. 916
              C. 216 0.001C9
7. 474
                               0.00051
                                                    0.00029
                                                                0.00209
                                                                           0.391
                                          0-00049
9-398
       1.093
               1.093 0.00027
BOUGH WALL REYNCIDS STRESS TENSOR COMPONENT PECFILE
NATURALLY DEVELOFFD.
                     UINF=26.8 M/SEC
                                           = 4.034
                  7.1
7.2
                                                         UTAL =
PLATE =
                                      DE1 = 0.820
DE2 = 0.558
           18
                       =
                             1_78
                                                         CE/2 = 0.00217
                  DFLY =
TIME
     = 26.76
                            0.023
  y .
       Y' /CE
              T/CE 0'2/UINF2 V'2/UINF2 W'2/UINF2 -U'V'/UINF2 Q2/UINF2 BUV
                                                                                   R02
              0.012 0.00688
0.025 0.006
              0.027 0.00773
       0.021
0.036
              0.033 0.00816
0.137
       0.034
0.213
       0.053
              0.058 0.00861
       0.065
               0.071 0.00871
0. 26 4
              0.083 0.00882
0-315
       0.078
0.391
       0.097
              0.102 0.00873
                               0.00264
                                         0_00449
                                                   0.00222
                                                                0.01587
                                                                           0.461
                                                                                   0_140
0.518
       0.128
              0-133 0-00832
                               0-00313
                                          0.00448
                                                    0.00211
                                                                0.01593
                                                                           0-414
                                                                                   J. 133
              0.196 0.00773
3-772
       0 - 191
                               0.00322
                                          0.00443
                                                    0.00212
                                                                0-01537
                                                                           0.426
                                                                                   0.138
              0.227 0.00744
0.899
       0-223
                               0.00285
                                          C.CG436
                                                    0-00194
                                                                0.01466
                                                                           0-421
                                                                                   0.132
1.290
       C- 317
               0.321 0.00661
                               0.00314
                                          0.00401
                                                    0.00195
                                                                0.01376
                                                                           0.428
                                                                                   0-142
       0- 443
1.799
               0-446 0-00547
                                                                                   0.141
                               0.00245
                                          0.00363
                                                    0.00162
                                                                0.01154
                                                                           0-444
2-423
       0.601
               0.603 0.00400
                               0.00189
                                          0.00268
                                                    0.00124
                                                                0.00856
                                                                           C-453
                                                                                   0-145
       C. 758
3.05 €
               C-760 0-00249
                               0.00107
                                          C_ CC137
                                                    0.CC074
                                                                0.00493
                                                                           0.454
                                                                                   0.150
3.693
       0.916
              0.916 0.00104
                               0.00034
                                                                0.00185
                                          0.00047
                                                     0-00026
                                                                           0.433
                                                                                   0.139
               1.073 0.00019
4.329
       1.073
                               C_00014
                                          0_00009
                                                    0.00005
                                                                0-00042
                                                                           0-328
                                                                                   0.128
ROUGH WALL FEYNOLDS STRESS TENSOR COMPONENT PROFILE ARTIFICIALLY TRICKENED DINF=26.8 M/SEC
     = 60878
304
                                          = 6.713
                                                         UTAU =
                                                                 1-207
FLATE =
           12
                 X 2
                       =
                             3.49
                                      DE1 = 1.222
                                                         CF/2 = 0.00202
     = 26.86
                  DELY =
                            0.023
                                      DE2 = 0.864
TINE
                                                                61-60
              TYPE 0'2/UINF2 V'2/UINF2 W'2/UINF2 -0'V'/UINF2 Q2/DINF2 BCV
                                                                                   E03
0.025
      0.004
              0.007 0.00689
0.127
       0.019
              0.022 0.00836
0.254
       0.C38
              0.041 0.00904
0.305
       0.045
              0.049 0.00921
0.356
       0.053
              0.056 0.00914
                               0.00270
                                          C-C0518 0-CC199
                                                                0.01702
                                                                           0-400
                                                                                   0.117
              0.067 0.00902
9.432
       0. 064
                               0-00290
                                        0.00503 0.00199
                                                                0.31696
                                                                           0.388
              0.079 0.00898
0-508
       0.076
       C. 035
              0.098 0.00863
0.635
                               0.00309
                                          0.00516
                                                    0.00200
                                                                0.31688
              0.154 0.00809
       0.151
1.016
                               0.00303
                                          C.CC467
                                                    0.00207
                                                                0.01580
                                                                           0.417
                                                                                   0.131
1. 778
       0.265
              G. 267 0.006 98
                               0.00324
                                          0_00480
                                                    0.00203
                                                                0.01503
                                                                           0-426
                                                                                   0.135
2.540
       0.378
              0.380 0.00620
                               0.00327
                                          0.00455
                                                    0.00199
                                                                0.01402
                                                                           0-442
                                                                                   0.142
3.175
              0.475 0.00562
       0.473
                               0-00231
                                          0.00425
                                                    0.00190
                                                                0.31277
                                                                           0-469
                                                                                   0.143
              C.569 0.00487
3.810
       0.566
                               0.00239
                                          C.CO334
                                                    0.00159
                                                                0.01059
                                                                           0.467
                                                                                   0.150
                               0.00229
       D. F43
              C-644 0.004C3
4.318
                                          0.00267
                                                    0-00137
                                                                0.00918
                                                                           0.452
                                                                                   0-145
5.080
       0.757
              0.758 0.00290
                               0.00162
                                          0.00179
                                                    0.00095
                                                                0.00631
                                                                           0.438
                                                                                   J. 151
5.715
       0. 951
              0.952 0.00191
                               0-00113
                                          2.00111
                                                    0.00057
                                                                0.00404
                                                                           C.399
              0.946 0.00089
5-350
      0- 546
```

ROUGH HALL PRYNCIPS STRESS TENSOR COMPONENT PROPILE ARTIFICIALLY THICKENED UINF#26.9 M/SEC UTAC = 1.217 = 60079 = 7.709 1.78 OF. DE1 = 1.361 CF/2 = 0-00204 PLATE = 1.8 χ2 = 4.10 CE2 = 0.979 DELY = 0.323 Type 0:2/DINE2 V:2/MINE2 V:2/UINE2 -U:V:/UINE2 Q2/UINE2 BUV hQ2 J. 725 0.003 0.006 0.00656 C. 127 J. C16 0.013 0.00644 0.033 0.036 0.00937 J. 31717 0_394 0-116 0.00270 0- 00496 0.00200 0.046 0.00951 0.043 1. 330 0.00200 0.00492 0.048 0.051 0.00558 0.00272 3,50€ 0.066 0.069 0.00960 0.00278 0.00204 J. J 1715 0.400 0.119 0_00498 0.711 0.092 0.095 0.00939 0.00306 0.01631 0.408 0.126 0.00496 0.00206 1, 206 0.157 0.159 0.00929 0-00467 0.00209 0.01534 0.421 J. 136 0.244 0.00728 1.405 0.047 0.138 0.01451 C.432 C. C046E 0.00200 0.00328 2.540 0.329 0.331 0.00655 0.143 0-01252 0.443 0.00388 0. GC179 3. 302 0.428 0.430 0.00587 0.00277 0.00158 0.01085 0.451 0.145 0.00246 0.00343 0.529 0.00496 4.064 0.527 0.144 0.00120 0.00835 C-437 0.659 0.00202 0.00261 C.66C 0.J0372 5,790 0-139 0.791 0-00144 0_C0162 0.00075 0.00538 0.409 0.791 0.00233 6.096 0.00130 0-00096 0.00045 0.30335 0 - 3830-134 C_89C 0-30137 6,458 1.021 7.374 1_021 0.00053 POUTH WALL PEYNOLDS STRESS TENSOR COPPONENT PEOPILE ARTIFICIALLY TRICKENED UINF=26.4 M/SEC = 60378 2.29 CE = 8.938 = CATU 1_206 **T1** CF/2 = 0.30202FLATE = = 4.61 DE1 = 1.488 X 2 DE2 = 1.078 = 26.82 DELY = 0.023 RFK = 61.52 7/05 U'2/UINF2 V'2/UINF2 W'2/UINF2 -U'V'/UINF2 Q2/UINF2 BOV 202 0.025 0.003 0.005 0.00704 0.127 0.014 0.017 0.00971 0.254 0.031 0.00954 0.028 0.330 0.00253 0.0520 0.00197 0.01722 0.403 0.039 0.00949 0.037 0.045 0.00968 0.381 0.043 0.00260 0-00477 0.00199 0.31093 0.398 0.059 0.00962 0.057 0.508 0.00202 0_121 0.762 0.085 0.083 0.00927 0.00476 0.01668 0_408 0.00265 C_4C4 0.00201 0.01590 0.00300 0.00463 0.126 0.144 0.00427 1.270 0.142 0.229 0.00720 C_C0438 0.00198 0.01462 0-423 0.135 2.032 0-00305 C. 227 0.314 0.00638 0.01327 0.139 0-00412 0.00184 0.438 2.794 0.313 0.00277 0.01203 0.143 0.399 0.00554 0.00379 0.00172 0.445 3.556 0.398 C_ C027C 0.01048 0.447 0-144 0.484 0.00484 0.00235 C-C0329 0.00151 0.483 4_318 C. 597 0.599 0.00379 0.00195 0.00265 0_ CC118 0.00838 0.436 0.141 5.334 0.710 0.711 0.00267 0.00148 0.00192 0.00086 0.00608 0.431 0.141 6.350 0.00035 0.00269 0.371 0-131 0. 481 0.881 0.00115 0.00078 C-C0076 7_974 9.394 1- 051 1.051 0.00027 ROUGH WALL REYROLDS STRESS TENSOR COMPONENT PROFILE ASTIFICIALLY THICKENED WITH F= .008 FLATES 1-6 UIN P = 26_8 M/SPC = 10. 239 UTAU = 1. 195 = 72078 2.29 DΕ RIN X 1 PLATE = = 5.59 CEI = 1.742 C?/2 = 0.0019923 ¥ 2 0.023 DE2 = 1.272 REK = DELY = 60.63 UINF Y/DP U'2/DINF2 V'2/DINF2 W'2/UINF2 -U'V'/UINF2 Q2/CINF2 BUV 802 0.005 0.306F4 0.025 0.002 0.127 0.012 0.015 0.00948 0.027 0.00918 1. 25 4 0.025 0.330 0.032 0.034 0.00941 0.00285 0.00543 0.00195 0-01769 0.377 0.055 0.057 0.00941 0.074 0. 004 94 0.00193 0.01692 0.386 0.762 0.076 0.00926 0-20272 0.199 0.200 0.00725 0.00333 0.00508 0_ 00197 0.11566 0.402 2.032 J. 126 0.347 0.349 0.30622 0.00316 0.00464 0.00193 0-01402 0.436 0.133 3.556 0.521 0.522 0.00500 0.00261 0.00383 0.00159 0. J1145 0.440 0.139 0.620 0.621 0.00420 0.00232 0- (0257 0.00136 0.00749 0.437 0_144 6.350 7.874 0.769 0.770 0.00260 0-00154 0-00170 0.00083 0.30505 0. 4 15 0. 142 9.398 0.318 0.919 0.00105 C_CCCR2 0.00070 0.00333 0-00257 0.359 0.130

5000.0 21.623

n. 2390= 00

PORISH WALL HEZ SPECTRA GOUSH WALL HEZ SPECTRA GOUSH WALL HEZ SPECTRA HAT RALLY DEVELOPED NATIRALLY DEVELOPED.

3 · (4) =	9107	7 75 =	4.934	Pijaj = 010	77 nE =	4.234
# = TAJO	18		0.558		18 PE2 #	0.558
1112 =	2.94		23.94	$\frac{1!2}{1!} = 9.7$		26,21
A \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	0.600		26.70	Y*/DE = 1.0		26.70
-	•00	2		17.5" - 1.0) 0	
V	K1	FU(N)	FJ(K1)	٧	E11(4)	FICKIT
22.5 37.5	0.059 0.099	0.11235 03	0.4290° 05 0.38945 05	22.5 0.054	0.7153F 02	2.29835 25
52.5	0.139	0.10225 03	0.38945 05	37.5 0.090 52.5 0.126	0.1601F 02 0.1464F 02	0.6679° 04 0.6105° 04
57.5	C.177	0.87505 02	0.33375 05	67.5 0.162	0.1326F 02	0.55305 04
92.5	C.217	2.7971= 02	0.3037F 05	82.5 0.19R	0.1240F 02	0.51735 74
37.5	0.256	0.84825 02	0.3232 05	97.5 0.234	0.12095 02	0.5043F 04
112.5	7.295	1.9232F 02	0.3135 05	112.5 0.270	0.10785 02	C. 44955 34
127.5	r. 335	1.6676E 02	0.2543* 05	127.5 0.306	0.9694= 01	0.40435 04
142.5	0.374	0.5439F 02	0.20725 05 0.16735 05	142.5 0.342 157.5 0.378	0.9100F 01	0.3799F 34
157.5 177.5	0.453	0.4390= 02	0.16355 05	172.5 0.414	0.7647F 01 0.7169F 01	0.31895 04 0.29905 04
197.5	C. 49Z	0.42615 02	0.1623F 05	187.5 0.450		0.3139= 04
213.0	0.559	0.35185 02	0.13799 05	213.0 C.511	0.72195 01	0.30115 24
257.0	0.701	0.33775 02	0.12875 05	267.0 0.640	0.60055 01	0.2504F 04
320.0	r.840	0.22318 02		323.0 0.757	0.44515 01	0.18575 04
373.0	0.070	0.1732F 02	0.65985 04	373.0 0.894	0.38775 01	7.16175 74
427.0 487.0	1.121	0.1408F 02	0.53635 04 0.51225 04	427.0 1.024 480.0 1.151	0.36185 01	C.1509F 04
533.3	1.400	0.11445 02		533.0 1.278	0.26825 01	0.13445 34
597.0	1.541	0.9517F 01	0.36265 24	587.0 1.407	2.15795 01	0.6587= 33
640.0	1.690	0.20885 01	0.34635 04	647.0 1.534	P. 1616F 01	0.67415 33
693.0	1.819	0.82895 01		693.0 1.661	0.1474F 01	0.61485 03
747.0	1.961	0.6288F 01	0.2396F 04	747.0 1.791	0.1344F 01	3.56075 33
800.0	2.100	0.5604F 01 0.4881F 01	0.21355 04	977.0 1.919		0.51145 03
953.0 907.0	2.239 2.391	0.45555 01	0.1860= 04 0.1735= 04	853.0 2.045 907.0 2.175	0.95175 00	0.3969F 03 0.3620F 03
963.0	2.520	0.3967F 01	0.15125 04	960.0 2.302	0.10205 01	7.42535 73
1013.0	2.659	0.3967F 01		1013.0 2.429	0.84825 00	0.35385 03
1067.0	2.801	0.3300F 01	9.12575 04	1067.0 2.55R	0.7735= 00	
1127.0	2.940	0.27455 01		1127.7 2.685	0.81705 00	0.33785 03
1173.0	3.079	0.3009F 01		1173.0 2.912	0.65845 00	
1227.0	3.220 3.360	0.2745F 01 0.2521F 01		1727.0 2.942 1280.0 3.069	0.6584F 00 0.5604F 00	0.2746F 03 0.2337F 03
1333.0	3.499	0.25215 01		1333.0 3.196	0.59685 00	0.24475 03
1387.0	3.640	0.21315 01		1387.0 3.325		0.1900F 03
1442.0	3.780	0.23355 01	0.89005 03	1442.0 3.452	0.4154F 00	0.1733F 13
1467.0	3.950	0.20352 01		1493.0 3.580	0.42515 00	0.17735 03
1493.0	3.919	0.21315 01		1547.0 3.709	0.37895 00	0.15805 03
1547.0 1600.0	4.060 4.199	0.2035F 01 0.1732E 01		1600.0 3.836 1653.0 3.963	0.41545 00	0.17335 93 0.15446 93
1653.0	4.330	0.15085 01		1813.0 4.347	0.24095 00	0.11715 03
1913.0	4.750	0.1692F 01		2000.0 4.795	0.2621= 00	0.10935 03
2022.0	5.249	0.11445 01		2213.0 5.306	2-16165 00	0.67415 02
2213.0	5.809	0.17695 01		2400.0 5.754	0.15795 00	2.65875 22
2477.0	6.299	0.9492F 00		2613.0 6.265	0.13445 00	0.56075 02
2613.0 2803.0	6.858 7.349	0.72195 00		2900.0 6.713 3013.0 7.224	0.1344F 00 0.1020F 00	0.5607F 02 0.4253F 02
3013.0	7.908	0.6584F 00		3200.0 7.672	2.12205 00	0.42535 02
3200.0	8.399	0.57345 00		3413.0 8.183	0.9517=-01	0.19695 02
3413.0	8.958	0.4994F 00		3600.0 P.631	0.89825-01	0.3704= 02
3600.0		0.51115 00		3813.0 9.142	0.34825-01	0.35385 22
3813.0		0.40608 00		4303.0 9.593	0.72195-01	0.30115 02
4000.0 4213.0		0.3300° 00		4213.0 10.101 4400.0 10.549	0.56046-01 0.56046-01	0.2337° 02 0.2337° 02
4403.0		0.30095 00		4613.0 11.060		0.24475 02
4613.0		0.2682F 00		4877.0 11.508	0.54765-01	0.2284E 02
4800.0	12.598	0.25615 00	0.97595 02	5013.0 12.019		0.16935 72
5013.0		0.2180F 00		5207.0 12.467		2.18575 02
5200.0		0.23905 00		5413.0 12.979		0.14417 02
	14.207	0.1899F 00		5600.0 13.426 5813.0 13.937		0-15445 02
	15.257	0.1408F 00		6000.0 14.385	0.32755-01 0.25616-01	0.1345° 02 0.1068° 02
	15.748	1.13445 00			*******	

1. 1947F 02 7. 36125 95 147.5 157.5 0.590 0. 721 45 02 7.1726 € 05 157.5 1. 780AE 02 0.512 0.2306F 05 1.20265 05 0.647 7.75945 177.5 1.7252= 02 172.5 0.584 2.21425 05 0.703 0.74895 02 7.1998= 35 197.5 0.71525 197.5 0.535 7.21135 05 12 277.5 0.64045 02 0.1709= 05 1,77745 02 0.759 272.5 2.22775 35 0.595 0.15875 05 1.5949# 02 0.736 0.815 217.5 0.58900 0.1714= 0.2 0.52415 02 0.13985 05 O. 871 232.5 ^.797 2.45765 02 0.13525 2.11635 25 1.001 247.0 0.43509 02 0.13195 241.1 2.912 0.44515 02 0.8623= 04 ח.רנוֹ 1.190 0.32325 02 523.0 ^.3463□ 1.032 22 0.10235 0.7339F 34 0.27515 02 1.175 373.0 1.399 247.7 1.24525 02 7.7243F 0.56975 34 1.577 0.21355 02 C. 10035 427.0 403.0 1.354 3.5ABTE 02 2.52775 04 0.19035 02 487.0 1.799 453.0 1.533 1.1776F 12 C. 52475 0.43335 04 0.15125 02 533.0 1.999 577.0 1.716 1.131 7 02 7, 39905 2.200 0.14445 02 597.0 0.38525 04 547. ^ 1.994 0.13175 02 0.38909 04 2.300 0.12015 02 0.3204F 04 413.4 2.075 643. A 7.37675 71 0.28837 04 2.500 2.259 0.1229F 02 0.32785 04 0.95385 01 0.95385 01 657.0 0. 29 19F 34 667.0 779.1 2.600 0.13955 32 0.29225 04 2.437 0.29105 34 0.23215 04 773.7 2.997 1.3639F OL 773.0 1. 26 QRE 01 2.617 1.25705 34 0.8119= 01 0.21665 04 P27.0 1.51225 01 927.0 3.1.00 7.700 0.15135 04 0.6593= 01 0.17515 04 2.979 990.0 7.298 คลา 0.5881= 01 0.17375 0.7235F 01 7.159 0.5891F 01 011.7 3.497 1.10305 04 033.0 2.17375 14 0.65995 01 0.17615 04 CQ7_1 7.600 C97.7 7.341 9. 4892F 01 7.14455 1.1581F 04 3.797 1043.0 0.63015 01 1 213 - 2 3.523 1.43675 01 1.12885 04 7. 15 365 34 1093.0 7.098 0.60185 01 1049.0 3.700 0.44515 01 0.13195 34 2.5363= 01 7.1431= 94 1 767.0 7.000 1147.0 3.885 0.41635 01 0.12375 1.15335 04 7.57475 21 1127.7 4.199 1211.0 4.062 0.37115 01 2.17965 2.13355 04 1173.0 4.396 0.51055 01 1253.0 2.3544= 01 4.241 0.10475 34 1.1275F 04 1227.0 4.500 0.47805 01 1307.0 1.29875 01 0.8579F 4.424 23 2.12185 04 4.797 1.4565F PI 1360.0 1297.2 4.603 0.2688F C1 7.7941 = 33 1,37075 5.107 0.1013F 04 21 1367.7 1413.7 4.783 1.25675 01 0.75845 5.296 0.3711= 01 0.9900= 03 1467.0 1413.0 4.966 0.27515 01 0.31265 03 1.34637 01 0.02396 33 2.27515 5.596 1520.0 1403.0 5.145 21 0.41265 1547.0 0.37975 01 2.10135 04 1547.0 5.709 5.236 0. ZPR0= 01 0.45095 33 0.7009= 03 1600.0 5.007 0.26275 01 1573.0 5.324 0.2680E 01 r.7041e 33 0.7964= 33 1.29475 01 6.000 1627.0 0.34525 01 5.507 0.72435 1627.0 23 0.31585 01 0.94265 03 1640.1 6.297 0.74525 01 5.587 7.72435 1.2588= 01 1733.0 0.71725 03 1913.0 6.795 5.365 7.27346 21 0.6024F 33 1797.0 0.1776F 01 7.406 0.24525 01 0.65415 03 6.040 0.52475 23 2247.0 A. 1867F 01 0.49625 03 1847.0 2.52475 A. 195 6.229 0.17765 01 23 0.34525 03 2413.0 1320.0 9,005 9.1444F 31 6.499 0.15575 3.44976 21 33 0.32785 03 0.31595 03 5.1229F 01 6.770 2617.0 9.706 ח.כַרוָר n. I hake ni 0.50115 1.1147F 11 2027. 7 10.596 1213.0 7.491 2.13795 01 ^. 4773F 0.10275 01 7. 27275 93 3013.0 11.223 2433.0 0.124 2.1173= 01 2. 34675 1. 2545 93 7113.0 R.845 3003.0 11.503 1.11475 11 0.33885 03 0.23215 93 1.8698F 00 2427.0 9.479 3227.0 12.095 2.17225 01 0.30195 1417.0 12.707 1.72356 01 1.10305 03 7947.0 10.111 7.29717 70 2.2630= 23 3697.0 13.703 0.6598F 01 0.17615 03 1113.0 10.139 7.77535 07 3.22906 20 0.1996 33 1717.0 10.832 3413.0 11.553 3913.0 14.201 2.72709 0.74045 00 7.21975 03 0. 615 95 07 1.1641F 03 4000 14,002 0.60195 00 0.17785 23 0.1464F 33 0.50055 00 4213.0 15.700 0.54885 00 3617. 0 17.19h 7.14795 33 4477. 4 14.491 2.4555 30 0.12105 03 3717.7 12.997 1.4790= 00 7.14125 2.3 1.45655 00 4613.0 17.200 0.12125 13 4111.0 13.541 0.51225 00 1.1513= 13 77.0 [7.900 0.3787F 00 0.10135 03 4217.0 14.261 1.11535 2.12375 2.3 5013 0 10 780 5200 0 10 400 0.37115 00 3.0300E 35 4407.0 14.004 7. +2435 99 1.1259E 1.32325 01 2. 3463" 0.36235 32 4413.0 15.615 Ç'n C-1323F 13 0.30945 00 0.34275 00 0.35675 00 1. 42 35 0 5413.0 20.299 22 4977. 0 14.24R 3.71195 00 22 0.7109F 12 5405.0 20.080 5717.0 14.060 1. 1751= DO 1. 01 26E 22 5012.0 21.707 5200.0 17.602 7.3715= 19 0. 25675 5141, 7 21,009 2.58495 32 20 5411.0 19.123 1.25PRF 00 5000 0 22.449 חם שחתיב.ח 0.61 045 02 5601.0 10.055 5913.0 10.176 ח. זחת דב סח 0.61645 22 1. 15 145 17 0.7911F

4200.1 20.100

0.10475 00

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POUGH WALL HEZ CORCTER POUGH WALL HEZ SPECTRA DECA MEDE 55453 SENS. LENGTH=2.45MM L/D=90 DECA MEDE 55453 SENS. LENGTH=2.45MM L/D=90
ADTTETETALLY THTEKENED L= 2.32 M.
                                                 SPTTETCTALLY THICKENED L= 2.32 M.
                                                 Q'IN
                                                              71278
                     753 =
                                                 DEATE
               10
                              0.978
                                                                      7F2 =
                                                                               9.979
PLATE
                                                                19
                              24.27
                                                 1112
110.3
            3.058
                     1.1
                                                         .
                                                             0.446
                                                                      . 1
                                                                          .
                                                                               26.55
                     TITMES
                                                                       11 NF =
                                                 Y 1 / 7 F
v . / . :
            7.630
                              26.92
                                                         .
                                                             1.220
                                                                                26.92
4175
                                                 Y / 0F
                                                             1.000
            0.601
                                                                      F1(N)
                                                                                   F11(K 1)
                                  FICKI
                     FILENI
                                                                                0.99155 04
                  0.22895 03
                                7.88395 05
                                                    22.5
                                                           0.053
                                                                   0.2347= 02
   22.5
          0.059
                               0.8117E 05
                                                                   1.2200= 02
                                                                                0.9296= 94
                  0.21015 03
                                                    37.5
                                                           0.089
    37.5
                  2.15975 03
                                0.5129= 05
                                                                                 0.79595 04
          0.135
    57.5
                                                     52.5
                                                           0.124
                                                                   3.1860F
                                                                            02
                                0.49715 05
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